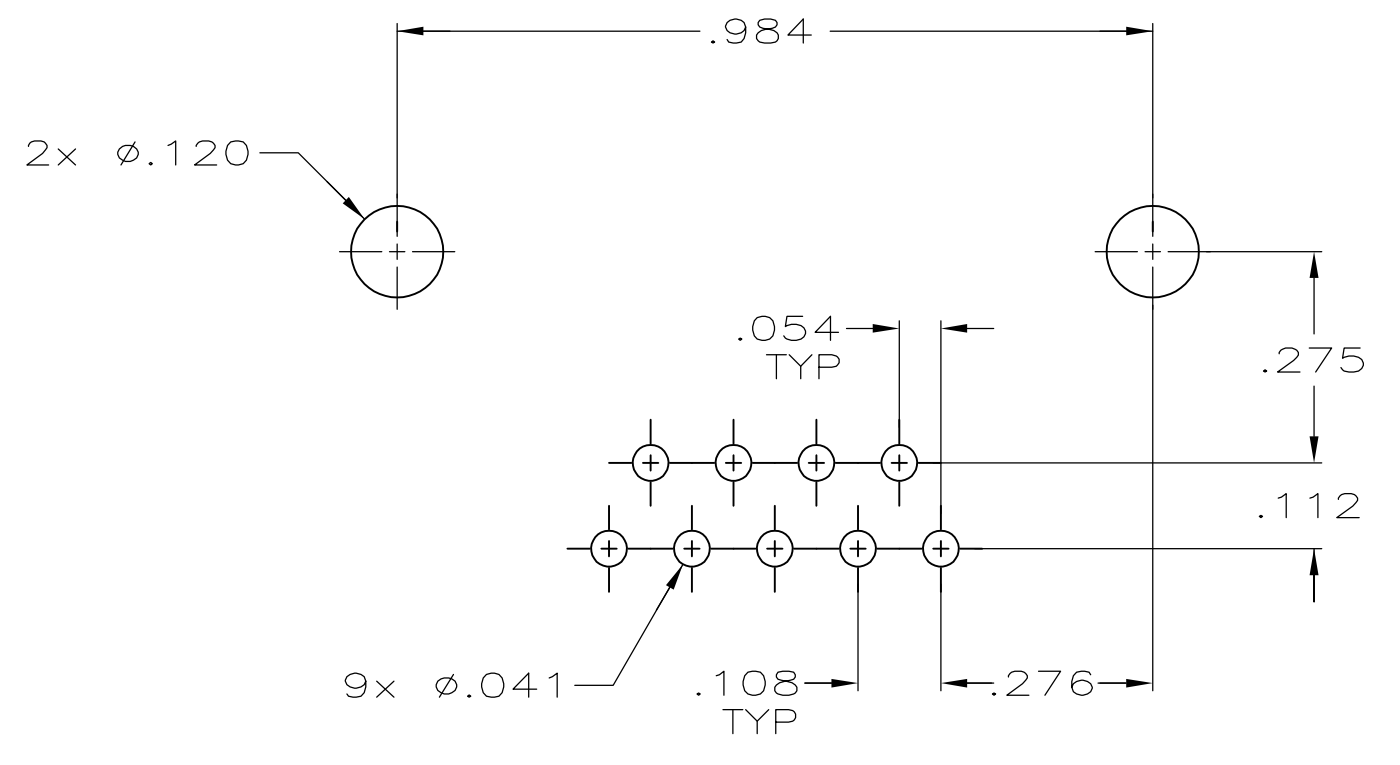
