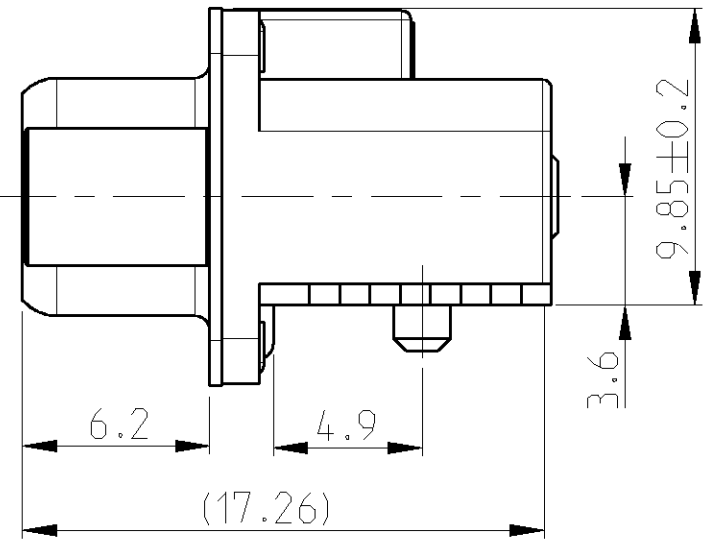
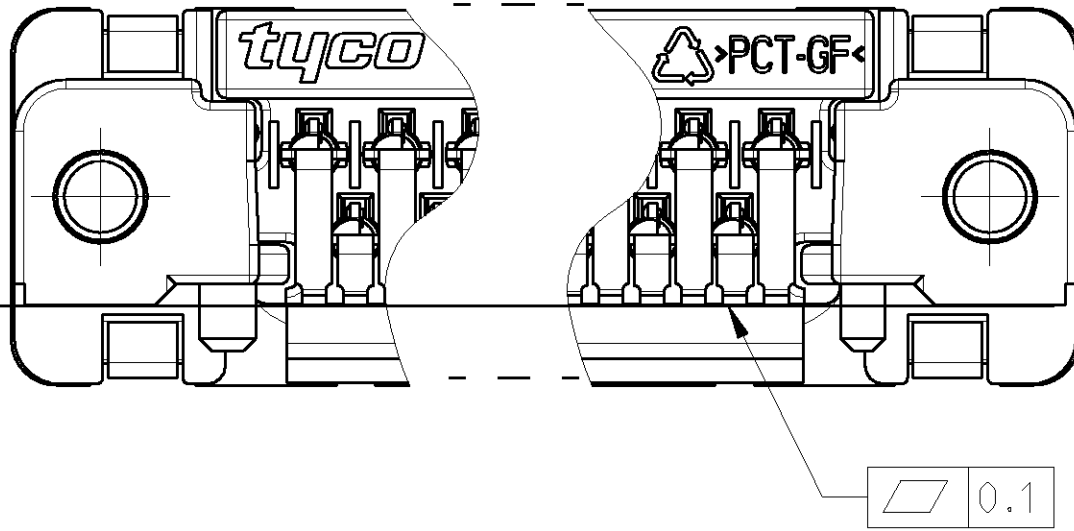
