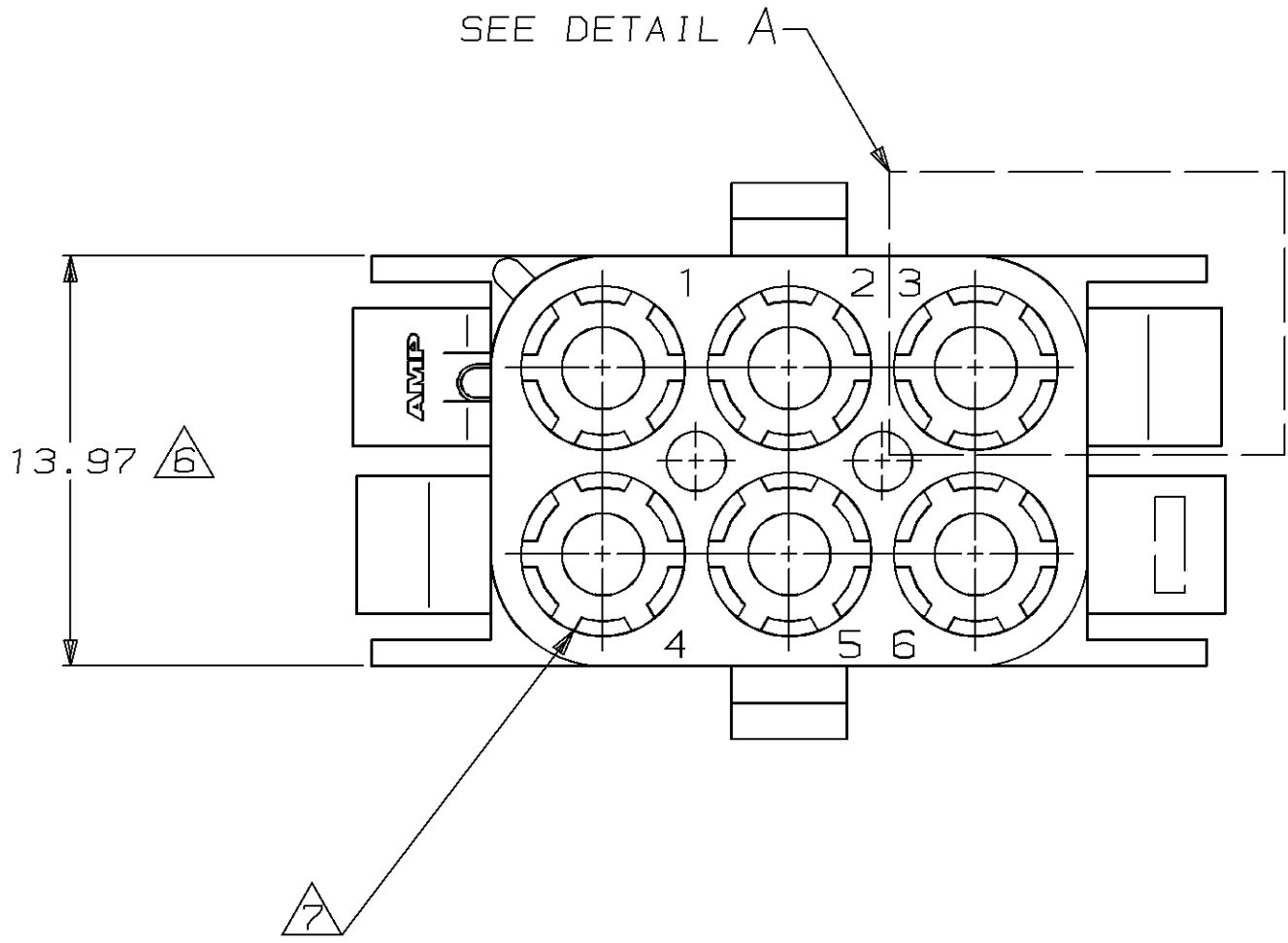
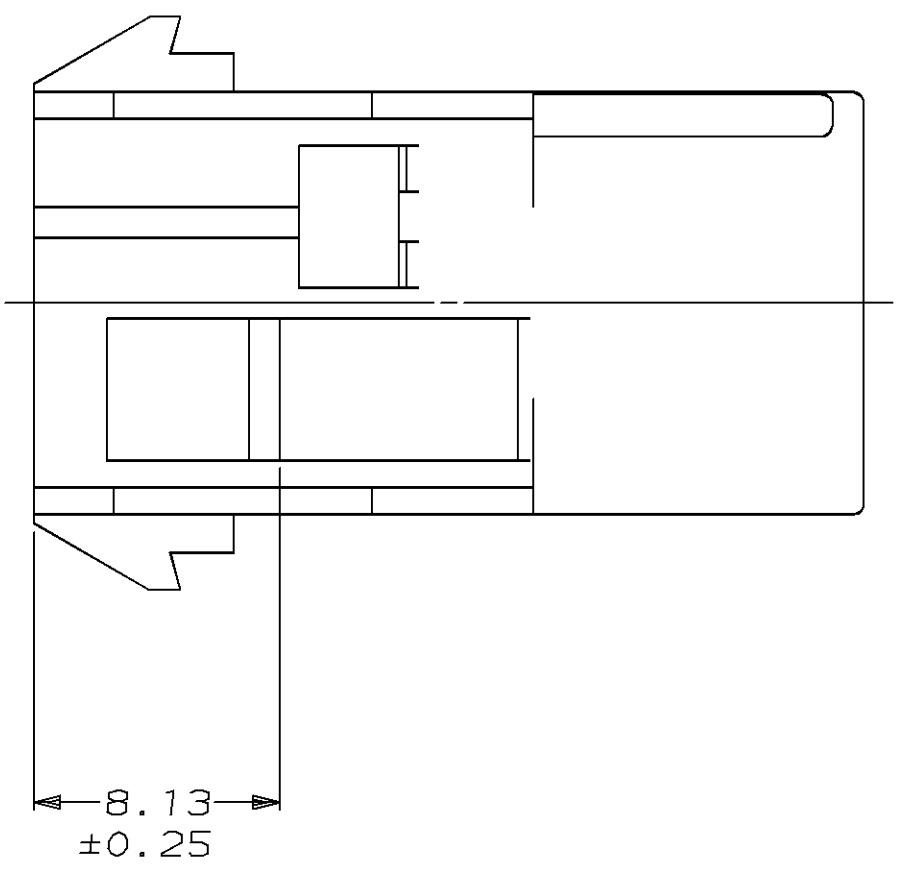