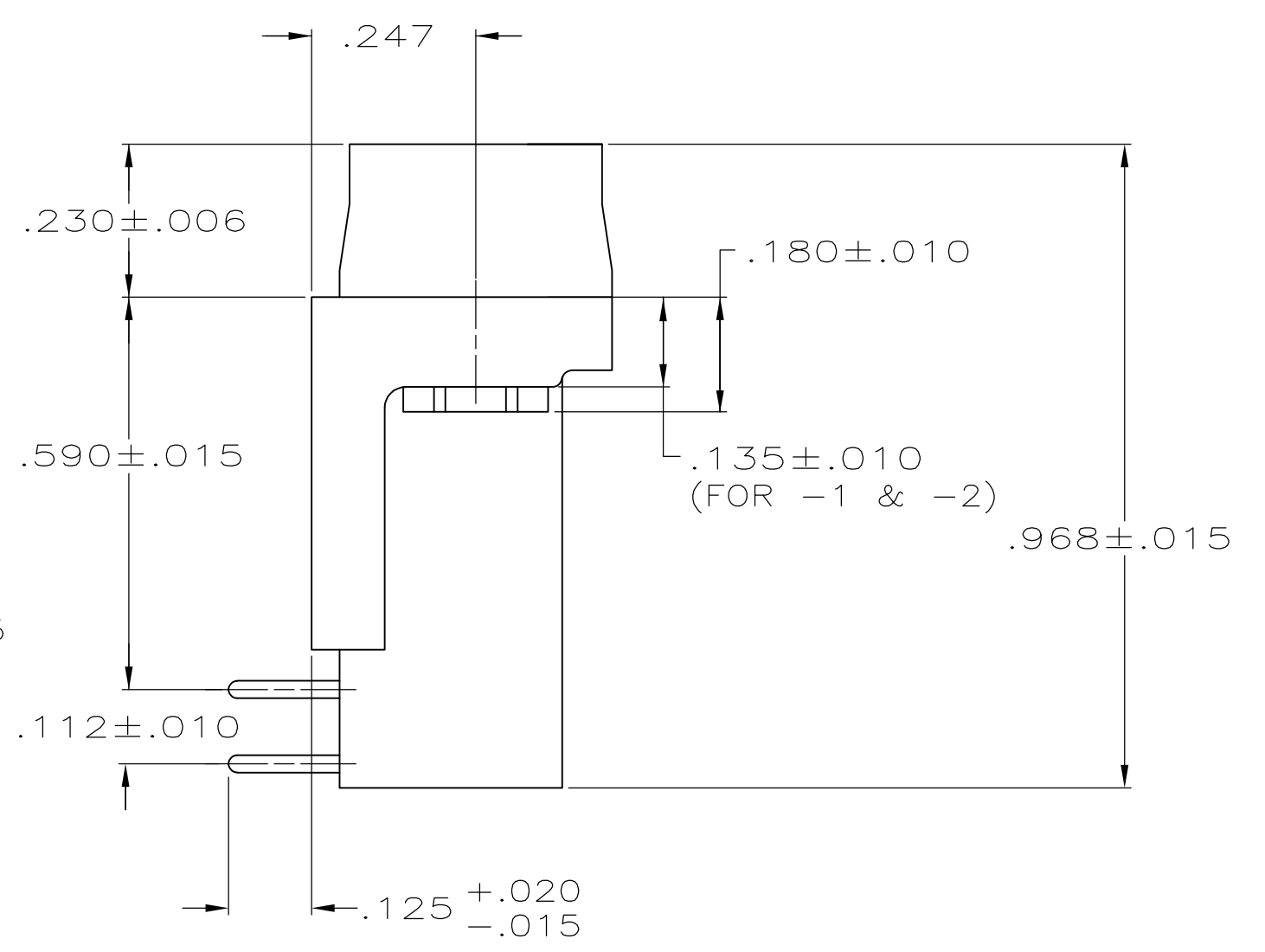
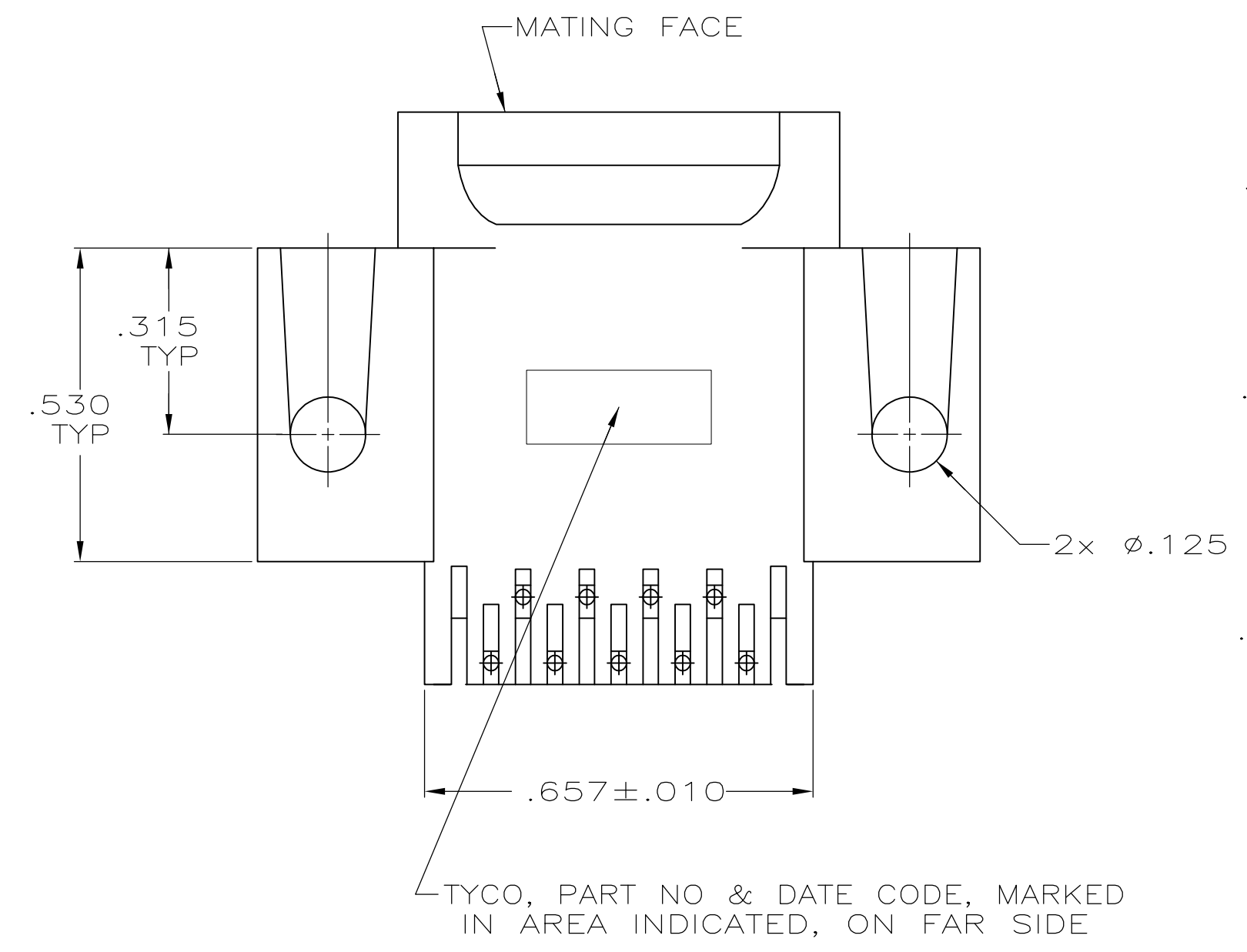
