PV® WIRE-TO-BOARD CONNECTOR SYSTEM

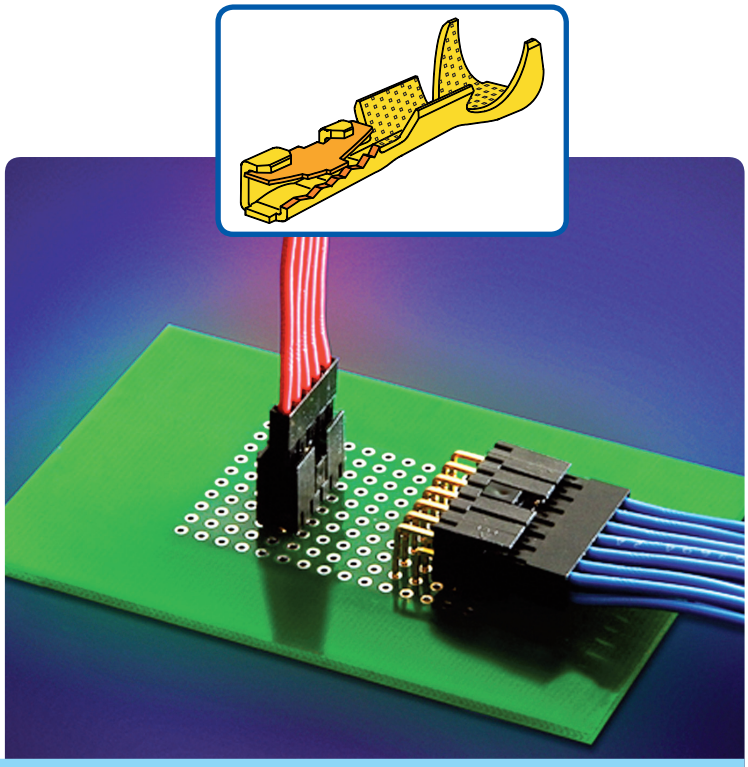
UNIQUE DESIGN PROVIDES HIGH RELIABILITY, HIGH DURABILITY AND HIGH RETENTION

DESCRIPTION

The innovative PV® crimp-to-wire system connects discrete wire to printed circuit boards. High reliability dual-metal receptacle terminals plug to industry standard 0.025 inch (0.635mm) square posts. A variety of containment, protection and guidance options are available for both sides of the connector interface.

Wire side- PV® receptacle terminals can be terminated to wire and used discretely or inserted to multiple-circuit, MINI-LATCH connector housings that include optional polarizing keys.

Printed Circuit side- Shrouded multiple-post, headers include an integral friction feature that grips the sides of the mating MINI-LATCH housings and reduces the risk of disengagement. Other FCI header options include discrete staked pins or BergStik® un-shrouded headers.



FEATURES & BENEFITS

- Unique dual-metal PV® receptacle contact maintains contact pressure through 1000 mating cycles. A beryllium copper spring provides high normal force at the mating interface, while the brass contact body produces a reliable, gas-tight crimp termination
- Choice of three different spring pressures allows the user to customize insertion and withdrawal forces to individual application requirements
- Shrouded header side walls engage with the sides of the MINI-LATCH housing to provide additional retention
- MINI-LATCH housing firmly retains PV® wire contacts
- Available in single or double row configurations
- Keyed MINI-LATCH housings and header keyways provide polarization to prevent mis-mating
- Two wall header design provides mechanical benefits plus economy
- Application tooling is supported by FCI

TARGET MARKETS / APPLICATIONS

- Instrumentation and Medical
- Industrial Equipment
- Consumer and White Goods
- Automotive Electronics
- Data and Communications
- Military and Avionics

basics+

The easy way to do business

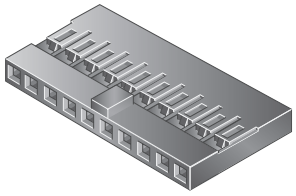
PV® WIRE-TO-BOARD CONNECTOR SYSTEM

MINI-LATCH RECEPTACLE HOUSINGS

0.100 inch / 2.54 mm pitch

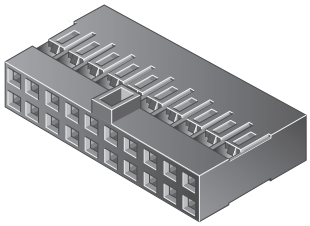
SINGLE ROW, POLARIZED, 78211 SERIES

Range: 03 to 15 positions



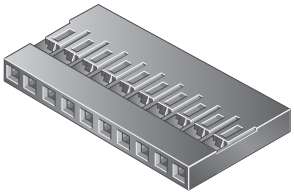
DOUBLE ROW, POLARIZED, 65846 SERIES

Range: 04 to 72 positions



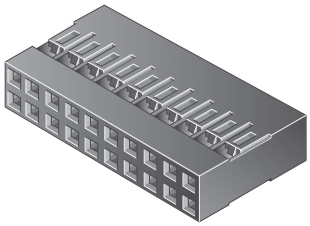
SINGLE ROW, 65039 SERIES

Range: 01 to 36 positions



DOUBLE ROW, 65043 SERIES

Range: 04 to 72 positions



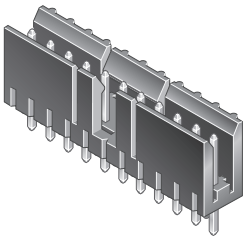
For specific part numbers, please consult drawings or www.fciconnect.com/pv
Maximum wire diameter for use in these housings is 1.52 mm