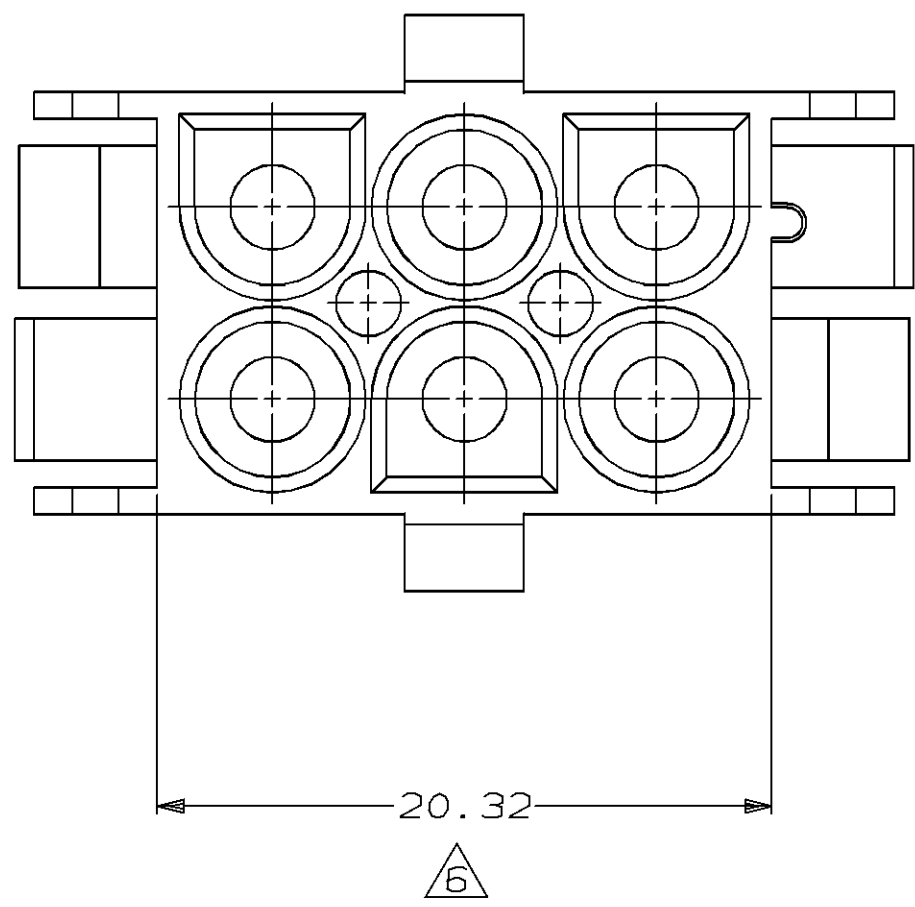
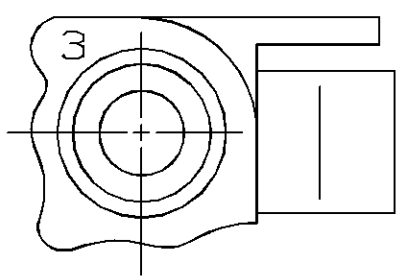