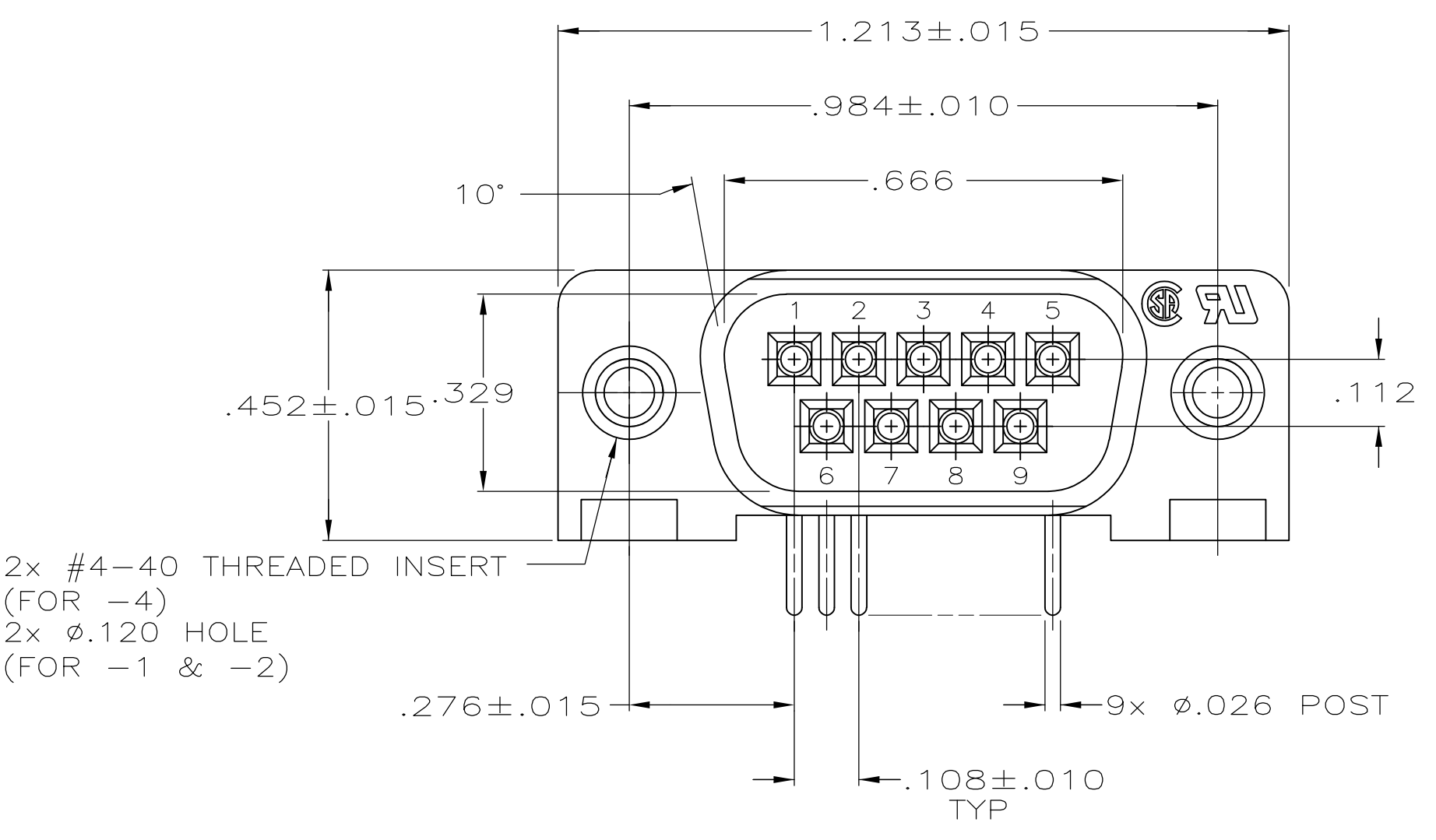