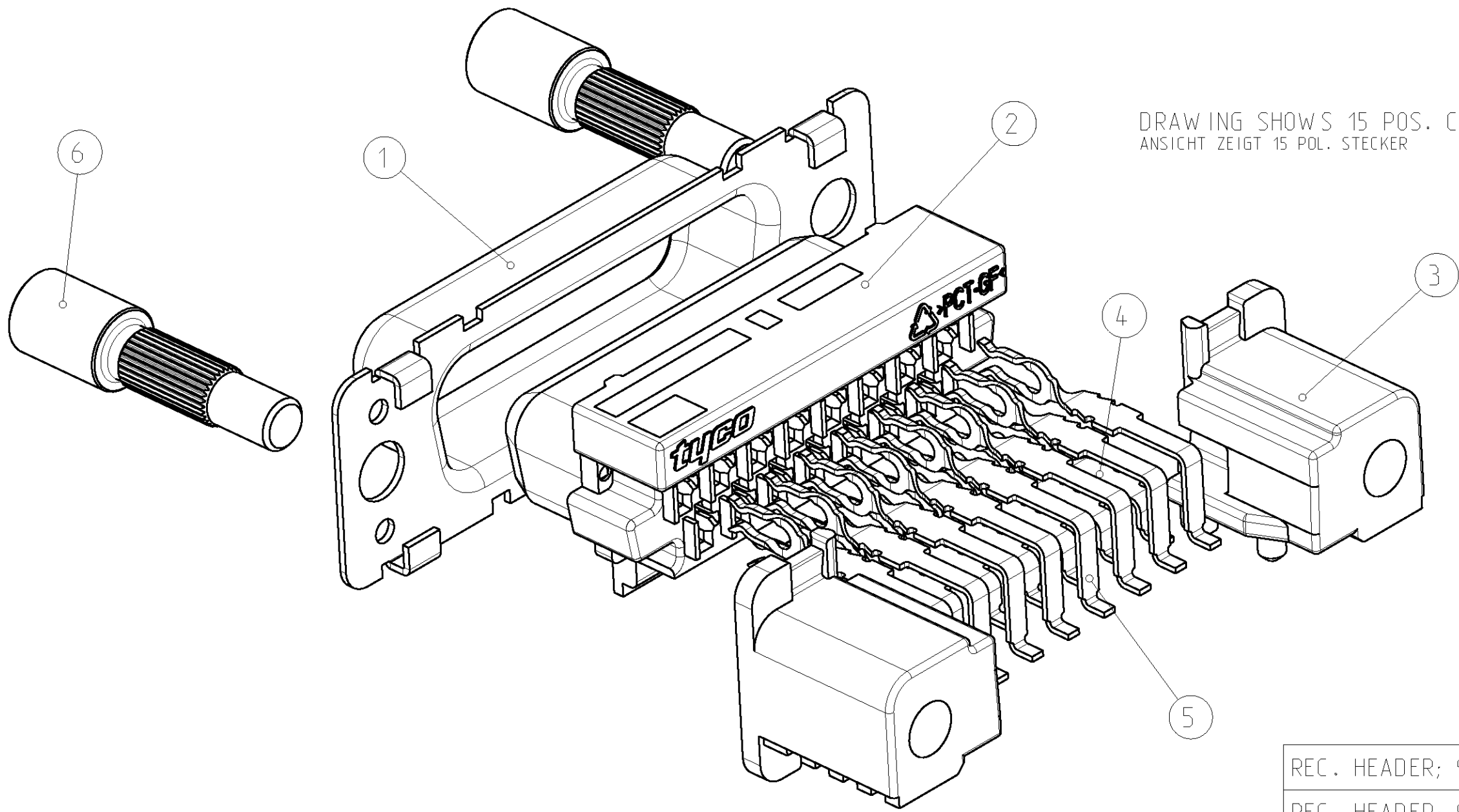
