

# E5AN-HT/E5EN-HT

(96 x 96 mm and 48 x 96 mm)

CSM\_E5AN-HT\_E5EN-HT\_DS\_E\_1\_1

## Programmable Controllers Join the Series!

**Program up to 256 segments and take advantage of the excellent cost/performance of the new LCD that improves both the field of view and contrast.**

- Set up to 8 programmed patterns with up to 32 segments (steps) each.
- High-resolution display with 5 digits/0.01°C display.
- High-speed sampling cycle of 60 ms.
- High Accuracy  
Thermocouple/Pt input:  $\pm 0.1\%$  of PV  
Analog input:  $\pm 0.1\%$  FS
- Universal inputs on all models (thermocouple, PT, or analog input) to handle various sensors with one Controller. Models also available with Remote SP.
- A PV/SV-status display function can be set to automatically alternate between displaying the status of the Temperature Controller (auto/manual, RUN/RESET, and alarms) and the PV or SV.
- Flexible contact outputs with logic operations (AND, OR, and delays) set from the Support Software (CX-Thermo version 4.3). Program settings can be managed.
- An infrared ports enables communications from the front panel.
- Preventive maintenance for relays in the Temperature Controller using a Control Output ON/OFF Counter.
- Model available with position-proportional control



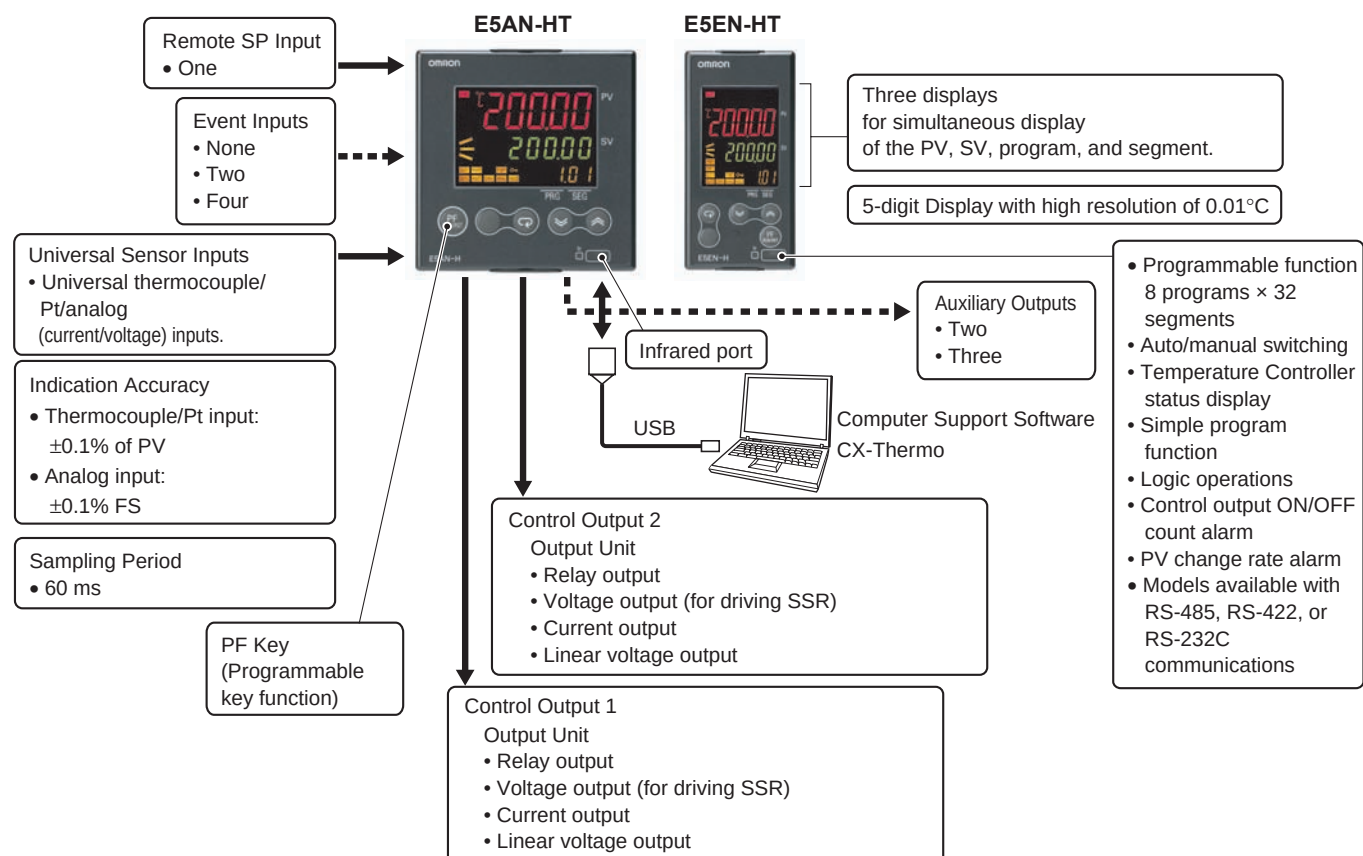
96 × 96 mm  
E5AN-HT

48 × 96 mm  
E5EN-HT

Refer to Safety Precautions for E5□N/E5□N-H/  
E5□N-HT.

Refer to Operation for E5□N/E5□N-H/E5□N-HT for  
operating procedures.

## Main I/O Functions



## Lineup



**Note:** The Controller can be used for heating/cooling control even if only 1 control output is used.

## Model Number Structure

### Model Number Legend

#### Controllers

**E5AN/E5EN-**             **M** **-** **-500**

1 2 3 4 5 6 7 8 9 10 11

#### 1. Type

HT: Programmable

#### 2. Control Mode

Blank: Standard or heating/cooling control  
P: Position-proportional control

#### 3. Control Output 1

A: Control Output Unit  
R: Relay output

#### 4. Control Output 2

A: Control Output Unit  
R: Relay output

#### 5. Auxiliary Outputs

2: Two outputs  
3: Three outputs

#### 6. Option 1

Blank: None  
H: Heater burnout/SSR failure/Heater overcurrent detection (CT1)  
HH: Heater burnout/SSR failure/Heater overcurrent detection (CT2)

#### 7. Option 2

B: Two event inputs  
BF: Event input + Transfer output

#### 8. Option 3

M: Option Unit can be mounted.

#### 9. Power Supply Voltage

Blank: 100 to 240 VAC  
D: 24 VAC/VDC

#### 10. Case Color

Blank: Black

#### 11. Terminal Cover

-500: With Terminal Cover

#### Option Units

**E53-** 

1

#### 1. Function

EN01: RS-232C communications  
EN02: RS-422 communications  
EN03: RS-485 communications  
AKB: Event input

#### Output Units

**E53-**  

1 2

#### 1. Control Output

R: Relay output  
Q: Voltage output (for driving SSR)  
Q3: Voltage output (for driving SSR) + 24 VDC (NPN)  
Q4: Voltage output (for driving SSR) + 24 VDC (PNP)  
C3: Current output + 4 to 20 mA DC  
C3D: Current output + 0 to 20 mA DC  
V34: Linear voltage output + 0 to 10 VDC  
V35: Linear voltage output + 0 to 5 VDC

#### 2. Version

Blank: Available for E5AN-H/E5EN-H/E5AN-HT/E5EN-HT and E5AK/E5EK.  
N: Available only for E5AN-H/E5EN-H and E5AN-HT/E5EN-HT.

**Note:** Estimates can be provided for coatings and other specifications that are not given in the datasheet. Ask your OMRON representative for details.

This data sheet is provided as a guideline for selecting products. Be sure to refer to the following user manuals for application precautions and other information required for operation before attempting to use the product.

E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual Programmable Type (Cat. No. H169)

E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers Communications Manual Programmable Type (Cat. No. H170)

## Ordering Information

### E5AN-HT

| Size                                   | Case color | Power supply voltage | Control method | Auxiliary output | Control output 1/2      | Heater burnout | Optional functions |                   |                  | Model                |
|----------------------------------------|------------|----------------------|----------------|------------------|-------------------------|----------------|--------------------|-------------------|------------------|----------------------|
|                                        |            |                      |                |                  |                         |                | Event inputs       | Transfer output   | RSP              |                      |
| 1/4 DIN<br>96 × 96 × 78<br>(W × H × D) | Black      | 100 to 240 VAC       | Basic          | 2                | Control Output Unit × 2 | 1              | 2                  |                   | 4 to 20-mA input | E5AN-HTAA2HBM-500    |
|                                        |            |                      |                |                  | Control Output Unit × 2 | 2              | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTAA2HHBFM-500  |
|                                        |            |                      |                | 3                | Control Output Unit × 2 |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTAA3BFM-500    |
|                                        |            |                      | Valve          | 2                | Relay outputs × 2       |                | 2                  |                   | 4 to 20-mA input | E5AN-HTPRR2BM-500    |
|                                        |            |                      |                |                  | Relay outputs × 2       |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTPRR2BFM-500   |
|                                        |            | 24 VAC/<br>VDC       | Basic          | 2                | Control Output Unit × 2 | 1              | 2                  |                   | 4 to 20-mA input | E5AN-HTAA2HBMD-500   |
|                                        |            |                      |                |                  | Control Output Unit × 2 | 2              | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTAA2HHBFMD-500 |
|                                        |            |                      |                | 3                | Control Output Unit × 2 |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTAA3BFMD-500   |
|                                        |            |                      | Valve          | 2                | Relay outputs × 2       |                | 2                  |                   | 4 to 20-mA input | E5AN-HTPRR2BMD-500   |
|                                        |            |                      |                |                  | Relay outputs × 2       |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5AN-HTPRR2BFMD-500  |

### E5EN-HT

| Size                                   | Case color | Power supply voltage | Control method | Auxiliary output | Control output 1/2      | Heater burnout | Optional Functions |                   |                  | Model                |
|----------------------------------------|------------|----------------------|----------------|------------------|-------------------------|----------------|--------------------|-------------------|------------------|----------------------|
|                                        |            |                      |                |                  |                         |                | Event inputs       | Transfer output   | RSP              |                      |
| 1/8 DIN<br>48 × 96 × 78<br>(W × H × D) | Black      | 100 to 240 VAC       | Basic          | 2                | Control Output Unit × 2 | 1              | 2                  |                   | 4 to 20-mA input | E5EN-HTAA2HBM-500    |
|                                        |            |                      |                |                  | Control Output Unit × 2 | 2              | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTAA2HHBFM-500  |
|                                        |            |                      |                | 3                | Control Output Unit × 2 |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTAA3BFM-500    |
|                                        |            |                      | Valve          | 2                | Relay outputs × 2       |                | 2                  |                   | 4 to 20-mA input | E5EN-HTPRR2BM-500    |
|                                        |            |                      |                |                  | Relay outputs × 2       |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTPRR2BFM-500   |
|                                        |            | 24 VAC/VDC           | Basic          | 2                | Control Output Unit × 2 | 1              | 2                  |                   | 4 to 20-mA input | E5EN-HTAA2HBMD-500   |
|                                        |            |                      |                |                  | Control Output Unit × 2 | 2              | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTAA2HHBFMD-500 |
|                                        |            |                      |                | 3                | Control Output Unit × 2 |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTAA3BFMD-500   |
|                                        |            |                      | Valve          | 2                | Relay outputs × 2       |                | 2                  |                   | 4 to 20-mA input | E5EN-HTPRR2BMD-500   |
|                                        |            |                      |                |                  | Relay outputs × 2       |                | 2                  | 4 to 20-mA output | 4 to 20-mA input | E5EN-HTPRR2BFMD-500  |

## Accessories (Order Separately)

| Output unit                      | Model    | Specifications                                                              |
|----------------------------------|----------|-----------------------------------------------------------------------------|
| Relay output                     | E53-RN   | SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations |
| Voltage output (for driving SSR) | E53-QN   | 12 VDC (PNP), max. load current: 40-mA, with short-circuit protection       |
|                                  | E53-Q3   | 24 VDC (NPN), max. load current: 20-mA, with short-circuit protection       |
|                                  | E53-Q4   | 24 VDC (PNP), max. load current: 20-mA, with short-circuit protection       |
| Current output                   | E53-C3N  | 4 to 20-mA DC, load: 600 $\Omega$ max., resolution: approx. 10,000          |
|                                  | E53-C3DN | 0 to 20-mA DC, load: 600 $\Omega$ max., resolution: approx. 10,000          |
| Linear voltage output            | E53-V34N | 0 to 10 VDC, load: 1 k $\Omega$ min., resolution: approx. 10,000            |
|                                  | E53-V35N | 0 to 5 VDC, load: 1 k $\Omega$ min., resolution: approx. 10,000             |

### USB-infrared Conversion Cable

| Model     |
|-----------|
| E58-CIFIR |

### USB-Serial Conversion Cable

| Model     |
|-----------|
| E58-CIFQ1 |

### Terminal Cover

| Connectable models | Model     |
|--------------------|-----------|
| E5AN-HT            | E53-COV16 |
| E5EN-HT            |           |

**Note:** The Terminal Cover comes with the E5AN/E5EN-□□□-500 models.

### Waterproof Packing

| Connectable models | Model   |
|--------------------|---------|
| E5AN-HT            | Y92S-P4 |
| E5EN-HT            | Y92S-P5 |

**Note:** The Waterproof Packing is included with the Controller.

### Current Transformers (CTs)

| Hole diameter | Model   |
|---------------|---------|
| 5.8 dia.      | E54-CT1 |
| 12.0 dia.     | E54-CT3 |

### CX-Thermo Support Software

| Model       |
|-------------|
| EST2-2C-MV4 |

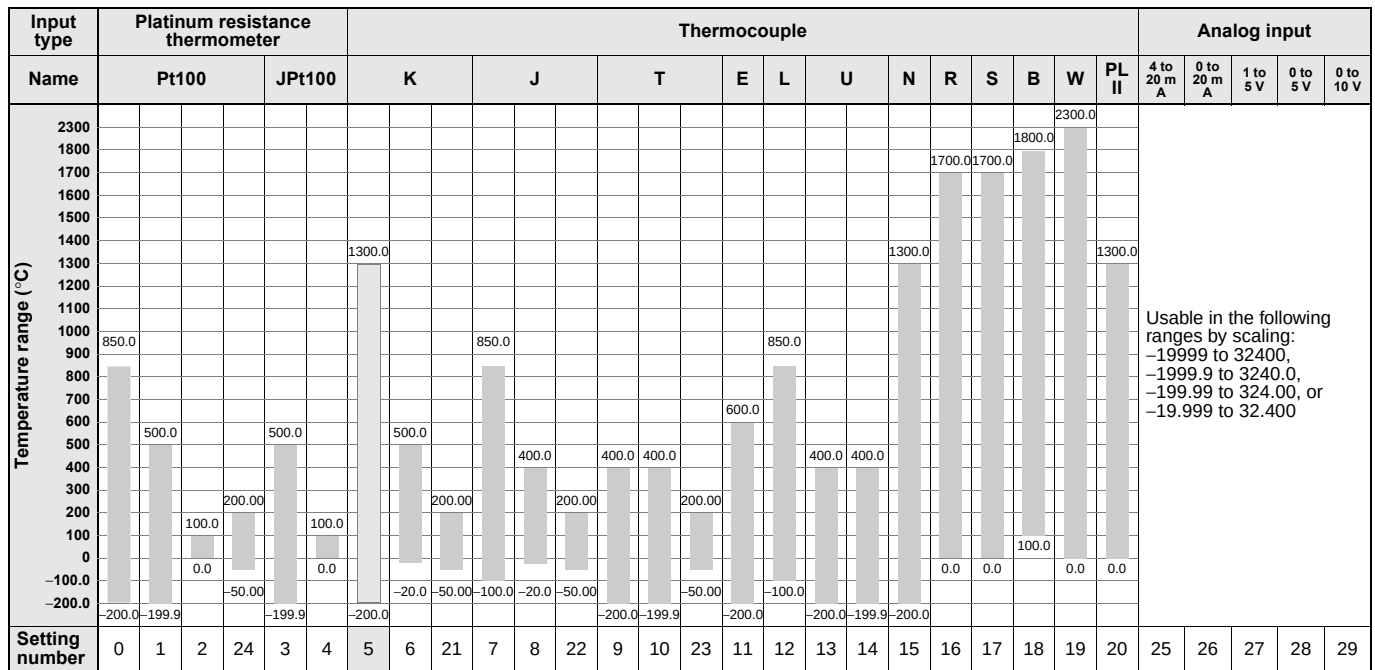
## Specifications

### Ratings

|                                      |                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|--------------------------------------|-------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Power supply voltage</b>          |                                                       | No D in model number: 100 to 240 VAC, 50/60 Hz<br>D in model number: 24 VAC, 50/60 Hz; 24 VDC                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Operating voltage range</b>       |                                                       | 85% to 110% of rated supply voltage                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Power consumption</b>             |                                                       | 100 to 240 VAC: 12 VA<br>24 VAC/VDC: 8.5 VA (24 VAC)/5.5 W (24 VDC)                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Sensor input</b>                  |                                                       | Any of the following can be selected.<br>Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II<br>Platinum resistance thermometer: Pt100 or JPt100<br>Current input: 4 to 20 mA or 0 to 20 mA<br>Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V                                                                                                                                                                                                                 |
| <b>Input impedance</b>               |                                                       | Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB.)                                                                                                                                                                                                                                                                                                                                              |
| <b>Control method</b>                |                                                       | ON/OFF control or 2-PID control (with auto-tuning)                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Control output</b>                | <b>Relay output</b>                                   | Output Unit (Install the Output Unit (sold separately).)                                                                                                                                                                                                                                                                                                                                                                                                           |
|                                      | <b>Voltage output (for driving SSR)</b>               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                      | <b>Current output</b>                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                      | <b>Linear voltage output</b>                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                      | <b>Relay output for position-proportional control</b> | Relay output: Open and close: SPST-NO, 250 VAC, 1 A (including in-rush current), electrical life: 100,000 operations min.<br>Potentiometer input: Must be between 100 $\Omega$ and 2.5 k $\Omega$ for maximum open position.                                                                                                                                                                                                                                       |
| <b>Auxiliary output</b>              | <b>Number of outputs</b>                              | 2 or 3 max.                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|                                      | <b>Output specifications</b>                          | Relay output: SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA                                                                                                                                                                                                                                                                                                                                     |
| <b>Event input</b>                   | <b>Number of outputs</b>                              | 2 or 4 (with an E53-AKB)                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                                      | <b>External contact input specifications</b>          | Contact input: ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.                                                                                                                                                                                                                                                                                                                                                                                                     |
|                                      |                                                       | Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.<br>Current flow: Approx. 7 mA per contact                                                                                                                                                                                                                                                                                                                                   |
| <b>Logic operations</b>              | <b>Number of operations</b>                           | 8 max.                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                      | <b>Operations</b>                                     | <ul style="list-style-type: none"> <li>Logic operation: Any of the following four patterns can be selected. The input status may be inverted. (A and B) or (C and D), (A or C) and (B or D), A or B or C or D, A and B and C and D (A, B, C, and D are four inputs.)</li> <li>Delay: ON delay or OFF delay for the results of the logic operation given above. Setting time: 0 to 9999 s or 0 to 9999 min</li> <li>Output inversion: Possible</li> </ul>           |
|                                      | <b>Output</b>                                         | One work bit per operation                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|                                      | <b>Work bit assignment</b>                            | Any of The following can be assigned to up to eight work bits (logic operation results): operation commands (assigned to event inputs) *, auxiliary outputs, or control outputs.<br>* Application is possible with models that do not have event inputs by using an internal assignment.                                                                                                                                                                           |
| <b>Transfer outputs</b>              | <b>Number of outputs</b>                              | 1 max. (Depends on model. Models with transfer output (F in model number)                                                                                                                                                                                                                                                                                                                                                                                          |
|                                      | <b>Output specifications</b>                          | Current output: 4 to 20 mA DC, Load: 600 $\Omega$ max., Resolution at 4 to 20 mA: Approx. 10,000                                                                                                                                                                                                                                                                                                                                                                   |
| <b>RSP input</b>                     | <b>Number of inputs</b>                               | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                                      | <b>Signal type</b>                                    | Current input: 4 to 20 mA (input impedance: 150 $\Omega$ $\pm$ 10%)                                                                                                                                                                                                                                                                                                                                                                                                |
|                                      | <b>Analog input scaling</b>                           | Scaling of signal to engineering units (EU)<br>-19,999 to 30,000 (display: 30,000 max.)                                                                                                                                                                                                                                                                                                                                                                            |
|                                      | <b>Accuracy</b>                                       | ( $\pm$ 0.2% of FS) $\pm$ 1 digit max.                                                                                                                                                                                                                                                                                                                                                                                                                             |
|                                      | <b>Input sampling period</b>                          | 60 ms                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Setting method</b>                |                                                       | Set digitally using keys on the front panel or by using the RSP input.                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>Indication method</b>             |                                                       | 11-segment digital display and individual indicators (7-segments displays also possible)<br>Character height: E5AN-HT: PV: 15.8 mm, SV: 9.5 mm, MV: 6.8 mm; E5EN-HT: PV: 11.8 mm, SV: 8.1 mm, MV: 5.8 mm<br>Three displays: PV/SV/Program number/Segment number, PV/SV/MV, or PV/SV/Remaining segment time.<br>Number of digits: 5 for PV and SV, 4 for MV                                                                                                         |
| <b>Other functions</b>               |                                                       | Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout detection (including SSR failure and heater overcurrent detection), 40% AT, 100% AT, MV limiter, input digital filter, temperature input shift, run/reset, protection functions, control output ON/OFF counter, extraction of square root, MV change rate limit, PV/SV status display, automatic cooling coefficient adjustment, program control functions, etc. |
| <b>Ambient operating temperature</b> |                                                       | -10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Ambient operating humidity</b>    |                                                       | 25% to 85%                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Storage temperature</b>           |                                                       | -25 to 65°C (with no condensation or icing)                                                                                                                                                                                                                                                                                                                                                                                                                        |

