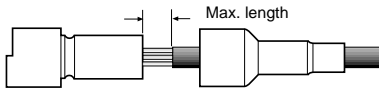


Assembly Instructions

Wire and Jacketed Cable Preparation



Strip wires to appropriate length (See contact chart on [page SS 6](#) for strip lengths). If using a boot, strip jacket so no more than listed dimension is exposed when contact is full inserted.

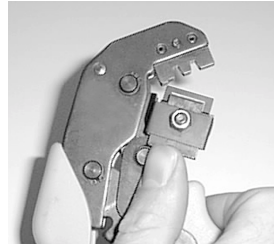
Note: Try stripping back jacket approximately **1.25 inches (32mm)** because strip lengths will vary depending on cable being used.

# Circuits	Max. exposed length Inches (mm)
2, 3, 4	.87 (22)
5, 6, 7	1.02 (26)
8, 9, 10	1.02 (26)

Sure Seal Hand Crimp Tool Operation Instructions

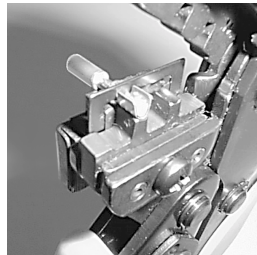
1. Squeeze handles until tool has gone through a complete cycle and opens easily.

2. Select the proper cavity for the wire size to be crimped.



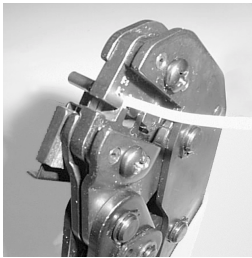
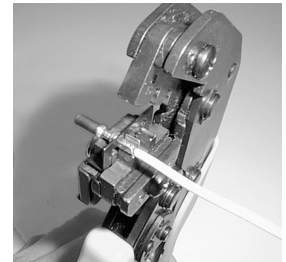
3. Using your thumb or forefinger, raise the spring-loaded locator on the back of the lower jaw by pushing up.

4. While the locator is in the up position, place the contact into the front of the tool (crimp side up) in the proper crimp cavity (18-16 AWG or 14 AWG).



5. Release the locator. The locator should rest comfortably in the indent in the contact just above the crimp area.

6. Insert the stripped wire into the crimp area until it bottoms.



7. Firmly squeeze the handle until the crimp jaw ratchet releases.

8. Using your thumb or forefinger, raise the spring loaded locator and remove the crimped contact and wire.