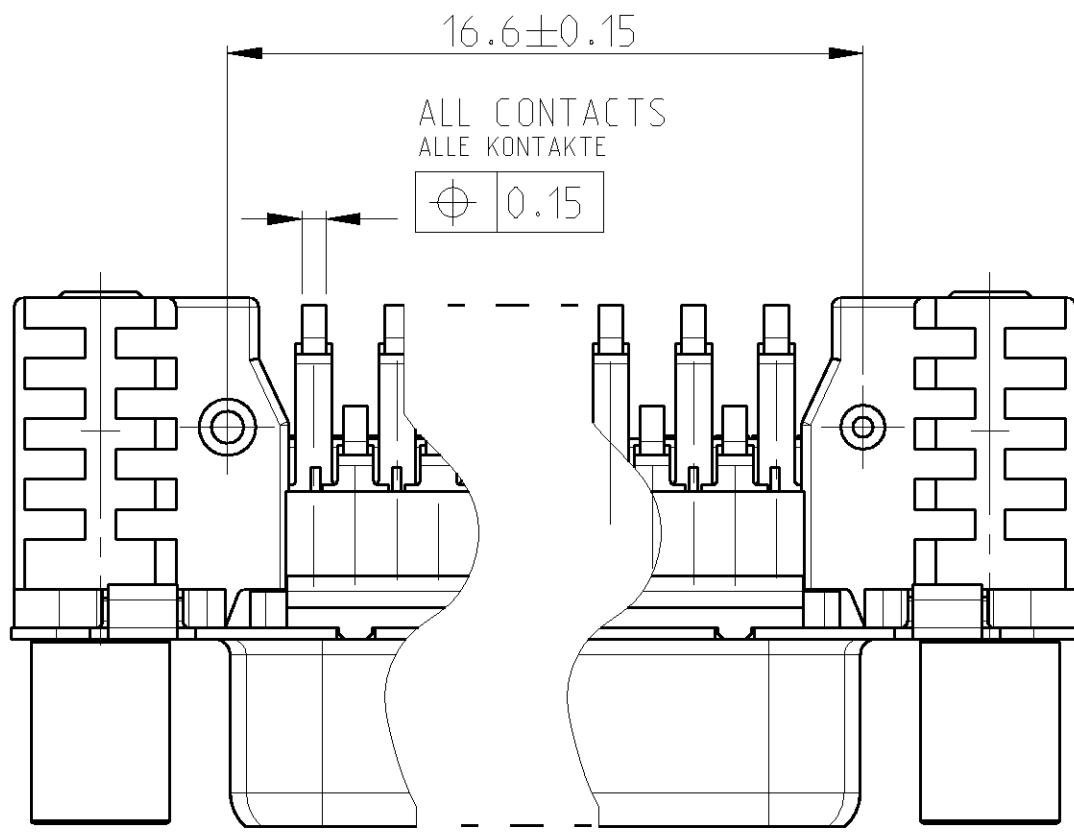
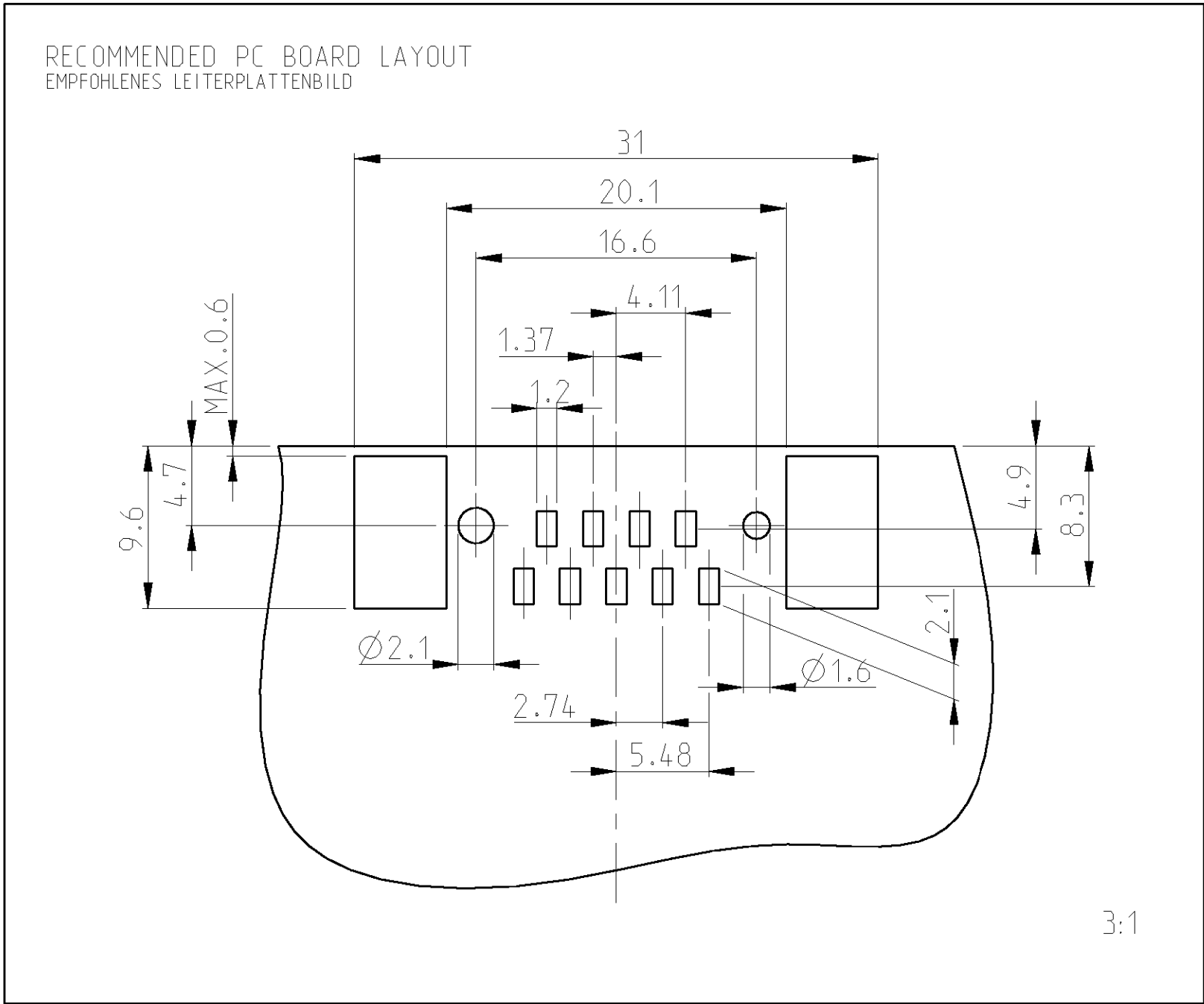


