

# Unregulated Line Voltage Soldering Iron

Robust heating elements of special steel between natural mica-leaves, embedded in cast ceramics and first-class material make the Weller SPI irons outstanding in technology and life-time. Ideal for professional applications in crafts and schools.

## SPI 16

- 15 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 360°C



[SPI 16-Soldering tip series](#)  
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Order-no.	Model	Description
<a href="#">T005 64 005 99</a>	<a href="#">SPI 16</a>	<a href="#">Line voltage soldering iron unregulated 15 W, 230 V</a>

Scope of supply

Complete with soldering tip 4SPI15212 chisel tip 1,2 mm and safety rest

## SPI 27

- 25 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 410°C



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Order-no.	Model	Description
<a href="#">T005 64 021 99</a>	<a href="#">SPI 27</a>	<a href="#">Line voltage soldering iron unregulated 25 W, 230 V</a>

Scope of supply

Complete with soldering tip 4SPI26206 chisel tip 1,2 mm and safety rest

## SPI 41

- 40 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 450°C



**SPI 41-Soldering tip series**  
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Order-no.	Model	Description
<b>T005 64 037 99</b>	<b>SPI 41</b>	<b>Line voltage soldering iron unregulated 40 W, 230 V</b>

Scope of supply

Complete with soldering tip 4SPI402224 chisel tip 2,0 mm and safety rest

## SPI 81

- 80 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 480°C



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Order-no.	Model	Description
<b>T005 64 053 99</b>	<b>SPI 81</b>	<b>Line voltage soldering iron unregulated 80 W, 230 V</b>

Scope of supply

Complete with soldering tip 4SPI80237 chisel tip 5,0 mm and safety rest