

# Assembly instruction

Series MMBX 

|      |          |
|------|----------|
| AB   | 27.06.00 |
| 4540 | PM       |

# No.27350

Tools and materials required:

Stanley blade  
Scissors  
Crimp tool (see table below)

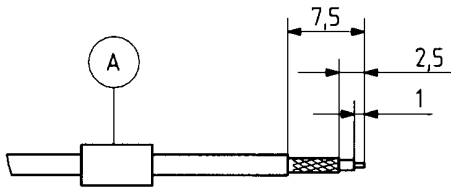
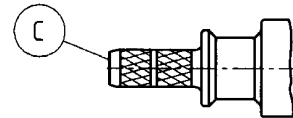
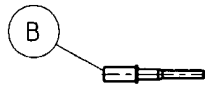
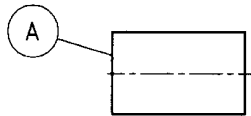
Straight connectors for flexible cable

Cable entry: crimped

Connector types: (e.g.)

11 MMBX-50-1-1

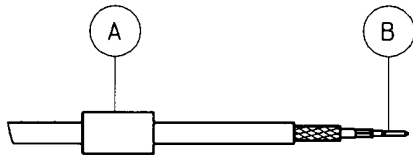
|                                       |                       |                         |
|---------------------------------------|-----------------------|-------------------------|
| This connector is supplied in 3 parts | Suitable cables e.g.: | RG 178 B/U              |
|                                       | Centre contact:       | cavity 0,54             |
|                                       | Braid:                | cavity A                |
|                                       | Crimp tool:           | 76 Z-0-1-1 / 76 Z-0-1-2 |



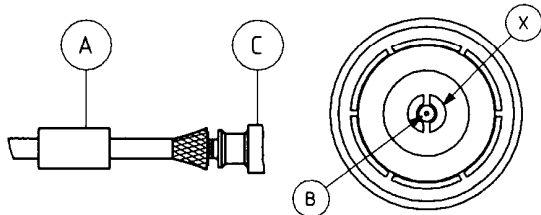
Slide ferrule A onto cable.

Prepare cable according to diagram.

CAUTION: Do not damage braid, dielectric and inner conductor of cable!



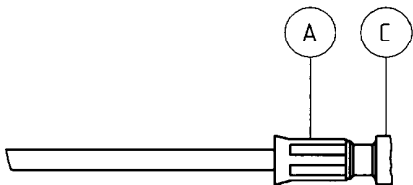
Push contact B over inner conductor of cable to about cable-dielectric and crimp with insert 0,54.



Splay out braid and insert cable in connector body C.

Check : Inner centre contact B have to be in the jack !

Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp

as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite