

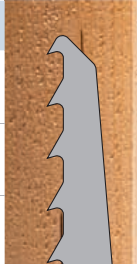
Well structured:

the sabre saw blade range from Bosch.

The right choice of sabre saw blade is imperative in determining the cutting result. Important factors are the type of material to be cut and the quality of cut required. In order to make the choice easier, Bosch has structured the sabre saw blade range according to application criteria: colours and product names indicate the range of applications; pictograms indicate the special characteristics of each blade. The basis of success is this orientation assistance and uncompromising product quality. Various saw blade materials are available, depending on the various tasks.




Grey – for wood.

The product name says it all	Features	Blade quality	
basic for Wood	Good and cost-effective	HCS, milled	
PROGRESSOR for Wood	Fast through thick and thin	HCS, ground	
top for Wood	Fast and efficient	HCS, ground	

Blue – for metal.

The product name says it all	Features	Blade quality	
basic for Metal	Good and cost-effective	HSS, milled	
flexible for Metal	Break-resistant, long service life	BIM, milled	
PROGRESSOR for Metal	Fast through thick and thin	BIM, milled	
heavy for Metal	Sturdy and precise	BIM, milled	
endurance for heavy Metal	Extremely long life in metal	BIM, Micro Edge Geometry	

White – for wood with metal.

The product name says it all	Features	Blade quality	
flexible for Wood and Metal	Break-resistant, long service life	BIM, milled	
PROGRESSOR for Wood and Metal	Fast through thick and thin	BIM, milled	
heavy for Wood and Metal	Sturdy and precise	BIM, milled	

Black – for special applications.

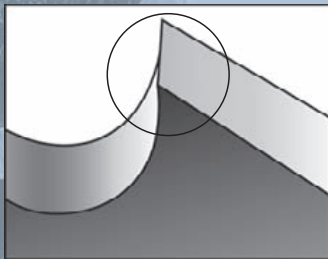
The product name says it all	Features	Blade quality	
special for Plaster	For plasterboard	BIM, milled	
special for Ice	For frozen material	Stainless steel, milled	
special for Inox	For stainless steel	TC, ground	
special for Fiber and Plaster	For fibre and cement materials	TC, ground	
special for Cast and Brick	For steel/cast iron pipes, red brick	TC, Grit	
special for Soft-Material	For soft materials	HCS, blade	
special for Brick	For poroton, porous concrete and fibre cement boards, bricks and roofing tiles	TC, hard-faced	

The new standard for metal sawing.

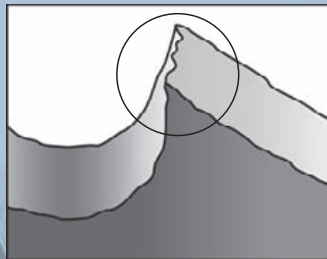
The Endurance for Heavy Metal is the new metal sabre saw blade for the toughest demands.

The patented 2 x 2 tooth geometry in conjunction with the innovative Micro-Edge Geometry makes it the most powerful metal sabre saw blade on the market.

Innovative Micro-Edge Geometry:



Endurance for Heavy Metal with Micro-Edge Geometry



Standard sabre saw blade

- ▶ Application-oriented material selection.
- ▶ Special manufacturing method.
- ▶ Innovative treatment of cutting edges.

Result: the longest lifetime ever – the new standard for metal sawing.

Longest lifetime, outstanding performance:

- ▶ Extremely long life.
- ▶ Truly excellent performance in comparison to commercially available metal sabre saw blades.

Bosch



Endurance for Heavy Metal

Up to 50% more cuts in metal thanks to the Micro-Edge Geometry.*

Competitor



Sabre saw blade of main competitor

* Source: Bosch, tested with S936BEF in 1" pipe, 33.7 x 27.2 mm, without pendulum action, 50 N feed.

An overview of the Bosch saw blade alloys.