## Input Ranges

### Thermocouple/Platinum Resistance Thermometer/Analog Input (Fully Universal Inputs)



Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

## Alarm Outputs

Each alarm can be independently set to one of the following 15 alarm types. The default is 2: *Upper limit*.

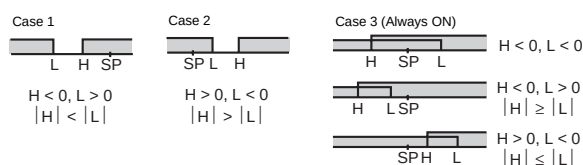
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

**Note:** For models with heater burnout, SSR failure, and heater overcurrent detection, alarm 1 will be an OR output of the alarm selected from the following alarm types and the alarms for heater burnout, SSR failure, and heater overcurrent. To output only a heater burnout alarm, SSR failure alarm, and heater overcurrent alarm for alarm 1, set the alarm type to 0 (i.e., no alarm function).

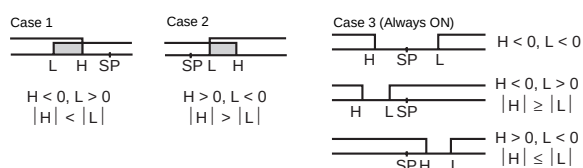
| Set value | Alarm type                                       | Alarm output operation         |                                | Description of function                                                                                                                     |
|-----------|--------------------------------------------------|--------------------------------|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
|           |                                                  | When alarm value X is positive | When alarm value X is negative |                                                                                                                                             |
| 0         | Alarm function OFF                               | Output OFF                     |                                | No alarm                                                                                                                                    |
| 1         | Upper- and lower-limit *1                        | ON OFF                         | *2                             | Set the deviation in the set point by setting the alarm upper limit (H) and alarm lower limit (L).                                          |
| 2         | Upper-limit                                      | ON OFF                         | ON OFF                         | Set the upward deviation in the set point by setting the alarm value (X).                                                                   |
| 3         | Lower-limit                                      | ON OFF                         | ON OFF                         | Set the downward deviation in the set point by setting the alarm value (X).                                                                 |
| 4         | Upper- and lower-limit range *1                  | ON OFF                         | *3                             | Set the deviation in the set point by setting the alarm upper limit (H) and alarm lower limit (L).                                          |
| 5         | Upper- and lower-limit with standby sequence *1  | ON OFF                         | *4                             | A standby sequence is added to the upper- and lower-limit alarm (1). *7                                                                     |
| 6         | Upper-limit with standby sequence                | ON OFF                         | ON OFF                         | A standby sequence is added to the upper-limit alarm (2). *7                                                                                |
| 7         | Lower-limit with standby sequence                | ON OFF                         | ON OFF                         | A standby sequence is added to the lower-limit alarm (3). *7                                                                                |
| 8         | Absolute-value upper-limit                       | ON OFF                         | ON OFF                         | The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.                                 |
| 9         | Absolute-value lower-limit                       | ON OFF                         | ON OFF                         | The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.                                |
| 10        | Absolute-value upper-limit with standby sequence | ON OFF                         | ON OFF                         | A standby sequence is added to the absolute-value upper-limit alarm (8). *7                                                                 |
| 11        | Absolute-value lower-limit with standby sequence | ON OFF                         | ON OFF                         | A standby sequence is added to the absolute-value lower-limit alarm (9). *7                                                                 |
| 12        | LBA (alarm 1 type only)                          | ---                            |                                | *8                                                                                                                                          |
| 13        | PV change rate alarm                             | ---                            |                                | *9                                                                                                                                          |
| 14        | RSP absolute value upper limit *6                | ON OFF                         | ON OFF                         | The alarm turns ON when the remote SP (RSP) is larger than the alarm value (X). This alarm functions in both Local SP and Remote SP Modes.  |
| 15        | RSP absolute value lower limit *6                | ON OFF                         | ON OFF                         | The alarm turns ON when the remote SP (RSP) is smaller than the alarm value (X). This alarm functions in both Local SP and Remote SP Modes. |

\*1. With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

\*2. Set value: 1, Upper- and lower-limit alarm



\*3. Set value: 4, Upper- and lower-limit range



\*4. Set value: 5, Upper- and lower-limit with standby sequence  
For Upper- and Lower-Limit Alarm Described Above

- Case 1 and 2  
Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

\*5. Set value: 5, Upper- and lower-limit with standby sequence  
Always OFF when the upper-limit and lower-limit hysteresis overlaps.

\*6. Displayed when there is a remote SP input.

\*7. Refer to the *E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual* (Cat. No. H169) for information on the operation of the standby sequence.

\*8. Refer to the *E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual* (Cat. No. H169) for information on the loop burnout alarm (LBA).

\*9. Refer to the *E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual* (Cat. No. H169) for information on the PV change rate alarm.



## Characteristics

|                                           |                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|-------------------------------------------|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Indication accuracy</b>                |                            | Thermocouple: ( $\pm 0.1\%$ of indicated value or $\pm 1^\circ\text{C}$ , whichever is greater) $\pm 1$ digit max. *1<br>Platinum resistance thermometer: ( $\pm 0.1\%$ of indicated value or $\pm 0.5^\circ\text{C}$ , whichever is greater) $\pm 1$ digit max.<br>Analog input: $\pm 0.1\%$ FS $\pm 1$ digit max.<br>CT input: $\pm 5\%$ FS $\pm 1$ digit max.<br>Potentiometer input: $\pm 5\%$ FS $\pm 1$ digit max.                                                          |
| <b>Transfer output accuracy</b>           |                            | $\pm 0.3\%$ FS max.                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Influence of temperature *2</b>        |                            | Thermocouple input (R, S, B, W, PL II): ( $\pm 1\%$ of PV or $\pm 10^\circ\text{C}$ , whichever is greater) $\pm 1$ digit max.<br>Other thermocouple input: ( $\pm 1\%$ of PV or $\pm 4^\circ\text{C}$ , whichever is greater) $\pm 1$ digit max. *3<br>Platinum resistance thermometer: ( $\pm 1\%$ of PV or $\pm 2^\circ\text{C}$ , whichever is greater) $\pm 1$ digit max.                                                                                                    |
| <b>Influence of voltage *2</b>            |                            | Analog input: ( $\pm 1\%$ FS) $\pm 1$ digit max.                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Input sampling period</b>              |                            | 60 ms                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>Hysteresis</b>                         |                            | Temperature input: $0.1$ to $3240.0^\circ\text{C}$ or $^\circ\text{F}$ (in units of $0.1^\circ\text{C}$ or $^\circ\text{F}$ )<br>Analog input: $0.01\%$ to $99.99\%$ FS (in units of $0.01\%$ FS)                                                                                                                                                                                                                                                                                 |
| <b>Proportional band (P)</b>              |                            | Temperature input: $0.1$ to $3240.0^\circ\text{C}$ or $^\circ\text{F}$ (in units of $0.1^\circ\text{C}$ or $^\circ\text{F}$ )<br>Analog input: $0.1\%$ to $999.9\%$ FS (in units of $0.1\%$ FS)                                                                                                                                                                                                                                                                                   |
| <b>Integral time (I)</b>                  |                            | $0.0$ to $3240.0$ s (in units of $0.1$ s)                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Derivative time (D)</b>                |                            | $0.0$ to $3240.0$ s (in units of $0.1$ s)                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Control period</b>                     |                            | $0.5$ , $1$ to $99$ s (in units of $1$ s)                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Manual reset value</b>                 |                            | $0.0$ to $100.0\%$ (in units of $0.1\%$ )                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Alarm setting range</b>                |                            | $-19999$ to $32400$ (decimal point position depends on input type)                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Affect of signal source resistance</b> |                            | Thermocouple: $0.1^\circ\text{C}/\Omega$ max. ( $100\ \Omega$ max.)<br>Platinum resistance thermometer: $0.1^\circ\text{C}/\Omega$ max. ( $10\ \Omega$ max.)                                                                                                                                                                                                                                                                                                                      |
| <b>Insulation resistance</b>              |                            | $20\ \text{M}\Omega$ min. (at $500\ \text{VDC}$ )                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Dielectric strength</b>                |                            | $2,300\ \text{VAC}$ , $50$ or $60\ \text{Hz}$ for $1\ \text{min}$ (between terminals with different charge)                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Vibration resistance</b>               | <b>Malfunction</b>         | $10$ to $55\ \text{Hz}$ , $20\ \text{m/s}^2$ for $10\ \text{min}$ each in X, Y, and Z directions                                                                                                                                                                                                                                                                                                                                                                                  |
|                                           | <b>Destruction</b>         | $10$ to $55\ \text{Hz}$ , $0.75\text{-mm}$ single amplitude for $2\ \text{hrs}$ each in X, Y, and Z directions                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Shock resistance</b>                   | <b>Malfunction</b>         | $100\ \text{m/s}^2$ , $3$ times each in X, Y, and Z directions                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                           | <b>Destruction</b>         | $300\ \text{m/s}^2$ , $3$ times each in X, Y, and Z directions                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Weight</b>                             | <b>E5AN-HT</b>             | Controller: Approx. $310\ \text{g}$ , Mounting Bracket: Approx. $100\ \text{g}$                                                                                                                                                                                                                                                                                                                                                                                                   |
|                                           | <b>E5EN-HT</b>             | Controller: Approx. $260\ \text{g}$ , Mounting Bracket: Approx. $100\ \text{g}$                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>Degree of protection</b>               |                            | Front panel: IP66, Rear case: IP20, Terminals: IP00                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Memory protection</b>                  |                            | Non-volatile memory (number of writes: $1,000,000$ times)                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Setup Tool</b>                         |                            | CX-Thermo version $4.0$ or higher                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Setup Tool port</b>                    |                            | Provided on the bottom of the E5AN-HT and E5EN-HT.<br>An E58-CIFQ1 USB-Serial Conversion Cable is required to connect the computer to the E5AN-HT and E5EN-HT.<br>Provided on the front of the E5AN-HT and E5EN-HT. An E58-CIFIR USB-infrared Conversion Cable is required to connect the computer to the E5AN-HT or E5EN-HT. *4                                                                                                                                                  |
| <b>Standards</b>                          | <b>Approved standards</b>  | UL 61010-1, CSA C22.2 No. 1010-1                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                                           | <b>Conformed standards</b> | EN 61010-1 (IEC 61010-1): Pollution level 2, overcurrent category II                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>EMC</b>                                |                            | EMI:<br>Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A<br>Noise Terminal Voltage: EN 55011 Group 1, class A<br>EMS:<br>ESD Immunity: EN 61326<br>Electromagnetic Field Immunity: EN 61000-4-2<br>Burst Noise Immunity: EN 61000-4-3<br>Conducted Disturbance Immunity: EN 61000-4-4<br>Surge Immunity: EN 61000-4-5<br>Power Frequency Magnetic Field Immunity: EN 61000-4-6<br>Voltage Dip/Interrupting Immunity: EN 61000-4-8<br>EN 61000-4-11 |

\*1. The indication accuracy of K thermocouples in the  $-200$  to  $1300^\circ\text{C}$  range, T and N thermocouples at a temperature of  $-100^\circ\text{C}$  max., and U and L thermocouples at any temperatures is  $\pm 2^\circ\text{C}$   $\pm 1$  digit max. The indication accuracy of the B thermocouple at a temperature of  $400^\circ\text{C}$  max. is not specified. The indication accuracy of B thermocouples in the  $400$  to  $800^\circ\text{C}$  range is  $\pm 3^\circ\text{C}$  max. The indication accuracy of the R and S thermocouples at a temperature of  $200^\circ\text{C}$  max. is  $\pm 3^\circ\text{C}$   $\pm 1$  digit max. The indication accuracy of W thermocouples is  $\pm 0.3\%$  of PV or  $\pm 3^\circ\text{C}$ , whichever is greater,  $\pm 1$  digit max.

The indication accuracy of PL II thermocouples is  $\pm 0.3\%$  of PV or  $\pm 2^\circ\text{C}$ , whichever is greater,  $\pm 1$  digit max.

\*2. Ambient temperature:  $-10^\circ\text{C}$  to  $23^\circ\text{C}$  to  $55^\circ\text{C}$ , Voltage range:  $-15\%$  to  $10\%$  of rated voltage

\*3. K thermocouple at  $-100^\circ\text{C}$  max.:  $\pm 10^\circ\text{C}$  max.

\*4. External communications (RS-232C, RS-485, or RS-422) and cable communications for the Setup Tool can be used at the same time.



## Program Control

|                                      |                                                                                     |                                                                                 |
|--------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
| <b>Number of programs (patterns)</b> | 8                                                                                   |                                                                                 |
| <b>Number of segments (steps)</b>    | 32                                                                                  |                                                                                 |
| <b>Segment setting method</b>        | Time setting (Segment set with set point and time.)                                 |                                                                                 |
|                                      | Gradient setting (Segment type with set point, gradient, and time.)                 |                                                                                 |
| <b>Segment times</b>                 | 0 h 0 min to 99 h 59 min                                                            |                                                                                 |
|                                      | 0 min 0 s to 99 min 59 s                                                            |                                                                                 |
| <b>Alarm setting</b>                 | Set separately for each program.                                                    |                                                                                 |
| <b>Reset operation</b>               | Select either stopping control or fixed SP operation.                               |                                                                                 |
| <b>Startup operation</b>             | Select continuing, resetting, manual operation, or run mode.                        |                                                                                 |
| <b>PID sets</b>                      | Number of sets                                                                      | 8                                                                               |
|                                      | Setting method                                                                      | Set separately for each program (automatic PID group selection also supported). |
| <b>Alarm SP function</b>             | Select from ramp SP and target SP.                                                  |                                                                                 |
| <b>Program status control</b>        | Segment operation                                                                   | Advance, hold                                                                   |
|                                      | Program operation                                                                   | Program repetitions and program links                                           |
| <b>Wait operation</b>                | Wait method                                                                         | Waiting at segment ends                                                         |
|                                      | Wait width setting                                                                  | Same wait width setting for all programs                                        |
| <b>Time signals</b>                  | Number of outputs                                                                   | 2                                                                               |
|                                      | Number of ON/OFF Operations                                                         | 1 each per output                                                               |
|                                      | Setting method                                                                      | Set separately for each program.                                                |
| <b>Program status output</b>         | Program end output (pulse width can be set), run output, stage output               |                                                                                 |
| <b>Program startup operation</b>     | PV start                                                                            | Select from segment 1 set point, slope-priority PV start                        |
|                                      | Standby                                                                             | 0 h 0 min to 99 h 59 min                                                        |
|                                      |                                                                                     | 0 day 0 h to 99 day 23h                                                         |
| <b>Operation end operation</b>       | Select from resetting, continuing control at final set point, and fixed SP control. |                                                                                 |
| <b>Program SP shift</b>              | Same program SP shift for all programs                                              |                                                                                 |

## USB-Serial Conversion Cable

|                               |                                                                                                     |
|-------------------------------|-----------------------------------------------------------------------------------------------------|
| Applicable OS                 | Windows 2000, XP, Vista, or 7                                                                       |
| Applicable software           | CX-Thermo version 4 or higher                                                                       |
| Applicable models             | E5AN/E5EN/E5CN/E5CN-U/E5AN-H/<br>E5EN-H/E5CN-H/E5AN-HT/E5EN-HT/<br>E5CN-HT/E5GN                     |
| USB interface standard        | Conforms to USB Specification 1.1.                                                                  |
| DTE speed                     | 38400 bps                                                                                           |
| Connector specifications      | Computer: USB (type A plug)<br>Temperature Controller: Setup Tool port<br>(on bottom of Controller) |
| Power supply                  | Bus power (Supplied from USB host<br>controller.)                                                   |
| Power supply voltage          | 5 VDC                                                                                               |
| Current consumption           | 70 mA                                                                                               |
| Ambient operating temperature | 0 to 55°C (with no condensation or icing)                                                           |
| Ambient operating humidity    | 10% to 80%                                                                                          |
| Storage temperature           | –20 to 60°C (with no condensation or<br>icing)                                                      |
| Storage humidity              | 10% to 80%                                                                                          |
| Altitude                      | 2,000 m max.                                                                                        |
| Weight                        | Approx. 100 g                                                                                       |

**Note:** A driver must be installed in the personal computer. Refer to installation information in the operation manual for the Conversion Cable.

