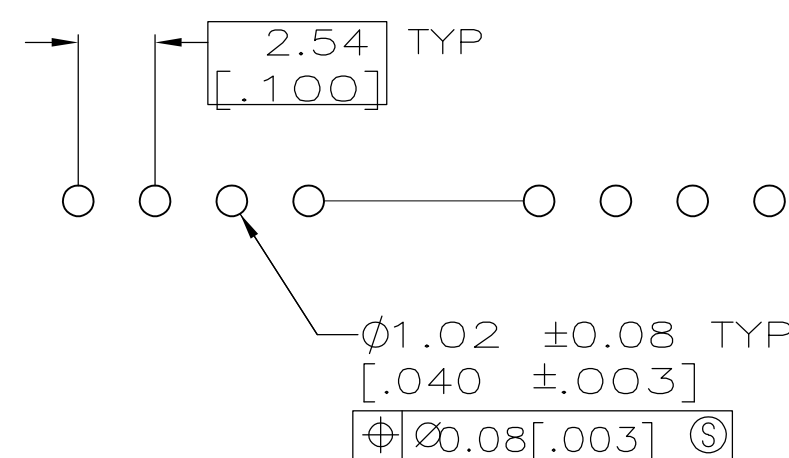
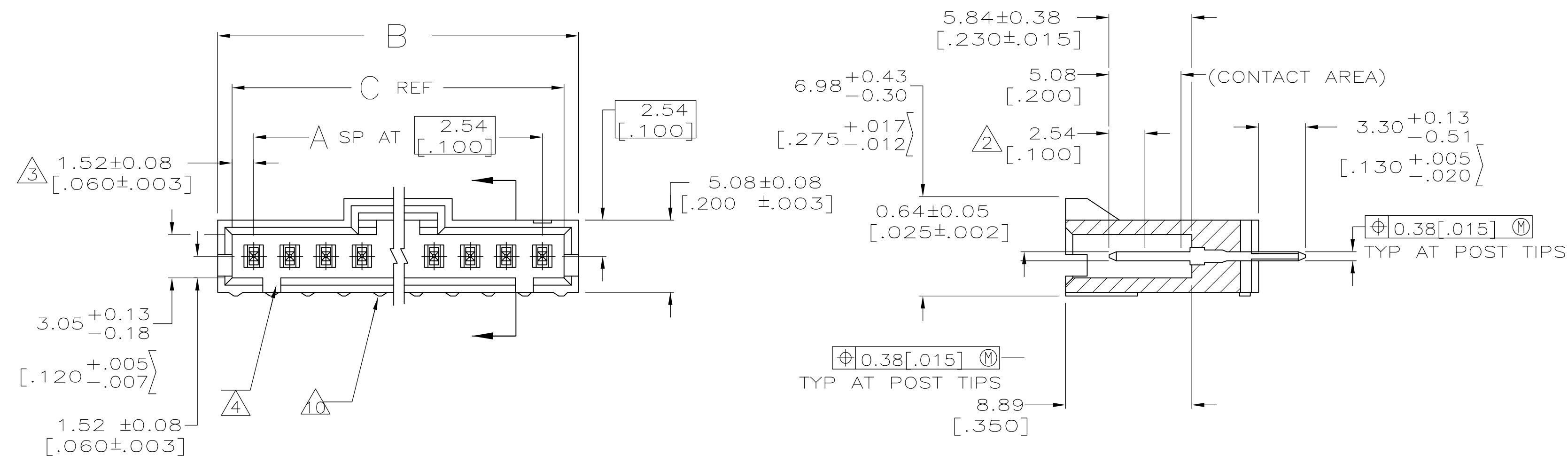
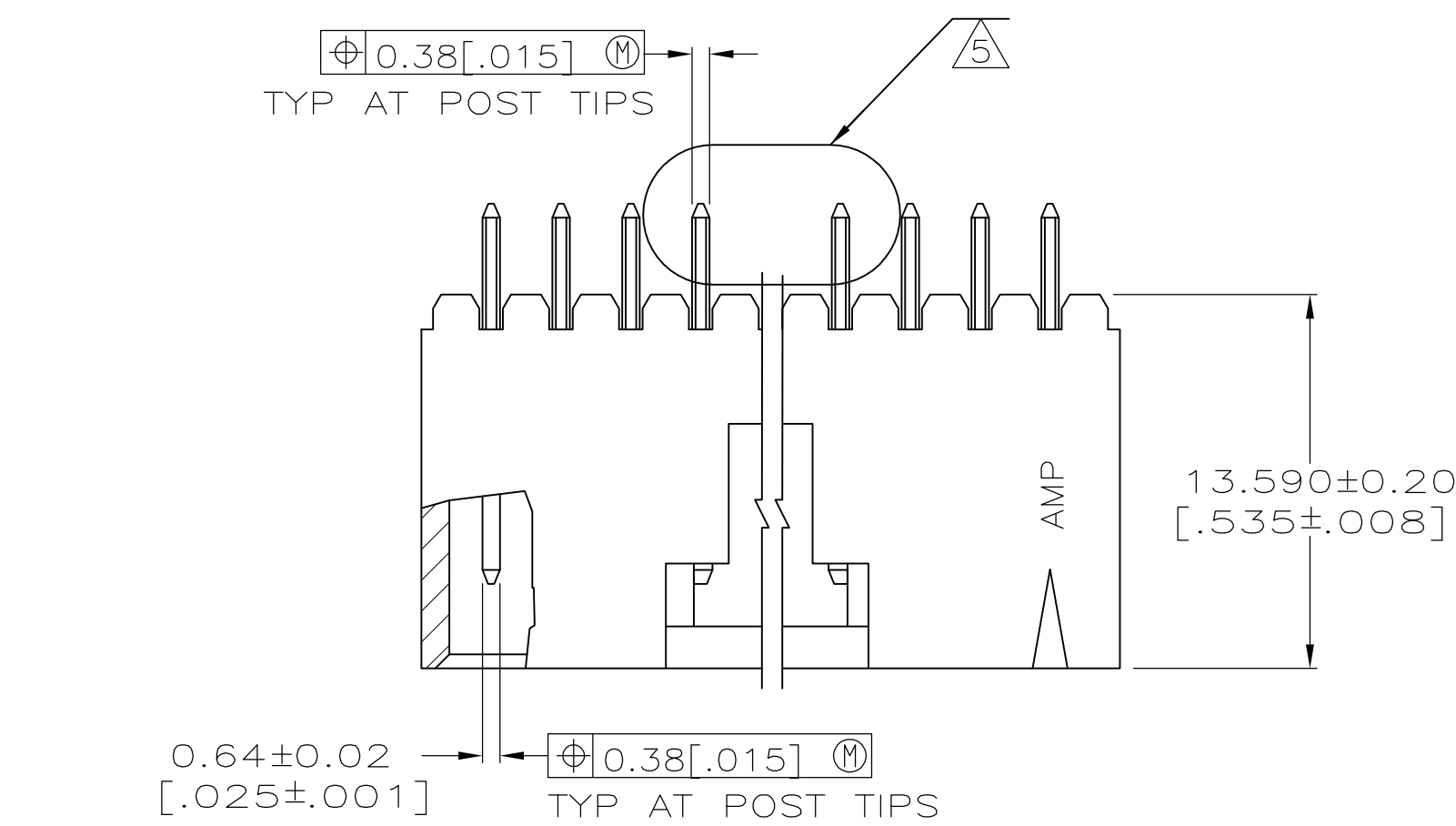