HCS

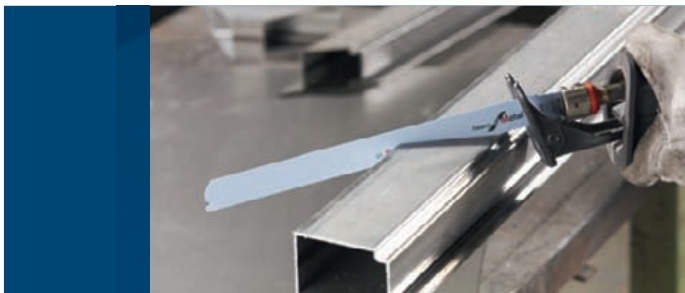
- ▶ Carbon steel for use with softer materials such as wood, laminated chipboards and soft plastics.

TC

- ▶ Tungsten carbide tipped saw blades for use in stainless steel, metal and for abrasive materials such as glass fibre reinforced plastic, porous concrete.

BIM

- ▶ Bi-metal, a highly flexible, unbreakable bonding of HCS and HSS, with an extremely resistant base blade.
- ▶ For universal use and rapid cuts in pipes, profiles and thin sheet metal, as well as in wood with nails/metal.



The new sabre saw blades in the BEF series are ideal for precise cuts at accurate angles in thin-walled metal profiles.



The new sabre saw blades in the VF series are especially suitable for demolition work.



With the Flexible for Wood and Metal S 1122 HF at the building site, you can simply cut through anything you come across: wood with nails, pallets, metallic and plastic pipes.



Controlled, powerful coarse cut. The Heavy for Metal S 920 CF offers you angular accuracy when cutting not only in metal construction, but also when cutting heavy profiles. This low-vibration saw is ideal for use with a pipe cutting device.

Special for Brick.

For quick cuts through brick.

The **Special for Brick** sabre saw blades allow easy, clean and fast cuts through construction materials such as brick, porous concrete, cement composite boards, and similar materials. Dust development during cutting is considerably less than with conventional cutting methods, e.g. using diamond cutting discs. The Special for Brick sabre saw blades fit all kinds of sabre saws. Recommended power of 1000 watts or more.

With the **Special for Brick** sabre saw blades, Bosch sets new standards in cutting brick. Durable, individually soldered-on tungsten carbide teeth bite quickly and powerfully through all conventional building stones.



Solid tungsten carbide teeth

special for Brick

Low vibration due to weight optimisation.
Less tiring, even when performing lengthy applications.



Cutting depth limitation
for safe, controlled application of the teeth.

1/2" universal shank
with long free space.



For rip cuts and cross cuts.

For sawing cut-outs or mortar joints.


















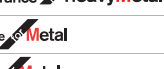


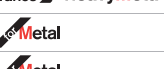


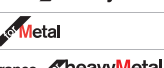

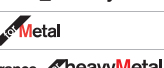

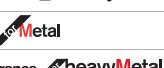

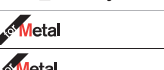






1/2" universal shank























































Universal:
the sabre saw blades from Bosch fit all conventional sabre saws with 1/2" universal shank support.

You know the aim, we have the saw blade.

























