

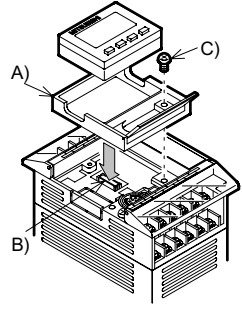
2. Installation

Install the 5DM to the PLC using the following procedure.

- A) Top cover for DM (offered as an accessory of 5DM)
- B) Connector for optional equipment
- C) M3 screw to fix top cover

- Remove the top cover of the basic unit, and attach the top cover for DM A) instead.
Plug the 5DM in to the connector B).
- If the 5DM is always used, the top cover can be fixed with the M3 screw C). (Tightening torque: 0.3 to 0.6 N·m)

If the 5DM is used together with a function expansion board, remove and attach the 5DM by pressing the 5DM mounting hook provided at the bottom of the 5DM.



3. Specifications

3.1 Environmental specifications

The environmental specifications are equivalent to those of the PLC main unit. (Refer to the handy manual offered with the FX1S/FX1N Series PLC main unit.)

3.2 Power supply specifications

The power is supplied from the PLC main unit.
5V DC, 110 mA

4. Outline of Performance

This section describes the function list of the 5DM.

The operator functions available with the operation keys of the 5DM are described on the back of this manual. For the 5DM control functions available from the PLC, refer to the FX1S/FX1N/FX2N/FX2NC Series Programming Manual.

4.1 Function list

Symbols stand for the following.

X: Input Y: Output M: Auxiliary relay S: State T: Timer C: Counter D: Data register

Operator functions: The operator can use these functions by using only the operation keys of the 5DM. Refer to the simplified chart of operations shown on the back face of this manual.

Function	Description
Clock function	
Display	Displays current time of clock function (built in FX1S/FX1N Series).
Setting	Allows to set time (year, month, day, hour and minute).
Device monitor function	
Bit device monitor	Displays ON/OFF status of X, Y, M and S.
Word device (16-bit) monitor	Displays current and set values of T and C and current value of D.
Word device (32-bit) monitor	Displays current and set values of 32-bit C and current value of D.
Buffer memory monitor function	Displays buffer memory of special units and special blocks (offered only in FX1N Series).
Error display function	Displays error code and error occurrence step No. when a PLC error has occurred.
Forced set/reset function	Forces ON and OFF bit devices Y, M and S.
T/C reset function	Clears current value of T and C (current value: 0, contact: OFF).
Data change function	
Current value change	Change current value of T, C and D.
Set value change	Change set value of T and C.

5DM control functions: The 5DM is controlled by sequence programs.

For use of these functions, refer to the FX Series Programming Manual II

Function	Description
Protect function	Enables full use of all operator functions, enables only monitor function or enables only clock time display function.
Specified device monitor function	Allows to specify device type and device No. to be displayed in 5DM.
Error display enable/disable function	Enables or disables error display function (operator function).
Automatic backlight OFF function	Allows to set automatic backlight OFF time (initial value: 10 min).
Operation key status recognition function	Recognizes ON/OFF status of four operation keys.

Cautions:

- 1) If a keyword to prohibit read, write or read and write of programs is registered in the PLC, only the clock time display function is available. Any other function shown above is not available.
If any operation is performed in the 5DM when a keyword is registered in the PLC, the error display flickers for 5 seconds.
- 2) The automatic backlight OFF function is set to 10 minutes as the initial value. As far as the OFF time is not changed by a sequence program, the backlight turns off 10 minutes later.
If any key is pressed after the backlight turns off, the contents displayed just before the backlight turns off appear again. A key pressed for the first time after the backlight turns off is regarded as a trigger to turn on the backlight, and is not regarded as a key operation.

4.2 Control devices for 5DM

When using the 5DM control function, specify data registers (D) and auxiliary relays (M) used to control the 5DM to special data registers D8158 and D8159.

Five data registers and 15 auxiliary relays are occupied for control of the 5DM.