RECOMMENDED HOLE LAYOUT

- ① .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- ② POINT OF MEASUREMENT FOR PLATING THICKNESS.
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- ④ ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- ⑤ SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69[.027]-2.03[.080] THICK PRINTED CIRCUIT BOARD. (SEE DETAIL Z).
- ⑥ .000100 BRIGHT TIN OVER .000050 NICKEL.
- ⑦ PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- ⑧ .000100 MATTE TIN OVER .000050 NICKEL.
- ⑨ HIGH TEMPERATURE CONFIGURATION.
- ⑩ STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- ⑪ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINIS

			23.37 [.920]	25.40 [1.000]	8	9	3-103669-0
			8.13 [.320]	10.16 [.400]	2	3	2-103669-9
			15.75 [.620]	17.78 [.700]	5	6	2-103669-8
			13.21 [.520]	15.24 [.600]	4	5	2-103669-7
			10.67 [.420]	12.70 [.500]	3	4	2-103669-6
			5.59 [.220]	7.62 [.300]	1	2	2-103669-5
	OBSOLETE		64.01 [2.520]	66.04 [2.600]	24	25	2-103669-4
	OBSOLETE		61.47 [2.420]	63.50 [2.500]	23	24	2-103669-3
	OBSOLETE		58.93 [2.320]	60.96 [2.400]	22	23	2-103669-2
	OBSOLETE		56.39 [2.220]	58.42 [2.300]	21	22	2-103669-1
	OBSOLETE		53.85 [2.120]	55.88 [2.200]	20	21	2-103669-0
			51.31 [2.020]	53.34 [2.100]	19	20	1-103669-9
	OBSOLETE		48.77 [1.920]	50.80 [2.000]	18	19	1-103669-8
	OBSOLETE		46.23 [1.820]	48.26 [1.900]	17	18	1-103669-7
			43.69 [1.720]	45.72 [1.800]	16	17	1-103669-6
			41.15 [1.620]	43.18 [1.700]	15	16	1-103669-5
	OBSOLETE		38.61 [1.520]	40.64 [1.600]	14	15	1-103669-4
			36.07 [1.420]	38.10 [1.500]	13	14	1-103669-3
			33.53 [1.320]	35.56 [1.400]	12	13	1-103669-2
			30.99 [1.220]	33.02 [1.300]	11	12	1-103669-1
			28.45 [1.120]	30.48 [1.200]	10	11	1-103669-0
			25.91 [1.020]	27.94 [1.100]	9	10	103669-9
			23.37 [.920]	25.40 [1.000]	8	9	103669-8
			20.83 [.820]	22.86 [.900]	7	8	103669-7
			18.29 [.720]	20.32 [.800]	6	7	103669-6
			15.75 [.620]	17.78 [.700]	5	6	103669-5
			13.21 [.520]	15.24 [.600]	4	5	103669-4
			10.67 [.420]	12.70 [.500]	3	4	103669-3
			8.13 [.320]	10.16 [.400]	2	3	103669-2
			5.59 [.220]	7.62 [.300]	1	2	103669-1
		PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN S. SHUEY		3-9-91				TE Connectivity	
						CHK M. RIDER		2-14-92					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APPROV M. RIDER		DATE 2-14-92		NAME			
		PRODUCT SPEC				HDR ASSY, VERT, SINGLE ROW							
		108-25034				2.54 [100] C/L 0.64 [025] QS POST							
		APPLICATION SPEC				WITH PL36N, AMPMODU MTE							
		14-25026											
MATERIAL		FINISH				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
HOUSING:		SEE TABLE				WEIGHT		A1		00779		C=103669	
CUSTOMER DRAWING						SCALE		4:1		SHEET		1 OF 2	
												REV AA	

LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					—	SEE SHEET 1	—	—	—

OBSOLETE 11	910	8	64.01 [2.520]	66.04 [2.600]	24	25	7-103669-4
	910	8	61.47 [2.420]	63.50 [2.500]	23	24	7-103669-3
	910	8	58.93 [2.320]	60.96 [2.400]	22	23	7-103669-2
	910	8	56.39 [2.220]	58.42 [2.300]	21	22	7-103669-1
	910	8	53.85 [2.120]	55.88 [2.200]	20	21	7-103669-0
	910	8	51.31 [2.020]	53.34 [2.100]	19	20	6-103669-9
	910	8	48.77 [1.920]	50.80 [2.000]	18	19	6-103669-8
	910	8	46.23 [1.820]	48.26 [1.900]	17	18	6-103669-7
	910	8	43.69 [1.720]	45.72 [1.800]	16	17	6-103669-6
	910	8	41.15 [1.620]	43.18 [1.700]	15	16	6-103669-5
OBSOLETE 11	910	8	38.61 [1.520]	40.64 [1.600]	14	15	6-103669-4
	910	8	36.07 [1.420]	38.10 [1.500]	13	14	6-103669-3
	910	8	33.53 [1.320]	35.56 [1.400]	12	13	6-103669-2
	910	8	30.99 [1.220]	33.02 [1.300]	11	12	6-103669-1
	910	8	28.45 [1.120]	30.48 [1.200]	10	11	6-103669-0
	910	8	25.91 [1.020]	27.94 [1.100]	9	10	5-103669-9
	910	8	23.37 [.920]	25.40 [1.000]	8	9	5-103669-8
	910	8	20.83 [.820]	22.86 [.900]	7	8	5-103669-7
	910	8	18.29 [.720]	20.32 [.800]	6	7	5-103669-6
	910	8	15.75 [.620]	17.78 [.700]	5	6	5-103669-5
	910	8	13.21 [.520]	15.24 [.600]	4	5	5-103669-4
	910	8	10.67 [.420]	12.70 [.500]	3	4	5-103669-3
	910	8	8.13 [.320]	10.16 [.400]	2	3	5-103669-2
	910	8	5.59 [.220]	7.62 [.300]	1	2	5-103669-1
	REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

± -
± -
± -
± -
± -

0.13[.005]

ANGLES
± -

MATERIAL

HOUSING:

SEE TABLE

DWN
S. SHUEY
3-5-91

CHK
M. RIDER
2-14-92

APVD
M. RIDER
2-14-92

NAME

PRODUCT SPEC
108-25034

APPLICATION SPEC
114-25026

WEIGHT
-

SIZE
A1

CAGE CODE
00779

DRAWING NO
103669

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

SHEET
2

OF
2

REV
AA2

TE Connectivity

HDR ASSY, VERT, SINGLE ROW
2.54 [.100] C/L 0.64 [.025] SQ POST
WITH PLZN, AMPMODU MTE