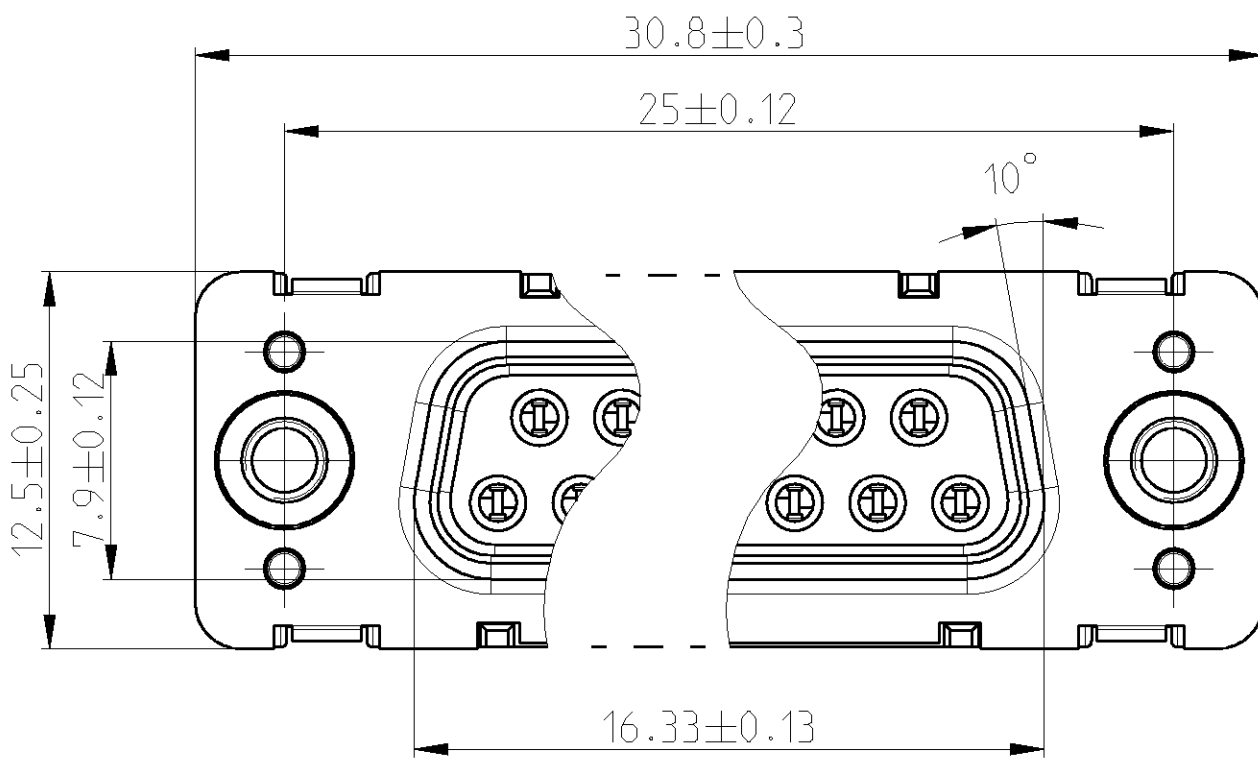
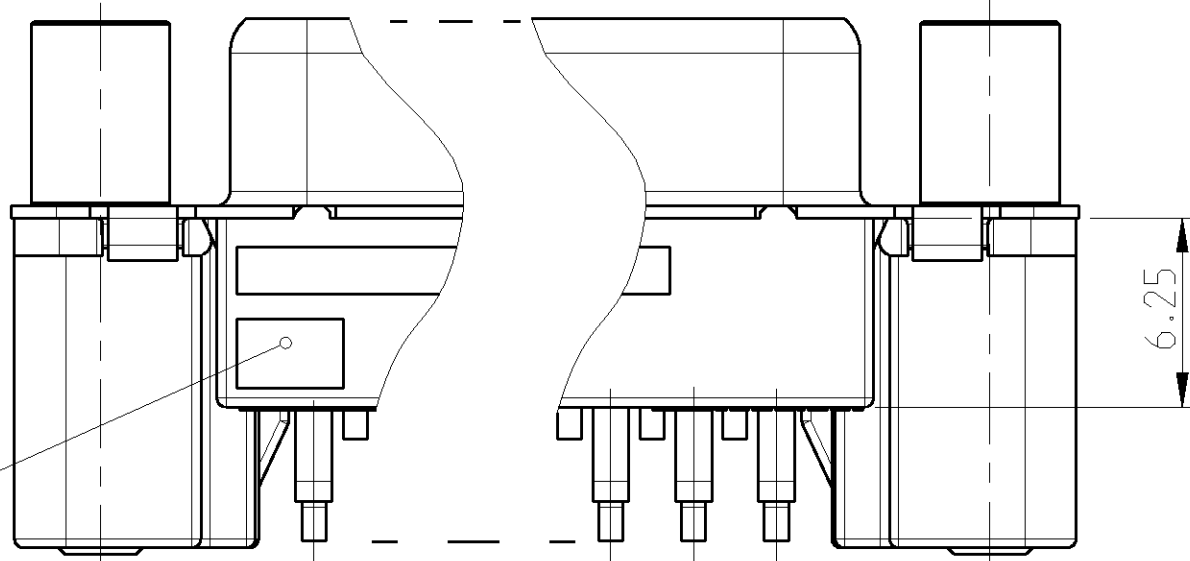
LOC	DIST	REVISONS			
		P.	LTR	DESCRIPTION BESCHREIBUNG	DATE DATE
A1	-	A1	NEW DRAWING		30NOV2004
		A2	VERSIONS XXX-5 ADDED		10NOV2005