For the control device use procedure, refer to the FX1S/FX1N/FX2N/FX2NC Series Programming Manual.

Special D	Control device	Description	Application
D8158 K0	DO	Device type to be displayed *1	For specified device monitor function
	DO+1	Device No. to be displayed	
	DO+2	Backlight OFF time (min)	For automatic backlight OFF function
	DO+3	Protects display screen. *2	For protect function
	DO+4	Not available.	
D8159 K0	M0	Requests edition of displayed device data.	For specified device monitor function
	M0+1	Edition completion response	
	M0+2	Disables backlight OFF function. (Turns on backlight forcibly.)	For automatic backlight OFF function
	M0+3	Displays or hides operation errors, etc. *3	Others
	M0+4	ESC key status *4	For specified device monitor function
	M0+5	- key status *4	
	M0+6	+ key status *4	
	M0+7	OK key status *4	
	M0+8	Not available.	
	M0+9	Not available.	
	M0+10	Not available.	
	M0+11	Not available.	
	M0+12	Not available.	
	M0+13	Not available.	
	M0+14	Not available.	

*1 Input numeric values correspond to the devices as follows.

- 1: Input (X) 2: Output (Y) 3: Auxiliary relay (M) 4: State (S) 5: Timer (T)
6: Counter (C), 16-bit (current value/set value) and 32-bit (set value)
7: Data register (D), 16-bit: Data register (D), 32-bit 9: Time display
10: Counter (C), 16-bit (current value/set value) and 32-bit (current value)

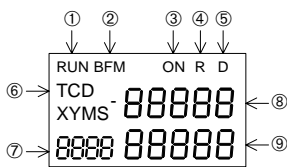
*2 0: Enables all operations. 1: Enables only the time display function.
2: Enables only the monitor function.

*3 PC hardware errors, parameter errors, grammatical errors and circuit errors are unconditionally displayed. While this bit is ON, I/O configuration errors, parallel link errors and operation errors are also displayed.

*4 Every operation key is the momentary type, and functions as follows:
While a key is pressed and held: ON
While key is not pressed: OFF

4.3 Description on display area

The display area of the 5DM shows the following.



- ① "RUN": Displayed while the PLC is running, and not displayed while the PLC is stopped.
- ② "BFM": Displays the contents of the buffer memory when a special block is connected (only in the FX1N Series).
- ③ "ON/OFF": Displayed while T or C is ON in the word device monitor function, and not displayed while T or C is OFF.
- ④ "R" (reset): Displayed while T or C is reset.
- ⑤ "D" (32-bit): Displayed when a 32-bit D is specified.
- ⑥ Device type: Displays the device type (T, C, D, X, Y, M or S) currently being displayed.
- ⑦ Device No.: Displays the device No. currently being displayed.
- ⑧ Current value: Displays the current value of T, C or D.
- ⑨ Set value: Displays the set value of T or C.

* In the case of 32-bit C or D, upper 5 digits are displayed in ⑧ and the lower 5 digits are displayed in ⑨.