## Communications Specifications

|                                     |                                                                                                      |
|-------------------------------------|------------------------------------------------------------------------------------------------------|
| Transmission line connection method | RS-485, RS-422: Multipoint<br>RS-232C: Point-to-point                                                |
| Communications                      | RS-485 (two-wire, half duplex)<br>RS-422 (four-wire, half duplex) or RS-232C                         |
| Synchronization method              | Start-stop synchronization                                                                           |
| Protocol                            | CompoWay/F or Modbus                                                                                 |
| Baud rate                           | 1200, 2400, 4800, 9600, 19200, 38400, or 57600<br>bps                                                |
| Transmission code                   | ASCII (CompoWay/F)<br>RTU (Modbus)                                                                   |
| Data bit length *                   | 7 or 8 bits                                                                                          |
| Stop bit length *                   | 1 or 2 bits                                                                                          |
| Error detection                     | Vertical parity (none, even, odd)<br>Block check character (BCC) with CompoWay/F or<br>CRC-16 Modbus |
| Flow control                        | None                                                                                                 |
| Interface                           | RS-485, RS-422, or RS-232C                                                                           |
| Retry function                      | None                                                                                                 |
| Communications buffer               | 217 bytes                                                                                            |
| Communications response wait time   | 0 to 99 ms<br>Default: 20 ms                                                                         |

\* The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

## Current Transformer (Order Separately) Ratings

|                            |                                                   |
|----------------------------|---------------------------------------------------|
| Dielectric strength        | 1,000 VAC for 1 min                               |
| Vibration resistance       | 50 Hz, 98 m/s <sup>2</sup>                        |
| Weight                     | E54-CT1: Approx. 11.5 g,<br>E54-CT3: Approx. 50 g |
| Accessories (E54-CT3 only) | Armatures (2)<br>Plugs (2)                        |

## USB-Infrared Conversion Cable

|                               |                                                                                                  |
|-------------------------------|--------------------------------------------------------------------------------------------------|
| Applicable OS                 | Windows 2000, XP, Vista, or 7                                                                    |
| Applicable software           | CX-Thermo version 4.0 or higher                                                                  |
| Applicable models             | E5AN-H/E5EN-H/E5AN-HT/<br>E5EN-HT                                                                |
| USB interface standard        | Conforms to USB Specification 1.1.                                                               |
| DTE speed                     | 38400 bps                                                                                        |
| Connector specifications      | Computer: USB (type A plug)<br>Temperature Controller: Infrared port<br>(on front of Controller) |
| Power supply                  | Bus power (Supplied from USB host<br>controller.)                                                |
| Power supply voltage          | 5 VDC                                                                                            |
| Current consumption           | 80 mA                                                                                            |
| Ambient operating temperature | 0 to 55°C (with no condensation or icing)                                                        |
| Ambient operating humidity    | 10% to 80%                                                                                       |
| Storage temperature           | –20 to 60°C (with no condensation or<br>icing)                                                   |
| Storage humidity              | 10% to 80%                                                                                       |
| Altitude                      | 2,000 m max.                                                                                     |
| Weight                        | Approx. 130 g (with mounting adaptor)                                                            |

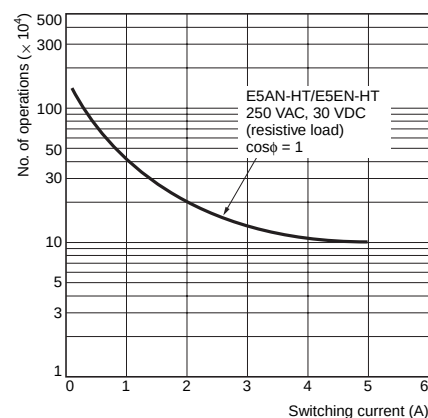
**Note:** A driver must be installed in the personal computer. Refer to installation information in the operation manual for the Conversion Cable.

## Heater Burnout Alarms, SSR Failure Alarms, and Heater Overcurrent Alarms

|                                           |                                                                                                                                        |
|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| CT input (for heater current detection)   | Models with detection for single-phase heaters: One input<br>Models with detection for single-phase or three-phase heaters: Two inputs |
| Maximum heater current                    | 50 A AC                                                                                                                                |
| Input current indication accuracy         | ±5% FS ±1 digit max.                                                                                                                   |
| Heater burnout alarm setting range *1     | 0.1 to 49.9 A (in units of 0.1 A)<br>Minimum detection ON time: 100 ms                                                                 |
| SSR failure alarm setting range *2        | 0.1 to 49.9 A (in units of 0.1 A)<br>Minimum detection OFF time: 100 ms                                                                |
| Heater overcurrent alarm setting range *3 | 0.1 to 49.9 A (in units of 0.1 A)<br>Minimum detection ON time: 100 ms                                                                 |

- \*1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output assigned to the alarm 1 function will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- \*2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output assigned to the alarm 1 function will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- \*3. For heater overcurrent alarms, the heater current will be measured when the control output is ON, and the output assigned to the alarm 1 function will turn ON if the heater current is higher than the set value (i.e., heater overcurrent detection current value).

## Electrical Life Expectancy Curve for Relays (Reference Values)



## External Connections

Control output 1 and control output 2 are functionally isolated from the internal circuits.

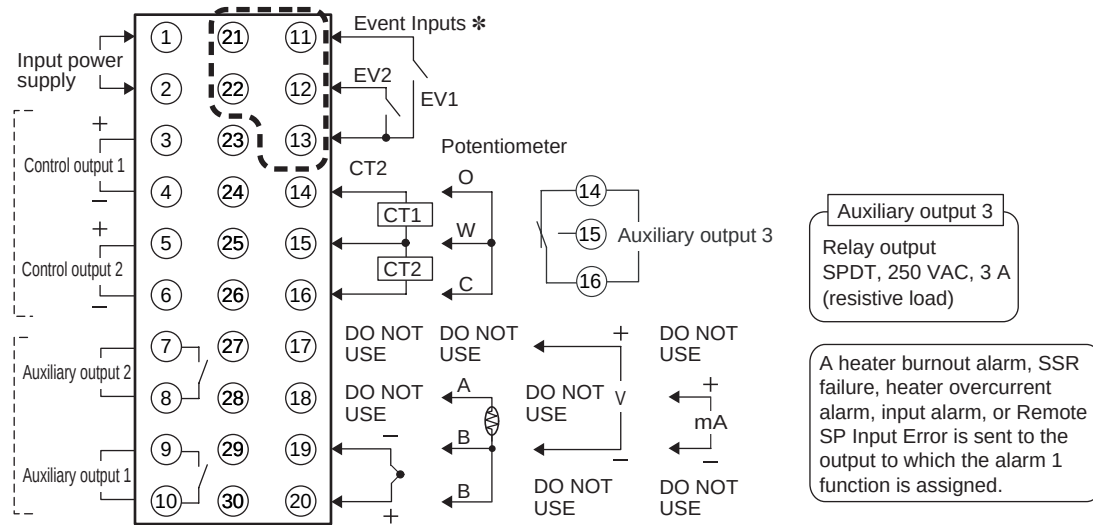
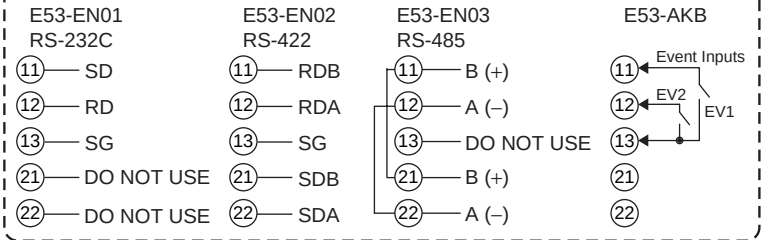
### Controllers

The Temperature Controller is set for a K-type thermocouple (input type = 5) by default. An input error (5.ERR) will occur if the input type setting does not agree with the temperature sensor. Check the input type.

- 100 to 240 VAC
- 24 VAC/DC (no polarity)

### Option Units

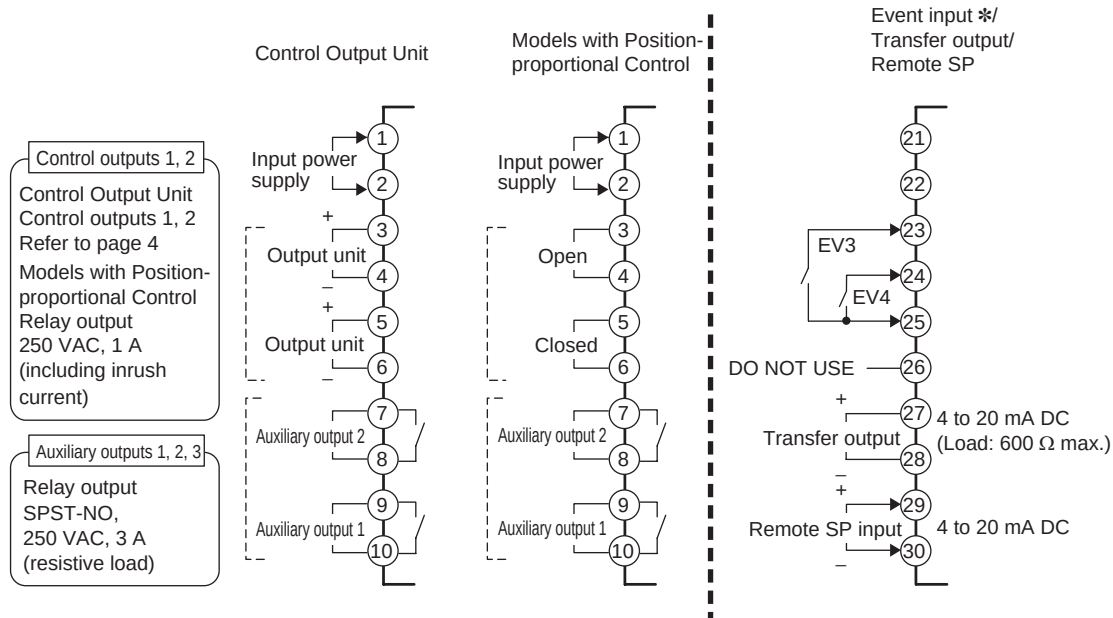
#### Communications



**Auxiliary output 3**  
Relay output  
SPDT, 250 VAC, 3 A  
(resistive load)

A heater burnout alarm, SSR failure, heater overcurrent alarm, input alarm, or Remote SP Input Error is sent to the output to which the alarm 1 function is assigned.

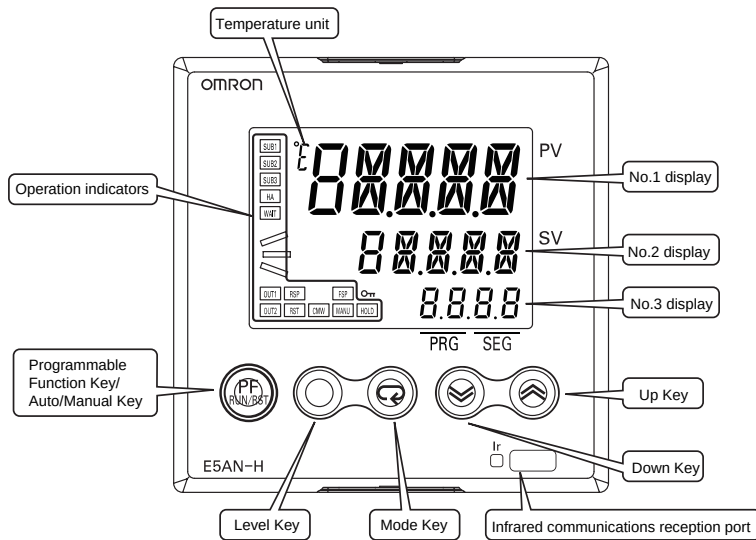
\* EV3 and EV4 are assigned to event inputs in controllers with two event inputs.



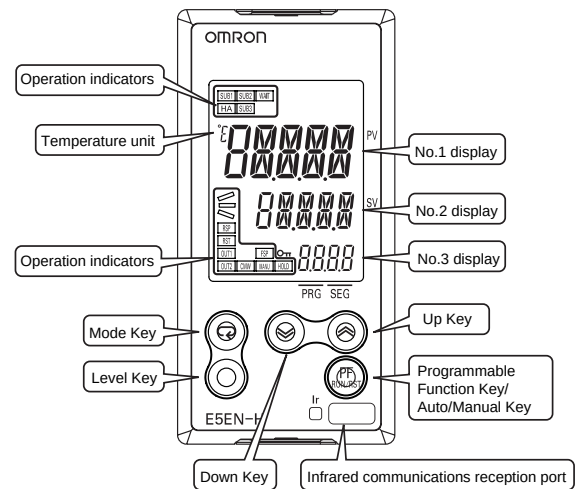
**Note:** Wire all voltage input terminals correctly. The Controller may fail if voltage input terminals are wired incorrectly.

## Nomenclature

### E5AN-HT



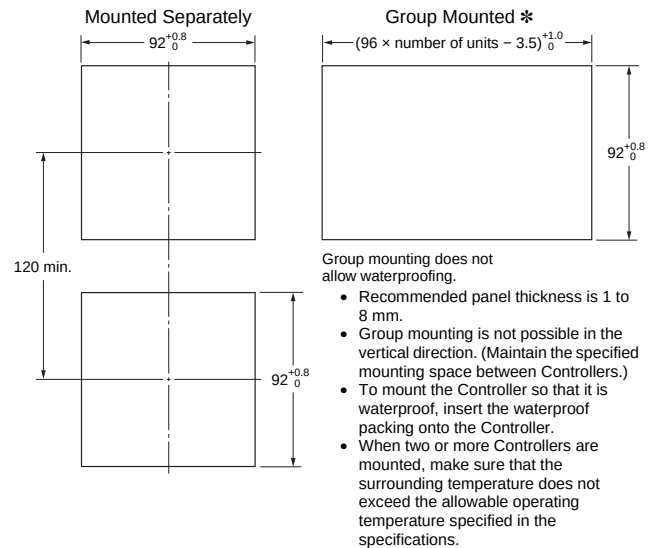
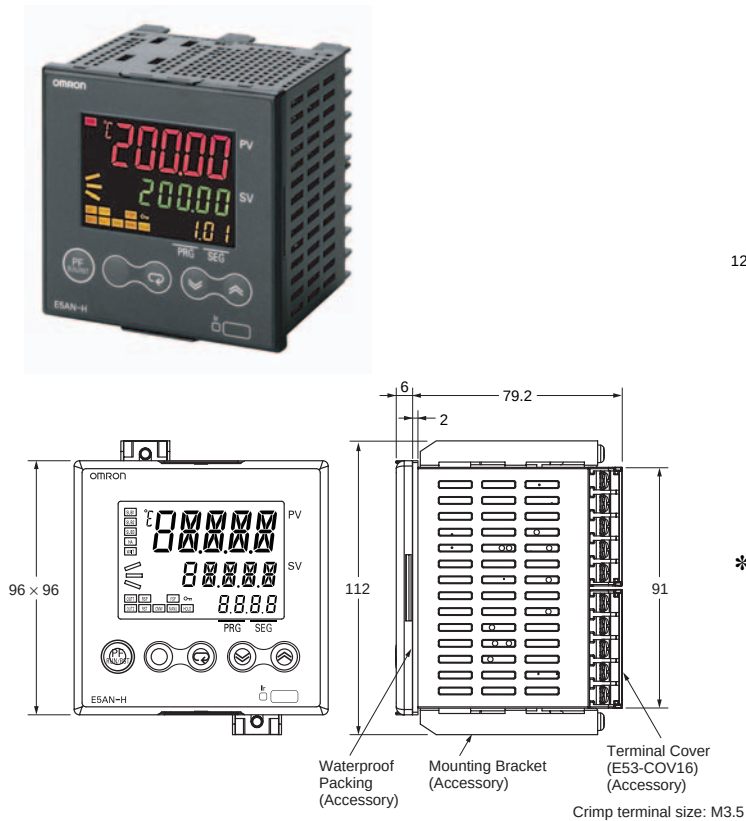
### E5EN-HT



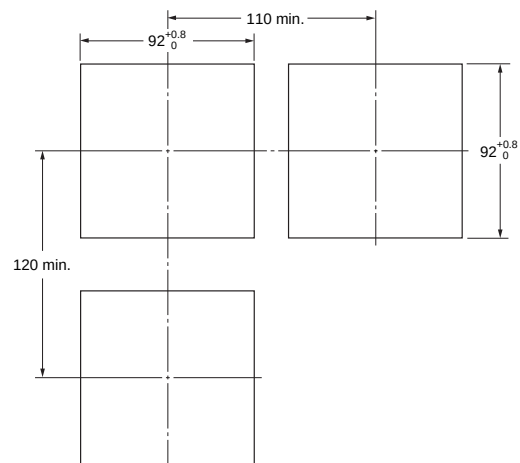
## Dimensions

(Unit: mm)

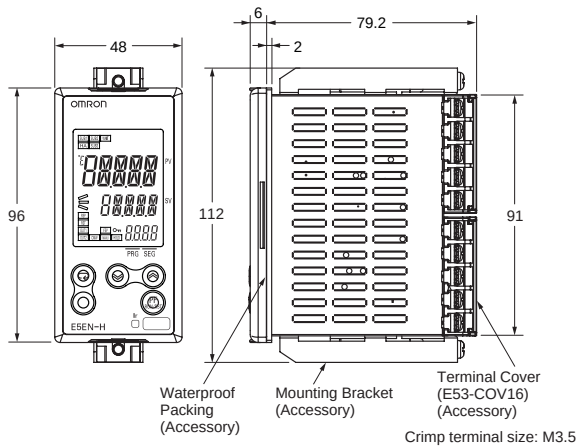
### E5AN-HT



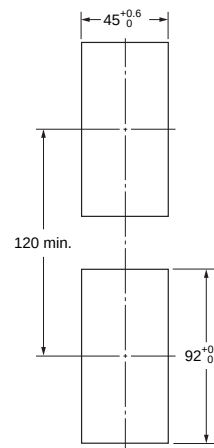
\* Group mounting is not possible if an E53-C3N or E53-C3DN Output Unit is used for control output 1 or 2. For these combinations, maintain the following mounting space between Controllers.



## E5EN-HT

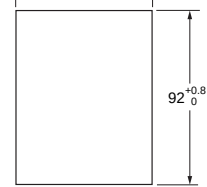


### Mounted Separately



### Group Mounted \*

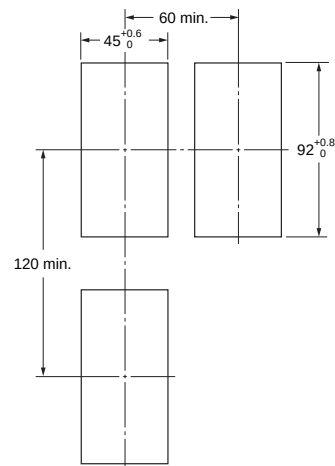
$$(48 \times \text{number of units} - 2.5)^{+1.0}_0$$



Group mounting does not allow waterproofing.

- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

\* Group mounting is not possible if an E53-C3N or E53-C3DN Output Unit is used for control output 1 or 2. For these combinations, maintain the following mounting space between Controllers.



