

TEST/CHARACTERISTICS	STANDARD REFERENCE	VALUES/REMARKS
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ELECTRICAL CHARACTERISTICS

Impedance		75 Ω
Frequency range		DC-1 GHz
V.S.W.R. max <i>Straight models cable group :</i> 2.6/75, 5/75, 6/75, 8/75, 10 + 11/75 <i>Right angle models</i> 2.6/75, 6/75		1.30 1.35
Insertion loss <i>straight connector</i> <i>right-angle connector</i>		0.2 dB max at 1 GHz 0.3 dB max at 1 GHz
RF Leakage		- 55 dB min from 2 to 3 GHz
Insulation resistance		5000 MΩ min
Contact resistance <i>center contact</i> <i>outer contact</i>	MIL	1.5 mΩ 0.2 mΩ
Working voltage in VRMS <i>at sea level</i> <i>(at 21 000m)</i>		500 125
Dielectric withstanding voltage in VRMS <i>at sea level</i> <i>(at 21 000m)</i>		1500 375
RF testing voltage in VRMS <i>sea level (5 MHz)</i>		1000

MECHANICAL CHARACTERISTICS

Durability		500 matings
Force to engage and disengage <i>axial</i> <i>torque</i>		13.6 N max 28.6 Ncm
Coupling nut retention force	MIL	445 N
Cable retention force <i>cable 2.6/75, 5/75, 6/75, 8/75, 10 + 11/75</i>		340 N
Center contact retention force		

ENVIRONMENTAL CHARACTERISTICS

Temperature range <i>flexible cables</i>	MIL	- 65°C + 165°C
Thermo cycling test		MIL STD 202, method 107, condition B
Thermal shock		
Hight temperature endurance		MIL STD 202, method 108
Corrosion salt spray		MIL STD 202, method 101, condition B
Vibration		MIL STD 202, method 204, condition B
Shock		MIL STD 202, method 213, condition G
Moisture resistance		MIL STD 202, method 106
Hermetic test		MIL STD 202, method 112, condition C vacuum 10 ⁻⁶ Hgmm (Torr) leakage rate < 10 ⁻⁶ atm/cm ³ /s
Barometric pressure		Pressure test : 3.5 bars; duration : 2 mn; temperature : 15° C to 25 °C

MATERIALS

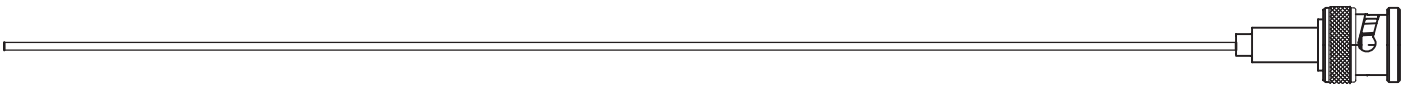
Bodies		Brass
Center contact <i>male</i> <i>female</i>		Brass Bronze or heat treated beryllium following QQ-C-530
Nut		Brass
Insulator		PTFE
Gasket		Silicon rubber

PLATINGS

Bodies		Nickel
Center contacts		Gold

Standard packaging : unit

All dimensions are given in mm.



RIGHT ANGLE PLUGS CLAMP TYPE FOR FLEXIBLE CABLES

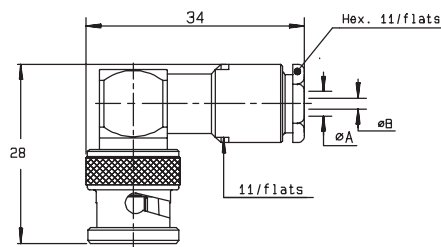
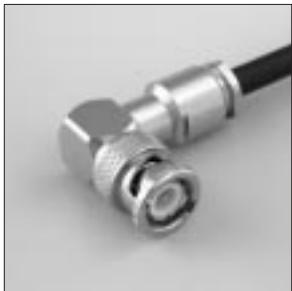