- 1
- HOUSING: FLAME RETARDANT, 94V-O RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.  
CONTACTS: BRASS.  
INSERTS: ZINC.
- 2
- CONTACTS: SEE TABLE.  
INSERTS: CLEAR CHROMATE COATING.
- 3
- REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 4
- GOLD FLASH ON THE MATING SURFACES, .000100 MIN TIN ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
- 5
- .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT  
-OR-  
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.

|                    |        |             |
|--------------------|--------|-------------|
| WITH INSERTS       | 5      | 5747467-4   |
| WITH .120 DIA HOLE | 5      | 5747467-2   |
| WITH .120 DIA HOLE | 4      | 5747467-1   |
| REMARKS            | FINISH | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

MATERIAL

1

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± .005

4 PLC ± -

ANGLES ± °

FINISH

2

DWN: C. PETERS 19SEP05

CHK: S. BOLASH 19SEP05

APVD: M. WALMSLEY 19SEP05

PRODUCT SPEC: 108-40025

APPLICATION SPEC: 114-40015

WEIGHT: -

CUSTOMER DRAWING

NAME: PLUG ASSY, SIZE 1, 9 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20

SIZE: A1

CAGE CODE: 00779

DRAWING NO: 5747467

RESTRICTED TO: -

SCALE: 4:1

SHEET: 1 OF 1

REV: B

TE Connectivity

TE

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