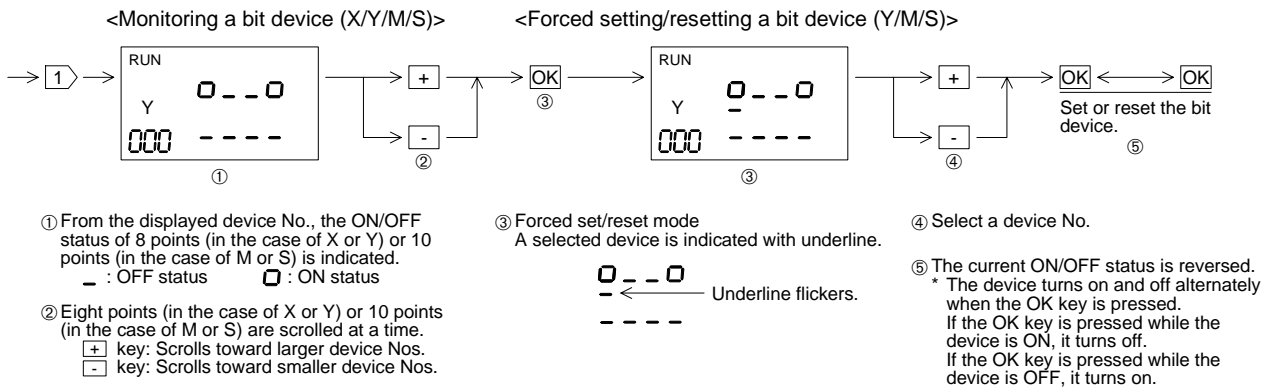
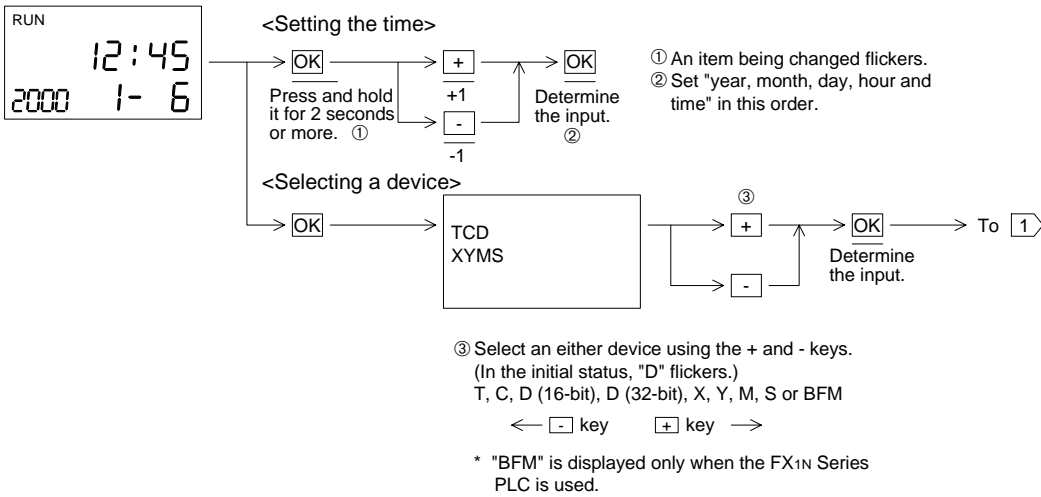
5. Operation List

The process for the operator functions are shown below.

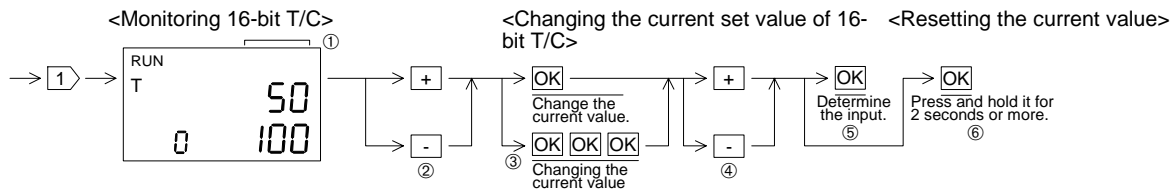
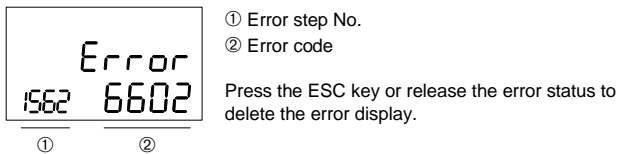
- The operation keys are expressed as follows.