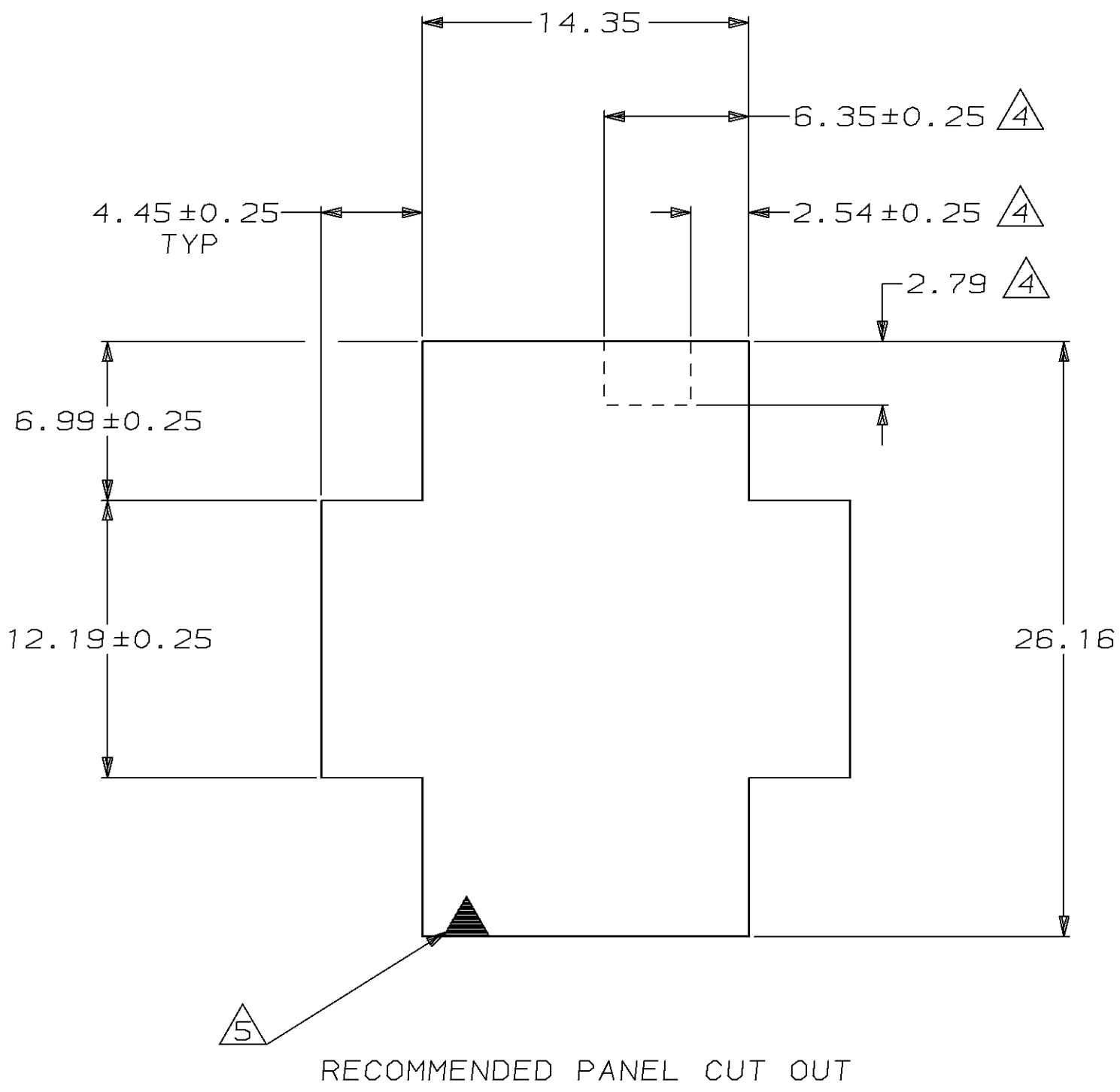
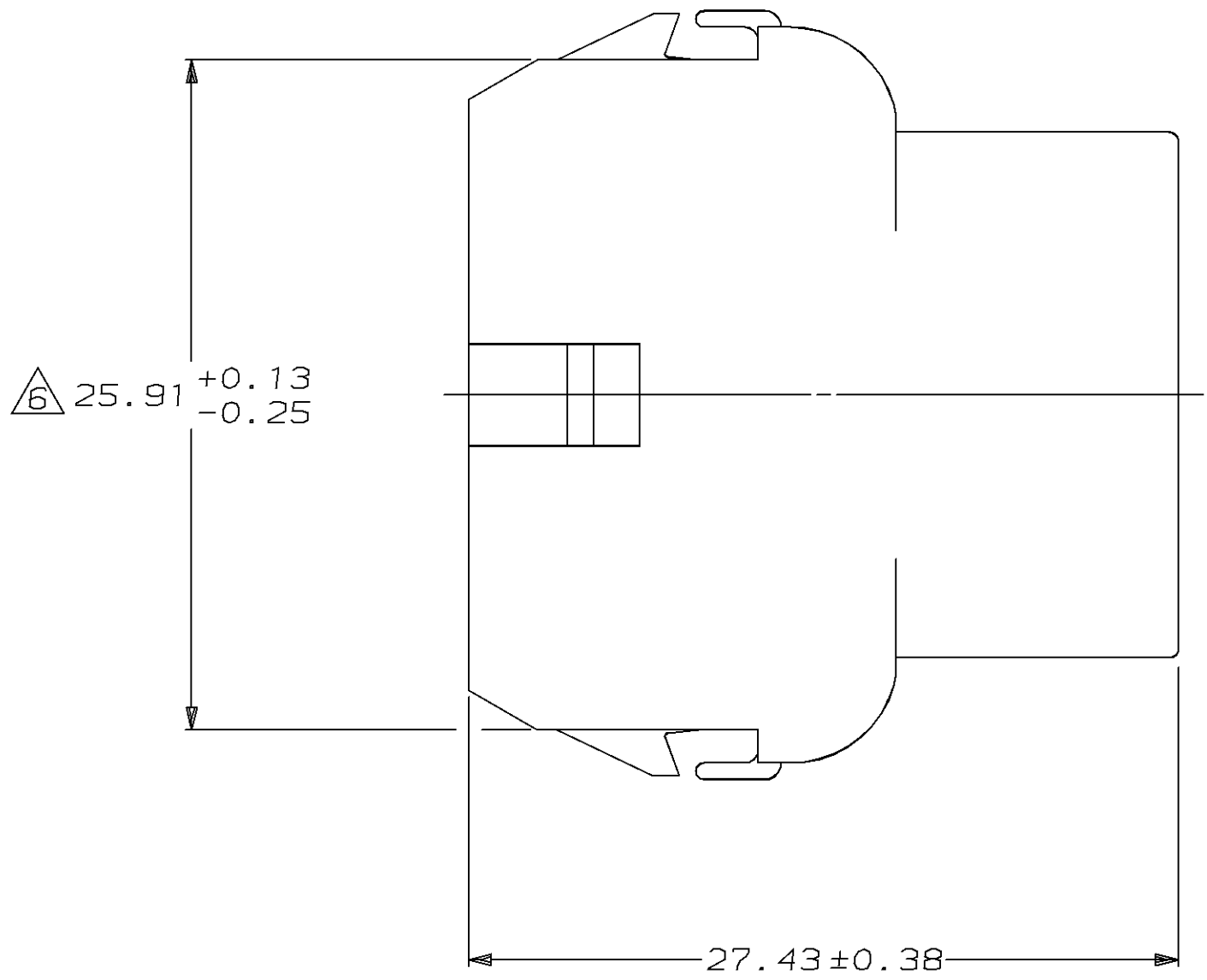
LOC		DIST	REVISIONS				DATE		APPD
CM	53		P	F	ZONE	LTR	DESCRIPTION		
							AF REV PER EC 0730-0001-94		4-5-95 RV RS



