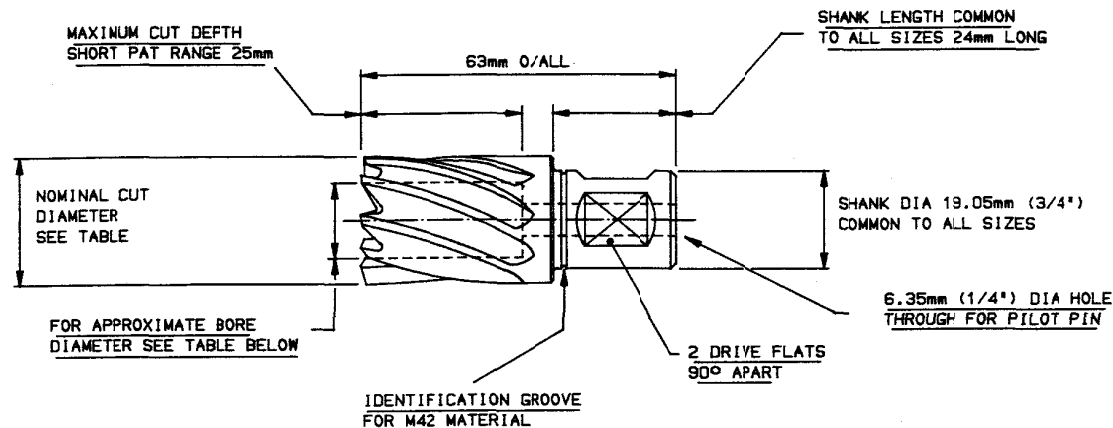


DRAWING N° TDS-209		
SH- 3	MOD. A	



CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
12mm	20BAM12	4	7mm	60g
13mm	20BAM13	4	7mm	60g
14mm	20BAM14	4	7mm	60g
15mm	20BAM15	4	7mm	80g
15mm	20BAM16	5	8mm	80g
17mm	20BAM17	5	8mm	80g
18mm	20BAM18	5	8mm	80g
19mm	20BAM19	6	9mm	100g
20mm	20BAM20	6	10mm	100g
21mm	20BAM21	6	11mm	100g
22mm	20BAM22	6	12mm	100g
23mm	20BAM23	6	13mm	100g
24mm	20BAM24	6	14mm	120g
25mm	20BAM25	6	15mm	120g
25mm	20BAM26	8	16mm	120g
27mm	20BAM27	8	17mm	120g
28mm	20BAM28	8	18mm	140g
29mm	20BAM29	8	19mm	140g
30mm	20BAM30	8	20mm	140g
31mm	20BAM31	8	21mm	140g
32mm	20BAM32	8	22mm	140g
33mm	20BAM33	8	23mm	160g
34mm	20BAM34	8	24mm	160g
35mm	20BAM35	8	25mm	160g
36mm	20BAM36	10	26mm	180g
37mm	20BAM37	10	27mm	180g
38mm	20BAM38	10	28mm	180g
39mm	20BAM39	10	29mm	180g
40mm	20BAM40	10	30mm	180g

CUTTER DIA NOMINAL	INTERNAL PRODUCT CODE	NUMBER OF FLUTES	BORE DIAMETER (REF)	APPROX WEIGHT (grammes)
41mm	20BAM41	10	31mm	200g
42mm	20BAM42	10	32mm	200g
43mm	20BAM43	10	33mm	220g
44mm	20BAM44	10	34mm	220g
45mm	20BAM45	10	35mm	240g
46mm	20BAM46	12	36mm	240g
47mm	20BAM47	12	37mm	240g
48mm	20BAM48	12	38mm	240g
49mm	20BAM49	12	39mm	240g
50mm	20BAM50	12	40mm	240g
51mm	20BAM51	12	41mm	260g
52mm	20BAM52	12	42mm	260g
53mm	20BAM53	12	43mm	260g
54mm	20BAM54	12	44mm	280g
55mm	20BAM55	12	45mm	280g
56mm	20BAM56	14	46mm	280g
57mm	20BAM57	14	47mm	300g
58mm	20BAM58	14	48mm	300g
59mm	20BAM59	14	49mm	320g
60mm	20BAM60	14	50mm	340g
61mm	20BAM61	14	51mm	340g
62mm	20BAM62	14	52mm	340g
63mm	20BAM63	14	53mm	340g
64mm	20BAM64	14	54mm	340g
65mm	20BAM65	16	55mm	360g

SHORT PATTERN CUTTERS (25mm:1" CUT DEPTH)

MOD NO	MOD NOTE REF N°	DATE OF MOD
A	MOD 1855	24-01-02
MATERIAL		
M42 HIGH SPEED STEEL		
FINISH		
BLUE FINISH EXCEPT FOR GROUND SHANK, BODY DIAMETER, FLUTES, GASH AND END TEETH.		
REMARKS		
THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY		
DATE	24-01-02	CATALOGUE REF.
DRAWN	G. WINNARD	SEE TOOL DIA
CHECK ^D		
DO NOT SCALE		
R PREMIUM COLBALT HIGH SPEED STEEL TTERS. METRIC - CUTTER RANGE 12mm TO 65mm		
: TDS29053		DRAWING N°
ALL Ltd.		TDS-209
SH ^T 3		MOD. A