## Accessories (Order Separately)

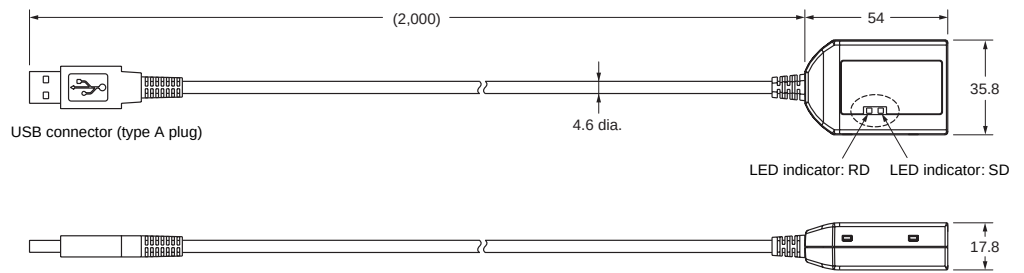
### USB-Infrared Conversion Cable

E58-CIFIR

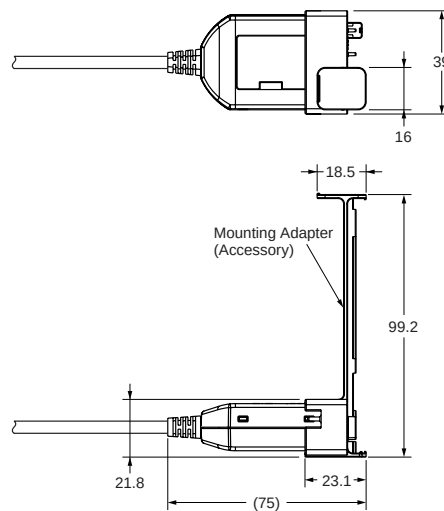
USB-Infrared Conversion Cable



Mounting Adapter

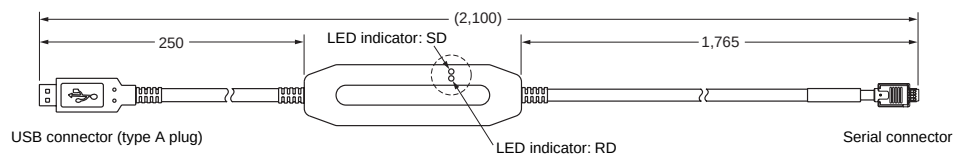
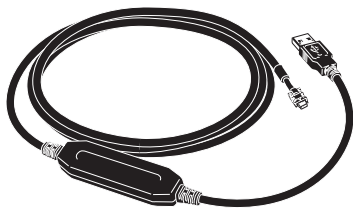


With Mounting Adapter Connected



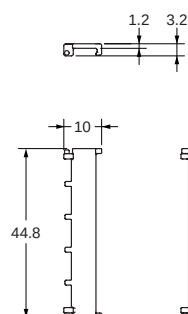
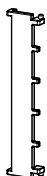
### USB-Serial Conversion Cable

E58-CIFQ1



### Terminal Covers

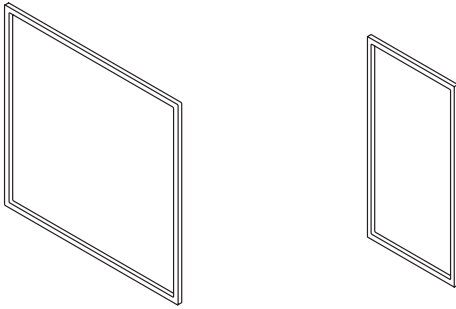
E53-COV16 (Six Covers provided.)



## Waterproof Packing

Y92S-P4 (for DIN 96 × 96)

Y92S-P5 (for DIN 48 × 96)



Order the Waterproof Packing separately if it becomes lost or damaged.

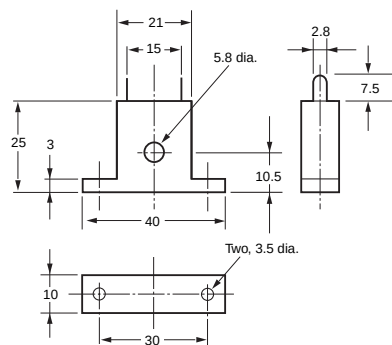
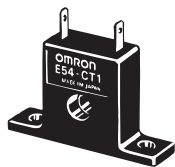
The Waterproof Packing can be used to achieve an IP66 degree of protection.

(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site. Consider one year a rough standard. OMRON shall not be liable for the level of water resistance if the customer does not perform periodic replacement.)

The Waterproof Packing does not need to be attached if a waterproof structure is not required.

## Current Transformers

### E54-CT1



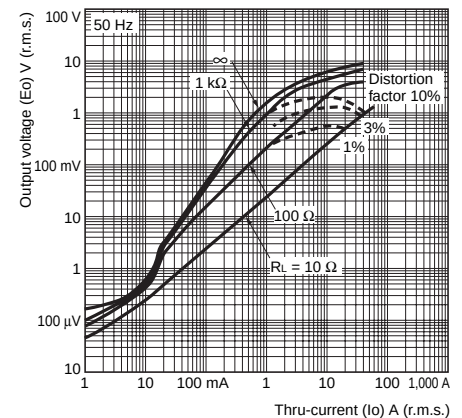
### E54-CT1

#### Thru-current ( $I_o$ ) vs. Output Voltage ( $E_o$ ) (Reference Values)

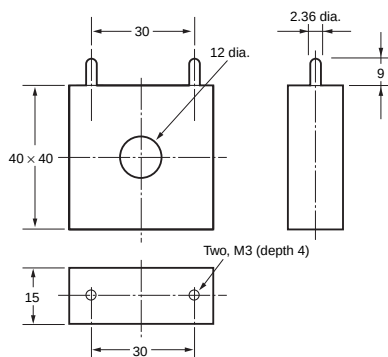
Maximum continuous heater current: 50 A (50/60 Hz)

Number of windings: 400±2

Winding resistance: 18±2 Ω



### E54-CT3



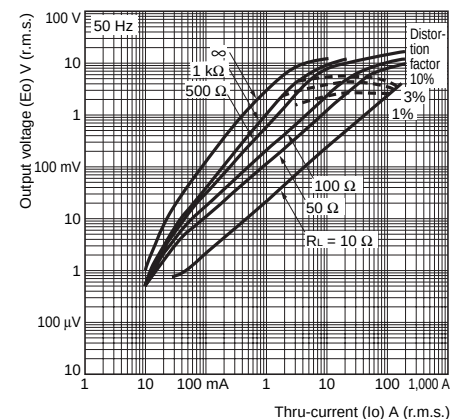
### E54-CT3

#### Thru-current ( $I_o$ ) vs. Output Voltage ( $E_o$ ) (Reference Values)

Maximum continuous heater current: 120 A (50/60 Hz)  
(Maximum continuous heater current for an OMRON Temperature Controller is 50 A.)

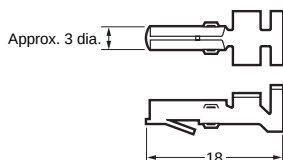
Number of windings: 400±2

Winding resistance: 8±0.8 Ω

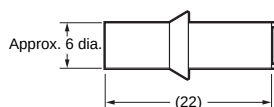


### E54-CT3 Accessory

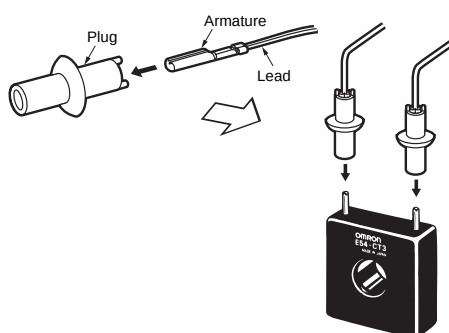
#### • Armature



#### • Plug



#### Connection Example





# Operation for E5□N/E5□N-H/E5□N-HT

CSM\_E5\_N\_E5\_N-H\_operation\_TG\_E\_3\_3

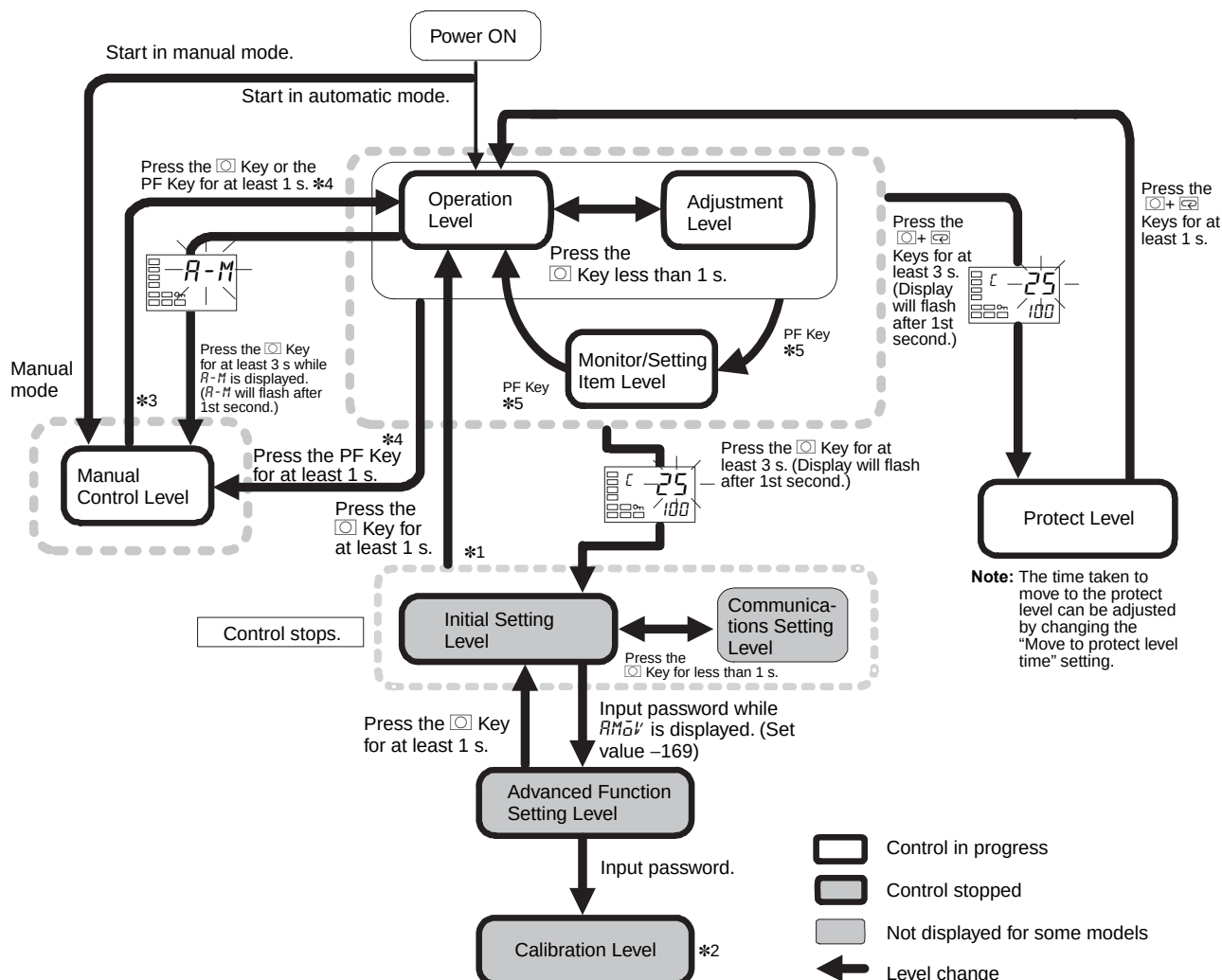
## Operation

### Setting Levels Diagram

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use. Control stops when you move from the operation level to the initial setting level.

#### Basic Type

#### E5CN/E5CN-U/E5AN/E5EN/E5GN



\*1. You can return to the operation level by executing a software reset.

\*2. It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.

\*3. From the manual control level, key operations can be used to move to the operation level only.

\*4. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN/E5EN).

\*5. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN/E5EN).

## Error Displays (Troubleshooting)

When an error occurs, the No.1 display shows the error code. Take necessary measure according to the error code, referring the table below.

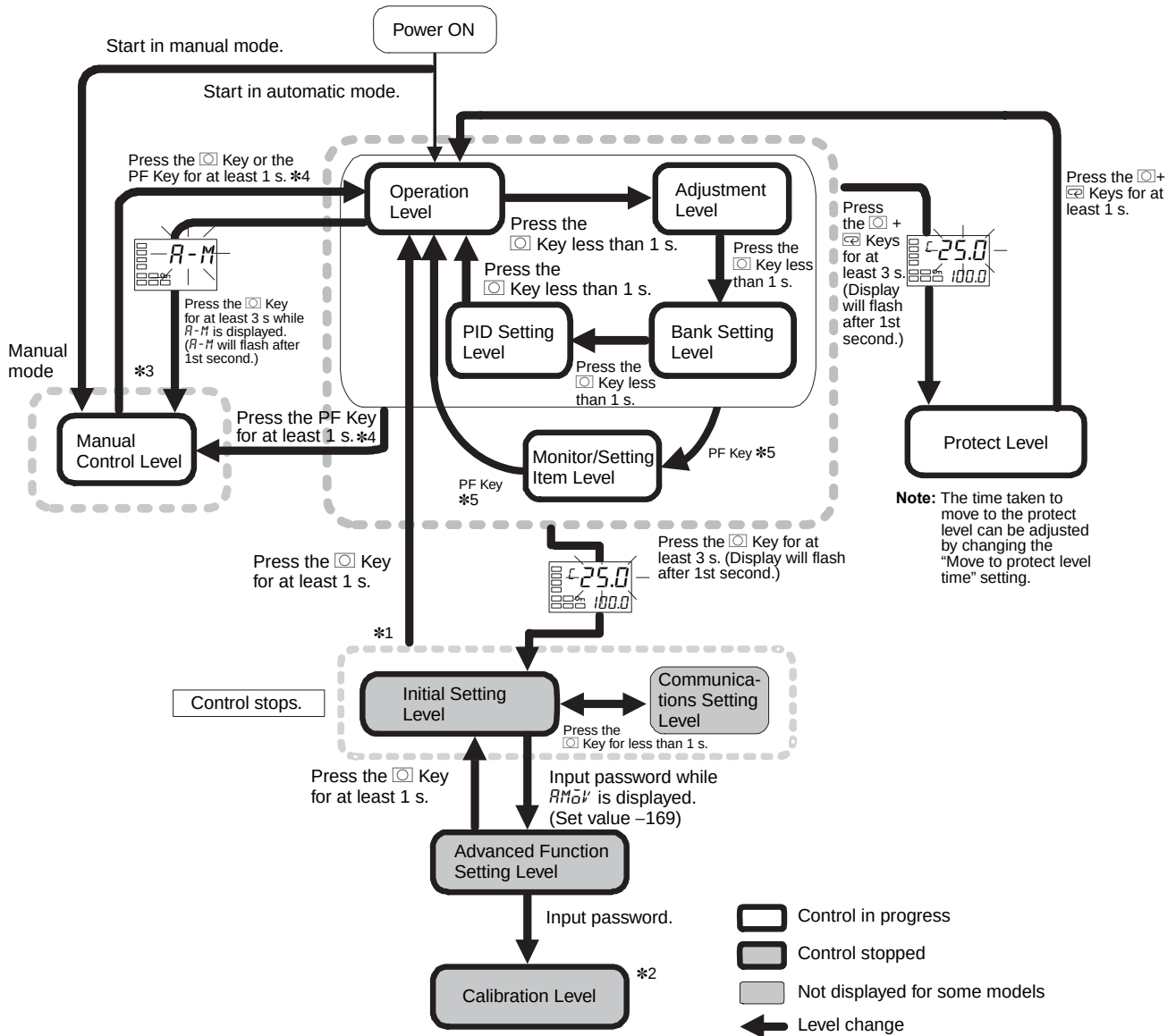
| No.1 display          | Meaning             | Action                                                                                                                                                                                                                                             | Status at error |                                    |
|-----------------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------------------------|
|                       |                     |                                                                                                                                                                                                                                                    | Control output  | Alarm output                       |
| <b>S.ERR</b> (S. Err) | Input error *       | Check the setting of the input type. Also check the input wiring and check for broken wires or short-circuits in the temperature sensor.                                                                                                           | OFF             | Operates as above the upper limit. |
| <b>E333</b> (E333)    | A/D converter error | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |
| <b>E111</b> (E111)    | Memory error        | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |

**Note:** If the input value exceeds the display limit (-1999 to 9999), though it is within the control range,  $\square\square\square\square$  will be displayed under -1999 and  $\square\square\square\square$  above 9999. Under these conditions, control output and alarm output will operate normally.

For details on the control range, refer to the *E5CN/E5AN/E5EN/E5GN Digital Temperature Controllers User's Manual Basic Type* (Cat. No. H156).

\* Errors are shown only when the display is PV, PV/SV, or PV/MV. Errors are not shown for any other status.

## Advanced Type E5CN-H/E5AN-H/E5EN-H



\*1. You can return to the operation level by executing a software reset.

\*2. It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.

\*3. From the manual control level, key operations can be used to move to the operation level only.

\*4. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN-H/E5EN-H).

\*5. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN-H/E5EN-H).

## Error Displays (Troubleshooting)

When an error occurs, the No.1 display shows the error code. Take necessary measure according to the error code, referring the table below.