SHROUDED PCB HEADERS

0.100 inch / 2.54 mm pitch

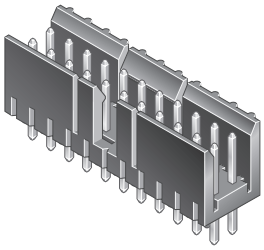
SINGLE ROW, VERTICAL, 69167 SERIES

Range: 03 to 15 positions



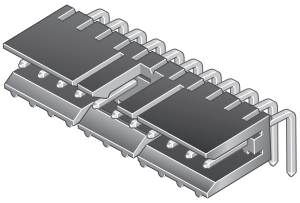
DOUBLE ROW, VERTICAL, 69168 SERIES

Range: 04 to 30 positions



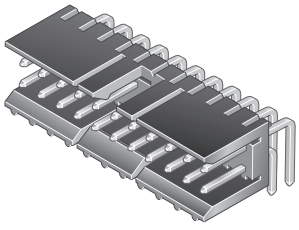
SINGLE ROW, RIGHT ANGLE 78208 SERIES

Range: 01 to 15 positions



DOUBLE ROW, RIGHT ANGLE 78207 SERIES

Range: 04 to 30 positions



For detailed dimensions, connect to www.fciconnect.com/pv

PART NUMBER CONSTRUCTION

PPPPP-ZNNHLF

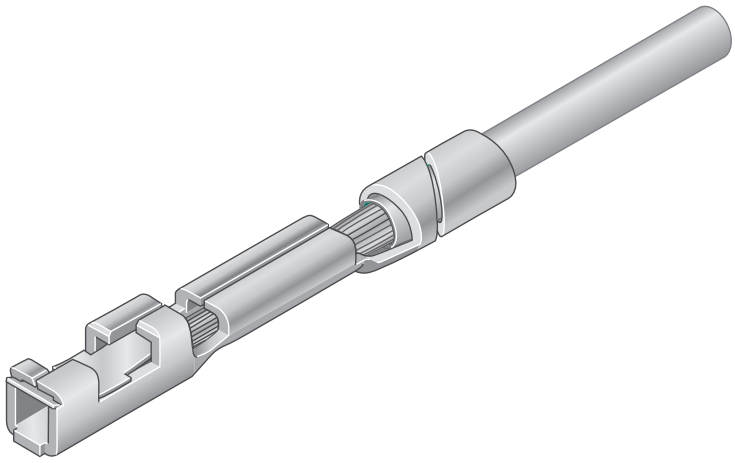
PPPPP	=	PCB Header Style
69167	=	Single Row, Vertical
78208	=	Single Row, Right Angle
69168	=	Double Row, Vertical
78207	=	Double Row, Right Angle
Z	=	Plating Finish
1	=	30µin (0.76µm) Gold/GTX
2	=	15µin (0.38µm) Gold/GTX
4	=	Pure Tin
NN	=	Number of Positions
03 to 15	=	available for Single Row
04 to 30	=	available for Double Row

PV® DUAL METAL CRIMP RECEPTACLE TERMINALS

For mating to 0.025 inch / 0.635 mm square posts

HOW TO SELECT THE RIGHT CONTACT

STEP 1	=	Select Application
STEP 2	=	Select Spring Force
STEP 3	=	Select Wire Size (AWG)
STEP 4	=	Select Plating



STEP 1 / STEP 2

APPLICATION HOUSING	SPRING FORCE
40 - 72 contacts per housing	Standard
10 - 50 contacts per housing	High
02 - 20 contacts per housing	Ultra High
Discrete Contact	Ultra High