REC. HEADER; 9 POS.; STUD WITH THREAD M3	4-1740194-2	4-1740194-5
REC. HEADER; 9 POS.; BRACKET WITH THREAD M3	2-1740194-2	2-1740194-5
REC. HEADER; 9 POS.; STUD WITH THREAD UNC 4/40	3-1740194-2	3-1740194-5
REC. HEADER; 9 POS.; BRACKET WITH THREAD UNC4-40	1-1740194-2	1-1740194-5
REC. HEADER; 9 POS.; BRACKET WITH HOLE Ø3.1	0-1740194-2	0-1740194-5
DESCRIPTION	SHELL PLATING: TIN OVER NI	SHELL PLATING: NI



WHITE INK MARKING
WEISSE TINTENBESCHRIFTUNG



REMARKS:

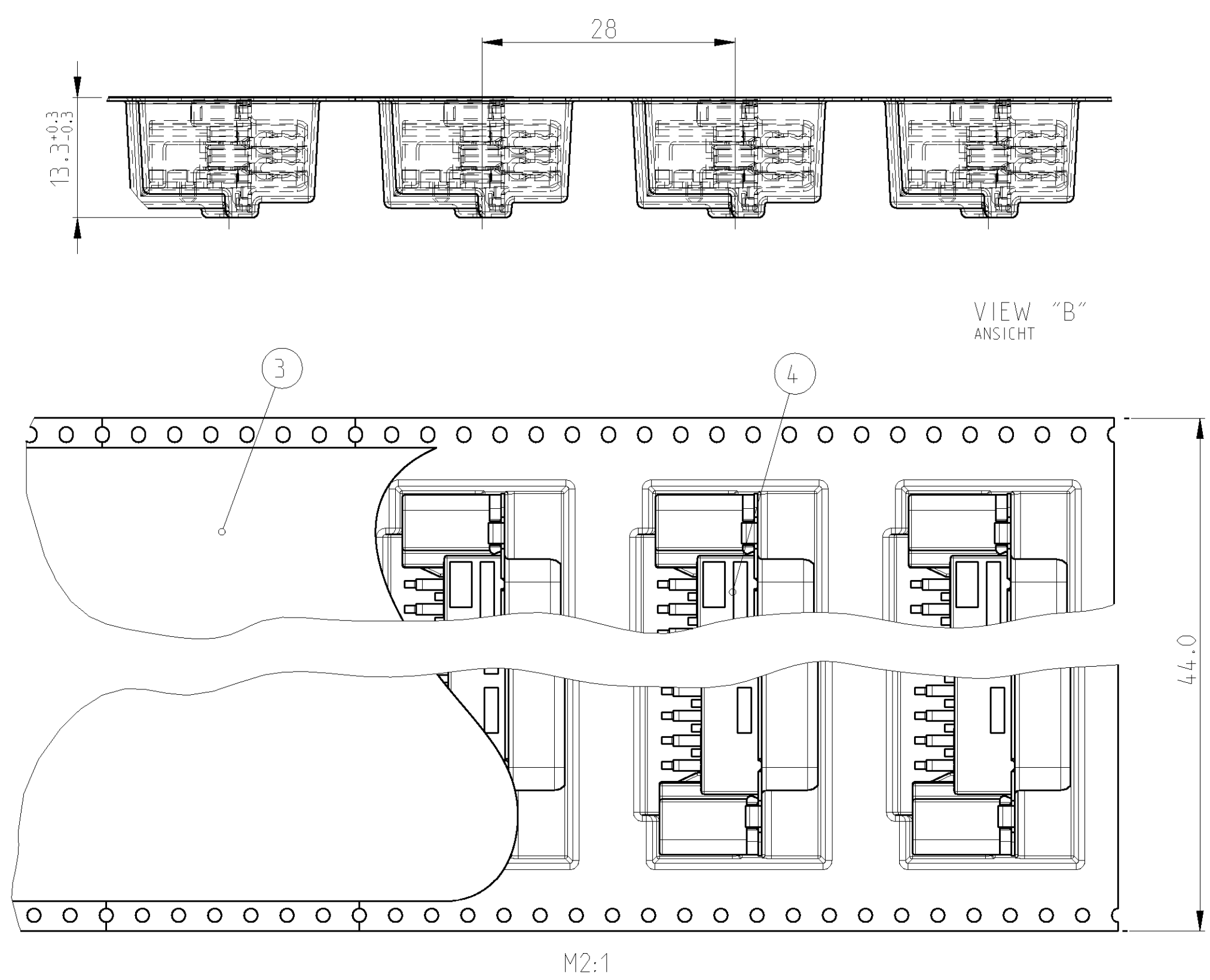
- CONTACT AREA: MIN. 0.8 µm Au OVER 1.27 µm Ni ;
SOLDER AREA: 3-5 µm Sn OVER MIN. 1.27 µm Ni
- PACKAGING SEE SHEET 2
- CONNECTOR SUITABLE FOR LEAD-FREE SMT SOLDER PROCESS