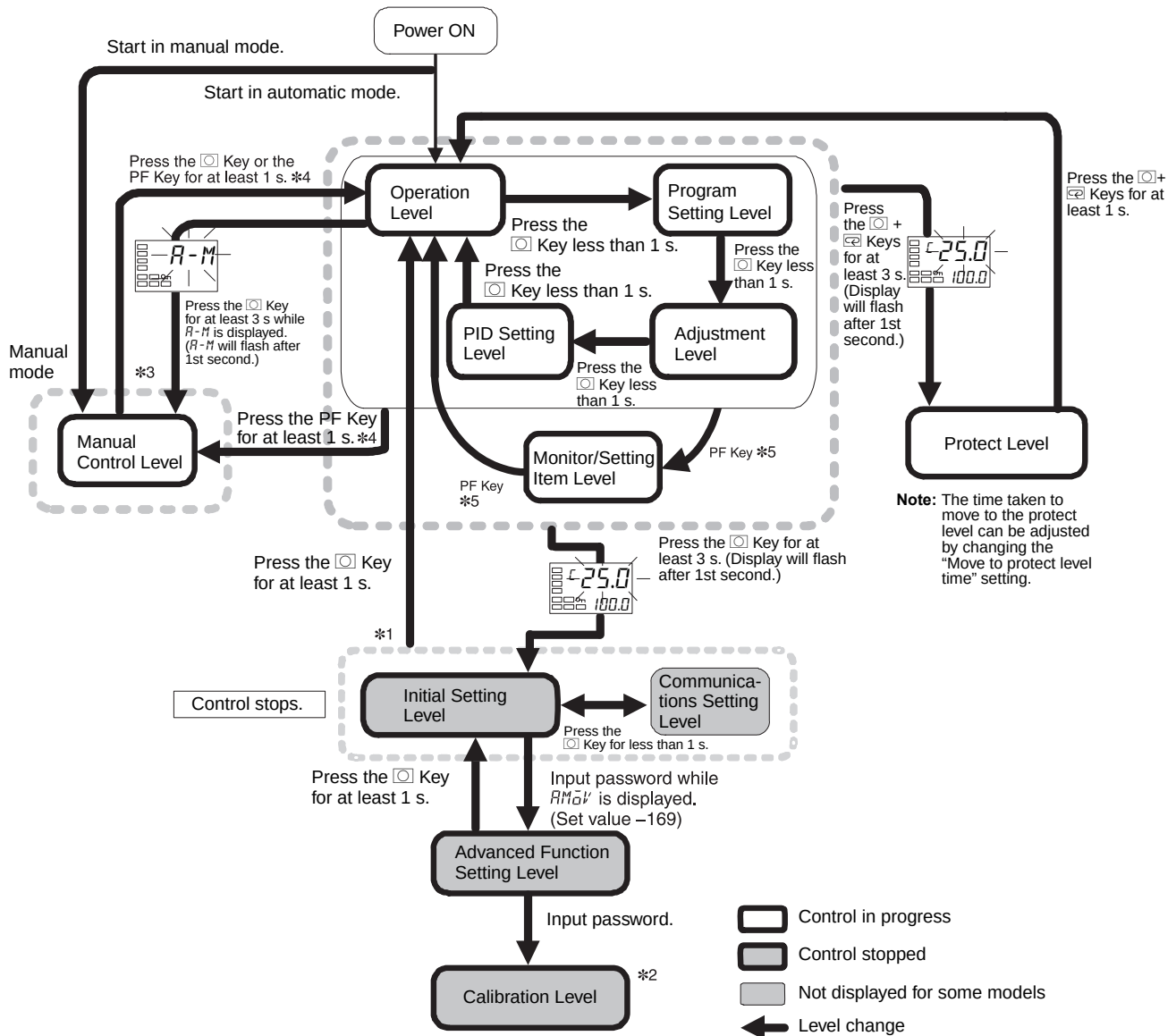
| No.1 display   | Meaning             | Action                                                                                                                                                                                                                                             | Status at error |                                    |
|----------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------------------------|
|                |                     |                                                                                                                                                                                                                                                    | Control output  | Alarm output                       |
| S.ERR (S. Err) | Input error *       | Check the setting of the input type. Also check the input wiring and check for broken wires or short-circuits in the temperature sensor.                                                                                                           | OFF             | Operates as above the upper limit. |
| E333 (E333)    | A/D converter error | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |
| E111 (E111)    | Memory error        | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |

Note: If the input value exceeds the display limit (-19999 to 32400), though it is within the control range, [C] will be displayed under -19999 and [32400] above 32400. Under these conditions, control output and alarm output will operate normally.

For details on the control range, refer to the E5CN-H/E5AN-H/E5EN-H Digital Controllers User's Manual Advanced Type (Cat. No. H157).

\* Errors are shown only when the display is PV, PV/SV, or PV/MV. Errors are not shown for any other status.

## Programmable Type E5CN-HT/E5AN-HT/E5EN-HT



- \*1. You can return to the operation level by executing a software reset.
- \*2. It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.
- \*3. From the manual control level, key operations can be used to move to the operation level only.
- \*4. When the PF Setting parameter is set to A-M. For the E5CN-HT, press the [F] + [F] Keys at the same time to implement the PF Key.
- \*5. When the PF Setting parameter is set to PFDP. For the E5CN-HT, press the [F] + [F] Keys at the same time to implement the PF Key.

## Error Displays (Troubleshooting)

When an error occurs, the No.1 display shows the error code. Take necessary measure according to the error code, referring the table below.

| No.1 display          | Meaning             | Action                                                                                                                                                                                                                                             | Status at error |                                    |
|-----------------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------------------------|
|                       |                     |                                                                                                                                                                                                                                                    | Control output  | Alarm output                       |
| <b>S.ERR</b> (S. Err) | Input error *       | Check the setting of the input type. Also check the input wiring and check for broken wires or short-circuits in the temperature sensor.                                                                                                           | OFF             | Operates as above the upper limit. |
| <b>E333</b> (E333)    | A/D converter error | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |
| <b>E111</b> (E111)    | Memory error        | Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise. | OFF             | OFF                                |

**Note:** If the input value exceeds the display limit (-19999 to 32400), though it is within the control range, **EEEE** will be displayed under -19999 and **3333** above 32400. Under these conditions, control output and alarm output will operate normally. For details on the control range, refer to the *E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual Programmable Type* (Cat. No. H169).

\* Errors are shown only when the display is PV, PV/SV, or PV/MV. Errors are not shown for any other status.

## Parameters

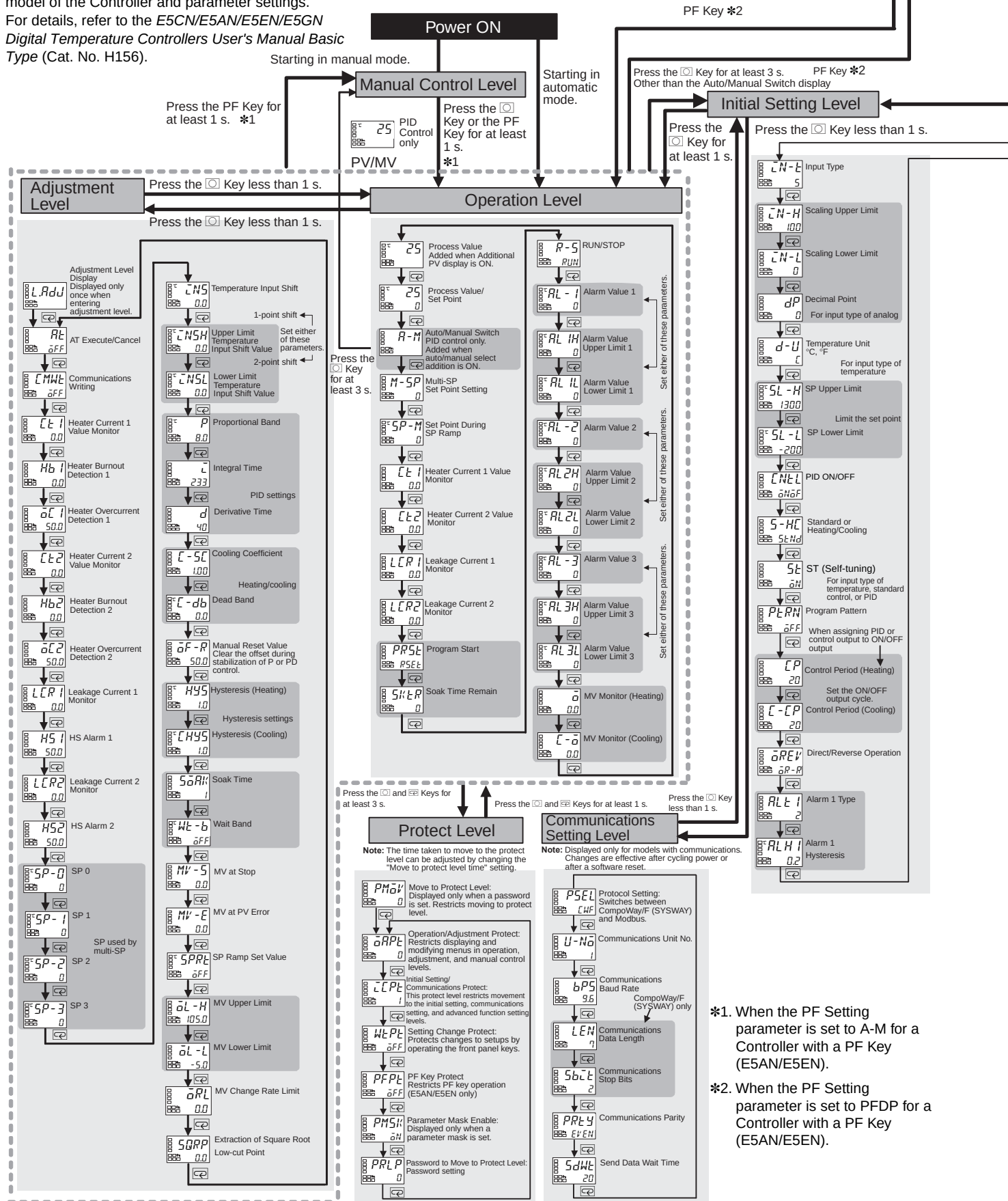
## Basic Type

**E5CN/E5CN-U/E5AN/E5EN/E5GN**

Some parameters are not displayed depending on the model of the Controller and parameter settings.

For details, refer to the *E5CN/E5AN/E5EN/E5GN*

*Digital Temperature Controllers User's Manual Basic Type (Cat. No. H156).* Starting in ma



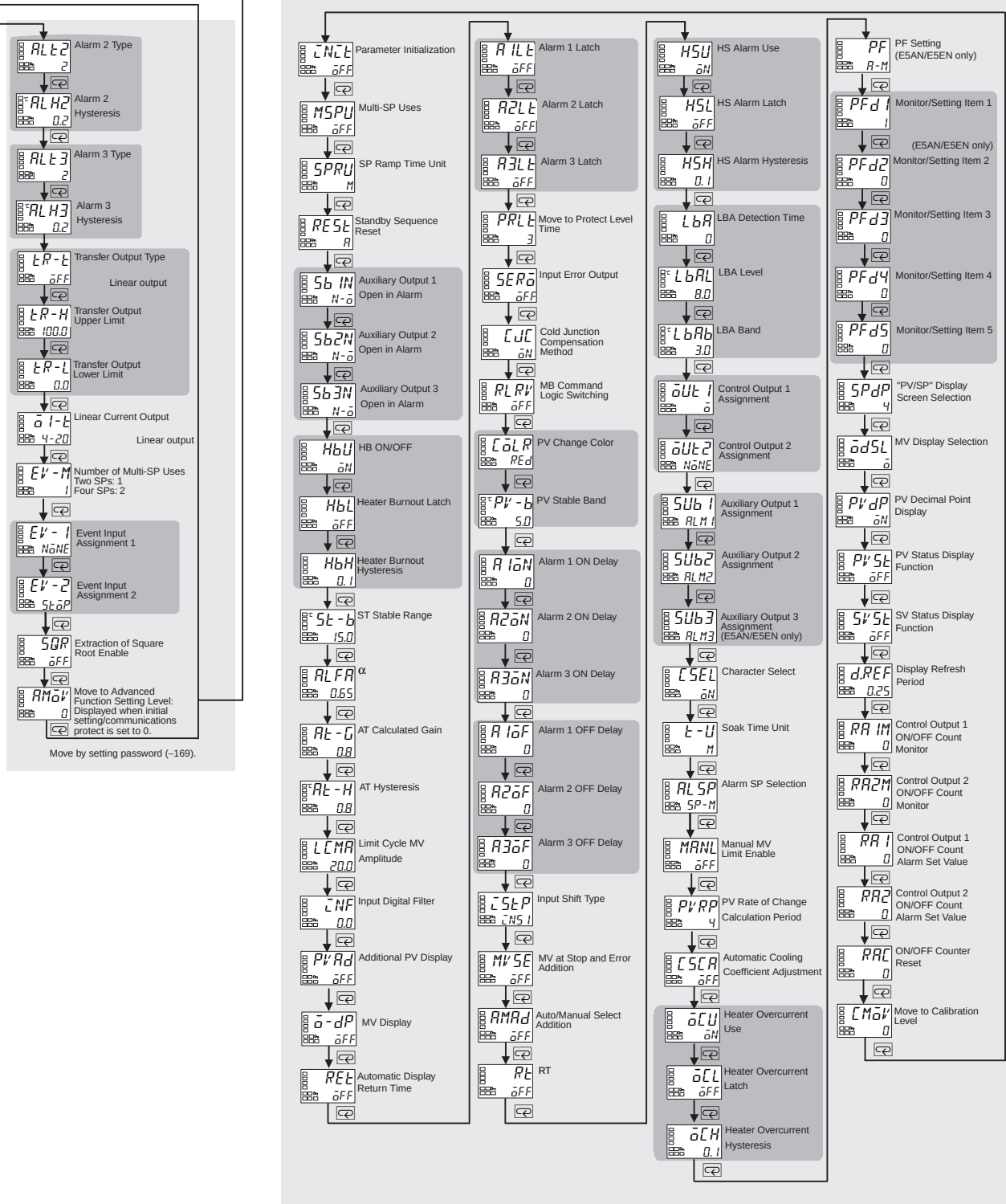
## Monitor/Setting Item Level (E5AN/E5EN only)



Note: The monitor/setting items to be displayed is set in the Monitor/Setting Item 1 to 5 parameters (advanced function setting level).

Press the Key for at least 1 s.

## Advanced Function Setting Level

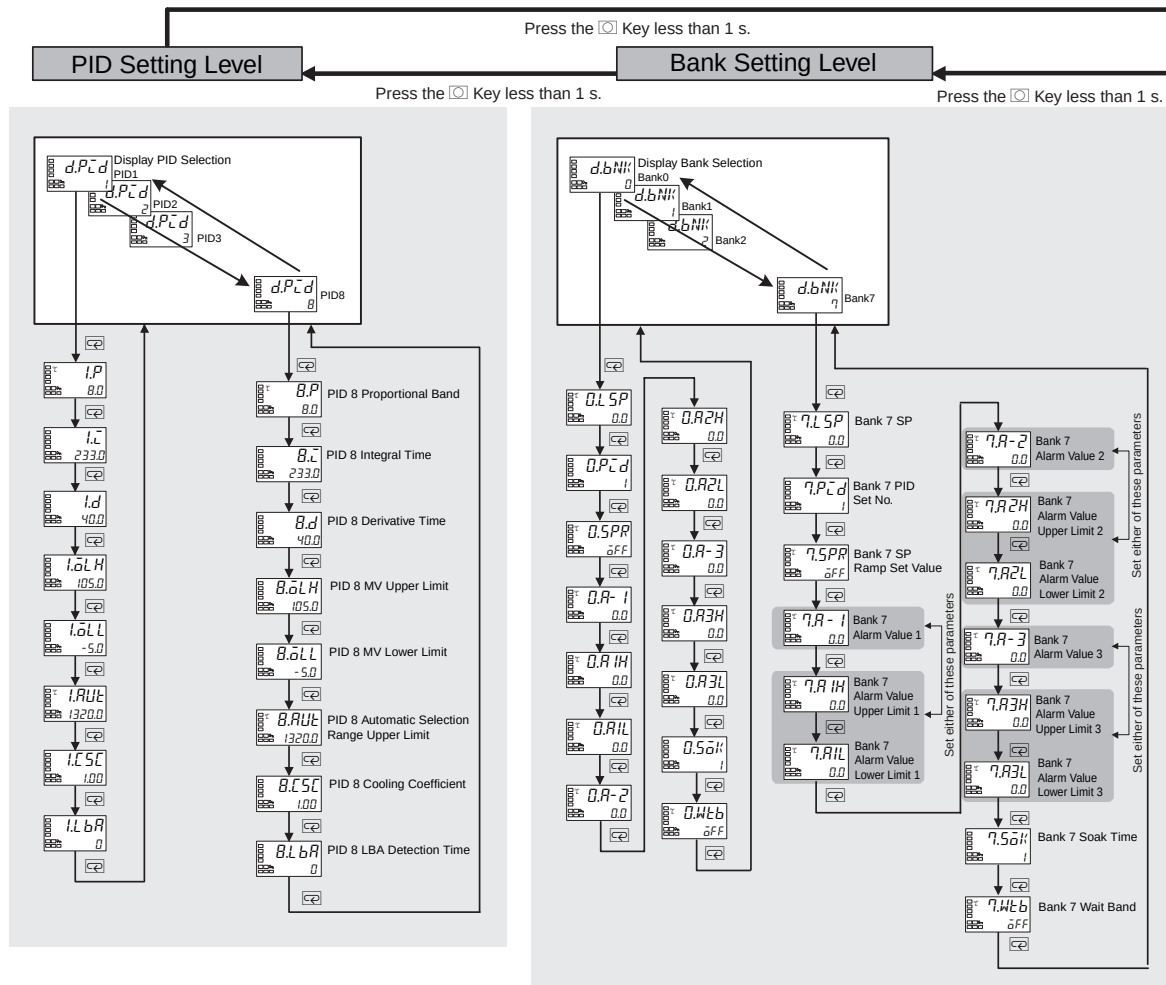
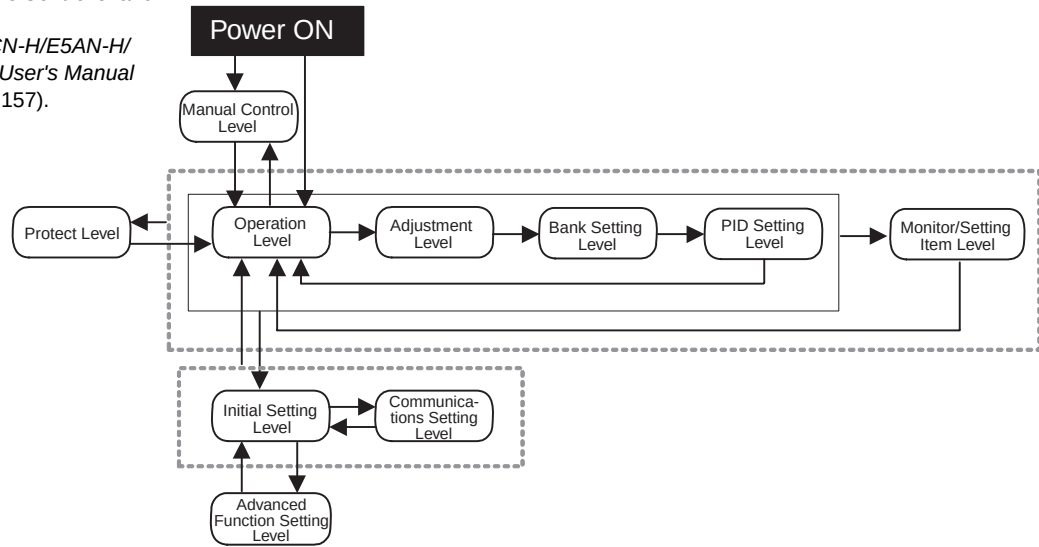


## Advanced Type

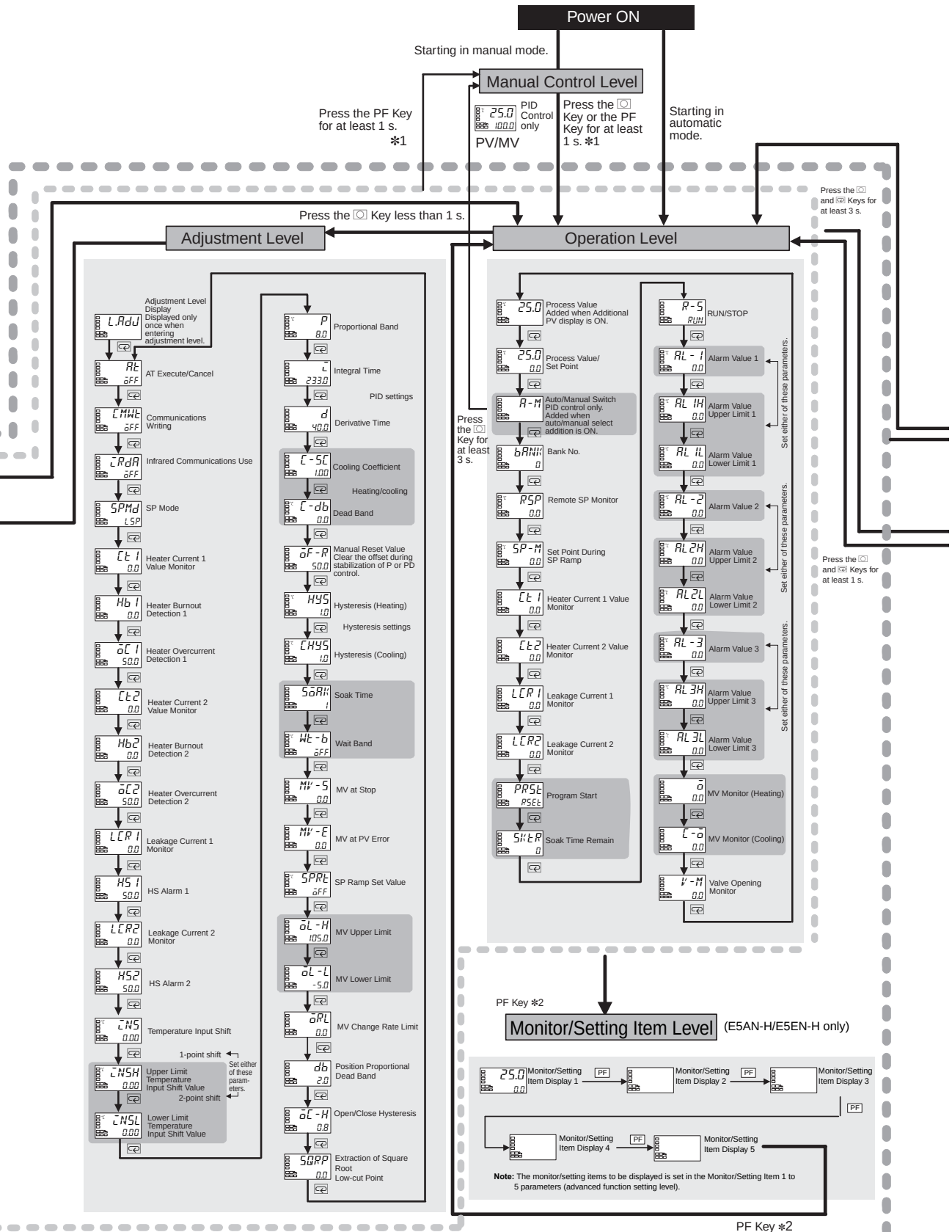
### E5CN-H/E5AN-H/E5EN-H

Some parameters are not displayed depending on the model of the Controller and parameter settings.

