

A108 HSS



DIN 338 RW / BS 328/ ISO235



Jobber Drills, Quick Spiral For Stainless

Flute Geometry	Quick Helix, Right Hand Spiral
Point Angle	135°, Up to 1.5mm 135° Split Point, 1.6mm, 1/16 and above
Surface Treatment	Blue
Application	For drilling Austenitic Stainless Steels

Entry Code	d ₁ Øh ₈ Inch /	d ₁ Øh ₈ mm	l ₂ mm	l ₁ mm	Entry Code	d ₁ Øh ₈ Inch /	d ₁ Øh ₈ mm	l ₂ mm	l ₁ mm	Entry Code	d ₁ Øh ₈ Inch /	d ₁ Øh ₈ mm	l ₂ mm	l ₁ mm
A1081.0		1,00	12	34	A1084.1		4,10	43	75	A1087.3		7,30	69	109
A1081.1		1,10	14	36	A1084.2		4,20	43	75	A1087.4		7,40	69	109
A1081.2		1,20	16	38	A1084.3		4,30	47	80	A1087.5		7,50	69	109
A1081.3		1,30	16	38	A10811/64	11/64	4,37	47	80	A1087.6		7,60	75	117
A1081.4		1,40	18	40	A1084.4		4,40	47	80	A1087.7		7,70	75	117
A1081.5		1,50	18	40	A1084.5		4,50	47	80	A1087.8		7,80	75	117
A1081/16	1/16	1,59	20	43	A1084.6		4,60	47	80	A1087.9		7,90	75	117
A1081.6		1,60	20	43	A1084.7		4,70	47	80	A1085/16	5/16	7,94	75	117
A1081.7		1,70	20	43	A1083/16	3/16	4,76	52	86	A1088.0		8,00	75	117
A1081.8		1,80	22	46	A1084.8		4,80	52	86	A1088.1		8,10	75	117
A1081.9		1,90	22	46	A1084.9		4,90	52	86	A1088.2		8,20	75	117
A1085/64	5/64	1,98	24	49	A1085.0		5,00	52	86	A1088.3		8,30	75	117
A1082.0		2,00	24	49	A1085.1		5,10	52	86	A1088.4		8,40	75	117
A1082.1		2,10	24	49	A10813/64	13/64	5,16	52	86	A1088.5		8,50	75	117
A1082.2		2,20	27	53	A1085.2		5,20	52	86	A1088.6		8,60	81	125
A1082.3		2,30	27	53	A1085.3		5,30	52	86	A1088.7		8,70	81	125
A1083/32	3/32	2,38	30	57	A1085.4		5,40	57	93	A10811/32	11/32	8,73	81	125
A1082.4		2,40	30	57	A1085.5		5,50	57	93	A1088.8		8,80	81	125
A1082.5		2,50	30	57	A1087/32	7/32	5,56	57	93	A1088.9		8,90	81	125
A1082.6		2,60	30	57	A1085.6		5,60	57	93	A1089.0		9,00	81	125
A1082.7		2,70	33	61	A1085.7		5,70	57	93	A1089.1		9,10	81	125
A1087/64	7/64	2,78	33	61	A1085.8		5,80	57	93	A1089.2		9,20	81	125
A1082.8		2,80	33	61	A1085.9		5,90	57	93	A1089.3		9,30	81	125
A1082.9		2,90	33	61	A1086.0		6,00	57	93	A1089.4		9,40	81	125
A1083.0		3,00	33	61	A1086.1		6,10	63	101	A1089.5		9,50	81	125
A1083.1		3,10	36	65	A1086.2		6,20	63	101	A1083/8	3/8	9,53	87	133
A1081/8	1/8	3,18	36	65	A1086.3		6,30	63	101	A1089.6		9,60	87	133
A1083.2		3,20	36	65	A1081/4	1/4	6,35	63	101	A1089.7		9,70	87	133
A1083.3		3,30	36	65	A1086.4		6,40	63	101	A1089.8		9,80	87	133
A1083.4		3,40	39	70	A1086.5		6,50	63	101	A1089.9		9,90	87	133
A1083.5		3,50	39	70	A1086.6		6,60	63	101	A10810.0		10,00	87	133
A1089/64	9/64	3,57	39	70	A1086.7		6,70	63	101	A10810.2		10,20	87	133
A1083.6		3,60	39	70	A1086.8		6,80	69	109	A10813/32	13/32	10,32	87	133
A1083.7		3,70	39	70	A1086.9		6,90	69	109	A10810.5		10,50	87	133
A1083.8		3,80	43	75	A1087.0		7,00	69	109	A10810.8		10,80	94	142
A1083.9		3,90	43	75	A1087.1		7,10	69	109	A10811.0		11,00	94	142
A1085/32	5/32	3,97	43	75	A1089/32	9/32	7,14	69	109	A1087/16	7/16	11,11	94	142
A1084.0		4,00	43	75	A1087.2		7,20	69	109	A10811.5		11,50	94	142

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A10811.8		11,80	94	142	A10812.8		12,80	101	151	A10815.0		15,00	114	169
A10815/32	15/32	11,91	101	151	A10812.9		12,90	101	151	A10815.25		15,25	120	178
A10812.0		12,00	101	151	A10813.0		13,00	101	151	A10815.5		15,50	120	178
A10812.2		12,20	101	151	A10813.5		13,50	108	160	A10816.0		16,00	120	178
A10812.5		12,50	101	151	A10814.0		14,00	108	160					
A1081/2	1/2	12,70	101	151	A10814.5		14,50	114	169					