- TIN OVER NICKEL

BEMERKUNGEN:

- KONTAKTBEREICH: MIN. 0.8 µm Au ÜBER 1.27 µm Ni;
LÖTBEREICH: 3-5 µm Sn ÜBER MIN. 1.27 µm Ni
- VERPACKUNGSART SIEHE BLATT 2
- STECKER GEEIGNET FÜR BLEIFREIES SMT LÖTEN
- ZINN ÜBER NICKEL

6	2	THREAD STUD GEWINDEBOLZEN	NICKEL NICKEL	STEEL STAHL
5	5	REC. CONTACT, SMD, LONG BUCHSENKONTAKT, SMD, LANG	⚠	CuMg
4	4	REC. CONTACT, SMD, SHORT BUCHSENKONTAKT, SMD, KURZ	⚠	CuMg
3	2	BRACKET, SMD, LEFT/RIGHT WINKELSTÜCK, SMD, LINKS/RECHTS	⚠	CAST METAL DRUCKGUSS
2	1	REC. HOUSING BUCHSENGEHÄUSE	BLACK SCHWARZ	PCT-GF
1	1	SHELL SCHIRMBLECH	SEE TABLE SIEHE TABELLE	STEEL STAHL
POS.	QTY.	DESCRIPTION BENENNUNG	SURFACE OBERFLÄCHE COLOUR/FARBE	MATERIAL