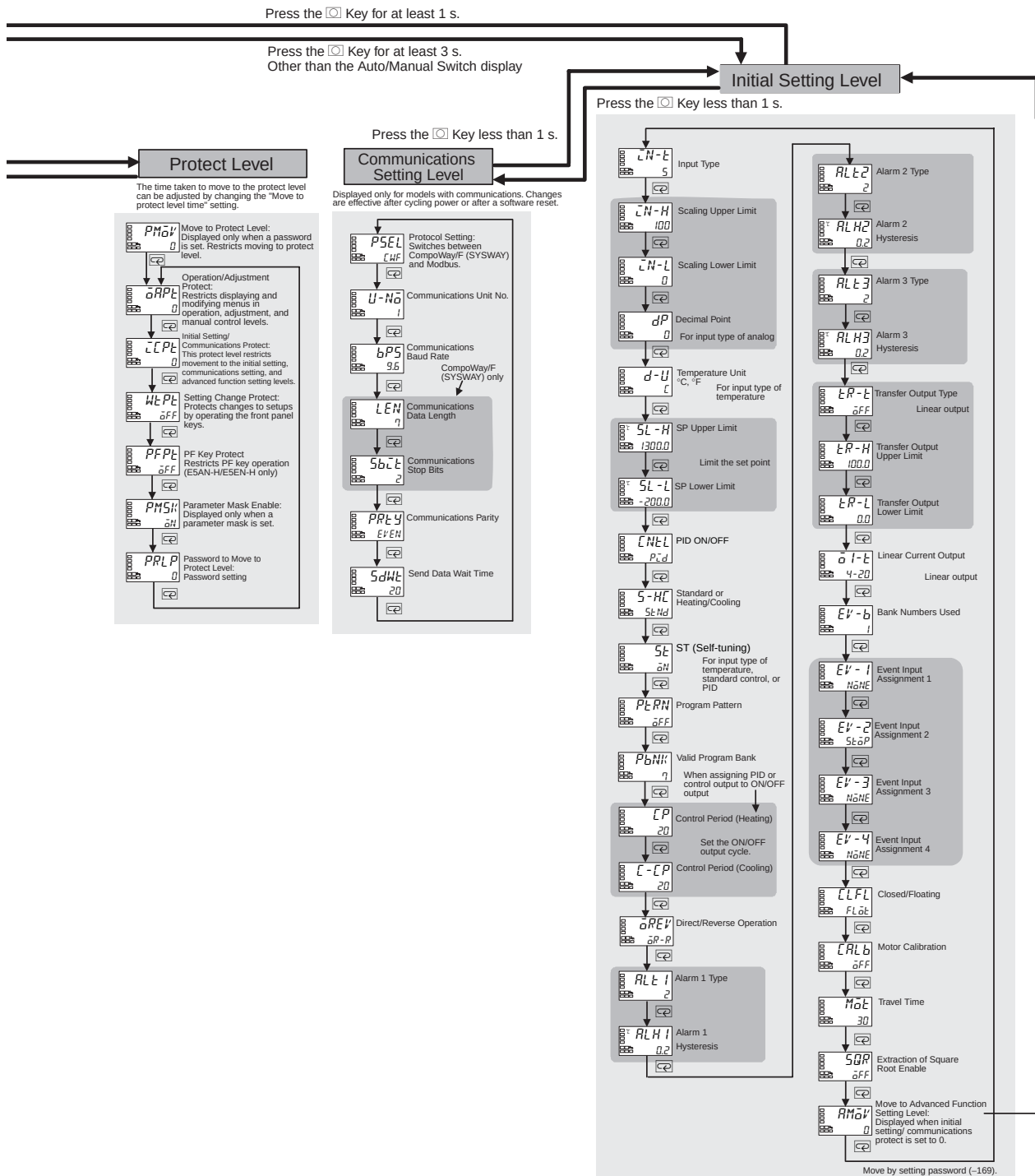
For details, refer to the *E5CN-H/E5AN-H/E5EN-H Digital Controllers User's Manual Advanced Type* (Cat. No. H157).



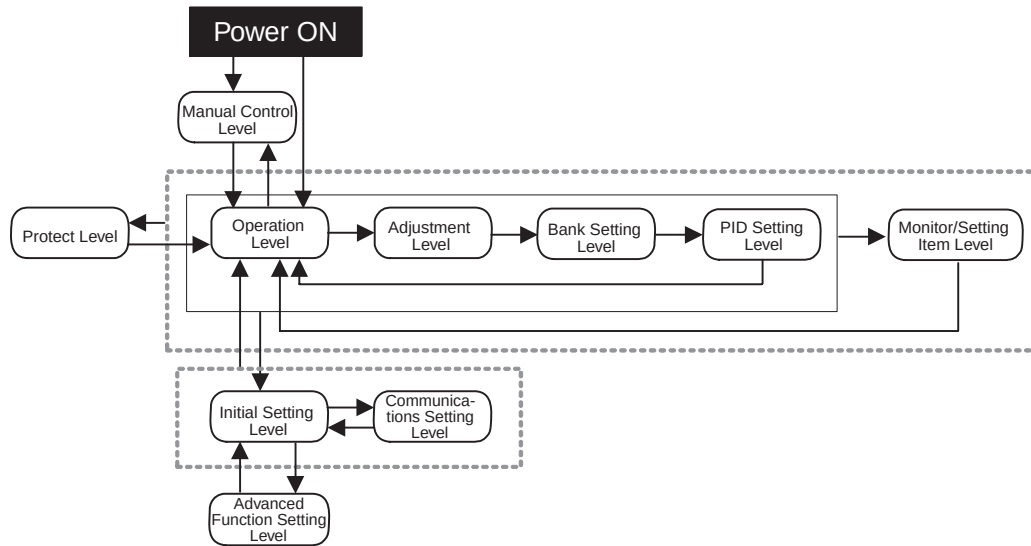




\*1. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN-H/E5EN-H).  
 \*2. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN-H/E5EN-H).

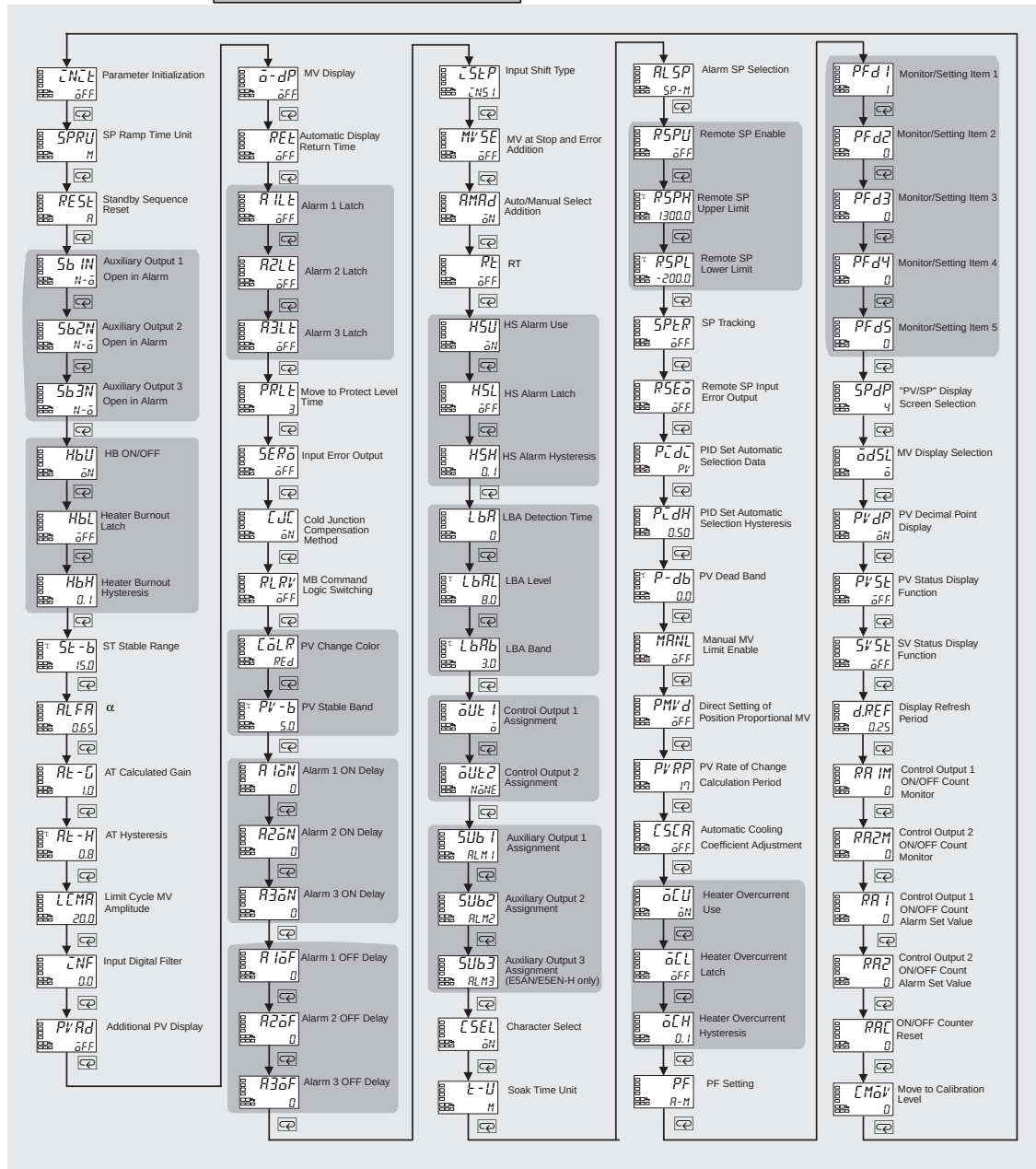






Press the Key for at least 1 s.

