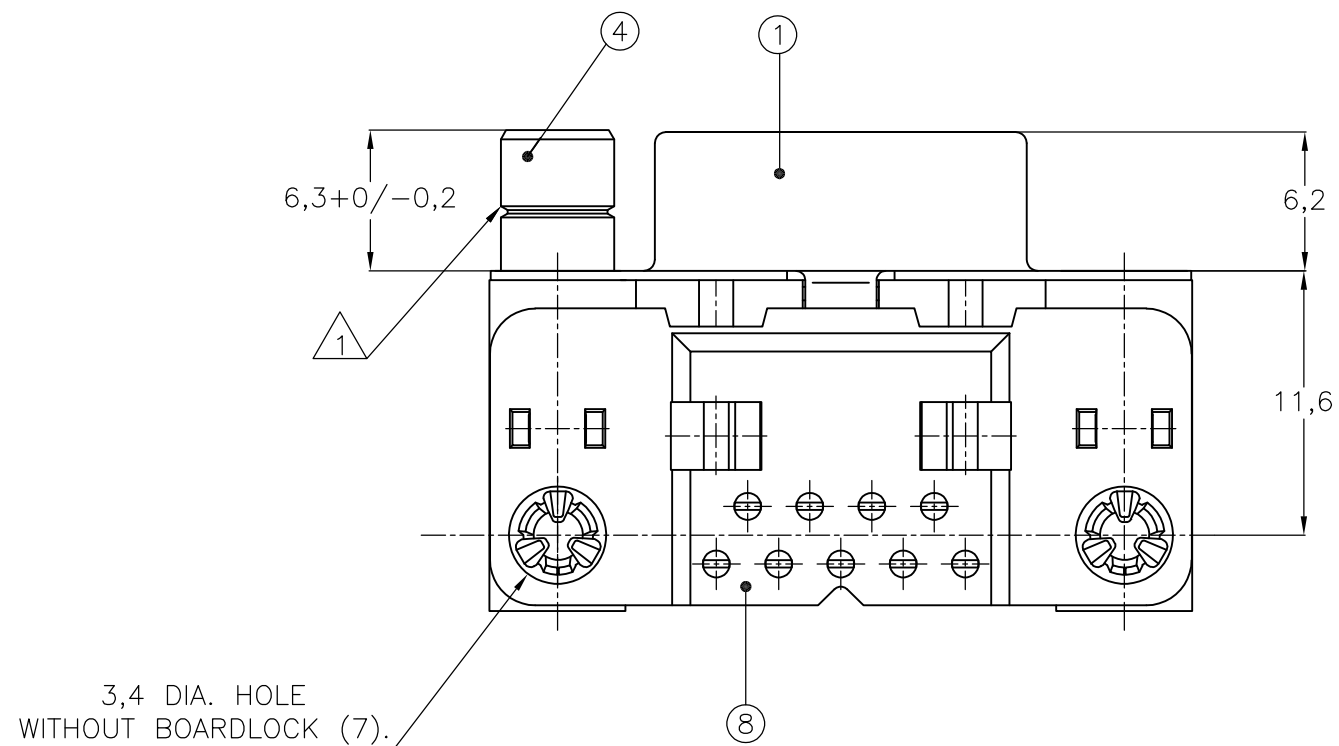
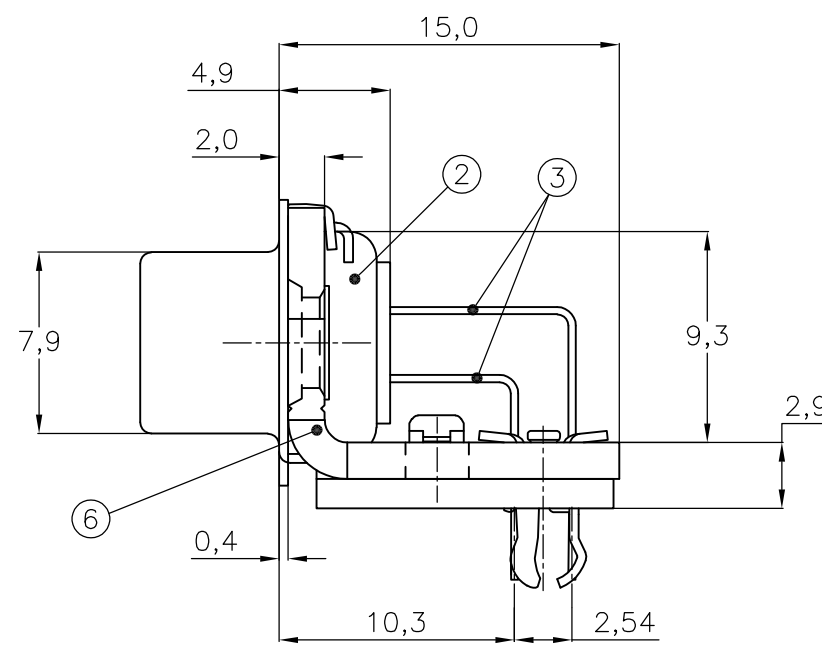
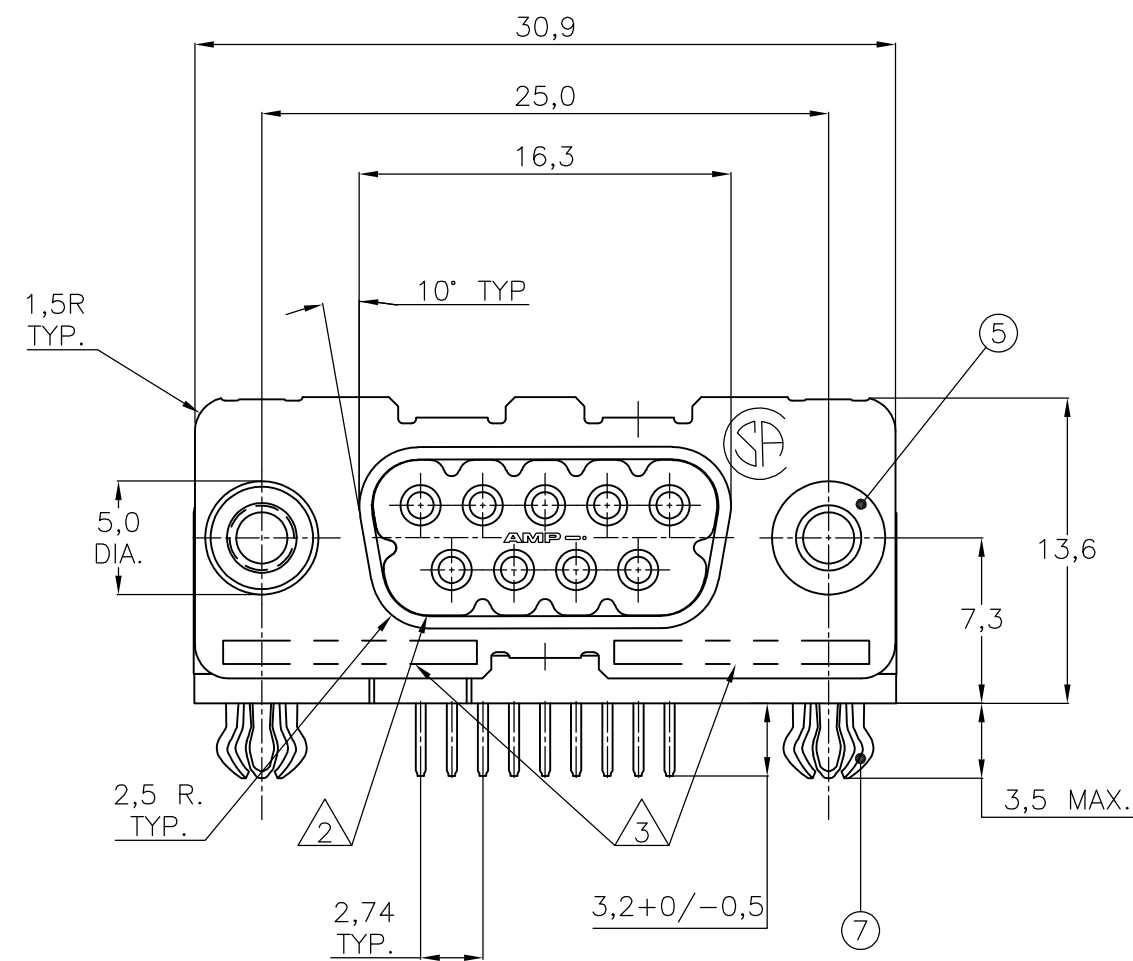
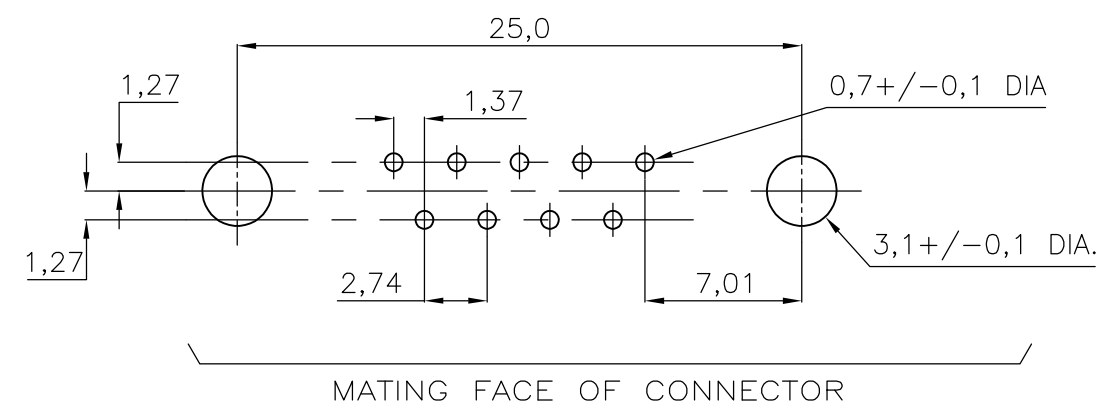




RECOMMENDED P.C. BOARD HOLE-LAYOUT



ACCESSORIES PREFIX "Z"											
5	BUSHING WITH THROUGH HOLE 3,1 DIA.	2					2				
5	BUSHING WITH INNER THREAD 4-40 UNC		2					2			
5	BUSHING WITH INNER THREAD M3			2						2	
4	FEMALE SCREWLOCK WITH 4-40 UNC				2						2
4	FEMALE SCREWLOCK WITH M3					2					2
7	BOARDLOCK	2	2	2	2	2					
ITEM NO.	DESCRIPTION OF ACCESSORY										
HOW TO ORDER:	9 POS.-----> Z-106505-Y PREFIX FOR ACCESSORIES BASIC PARTNR. SUFFIX FOR PLATING	0-XXXXXX-Y	1-XXXXXX-Y	2-XXXXXX-Y	3-XXXXXX-Y	4-XXXXXX-Y	5-XXXXXX-Y	6-XXXXXX-Y	7-XXXXXX-Y	8-XXXXXX-Y	9-XXXXXX-Y