ESC : ESC key - : - key + : + key OK : OK key

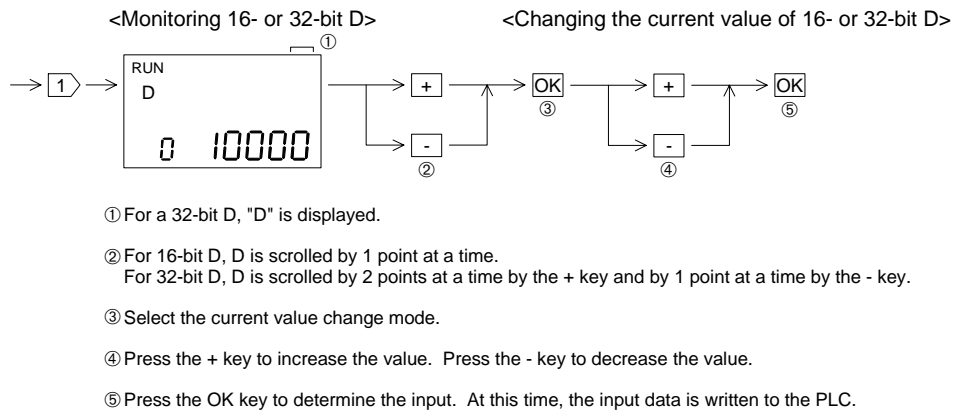
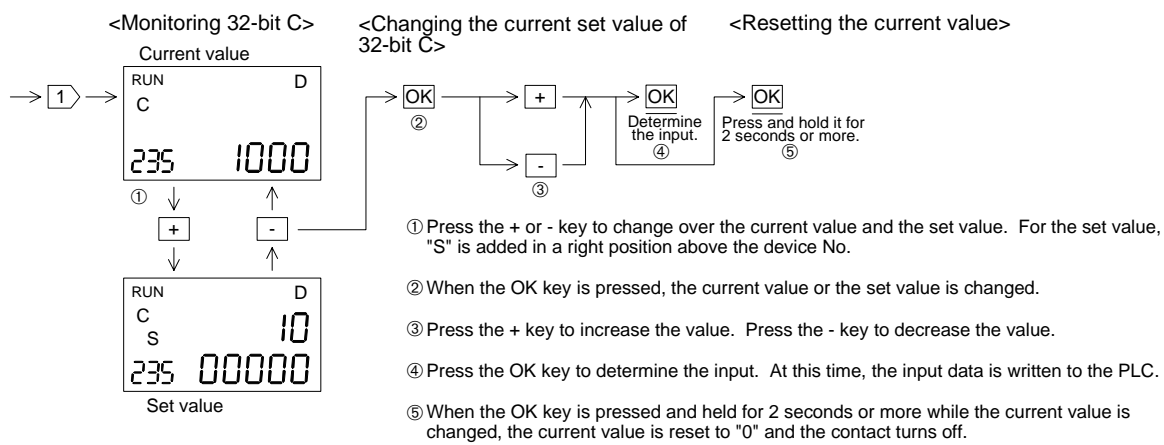
Time display screen (when the power is turned on)



<Error display>



- If T or C is ON, "ON" is displayed. If T or C is reset, "R" is displayed.
- Change over the device to be monitored.
T and C not used in the program are not displayed.
(If no T or C is used in the program, "-" is displayed.)
- Press the OK key once to change the current value.
Press the OK key three times to change the set value.
(While the current value or set value is changed, it flickers.)
- Press the + key to increase the value. Press the - key to decrease the value.
- Press the OK key to determine the input. At this time, the input data is written to the PLC.
- When the OK key is pressed and held for 2 seconds or more while the current value is changed, the current value is reset to "0" and the contact turns off.



Guidelines for the safety of the user and protection of the Micro Display Module FX1N-5DM

- This manual has been written to be used by trained and competent personnel. This is defined by the European directives for machinery, low voltage and EMC.
- If in doubt at any stage during the installation of the Micro Display Module FX1N-5DM always consult a professional electrical engineer who is qualified and trained to the local and national standards. If in doubt about the operation or use of the Micro Display Module FX1N-5DM please consult the nearest Mitsubishi Electric distributor.
- Under no circumstances will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment.
- All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- Owing to the very great variety in possible application of this equipment, you must satisfy yourself as to its suitability for your specific application.

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