## Advanced Function Setting Level

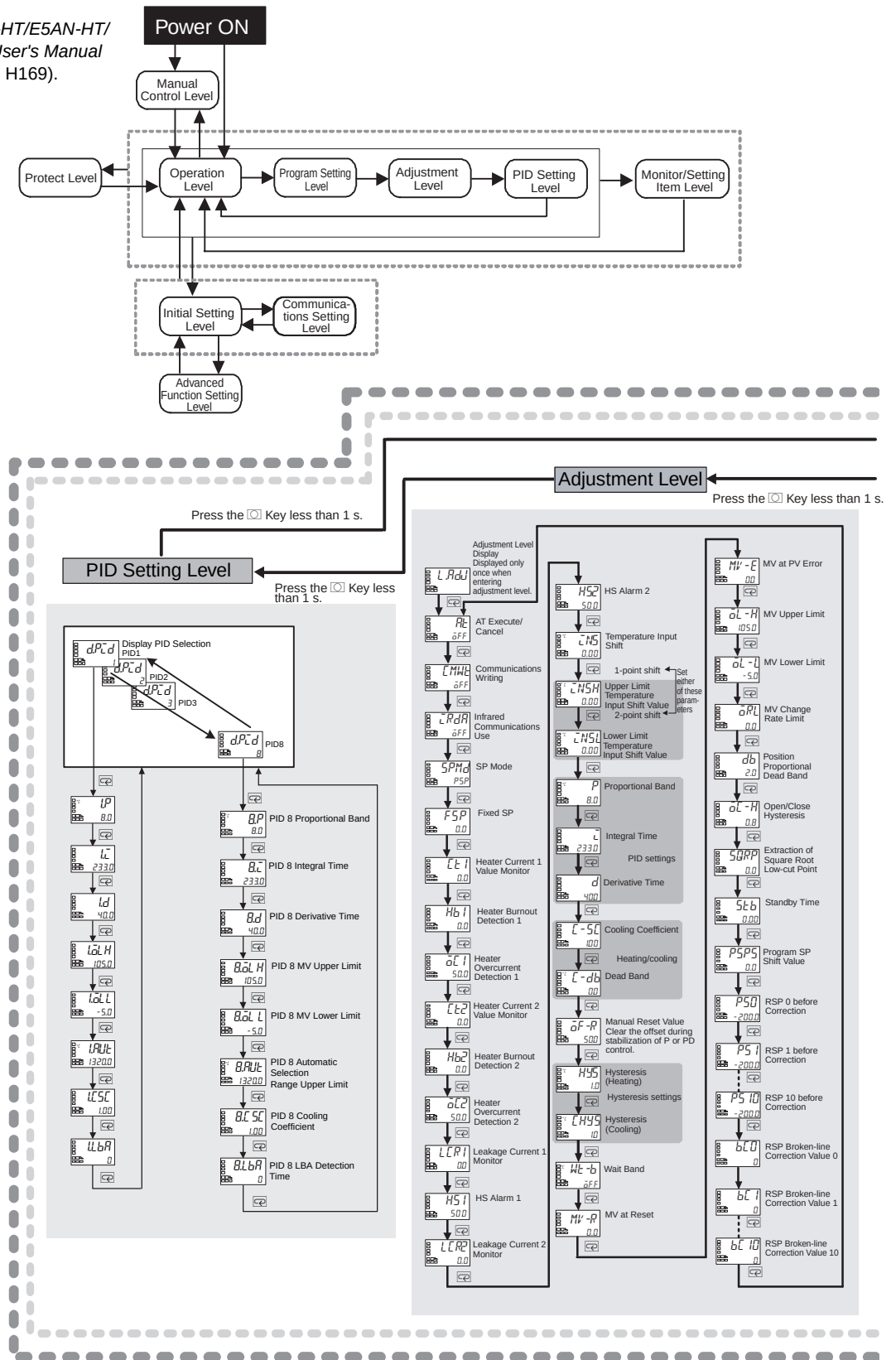


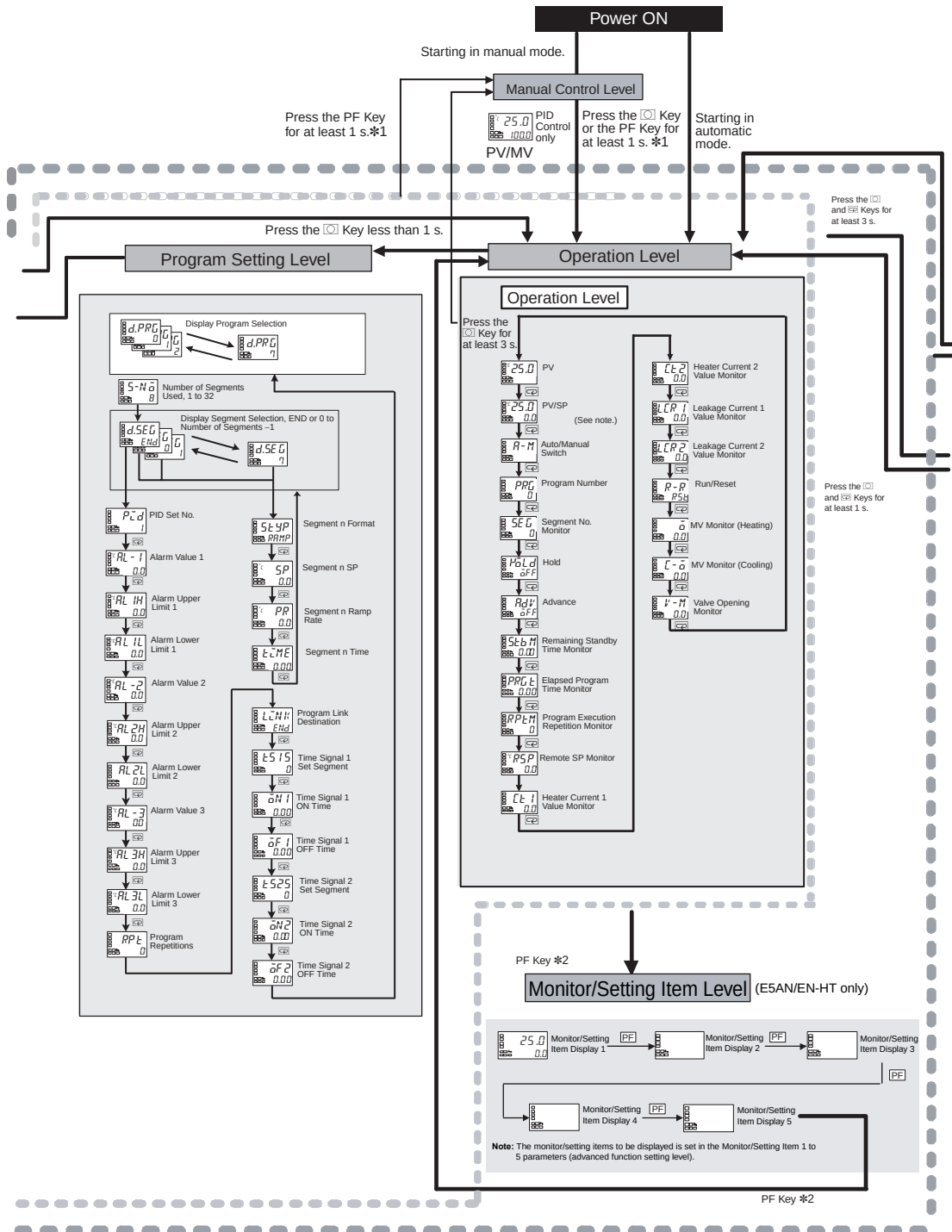
## Programmable Type

## E5CN-HT/E5AN-HT/E5EN-HT

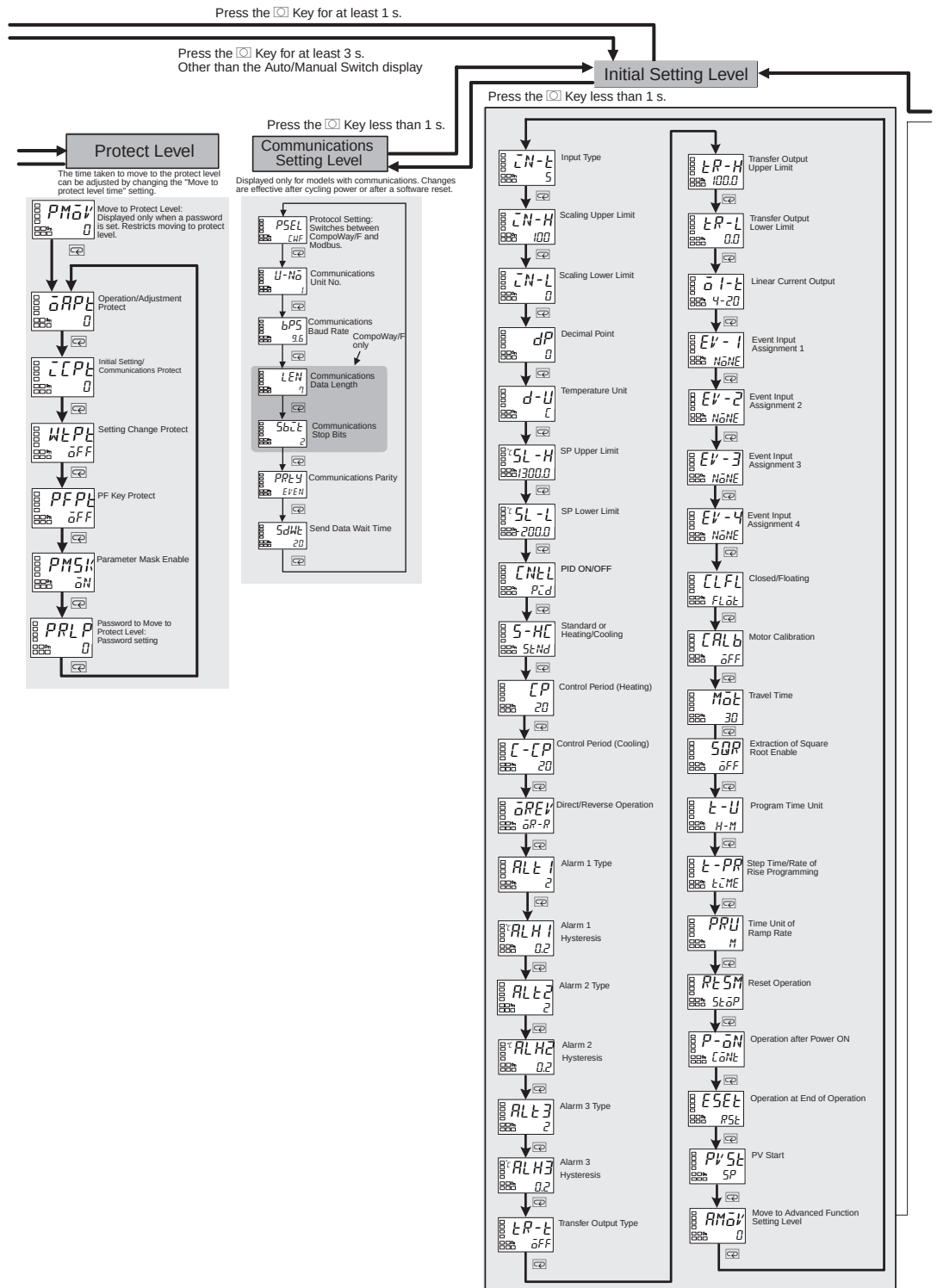
Some parameters are not displayed depending on the model of the Controller and parameter settings.

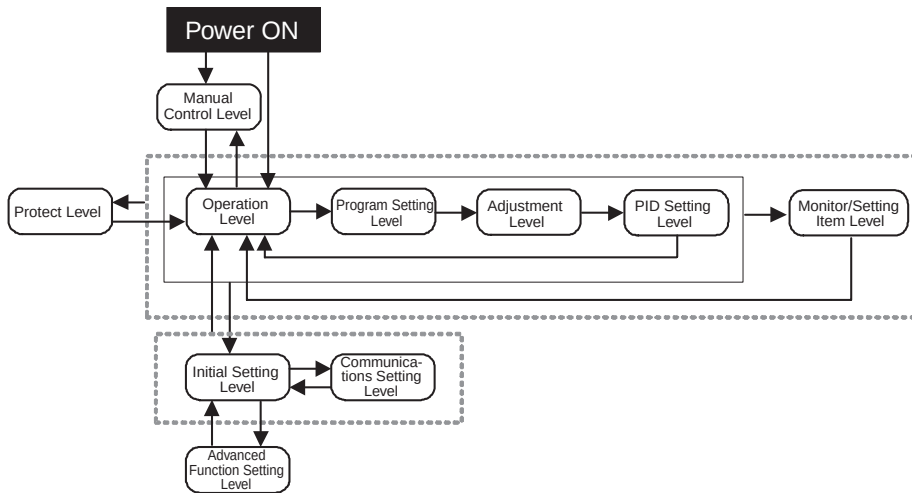
For details, refer to the *E5CN-HT/E5AN-HT/E5EN-HT Digital Controllers User's Manual Programmable Type* (Cat. No. H169).





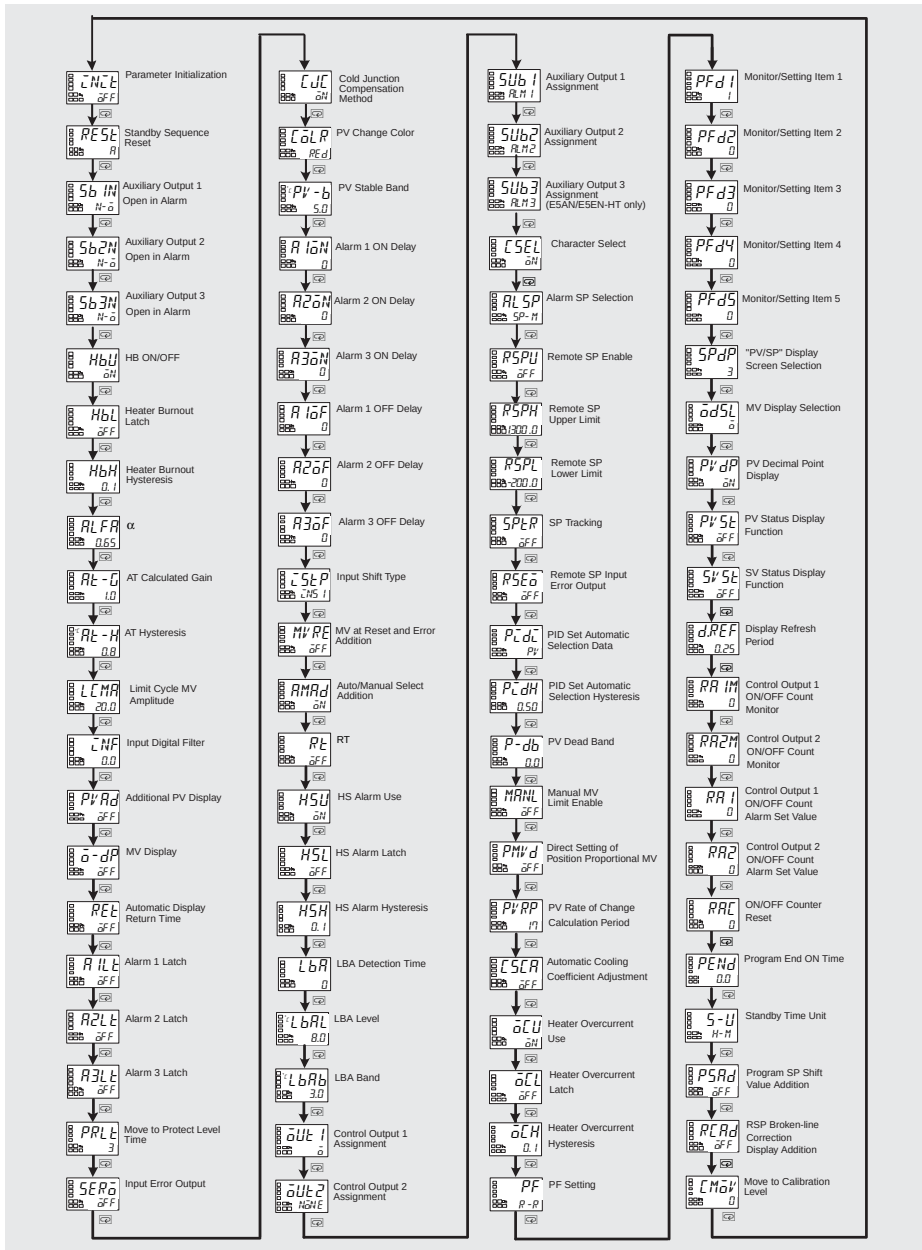
- \*1. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN/EN-HT).  
 \*2. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN/EN-HT).





Press the Key for at least 1 s.

Advanced Function Setting Level



# Safety Precautions for E5□N/E5□N-H/E5□N-HT

CSM\_E5\_N\_E5\_N-H\_CN\_E\_3\_2

## Safety Precautions

Refer to *Safety Precautions for All Temperature Controllers*.

### CAUTION

Do not touch the terminals while power is being supplied.

Doing so may occasionally result in minor injury due to electric shock.



Do not allow pieces of metal, wire clippings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.



Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.



Do not leave the cable for the Support Software connected to the product. Malfunction may occur due to noise in the cable.



Do not use the Temperature Controller or Conversion Cable if it is damaged. Doing so may occasionally result in minor electric shock or fire.



Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.



#### CAUTION - Risk of Fire and Electric Shock

a) This product is UL listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.

b) More than one disconnect switch may be required to de-energize the equipment before servicing the product.

c) Signal inputs are SELV, limited energy. \*1

d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits. \*2



If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.



Tighten the terminal screws to the rated torque of between 0.74 and 0.90 N·m. \*3 Loose screws may occasionally result in fire.



Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.



A malfunction in the product may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the product, take appropriate safety measures, such as installing a monitoring device on a separate line.



A semiconductor is used in the output section of long-life relays. If excessive noise or surge is impressed on the output terminals, a short-circuit failure is likely to occur. If the output remains shorted, fire will occur due to overheating of the heater or other cause. Take measures in the overall system to prevent excessive temperature increase and to prevent fire from spreading.



Do not allow pieces of metal or wire cuttings to get inside the cable connector for the Support Software. Failure to do so may occasionally result in minor electric shock, fire, or damage to equipment.



Do not allow dust and dirt to collect between the pins in the connector on the Conversion Cable. Failure to do so may occasionally result in fire.



When inserting the body of the Temperature Controller into the case, confirm that the hooks on the top and bottom are securely engaged with the case. If the body of the Temperature Controller is not inserted properly, faulty contact in the terminal section or reduced water resistance may occasionally result in fire or malfunction.



When connecting the Control Output Unit to the socket, press it in until there is no gap between the Control Output Unit and the socket. Otherwise contact faults in the connector pins may occasionally result in fire or malfunction.



\*1. An SELV circuit is one separated from the power supply with double insulation or reinforced insulation, that does not exceed 30 V r.m.s. and 42.4 V peak or 60 VDC.

\*2. A class 2 power supply is one tested and certified by UL as having the current and voltage of the secondary output restricted to specific levels.

\*3. However, use the following tightening torques: E5CN-U: 0.5 N·m, E5GN: 0.43 to 0.58 N·m, auxiliary output 2 of E5GN: 0.5 to 0.6 N·m.

## Precautions for Safe Use

Be sure to observe the following precautions to prevent malfunction or adverse affects on the performance or functionality of the product. Not doing so may occasionally result in faulty operation.

1. This product is specifically designed for indoor use only.

Do not use this product in the following places:

- Places directly subject to heat radiated from heating equipment.
- Places subject to splashing liquid or oil atmosphere.
- Places subject to direct sunlight.
- Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
- Places subject to intense temperature change.
- Places subject to icing and condensation.
- Places subject to vibration and large shocks.

2. Use and store the product within the rated ambient temperature and humidity.

Gang-mounting two or more Temperature Controllers, or mounting Temperature Controllers above each other may cause heat to build up inside the Temperature Controllers, which will shorten their service life. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Temperature Controllers.

3. To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.

4. Be sure to wire properly with correct polarity of terminals.

5. Use the specified size of crimp terminals for wiring for the E5CN, E5AN, or E5EN (M3.5, width of 7.2 mm or less). For open-wired connections to the E5CN, E5AN, or E5EN, use stranded or solid copper wires with a gauge of AWG24 to AWG14 (equal to a cross-sectional area of 0.205 to 2.081 mm<sup>2</sup>). (The stripping length is 5 to 6 mm.) Up to two wires of the same size and type or two crimp terminals can be connected to one terminal. Do not connect more than two wires or more than two crimp terminals to the same terminal.

Use the specified size of crimp terminals for wiring for the E5GN (M3.0, width of 5.8 mm or less). For open-wired connections to the E5GN, use stranded or solid copper wires with a gauge of AWG24 to AWG18 (equal to a cross-sectional area of 0.205 to 0.8231 mm<sup>2</sup>). (The stripping length for screw terminals is 6 to 8 mm. The stripping length for screwless clamp terminals is 10 mm. The stripping length for auxiliary output 2 is 6 mm.) Up to two wires of the same size and type or two crimp terminals can be connected to one terminal. Do not connect more than two wires or more than two crimp terminals to the same terminal. Ferrules for screwless clamp terminals must be 0.8 to 1.4 mm in diameter and the exposed conductor must be 8 to 12 mm in length. Ferrules for auxiliary output 2 must be 0.8 to 1.5 mm in diameter and the exposed conductor must be 6 mm in length.

6. Do not wire the terminals that are not used.
7. To avoid inductive noise, keep the wiring for the product's terminal block away from power cables carry high voltages or large currents. Also, do not wire power lines together with or parallel to product wiring. Using shielded cables and using separate conduits or ducts is recommended.  
Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils, or other equipment that have an inductance component).  
When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the product.  
Allow as much space as possible between the product and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.
8. Use this product within the rated load and power supply.
9. Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
10. Make sure that the Temperature Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
11. When executing self-tuning, turn ON power to the load (e.g., heater) at the same time as or before supplying power to the product. If power is turned ON to the product before turning ON power to the load, self-tuning will not be performed properly and optimum control will not be achieved.
12. A switch or circuit breaker must be provided close to the product. The switch or circuit breaker must be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
13. Always turn OFF the power supply before removing the body of the E5CN, E5AN, or E5EN from the case, and never touch nor apply shock to the terminals or electronic components. When inserting the interior of the product, do not allow the electronic components to touch the case.  
Always turn OFF the power supply before removing the terminal block from the E5GN, and never touch nor apply shock to the terminals or electronic components.
14. Do not use paint thinner or similar chemical to clean with. Use standard grade alcohol.
15. Design the system (e.g., control panel) considering the 2 seconds of delay that the product's output to be set after power ON.
16. The output may turn OFF when shifting to certain levels. Take this into consideration when performing control.
17. The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
18. Always touch a grounded piece of metal before touching the Temperature Controller to discharge static electricity from your body.
19. Do not remove the terminal block from the E5CN, E5AN, or E5EN. Doing so may result in failure or malfunction.
20. Control outputs (for driving SSR) that are voltage outputs are not isolated from the internal circuits. When using a grounded thermocouple, do not connect any of the control output terminals to ground. (Doing so may result in an unwanted circuit path, causing error in the measured temperature.)
21. When replacing the body of the E5CN, E5AN, or E5EN, check the condition of the terminals. If corroded terminals are used, contact failure in the terminals may cause the temperature inside the E5CN, E5AN, or E5EN to increase, possibly resulting in fire. If the terminals are corroded, replace the case as well.  
When removing the terminal block of the E5GN to replace the Digital Temperature Controller, check the condition of the terminals. If corroded terminals are used, contact failure in the terminals may cause the temperature inside the Digital Temperature Controller to increase, possibly resulting in fire. If the terminals are corroded, replace the terminal block as well.
22. Use suitable tools when taking the Temperature Controller apart for disposal. Sharp parts inside the Temperature Controller may cause injury.
23. When applying Lloyd's standards, install the Digital Temperature Controller according to the requirements given in *Shipping Standards*.
24. Do not use the Temperature Controller if the front sheet is peeling off or torn.
25. Check the orientation of the connectors on the Conversion Cable before connecting the Conversion Cable. Do not force a connector if it does not connect smoothly. Using excessive force may damage the connector.
26. Do not place heavy object on the Conversion Cable, bend the cable past its natural bending radius, or pull on the cable with undue force.
27. Do not connect or disconnect the Conversion Cable while communications are in progress. Product faults or malfunction may occur.
28. Make sure that the Conversion Cable's metal components are not touching the external power terminals.
29. Do not touch the connectors on the Conversion Cable with wet hands. Electrical shock may result.
30. Before using infrared communications, correctly attach the enclosed Mounting Adapter to the cable for the Support Software. When connecting the infrared port on the cable to the Support Software into the Adapter, insert the connector to the specified line. Communications may not be possible if the connector is not connected properly.
31. Read the information provided in the catalog and manual and be sure you understand it before attaching a Control Output Unit.
32. Check the specifications of the Control Output Unit and use it correctly.
33. For the power supply voltage input, use a commercial power supply with an AC input. Do not use the output from an inverter as the power supply. Depending on the output characteristics of the inverter, temperature increases in the product may cause smoke or fire damage even if the product has a specified output frequency of 50/60 Hz.



## Shipping Standards

The E5CN, E5CN-H, E5AN, E5AN-H, E5EN, and E5EN-H comply with Lloyd's standards. When applying the standards, the following installation and wiring requirements must be met in the application.

## Application Conditions

### 1) Installation Location

The E5CN, E5CN-H, E5AN, E5AN-H, E5EN, and E5EN-H comply with installation category ENV1 and ENV2 of Lloyd's standards. Therefore, they must be installed in a location equipped with air conditioning. They must therefore be installed in a location equipped with air conditioning. They cannot be used on the bridge or decks, or in a location subject to strong vibration.

## 2) Wiring Conditions

Install the recommended ferrite core and wrap the line around it three turns for the applicable lines (e.g., power supply cable line and signal lines) of the models listed in the following table. (See illustrations.) Install the ferrite cores as close to the terminal block of the E5□N as possible. (As a guideline, the ferrite core should be within 10 cm of the terminal block.)

