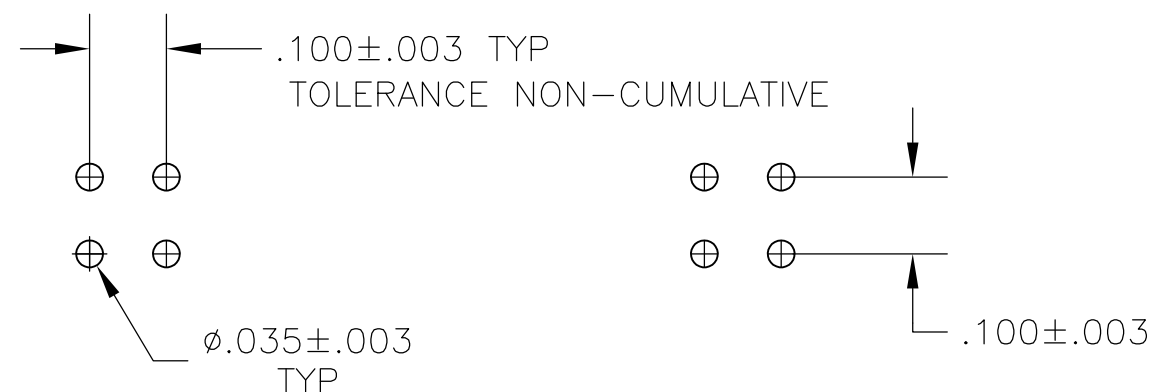




RECOMMENDED HOLE LAYOUT

- | | |
|---|---|
| 1 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING |
| 2 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 3 | .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL. |
| 4 | .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL. |
| 5 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |

	3.506	.106	3.732	3.600	36	74	58 -102617-5
	3.406	.106	3.632	3.500	35	72	58 -102617-4
	3.306	.106	3.532	3.400	34	70	58 -102617-3
	3.206	.106	3.432	3.300	33	68	58 -102617-2
	3.106	.106	3.332	3.200	32	66	58 -102617-1
	3.006	.106	3.232	3.100	31	64	58 -102617-0
	2.906	.106	3.132	3.000	30	62	57 -102617-9
	2.806	.106	3.032	2.900	29	60	7-102617-8
	2.706	.106	2.932	2.800	28	58	57 -102617-7
	2.606	.106	2.832	2.700	27	56	57 -102617-6
	2.506	.106	2.732	2.600	26	54	57 -102617-5
	2.406	.106	2.632	2.500	25	52	57 -102617-4
	2.306	.106	2.532	2.400	24	50	7-102617-3
	2.206	.106	2.432	2.300	23	48	57 -102617-2
	2.106	.106	2.332	2.200	22	46	57 -102617-1
	2.006	.106	2.232	2.100	21	44	57 -102617-0
	1.906	.106	2.132	2.000	20	42	56 -102617-9
	1.806	.106	2.032	1.900	19	40	6-102617-8
	1.706	.106	1.932	1.800	18	38	56 -102617-7
	1.606	.106	1.832	1.700	17	36	56 -102617-6
	1.506	.106	1.732	1.600	16	34	6-102617-5
	1.406	.106	1.632	1.500	15	32	6-102617-4
	1.306	.106	1.532	1.400	14	30	6-102617-3
	1.206	.106	1.432	1.300	13	28	56 -102617-2
	1.106	.106	1.332	1.200	12	26	6-102617-1
	1.006	.106	1.232	1.100	11	24	6-102617-0
	.906	.106	1.132	1.000	10	22	55 -102617-9
	.806	.106	1.032	.900	9	20	5-102617-8
	—	.406	.932	.800	8	18	5-102617-7
	—	.306	.832	.700	7	16	5-102617-6
	—	.306	.732	.600	6	14	5-102617-5
	—	.206	.632	.500	5	12	5-102617-4
	—	.206	.532	.400	4	10	5-102617-3
	—	.106	.432	.300	3	8	5-102617-2
	—	.106	.332	.200	2	6	5-102617-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

	3.506	.106	3.732	3.600	36	74	 3-102617-5-
	3.406	.106	3.632	3.500	35	72	 3-102617-4-
	3.306	.106	3.532	3.400	34	70	 3-102617-3-
	3.206	.106	3.432	3.300	33	68	 3-102617-2-
	3.106	.106	3.332	3.200	32	66	 3-102617-1-
	3.006	.106	3.232	3.100	31	64	3-102617-0
	2.906	.106	3.132	3.000	30	62	 2-102617-9-
	2.806	.106	3.032	2.900	29	60	2-102617-8-
	2.706	.106	2.932	2.800	28	58	 2-102617-7-
	2.606	.106	2.832	2.700	27	56	 2-102617-6-
	2.506	.106	2.732	2.600	26	54	 2-102617-5-
	2.406	.106	2.632	2.500	25	52	 2-102617-4-
	2.306	.106	2.532	2.400	24	50	2-102617-3
	2.206	.106	2.432	2.300	23	48	 2-102617-2-
	2.106	.106	2.332	2.200	22	46	 2-102617-1-
	2.006	.106	2.232	2.100	21	44	 2-102617-0-
	1.906	.106	2.132	2.000	20	42	 1-102617-9-
	1.806	.106	2.032	1.900	19	40	1-102617-8-
	1.706	.106	1.932	1.800	18	38	 1-102617-7-
	1.606	.106	1.832	1.700	17	36	 1-102617-6-
	1.506	.106	1.732	1.600	16	34	1-102617-5
	1.406	.106	1.632	1.500	15	32	1-102617-4
	1.306	.106	1.532	1.400	14	30	1-102617-3
	1.206	.106	1.432	1.300	13	28	 1-102617-2-
	1.106	.106	1.332	1.200	12	26	1-102617-1
	1.006	.106	1.232	1.100	11	24	1-102617-0
	.906	.106	1.132	1.000	10	22	102617-9
	.806	.106	1.032	.900	9	20	102617-8
	—	.406	.932	.800	8	18	102617-7
	—	.306	.832	.700	7	16	102617-6
	—	.306	.732	.600	6	14	102617-5
	—	.206	.632	.500	5	12	102617-4
	—	.206	.532	.400	4	10	102617-3
	—	.106	.432	.300	3	8	102617-2
	—	.106	.332	.200	2	6	102617-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN H. MOLL		28JUL87		 TE Connectivity	
						CHK L. A. MAYER		28JUL87			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APPROVED R FEIDT		NAME		HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, .100X.100 C/L, RIGHT ANGLE, W/.025 SQ SQTS	
INCHES						PRODUCT SPEC					
		Ø PL/C ± —				APPLICATION SPEC		SIZE CASE CODE DRAWING NO		RESTRICTED TO	
		1 PL/C ± —									
		2 PL/C ± —									
		3 PL/C ± .005									
MATERIAL		ANGLES ± —				WEIGHT		A1 00779		C=102617	
FINISH		SEE TABLE				CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1 REV J2	
FLAME RETARDANT THICKNESS COLOR-BLACK POSTS: BRASS BRONZE											