

## Recommended Jam Nut Torque Values

<b>Recommended Jam Nut Torque Values</b>			
<b>Series II and SJT</b>		<b>Series I and III</b>	
<b>Shell Size</b>	<b>Inch-Pounds</b>	<b>Shell Size</b>	<b>Inch-Pounds</b>
8	45/50	9	30/36
10	55/60	11	40/46
12	70/75	13	55/60
14	80/85	15	70/75
16	90/95	17	80/85
18	100/110	19	90/95
20	110/120	21	100/110
22	120/130	23	110/120
24	140/150	25	120/130

**Note:**

Non-conductive material should not be placed underneath the panel nut, as grounding is not necessarily achieved on the 'O' seal face.