THIS DOCUMENT IS UNCLASSIFIED DIESER ZEICHNUNGSDRUCK WIRD DURCH AMP INCORPORATED UNTERKONTROLLT. UNCLASSIFIED, DIE FÜR TECHNISCHE VERFAHREN UND VERBODEN SIND.		DRAWN L. SCHLUETER	30NOV2004	tyco Electronics AMP GmbH 0 - 64625 Bensheim	
DIMENSIONS MASSENHEITEN: (mm)		CHK M. SCHAARSCHMIDT	01DEC2004	NAME HD20 REC. HEADER; EUROSTYLE; SMT; 9POS. HD20 BUCHSENSTECKER; EUROSTYLE; SMT; 9POL.	
TOLERANCES, UNLESS OTHERWISE SPECIFIED: ALLERGEMEINTOLERANZEN		APVD G. FELDMEIER	-	PRODUCT SPEC PRODUKTSPEZ.	
0 PLC ± 0.2 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±		APPLICATION SPEC VERARBEITUNGSSPEZ.		SIZE A1	
FINISHES, UNLESS OTHERWISE SPECIFIED: OBERFLÄCHEN, UNLESS ANDERE ANGEWENDET		WEIGHT GEWICHT		DRAWING NO. 1740194	
MATERIAL SEE TABLE S.TABELLE		CUSTOMER DRAW ING		RESTRICTED TO NUR FÜR	
		SCALE MASSSTAB		SHEET BLATT	
				REV A2	

BEMERKUNGEN:

- 1 ABDECKBAND MIT BLISTERGURT VERSCHWEIßT ODER VERKLEBT
2 BLISTERGURT, ABDECKBAND UND REEL NACH DIN/IEC 286 TEIL 3
3 VOR- UND NACHLAUF AM BLISTERGURT NACH DIN/IEC 286 TEIL 3
4 7m BLISTERGURT UND 7.1m ABDECKBAND, 225 EINZELTEILE

				4-1740194-5	3-1740194-5	2-1740194-5	1-1740194-5	0-1740194-5			
				4-1740194-2	3-1740194-2	2-1740194-2	1-1740194-2	0-1740194-2			
1740194	4	225	-	-	-	-	SUB-D REC. HEADER, 9 POS., STUD M3 SUB-D BUCHSENSTECKER, 9 POL., BOLZEN M3			-	-
	4	-	225	-	-	-	SUB-D REC. HEADER, 9 POS., STUD UNC4-40 SUB-D BUCHSENSTECKER, 9 POL., BOLZEN UNC4-40			-	-
	4	-	-	225	-	-	SUB-D REC. HEADER, 9 POS., M3 SUB-D BUCHSENSTECKER, 9 POL., M3			-	-
	4	-	-	-	225	-	SUB-D REC. HEADER, 9 POS., UNC4-40 SUB-D BUCHSENSTECKER, 9POL., UNC4-40			-	-
	4	-	-	-	-	225	SUB-D REC. HEADER, 9 POS. SUB-D BUCHSENSTECKER, 9POL.			-	-
	3	7,1m	7,1m	7,1m	7,1m	7,1m	COVER BELT FOR BLISTER BELT ABDECKBAND FÜR BLISTERGURT			TRANSPARENT	PET
	2	7m	7m	7m	7m	7m	BLISTER BELT BLISTERGURT			GREY/BLACK GRAU/SCHWARZ	PS
	1	1	1	1	1	1	REEL-PACKING MEHRWEGSPULE			GREY GRAU	PS
TYCO ORDER NO. BESTELL-NR.	POS.						DESCRIPTION BENENNUNG			SURFACE OBERFLÄCHE COLOUR/FARBE	MATERIAL

THIS DRAWING IS CONTROLLED THROUGHOUT THE PROJECT. ANY UNAUTHORIZED MODIFICATION SHALL BE REPORTED TO THE PROJECT MANAGER.		DWN: 30NOV2004 L1: SCHLUEFTER C: H. SCHAEBSCHMIDT E: H. FELDMEIER DATE: 01DEC2004		tyco Electronics tyco Electronics AMP GmbH D - 64625 Bensheim	
DIMENSIONS: mm 		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± 30° FINISH		NAME: HD20 REC. HEADER; EUROSTYLE; SMT; 9POS. HD20 BUCHSENSTECKER; EUROSTYLE; SMT; 9POL. PRODUCT SPEC: - APPLICATION SPEC: -	
MATERIAL: -		WEIGHT: -		SIZE: A CASE CODE: 00779 DRAWING NO: C-1740194 RESTRICTED TO: -	
CUSTOMER DRAWING: -		SCALE: 5:1		SHEET: 2 OF 2 REV: A	