Fig. 1

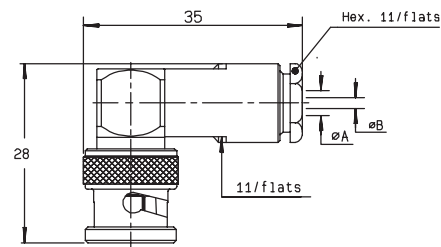
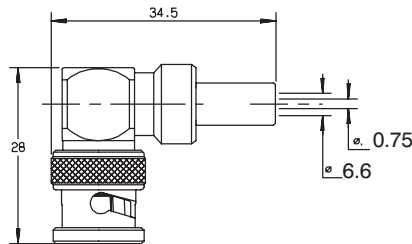


Fig. 2

cable	part number	fig.	dimensions		captive center contact	assembly
			A	B		
2.6 /75/ S	R142 154 000	1	3.1	0.6	yes	M02
6 /75/ S	R142 157 000	2	6.6	0.75	yes	M01

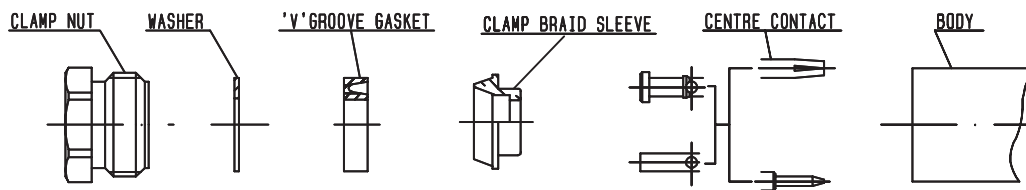
RIGHT ANGLE PLUGS FULL CRIMP TYPE FOR FLEXIBLE CABLES



cable	part number	captive center contact	assembly
6 /75/ S	R142 184 000	yes	M07

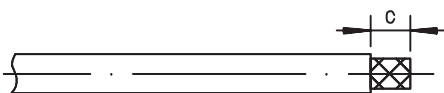
For others types of cables (75Ω, 93Ω or BT cables), please see “additional connectors” on page 36–37.

M 01



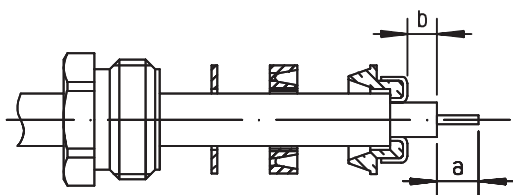
P/N	STRIPPING DIM.			RECOMMENDED COUPLING TORQUE
	a	b	c	
R141 009 000 R141 010 000	4.5	2.5	8.5	450 N.cm
R141 013 000	5.5	0.5	6	
R142 016 000	2.5	3	7	
R141 018 000 R142 018 000	3	1	9	
R141 156 000 R142 157 000	2.5	3	7	
R141 207 000	3	1	9	
R141 208 000 R141 258 000 R141 259 000 R142 268 000 R141 327 000 R142 329 000	2.5	3	7	

1



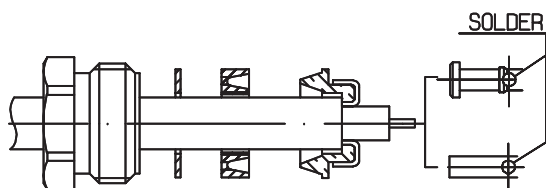
1.1 Strip the cable .

2



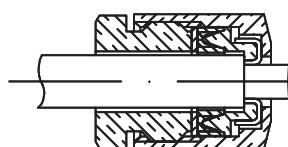
- 2.1 Slide the clamp nut , the washer and the 'V'groove gasket onto the cable .
- 2.2 Slide clamp braid sleeve over braid .
- 2.3 Fold back braid and trim off excess braid .
- 2.4 Trim back dielectric as shown .

3



3.1 Solder the cable inner conductor into centre contact .

4



4.1 Screw sub-assembly into the connector body .