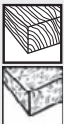














Metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special				
				Straight, fine	Straight, coarse	Curve	Accurate angled cut	Flush cut	Thin and thick	Demolition and rescue work	
 Sheet metals	1 – 3	basic  Metal	150	S 918 AF							
	2 – 8	basic  Metal	150	S 918 BF							
 Metal plates, perforated metal plates (thin, medium-thick, thick)	0.7 – 3	flexible  Metal	100	S 522 AF							
		flexible  Metal	150	S 922 AF							
		flexible  Metal	225	S 1122 AF				S 1122 AF			
	1 – 8	PROGRESSOR  Metal	150	S 123 XF						S 123 XF	
	1.5 – 4	flexible  Metal	100	S 522 EF							
		flexible  Metal	150	S 922 EF							
		flexible  Metal	225	S 1122 EF					S 1122 EF		
	1.5 – 6	flexible  Metal	100			S 422 BF					
	2 – 10	heavy  Metal	150	S 925 VF							S 925 VF
		heavy  Metal	225	S 1125 VF							S 1125 VF
		heavy  Metal	300	S 1225 VF							S 1225 VF
	3 – 8	flexible  Metal	100	S 522 BF							
		flexible  Metal	150	S 922 BF							
		heavy  Metal	150	S 926 BEF				S 926 BEF			
		endurance  heavyMetal	150	S 936 BEF				S 936 BEF			
		flexible  Metal	225	S 1122 BF					S 1122 BF		
		heavy  Metal	225	S 1126 BEF				S 1126 BEF			
		endurance  heavyMetal	225	S 1136 BEF				S 1136 BEF			
		heavy  Metal	300	S 1226 BEF				S 1226 BEF			
		4 – 12	heavy  Metal	150		S 926 CHF			S 926 CHF		
endurance  heavyMetal			150		S 936 CHF			S 936 CHF			
heavy  Metal	150			S 920 CF			S 920 CF			S 920 CF	
endurance  heavyMetal	150			S 930 CF			S 930 CF			S 930 CF	
heavy  Metal	225			S 1126 CHF			S 1126 CHF				
endurance  heavyMetal	225			S 1136 CHF			S 1136 CHF				
heavy  Metal	225			S 1120 CF			S 1120 CF			S 1120 CF	
endurance  heavyMetal	225			S 1130 CF			S 1130 CF			S 1130 CF	
heavy  Metal	300			S 1126 CHF			S 1126 CHF				
 Pipes, profiles (closed)	< 100	basic  Metal	150	S 918 AF							
		basic  Metal	150	S 918 BF							

































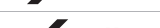





Metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special				
											
 Pipes, profiles, thin-walled (open and closed)	< 100	 Metal	150	S 922 AF							
		 Metal	150	S 922 EF							
		PROGRESSOR  Metal	150	S 123 XF						S 123 XF	
		 Metal	150	S 926 BEF				S 926 BEF			
		endurance  heavyMetal	150	S 936 BEF				S 936 BEF			
		 Metal	150	S 925 VF						S 925 VF	
	< 175	 Metal	225	S 1122 AF					S 1122 AF		
		 Metal	225	S 1122 EF					S 1122 EF		
		 Metal	225	S 1126 BEF				S 1126 BEF			
		endurance  heavyMetal	225	S 1136 BEF				S 1136 BEF			
		 Metal	225	S 1125 VF						S 1125 VF	
		 Metal	225	S 1226 BEF				S 1226 BEF			
	< 250	 Metal	300	S 1225 VF						S 1225 VF	
		 Metal	300	S 1225 VF						S 1225 VF	
	 Pipes, profiles, thick-walled (open and closed)	< 100	 Metal	150	S 922 BF						
			PROGRESSOR  Metal	150	S 123 XF						S 123 XF
			 Metal	150	S 926 CHF				S 926 CHF		
			endurance  heavyMetal	150	S 936 CHF				S 936 CHF		
 Metal			150	S 925 VF						S 925 VF	
 Metal			150	S 920 CF				S 920 CF		S 920 CF	
< 175		endurance  heavyMetal	150	S 930 CF				S 930 CF		S 930 CF	
		 Metal	225	S 1122 BF					S 1122 BF		
		 Metal	225	S 1126 CHF				S 1126 CHF			
		endurance  heavyMetal	225	S 1136 CHF				S 1136 CHF			
		 Metal	225	S 1125 VF						S 1125 VF	
		 Metal	225	S 1120 CF				S 1120 CF		S 1120 CF	
< 250		endurance  heavyMetal	225	S 1130 CF				S 1130 CF		S 1130 CF	
		 Metal	300	S 1226 CHF				S 1226 CHF			
		 Metal	300	S 1226 CHF				S 1226 CHF			
		 Metal	300	S 1225 VF						S 1225 VF	
		 Metal	300	S 1225 VF						S 1225 VF	
		 Metal	300	S 1225 VF						S 1225 VF	
 Pipes, profiles (solid)	< 100	PROGRESSOR  Metal	150	S 123 XF					S 123 XF		
		 Metal	150	S 922 BF							
		 Metal	150	S 926 CHF				S 926 CHF			
		endurance  heavyMetal	150	S 936 CHF				S 936 CHF			
		 Metal	150	S 920 CF				S 920 CF		S 920 CF	
		endurance  heavyMetal	150	S 930 CF				S 930 CF		S 930 CF	
	< 175	 Metal	225	S 1122 BF					S 1122 BF		
		 Metal	225	S 1126 CHF				S 1126 CHF			
		endurance  heavyMetal	225	S 1136 CHF				S 1136 CHF			
		 Metal	225	S 1120 CF				S 1120 CF		S 1120 CF	
		endurance  heavyMetal	225	S 1130 CF				S 1130 CF		S 1130 CF	
	< 250	 Metal	300	S 1226 CHF				S 1226 CHF			































Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Wood with nails/metal	< 100	flexible 	150	S 922 HF						
		flexible 	150	S 922 VF						
		heavy 	150		S 611 DF	S 711 DF				
		heavy 	150		S 610 DF		S 610 DF			S 610 DF
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
		PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	flexible 	225	S 1122 HF				S 1122 HF		
		flexible 	225	S 1122 VF				S 1122 VF		
		heavy 	225		S 1111 DF					
	< 250	heavy 	225		S 1110 DF		S 1110 DF			S 1110 DF
flexible 		300	S 1222 VF				S 1222 VF			
	heavy 	300		S 1411 DF						
 Pallets	< 100	flexible 	150	S 922 HF						
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
	< 175	flexible 	225	S 1122 HF				S 1122 HF		
 Wood, chip-board	< 100	heavy 	150		S 611 DF	S 711 DF				
		heavy 	150		S 610 DF		S 610 DF		S 610 DF	
	< 150	PROGRESSOR 	200		S 3456 XF			S 3456 XF		
	< 175	heavy 	225		S 1111 DF					
		heavy 	225		S 1110 DF		S 1110 DF			S 1110 DF
< 250	heavy 	300		S 1411 DF						
 Sheet metals	3 – 10	flexible 	150	S 922 VF						
		flexible 	225	S 1122 VF				S 1122 VF		
		flexible 	300	S 1222 VF				S 1222 VF		
	3 – 12	flexible 	150	S 922 HF						
		flexible 	200	S 1022 HF				S 1022 HF		
		flexible 	225	S 1122 HF				S 1122 HF		
	3 – 18	PROGRESSOR 	200		S 3456 XF				S 3456 XF	


















Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Pipes	< 100	flexible 	150	S 922 VF						
		flexible 	150	S 922 HF						
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
		PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	flexible 	225	S 1122 VF				S 1122 VF		
		flexible 	225	S 1122 HF				S 1122 HF		
	< 250	flexible 	300	S 1222 VF				S 1222 VF		
 Profiles	< 100	flexible 	150	S 922 VF						
		flexible 	150	S 922 HF						
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
		PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	flexible 	225	S 1122 VF				S 1122 VF		
		flexible 	225	S 1122 HF				S 1122 HF		
	< 250	flexible 	300	S 1222 VF				S 1222 VF		
 Plastics, pipes, profiles	< 100	heavy 	150		S 611 DF	S 711 DF				
	< 150	PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	heavy 	225		S 1111 DF					
	< 250	heavy 	300		S 1411 DF					
 Glass fibre reinforced plastics/epoxy	< 50	heavy 	150		S 611 DF	S 711 DF				
	< 60	heavy 	300		S 1411 DF					
		heavy 	150		S 610 DF		S 610 DF			S 610 DF
		heavy 	225		S 1111 DF					
		heavy 	225		S 1110 DF		S 1110 DF			S 1110 DF
	< 100	flexible 	150	S 922 VF						
	< 150	PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	flexible 	225	S 1122 VF				S 1122 VF		
< 250	flexible 	300	S 1222 VF				S 1222 VF			












