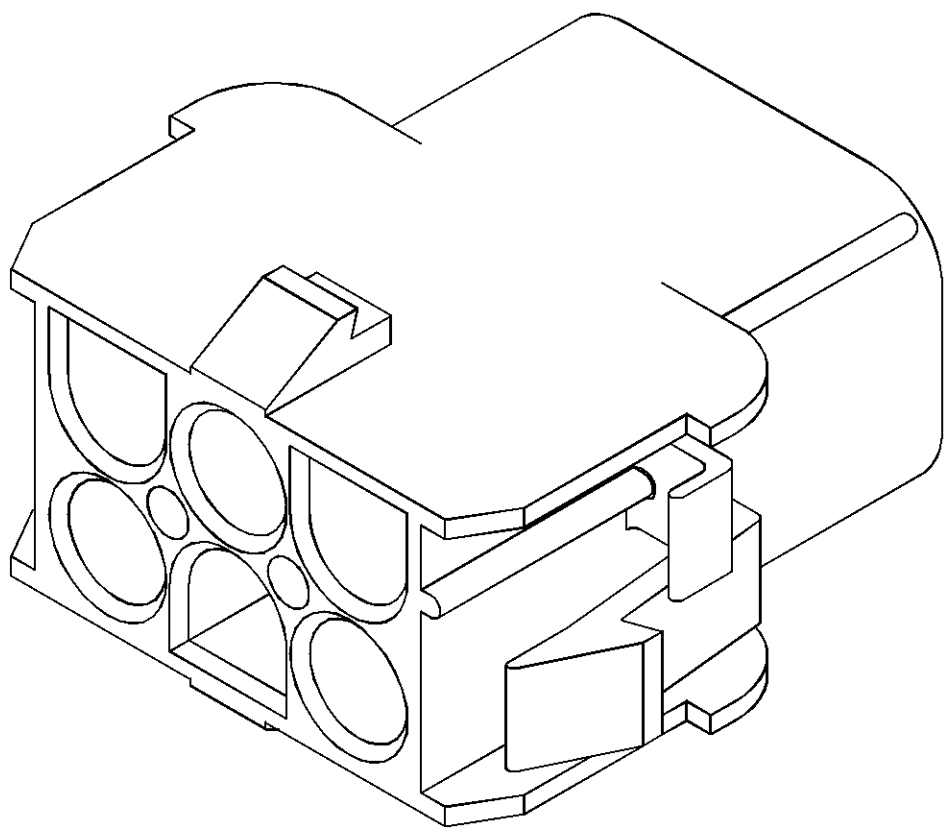
1. MATES WITH APPROPRIATE UNIVERSAL MATE-N-LOK™ PLUG.
2. RECOMMENDED PANEL THICKNESS 0.76 - 2.29.
3. PANEL MUST BE PUNCHED SO THAT THE HOUSING ENTERS THE PANEL IN THE SAME DIRECTION AS THE PUNCH.
4. OPTIONAL FOR KEYING HOUSING IN PANEL.
5. CIRCUIT NUMBER 1 LOCATION.
6. DIMENSION INDICATED IS AS MOLDED. ADDITIONAL GROWTH DUE TO SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR.
7. SIX RIBS EQUALLY SPACED, NO SPECIFIC ORIENTATION.