PLATING SUFFIX "Y"	GOLD OVER NICKEL AS PER PERFORMANCE LEVEL 2 (DIN 41652) SOLDERPART :2,5 μm TIN OVER NICKEL - - -	} -Y = -2									
NOTES : ① GROOVE INDICATES VERSION WITH 4-40 UNC INNER THREAD; WITHOUT GROOVE INDICATES VERSION WITH M3 INNER THREAD. ② CAVITY IDENTIFICATION AT FRONT SIDE ONLY. ③ PARTNUMBER AND DATE CODE. 4. AIR AND CREEPAGE DISTANCES ACCORDING TO DIN 41652. ITEM NRS./MATERIAL : ① SHELL : BRIGHT TINPLATED STEEL ② HOUSING : GLASSFILLED POLYESTER, COLOR : BLACK ③ CONTACTS : PHOSPHORBRONZE (PLATING : SEE TABLE ABOVE) ④ FEMALE SCREWLOCK : TINPLATED STEEL (INNER THREAD 4-40 UNC OR M3) ⑤ BUSHING : TINPLATED STEEL (INNER THREAD 4-40 UNC OR M3 OR 3,1 DIA THRU-HOLE) ⑥ BRACKET : TINPLATED STEEL ⑦ BOARDLOCK : TINPLATED PHOSPHORBRONZE ⑧ POST ALIGNMENTPLATE : GLASSFILLED NYLON COLOR : BLACK											

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. KESSLER		14JAN99		 TE Connectivity	
		CHK W. SOOMERS		—			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD —		NAME	
		0 PLC ± —		PRODUCT SPEC		HD-20 SIZE 1 RIGHT ANGLE RECEPTACLE HEADER; MARK II+	
		1 PLC ± —		—			
		2 PLC ± —		APPLICATION SPEC			
		3 PLC ± —		—		SIZE	
		4 PLC ± —				CAGE CODE	
		ANGLES ± —				DRAWING NO	
MATERIAL		FINISH		WEIGHT		RESTRICTED TO	
—		—		—		A2 00779 C-106505	
CUSTOMER DRAWING						SCALE NTS	
						SHEET 1 of 1	
						REV J1	