Wood

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Coarse wood, free of nails	< 100	basic 	150		S 617 K	S 617 K				
	< 175	basic 	225		S 1111 K					
	< 190	top 	240		S 1542 K					
		top 	240		S 1531 L					
	< 250	basic 	300		S 1617 K					
 Construction timber	< 100	top 	150	S 644 D		S 644 D				
	< 150	PROGRESSOR 	200	S 2345 X					S 2345 X	
 Board	< 60	top 	150	S 644 D		S 644 D				
		PROGRESSOR 	200	S 2345 X					S 2345 X	
 Wooden wall cutout	< 100	top 	150	S 644 D		S 644 D				
	< 150	PROGRESSOR 	200	S 2345 X					S 2345 X	
	< 190	top 	240		S 1531 L					
 Pruning green wood	< 100	basic 	150		S 617 K	S 617 K				
	< 190	top 	240		S 1531 L					
	< 250	basic 	300		S 1617 K					
 Plastic	< 100	top 	150	S 644 D		S 644 D				
	< 150	PROGRESSOR 	200	S 2345 X					S 2345 X	

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Plasterboard	< 100	special 	150	S 628 DF		S 628 DF				
 Fibre cement boards	< 100	special 	150	S 641 HM		S 641 HM				
	< 150	special 	240		S 1543 HM					
	< 175	special 	225		S 1141 HM					
	< 215	special 	305		S 1243 HM		S 1243 HM			
	< 250	special 	300		S 1241 HM					
	< 350	special 	400		S 2041 HM					
	< 365	special 	455		S 2243 HM		S 2243 HM			

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Porous concrete	< 100	special  FiberPlaster	150	S 641 HM		S 641 HM				
	< 150	special  Brick	240		S 1543 HM					
	< 175	special  FiberPlaster	225		S 1141 HM					
	< 215	special  Brick	305		S 1243 HM		S 1243 HM			
	< 250	special  FiberPlaster	300		S 1241 HM					
	< 350	special  FiberPlaster	400		S 2041 HM					
	< 365	special  Brick	455		S 2243 HM		S 2243 HM			
 Red brick	< 100	special  FiberPlaster	150	S 641 HM		S 641 HM				
	< 150	special  Brick	240		S 1543 HM					
	< 175	special  FiberPlaster	225		S 1141 HM					
	< 215	special  Brick	305		S 1243 HM		S 1243 HM			
	< 250	special  FiberPlaster	300		S 1241 HM					
	< 350	special  FiberPlaster	400		S 2041 HM					
	< 365	special  Brick	455		S 2243 HM		S 2243 HM			
 Steel/cast-iron pipes	< 175	special  CastBrick	225	S 1130 RIFF						
 Glass fibre reinforced plastics/epoxy	< 50	special  Inox	115	S 518 EHM						
	< 100	special  Inox	150	S 922 EHM						
		special  FiberPlaster	150	S 641 HM		S 641 HM				
	< 150	special  FiberPlaster	225		S 1141 HM					
		special  FiberPlaster	300		S 1241 HM					
		special  FiberPlaster	400		S 2041 HM					
	< 175	special  CastBrick	225	S 1130 RIFF						
 Frozen materials	< 250	special  Ice	300	S 1211 K						
 Stainless steel plates	2 – 4	special  Inox	115	S 518 EHM						
		special  Inox	150	S 922 EHM						
 Stainless steel profiles, pipes	< 50	special  Inox	115	S 518 EHM						
	< 100	special  Inox	150	S 922 EHM						
 Polystyrene, Insulation	< 100	special  Soft-Material	150	S 713 A		S 713 A				