### ● Lines Requiring Ferrite Cores

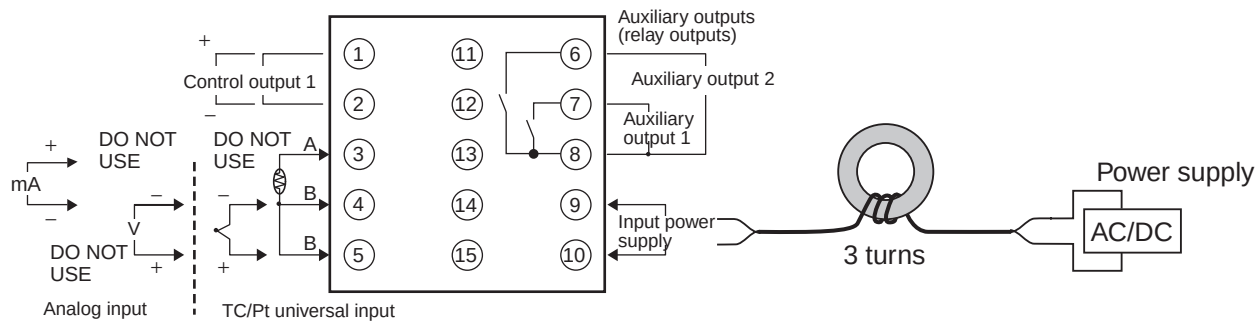
| Model                         | Signal and power lines provided with ferrite cores                                                                                                                                                           |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| E5CN, E5CN-U, or E5CN-H       | Input power supply                                                                                                                                                                                           |
| E5EN, E5AN, E5EN-H, or E5AN-H | Input power supply and I/O lines (control outputs (1 and 2), communications, event inputs (1 to 4), transfer output, and external power supply (Advanced Type models do not have an external power supply.)) |

### ● Recommended Ferrite Core

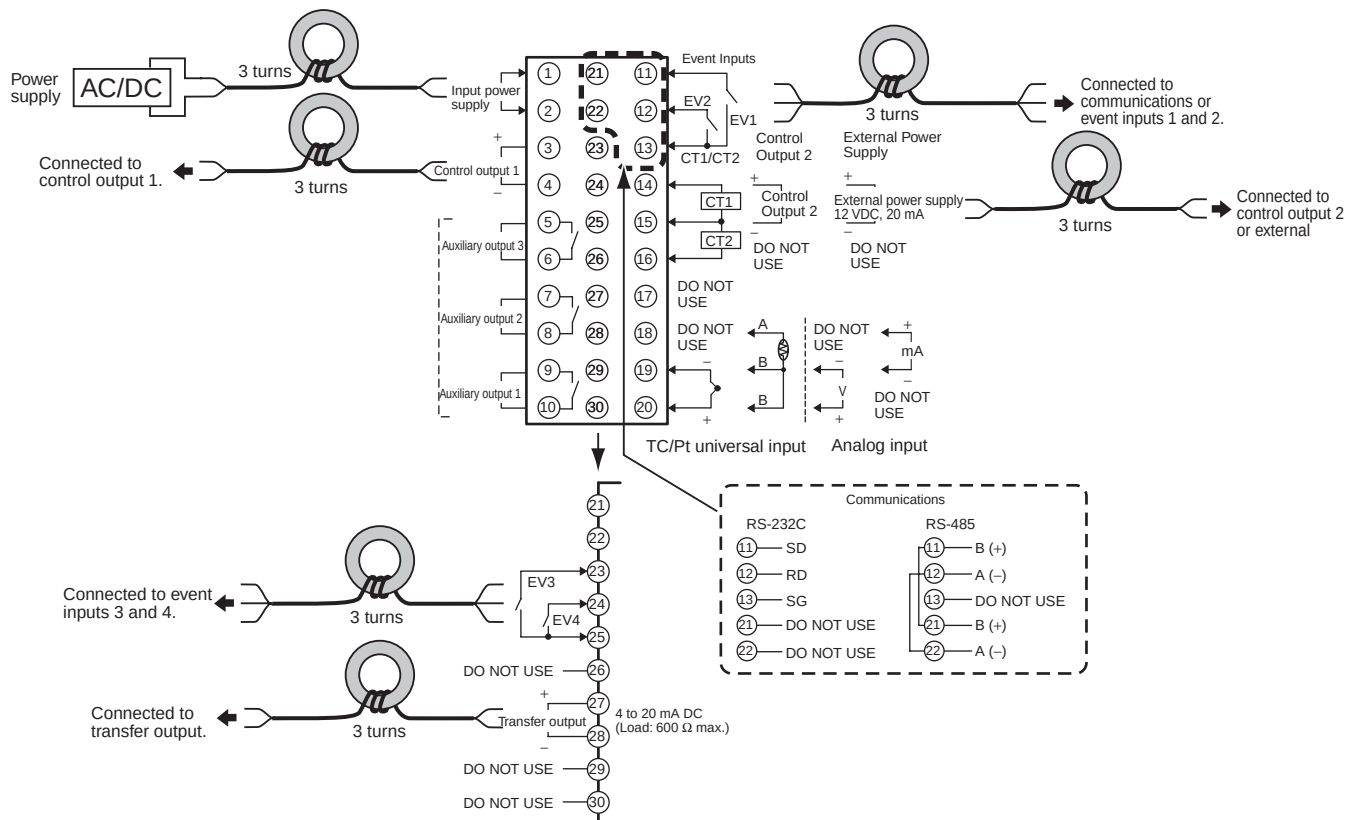
|                     |                               |
|---------------------|-------------------------------|
| <b>Manufacturer</b> | Seiwa Electric Mfg. Co., Ltd. |
| <b>Model</b>        | E04RA310190100                |

## ● Ferrite Core Connection Examples

**E5CN/E5CN-H**



## E5AN/E5EN/E5AN-H/E5EN-H



## Precautions for Correct Use

### Service Life

1. Use the product within the following temperature and humidity ranges:  
Temperature: -10 to 55°C (with no icing or condensation)  
Humidity: 25% to 85%  
If the product is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the product.
2. The service life of electronic devices like Temperature Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Temperature Controller.
3. When two or more Temperature Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Temperature Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Temperature Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

### Measurement Accuracy

1. When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.
2. When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.
3. Mount the product so that it is horizontally level.
4. If the measurement accuracy is low, check to see if input shift has been set correctly.

### Waterproofing

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP□0 are not waterproof.

Front panel: IP66  
Rear case: IP20, Terminal section: IP00  
(E5CN-U: Front panel: IP50, rear case: IP20, terminals: IP00)

### Operating Precautions

1. It takes approximately two seconds for the outputs to turn ON from after the power supply is turned ON. Due consideration must be given to this time when incorporating Temperature Controllers in a sequence circuit.
2. When using self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Temperature Controller. If power is turned ON for the Temperature Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved.
3. When starting operation after the Temperature Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Temperature Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
4. Avoid using the Controller in places near a radio, television set, or wireless installing. These devices can cause radio disturbances which adversely affect the performance of the Controller.

### Others

1. The disk that is included with the Conversion Cable is designed for a computer CD-ROM driver. Never attempt to play the disk in a general-purpose audio player.
2. Do not connect or disconnect the Conversion Cable connector repeatedly over a short period of time. The computer may malfunction.
3. After connecting the Conversion Cable to the computer, check the COM port number before starting communications. The computer requires time to recognize the cable connection. This delay does not indicate failure.
4. Do not connect the Conversion Cable through a USB hub. Doing so may damage the Conversion Cable.

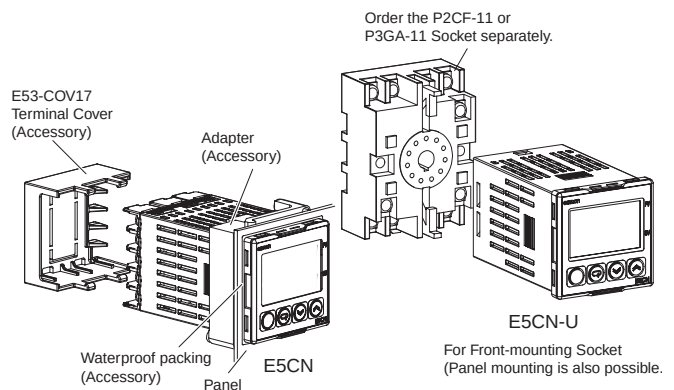
5. Do not use an extension cable to extend the Conversion Cable length when connecting to the computer. Doing so may damage the Conversion Cable.
6. The E5AN-H/E5EN-H use the same port for communications through the infrared port and the Support Software port. Do not attempt to use communications through the Support Software port when the infrared port is being used.

### Mounting

#### Mounting to a Panel

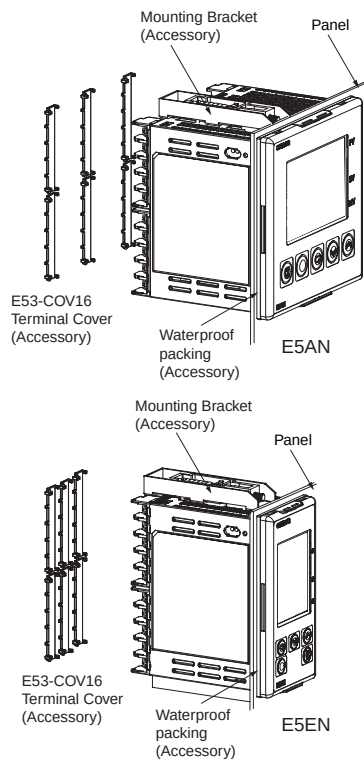
For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.

#### E5CN



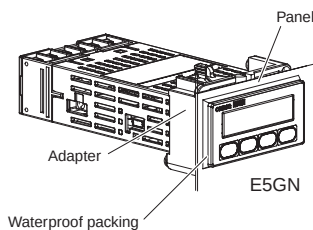
1. The Panel Mounting Adapter is also included with the E5CN-U. There is no waterproof packing included with the E5CN-U.
2. Insert the E5CN/E5CN-U into the mounting hole in the panel.
3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5CN/E5CN-U.
4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

## E5EN/E5AN



1. Insert the E5AN/E5EN into the square mounting hole in the panel (thickness: 1 to 8 mm). Attach the Mounting Brackets provided with the product to the mounting grooves on the top and bottom surfaces of the rear case.
2. Use a ratchet to alternately tighten the screws on the top and bottom Mounting Brackets little by little to maintain balance, until the ratchet turns freely.

## E5GN



1. Insert the E5GN into the mounting hole in the panel.
2. Push the adapter from the terminals up to the panel, and temporarily fasten the E5GN.
3. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

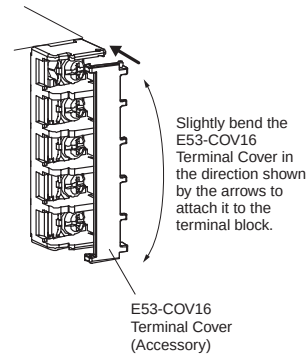
## Mounting the Terminal Cover

### E5CN

Make sure that the "UP" mark is facing up, and then attach the E53-COV17 Terminal Cover to the holes on the top and bottom of the Temperature Controller.

### E5AN/E5EN

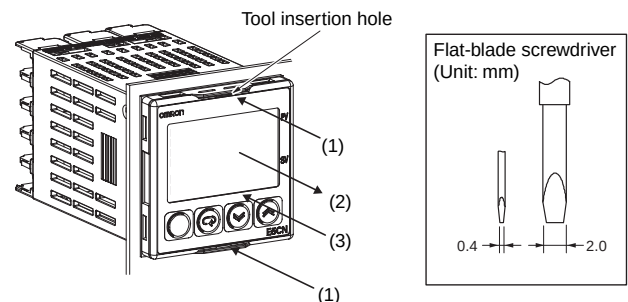
Slightly bend the E53-COV16 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction.



## Removing the Temperature Controller from the Case

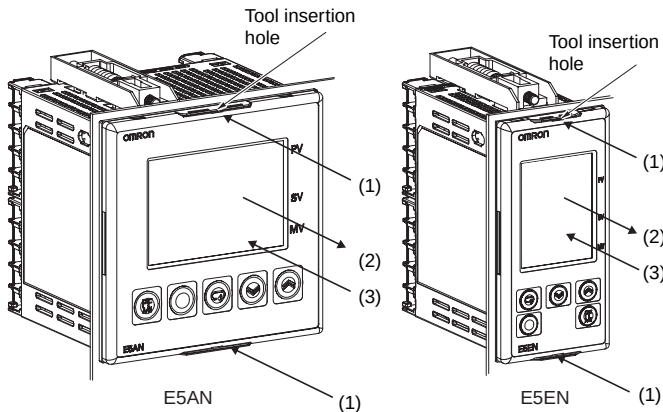
The Temperature Controller can be removed from the case to perform maintenance without removing the terminal leads. This is possible for only the E5CN, E5AN, and E5EN, and not for the E5CN-U or E5GN. Check the specifications of the case and Temperature Controller before removing the Temperature Controller from the case.

### E5CN



1. Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
2. Insert the flat-blade screwdriver in the gap between the front panel and rear case, and pull out the front panel slightly. Hold the top and bottom of the front panel and carefully pull it out toward you, without applying unnecessary force.
3. When inserting the body of the Temperature Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5CN toward the rear case into position. While pushing the E5CN into place, push down on the hooks on the top and bottom surfaces of the rear case so that the hooks are securely locked in place. Be sure that electronic components do not come into contact with the case.

## E5AN/E5EN



1. Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
2. Insert the flat-blade screwdriver in the gap between the front panel and rear case (two on the top and two on the bottom), and use it to pry and pull out the front panel slightly. Then, pull out on the front panel gripping both sides. Be sure not to impose excessive force on the panel.
3. When inserting the body of the Temperature Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5AN/E5EN toward the rear case until it snaps into position. While pressing the E5AN/E5EN into place, press down on the hooks on the top and bottom surfaces of the rear case so that the hooks securely lock in place. Make sure that electronic components do not come into contact with the case.

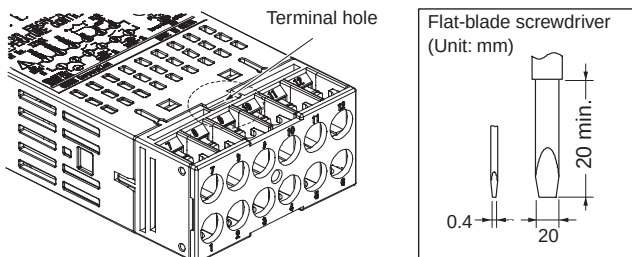
## Removing the Terminal Block

The terminal block can be removed from the E5GN. It is not possible for the E5CN, E5AN, E5EN, and E5CN-U.

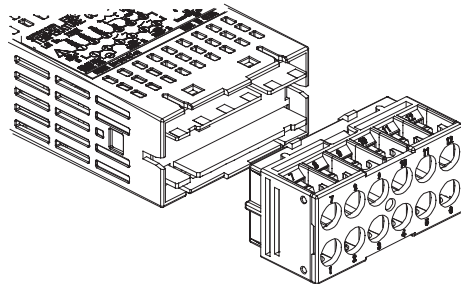
### E5GN

The body of the Controller can be replaced by removing the terminal block from the E5GN.

1. Insert a flat-blade screwdriver into the tool holes (one on the top and one on the bottom) to release the hooks. Do not apply excessive force.



2. Pull the terminal block out while the hooks are released.



**Note:** The method for removing the terminal block is the same for both screw terminal blocks and screwless clamp terminal blocks. Do not connect a different type of terminal block to a Controller. For example, do not replace a screw terminal block with a screwless clamp terminal block. The temperature indication accuracy will decrease.

## Precautions when Wiring

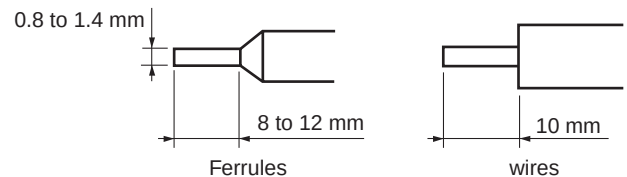
- Separate input leads and power lines in order to prevent external noise.
- Use a shielded, AWG24 to AWG14 (cross-sectional area of 0.205 to 2.081 mm<sup>2</sup>) twisted-pair cable for the E5CN, E5EN, or E5AN. Use a shielded, AWG24 to AWG18 (cross-sectional area of 0.205 to 0.823 mm<sup>2</sup>) twisted-pair cable for the E5GN. The stripping length is 5 to 6 mm for the E5CN, E5AN, or E5EN, and 6 to 8 mm for the E5GN.
- Use crimp terminals when wiring the terminals.
- Use the suitable wiring material and crimp tools for crimp terminals.
- Tighten the terminal screws to a torque of 0.5 N·m for the E5CN-U and E5GN and to 0.74 to 0.90 N·m for other models. The terminal torque is 0.5 to 0.6 N·m for auxiliary output 2 on the E5GN.
- For the E5CN, E5AN, or E5EN, use the following types of crimp terminals for M3.5 screws.



- For the E5GN, use the following types of crimp terminals for M3.0 screws.



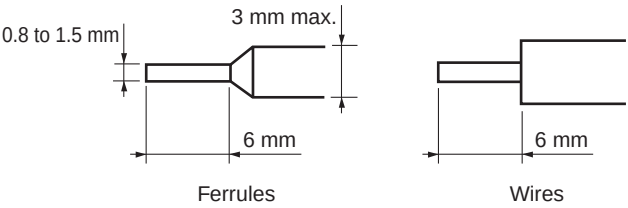
- For E5GN screwless clamp terminal blocks, use wires with a gauge of AWG24 to AWG18 (equal to a cross-sectional area of 0.205 to 0.823 mm<sup>2</sup>). The length of the conductive portion inserted into the terminal must be 10 mm for wires and 8 to 12 mm for ferrules. Ferrules must be 0.8 to 1.4 mm in diameter.



- Recommended Ferrules for E5GN Screwless Clamp Terminals

| Manufacturer                       |                  | Model number                                                                                             |
|------------------------------------|------------------|----------------------------------------------------------------------------------------------------------|
| Altech Corp.                       |                  | 2623.0                                                                                                   |
| Daido Solderless Terminal Mfg. Co. |                  | AVA-0.5                                                                                                  |
| J.S.T. Mfg. Co.                    |                  | TUB-0.5                                                                                                  |
| Nichifu Co.                        | Single (1 wire)  | TGNTC-1.25-9T<br>TGVTC-1.25-11T<br>TGNTC-1.25-11T<br>TC0.3-9.5<br>TC1.25-11S-ST<br>TC1.25-11S<br>TC2-11S |
|                                    | Double (2 wires) | TGWVTC-1.25-9T<br>TGWVTC-1.25-11T                                                                        |

- Use wires with a gauge of AWG24 to AWG18 (0.205 to 0.823 mm<sup>2</sup>) for auxiliary output 2 on the E5GN.  
The exposed conductor length inserted into the terminal for wires or ferrules must be 6 mm. Ferrules must be 0.8 to 1.5 mm in diameter.



- Recommended Ferrules for SUB2 on E5GN

| Manufacturer    | Model number |
|-----------------|--------------|
| Phoenix Contact | Al 0,25-6 BU |
|                 | Al 0,34-6 TQ |
|                 | Al 0,5-6 WH  |
|                 | Al 0,75-6 GY |
|                 | Al 1-6 RD    |

**Note:** Do not remove the terminal block from the E5AN, E5EN, or E5CN. Doing so may cause product malfunction or incorrect operation.

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