DETAIL A
OPTIONAL CONSTRUCTION



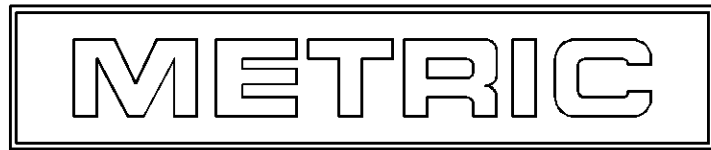
RECOMMENDED PANEL CUT OUT



3-DIMENSIONAL MODEL
NTS

6.35	.250	27.43	1.080
4.45	.175	26.16	1.030
2.79	.110	25.91	1.020
2.54	.100	20.32	.800
2.29	.090	14.35	.565
0.76	.030	13.97	.550
0.38	.015	12.19	.480
0.25	.010	8.13	.320
0.13	.005	6.99	.275
MM	IN	MM	IN

CONVERSION TABLE

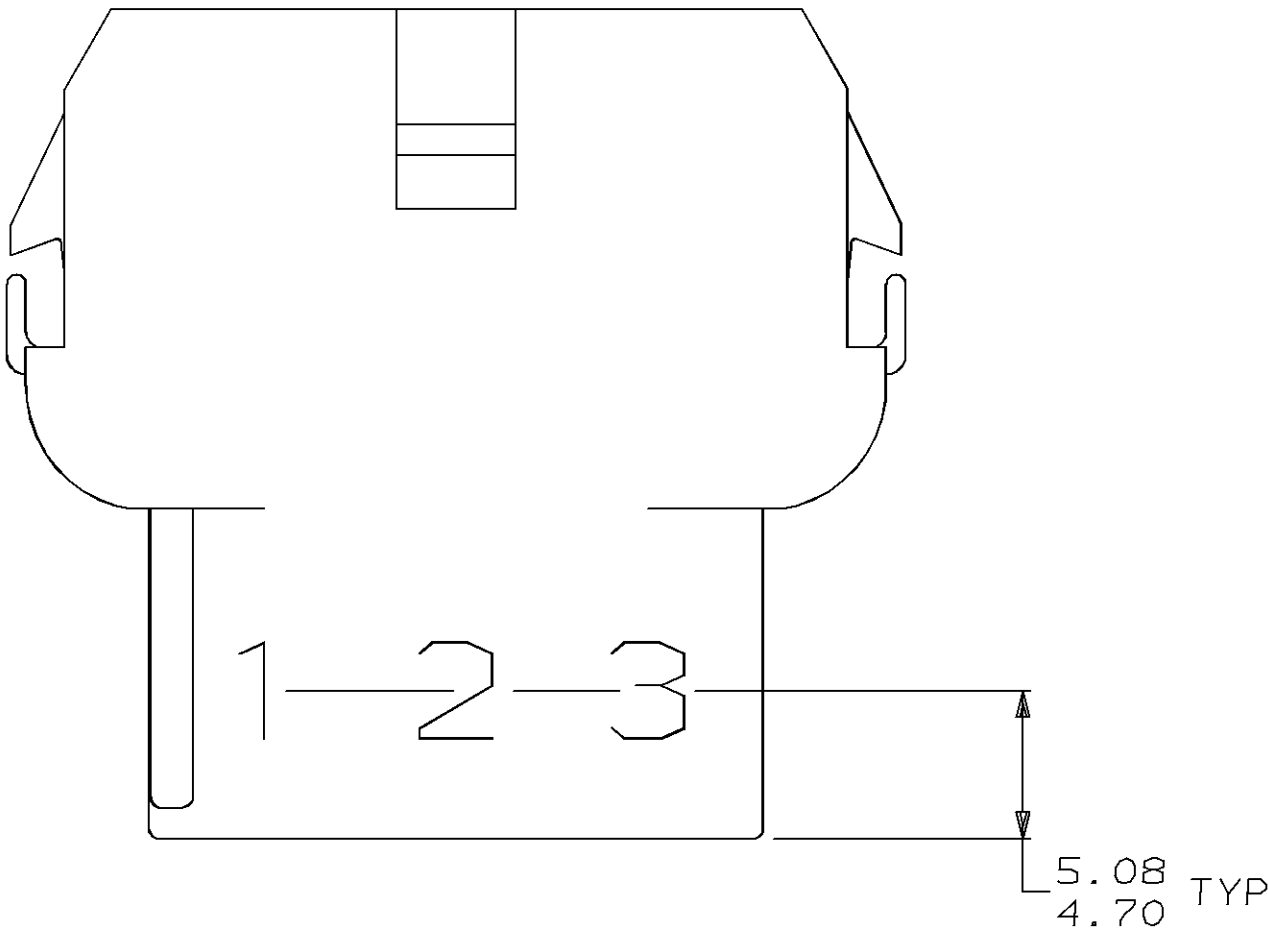


THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

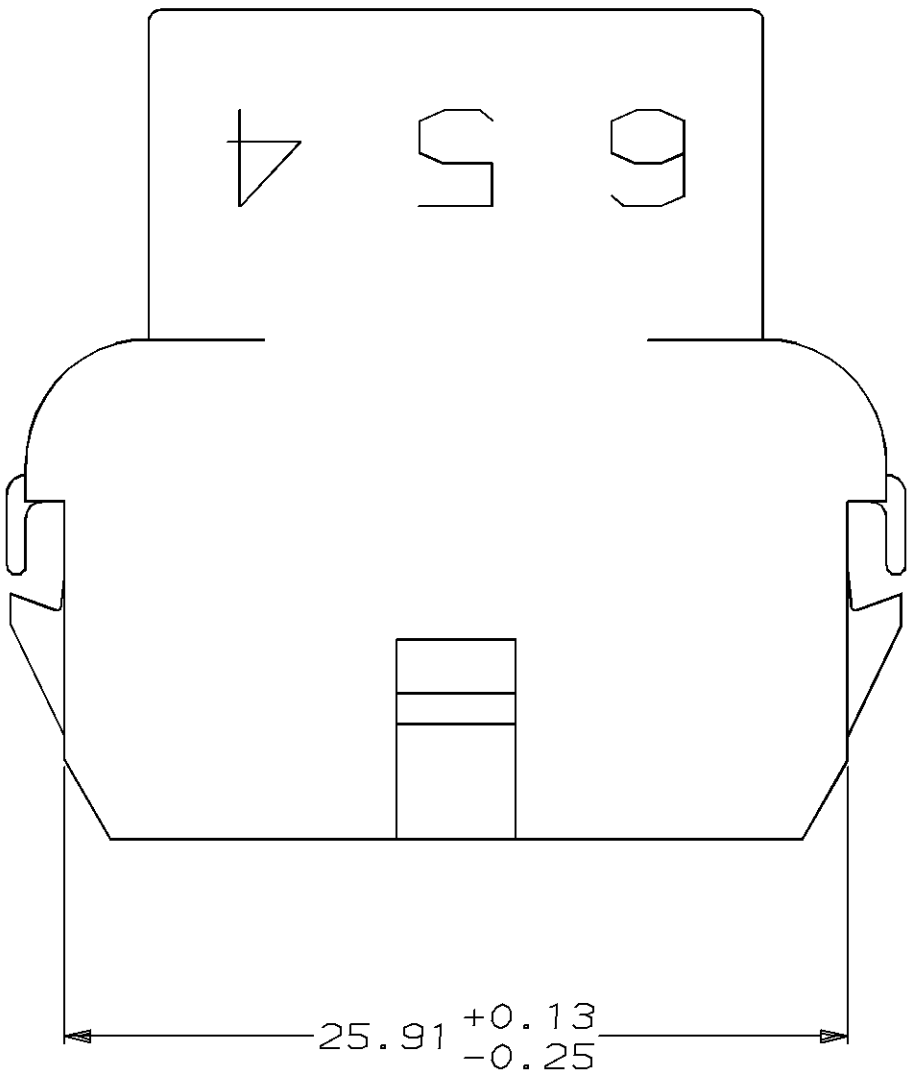
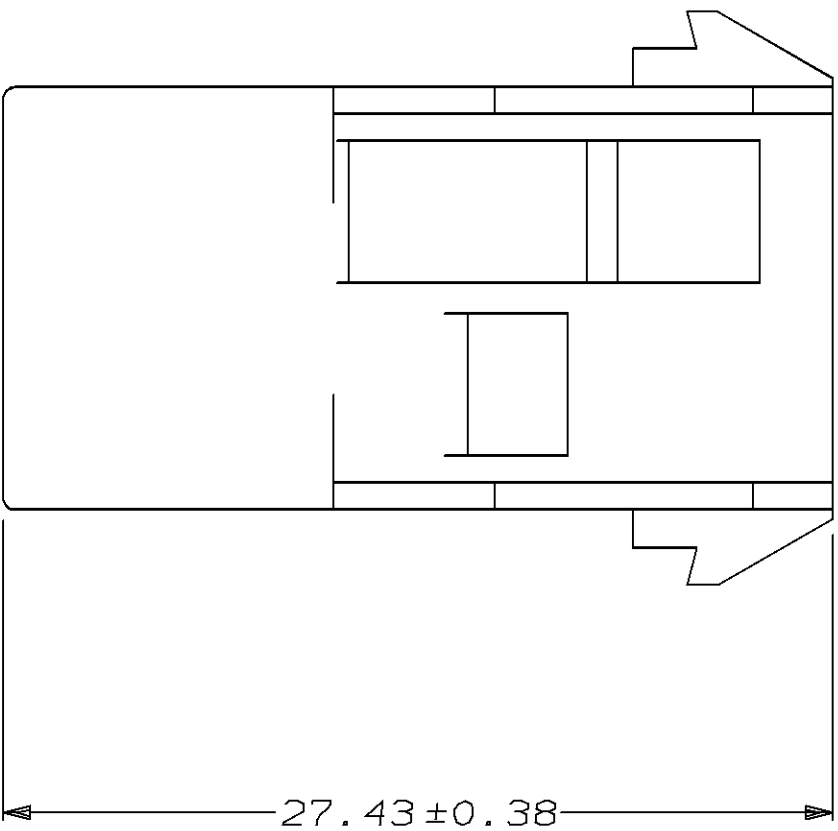
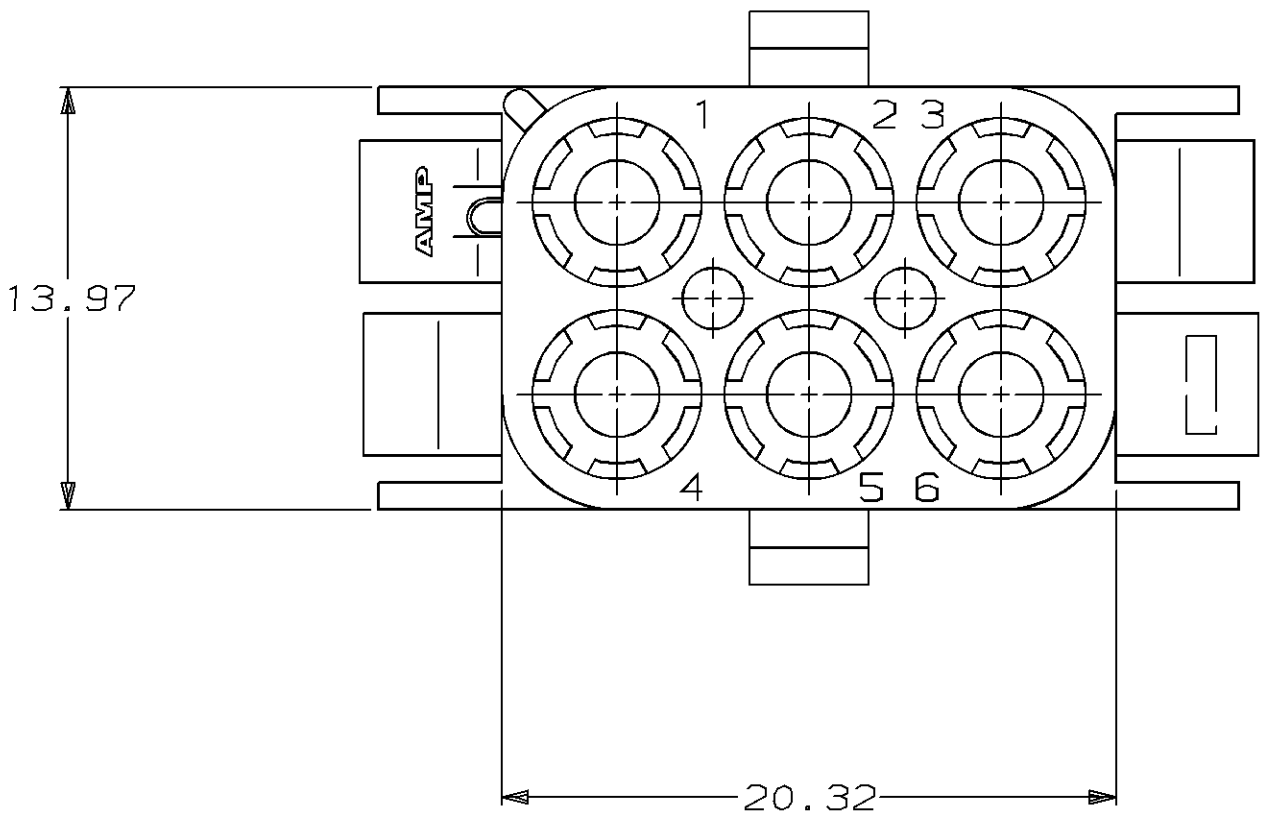
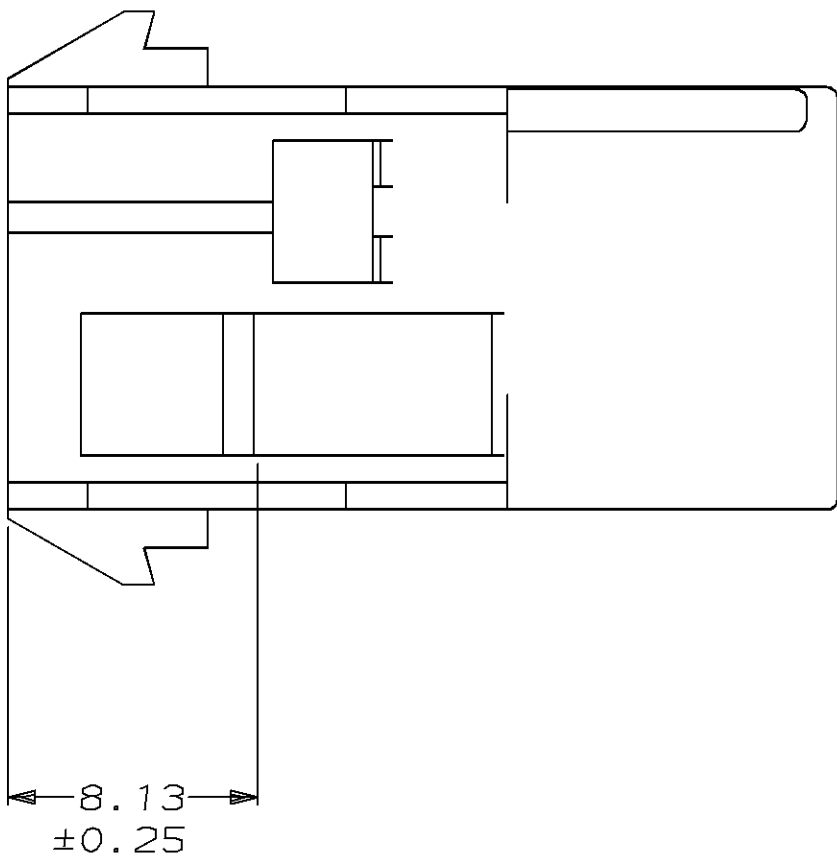
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES]		DR 6-29-92 K. WHITAKER		AMP Incorporated Harrisburg, PA 17105-3608	
TOLERANCES: ON 2 PLC DEC ± 0.13 3 PLC DEC ± 0.13 ANGLES ± 1°0'		CHK 6-29-92 R. SWING		NAME	
MATERIAL NYLON, UL 94V-2		APPD 7-2-92 D. SELF		CAP, 6 CIRCUIT, UNIVERSAL MATE-N-LOK™	
FINISH -		APPD 7-2-92 D. SELF		SIZE D 00779 C=480705	
WEIGHT -		APPLICATION SPEC -		SCALE 4:1	
				DRAWING NO C=480705	
				SHEET 1 OF 2	