STEP 3 / STEP 4

WIRE SIZE (AWG)	SPRING FORCE	PLATING / PACKAGING						
		REEL				BOX (Loose Piece)		
		Tin	15 u Gold (0.38µm)	30 u Gold (0.76µm)	40 u Gold (0.91µm) (Europe)	Tin	15 u Gold (0.38µm)	30 u Gold (0.76µm)
		PV® PART NUMBERS						
18, 20 or two 22 or two 24	standard		48241-000LF	48231-000LF	48276-002LF		48250-000LF	48266-000LF
	high		48244-000LF	48047-002LF			48253-000LF	48232-000LF
	ultra-high	47648-000LF	48247-000LF	48252-000LF	47566-002LF	47749-000LF	48256-000LF	48233-000LF
22, 24, 26 or two 26 or two 28	standard	47445-000LF	48242-000LF	48049-000LF	47457-002LF		48251-000LF	48235-000LF
	high	47217-000LF	48245-000LF	48046-000LF	47439-002LF	47715-000LF	48254-000LF	48234-000LF
	ultra-high	47649-000LF	48248-000LF	48051-000LF	47565-002LF	47750-000LF	48257-000LF	48236-000LF
28, 30, 32 or two 30 or two 32	standard	47446-000LF	48243-000LF	48048-002LF		47748-000LF		48238-000LF
	high	47213-000LF	48246-000LF	48045-000LF	47437-002LF	47714-000LF	48255-000LF	48237-000LF
	ultra-high	47650-000LF	48249-000LF	48050-000LF	47564-002LF	47751-000LF	48258-000LF	48239-000LF
32, 34, 36	standard			75543-015LF				
	high	75543-007LF		75543-013LF		75543-008LF		75543-014LF
	ultra-high	75543-011LF		75543-017LF		75543-012LF		75543-018LF

= European Part Numbers

TECHNICAL INFORMATION

MATERIALS

- Contact Material:
  - PV® wire terminals: Brass body and Beryllium Copper spring
  - PCB headers: Phosphor bronze
- Contact Plating:
  - PV® wire terminals: Gold or lead-free pure tin over nickel
  - PCB headers: Gold or GXT™ (palladium-nickel with gold flash) or lead-free pure tin over nickel
- Housing Material:
  - MINI-LATCH Housings: Modified Polyphenylene Oxide UL 94-V0
  - Shrouded PCB Headers: Glass filled Nylon UL 94-V0
- All parts with “LF” suffix are RoHS compliant

ELECTRICAL CHARACTERISTICS

- Current Rating Single Circuit: 3.0 amps with 32 AWG wire; Larger wires allow more; All applications require de-rating
- Withstanding Voltage: 1000 V RMS
- Insulation Resistance, Wire Connector: >10000 Megohms
- Insulation Resistance, PCB Header: >5000 Megohms
- Contact Resistance (LLCR), Wire Connector: <2 milliohms

ELECTRICAL CHARACTERISTICS

- Mating Force (individual contact maximum)
  - High force spring: 450 grams
  - Ultra-high force spring: 1100 grams
- Un-mating Force (individual contact minimum)
  - High force spring: 75 grams
  - Ultra-high force spring: 175 grams
- PV® contact retention in MINI-LATCH Housing: 4 lbs per contact
- Durability: 1000 cycles
- Temperature: -40C to +105 C

APPROVALS AND CERTIFICATIONS

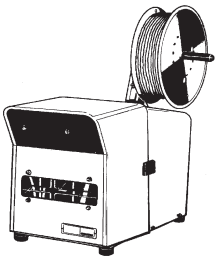
- UR E66906
- CSA LR46923

TECHNICAL DOCUMENTS

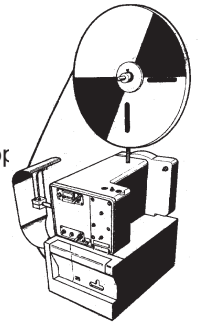
- Product Specification: BUS-12-067 (PV® and MINI-LATCH Wire connectors) BUS-12-075 (Shrouded PCB Headers)
- Application drawings: TA-75, TA-146, TA-531

APPLICATION TOOLING

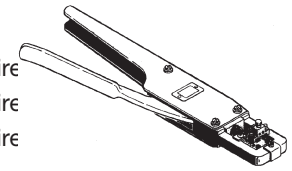
- PV-250A Semi-automatic Crimping Machine
  - Easy to use
  - Pneumatically operated
  - Low cost
  - Estimated 1000 crimps per hour
- Machine Part Number
  - 107416-101 (18-20AWG)
  - 107416-102 (22-26AWG)
  - 107416-103 (28-32AWG)



- OL-740 Semi-automatic Two-Ton Bench Press
  - Uses quick-changing, adjustable crimping applicators for different terminals and wire sizes
  - Most rugged construction
  - Easy to use
  - Electrically operated
  - Estimated 2400 crimps per hour
- Machine Part Number
  - 133911-102 (does not include app
- Applicator Tooling Part Numbers
  - 133867-104 (18-20AWG)
  - 133867-105 (22-26AWG)
  - 133867-106 (28-32AWG)



- Ratcheting Hand Crimping Tool
- Part Number
  - HT-0073 (for 18-20 AWG Wire
  - HT-0095 (for 22-32 AWG Wire
  - HT-0112 (for 32-36 AWG Wire



- PV® Contact Removal Too
- Part Number
  - HT-0080

For more information please contact: www.fciconnect.com/pv