CUSTOMER DRAWING

LOC		DIST		P		F		ZONE		LTR		REVISIONS		DATE		APPD	
CM		53										AF SEE SHEET 1		-		-	

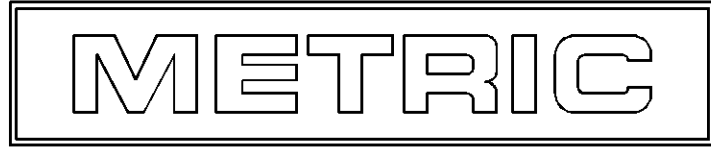


1. STAMP NUMBERS 3.18 HIGH AT WIRE END OF HOUSING (12 POINT DAVID TYPE);CLARIFICATION MARKS UNDER THE 6 & 9.
2. CHARACTERS TO BE STAMPED ON HOUSING IN A MANNER AS TO BE READ FROM WIRE END ONLY.
3. VIOLET,BLACK,BROWN,AND BLUE COLORED BLOCKS TO BE STAMPED WITH WHITE CHARACTERS. ALL OTHER COLORED BLOCKS TO BE STAMPED WITH BLACK CHARACTERS.



5.08	.200	-	-
4.70	.185	27.43	1.080
3.18	.125	25.91	1.020
0.38	.015	20.32	.800
0.25	.010	13.97	.550
0.13	.005	8.13	.320
MM	IN	MM	IN

CONVERSION TABLE



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		NATURAL		2-480705-0	
		COLOR		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES: ON , 2 PLC DEC ± 0.13 3 PLC DEC ± - ANGLES ± 1°0'		DR 6-29-92 K. WHITAKER CHK 6-29-92 R. SWING APPD 7-2-92 D. SELF APPD 7-2-92 D. SELF PRODUCT SPEC -		AMP Incorporated Harrisburg, PA 17105-3608	
MATERIAL -		APPLICATION SPEC -		NAME CAP,6 CIRCUIT, UNIVERSAL MATE-N-LOK™	
FINISH -		WEIGHT -		SIZE D 00779 C=480705	
				SCALE 4:1	
				SHEET 20F2	