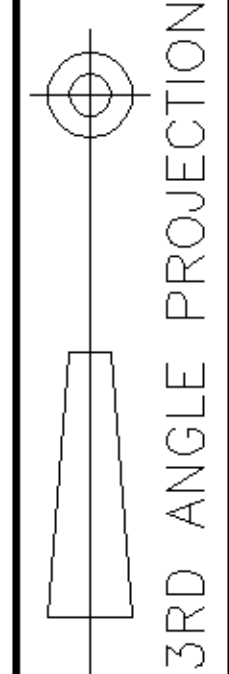


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PRINT DIST
DW

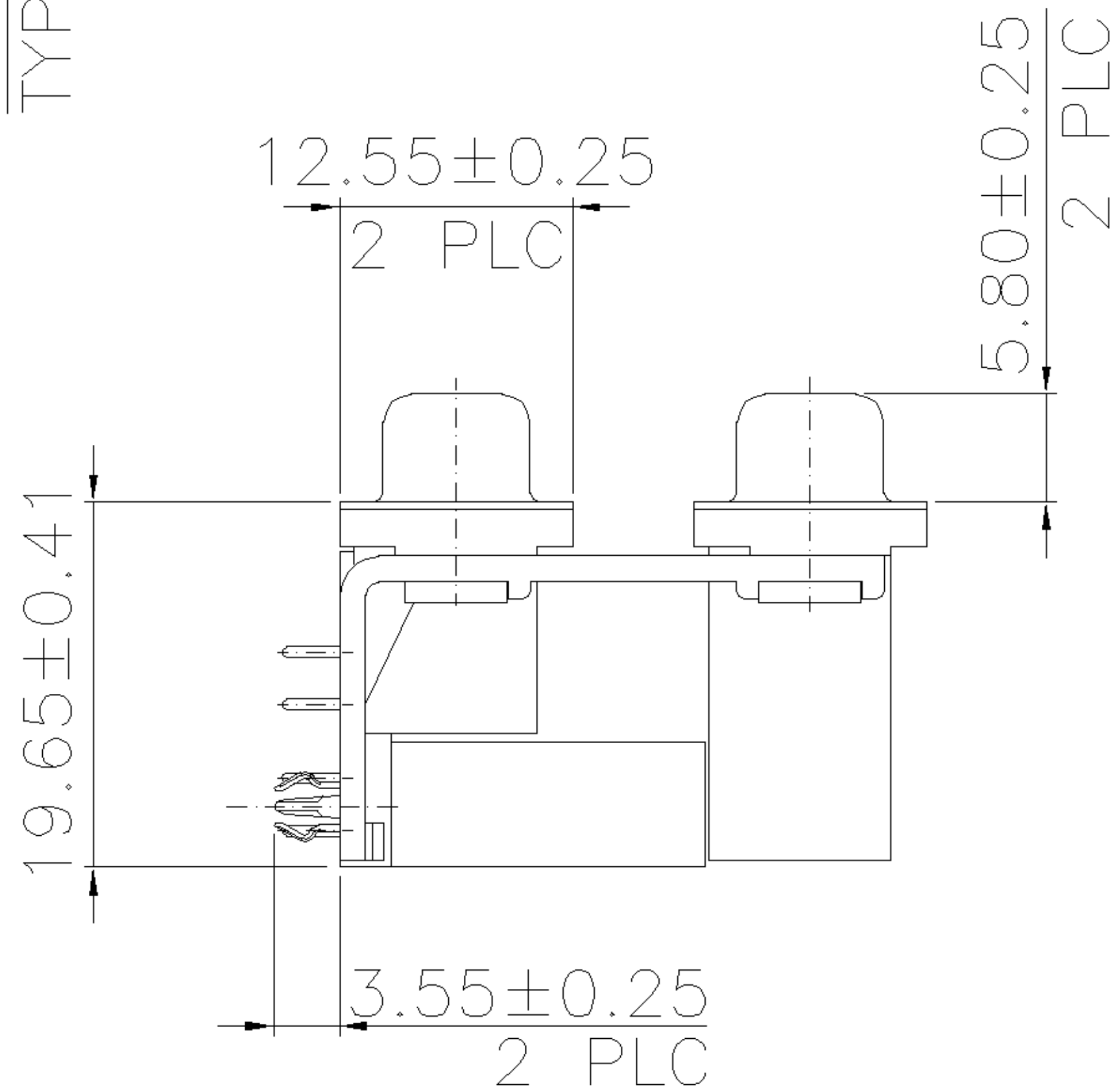
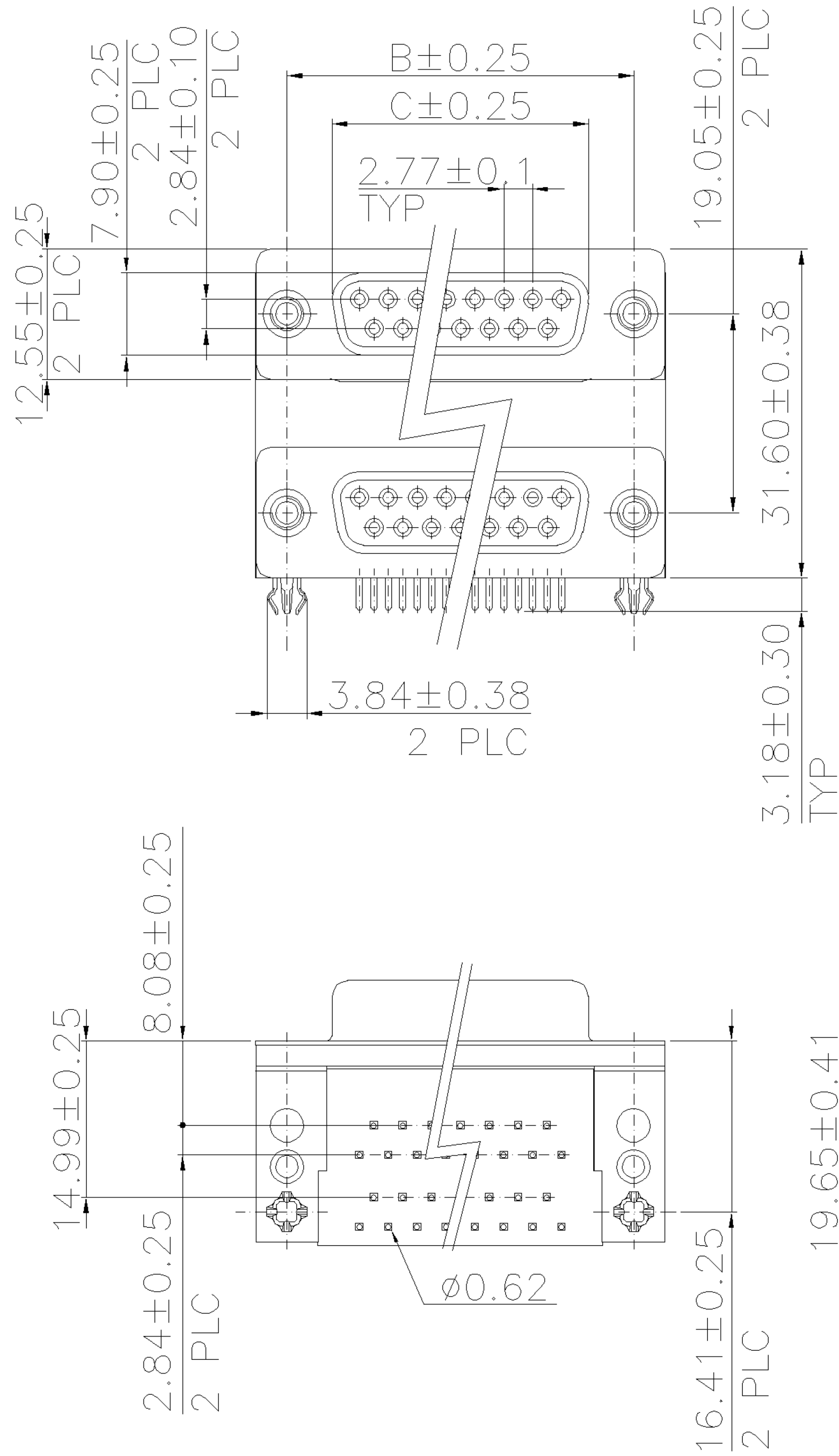
METRIC



NUMBER
C-1734285

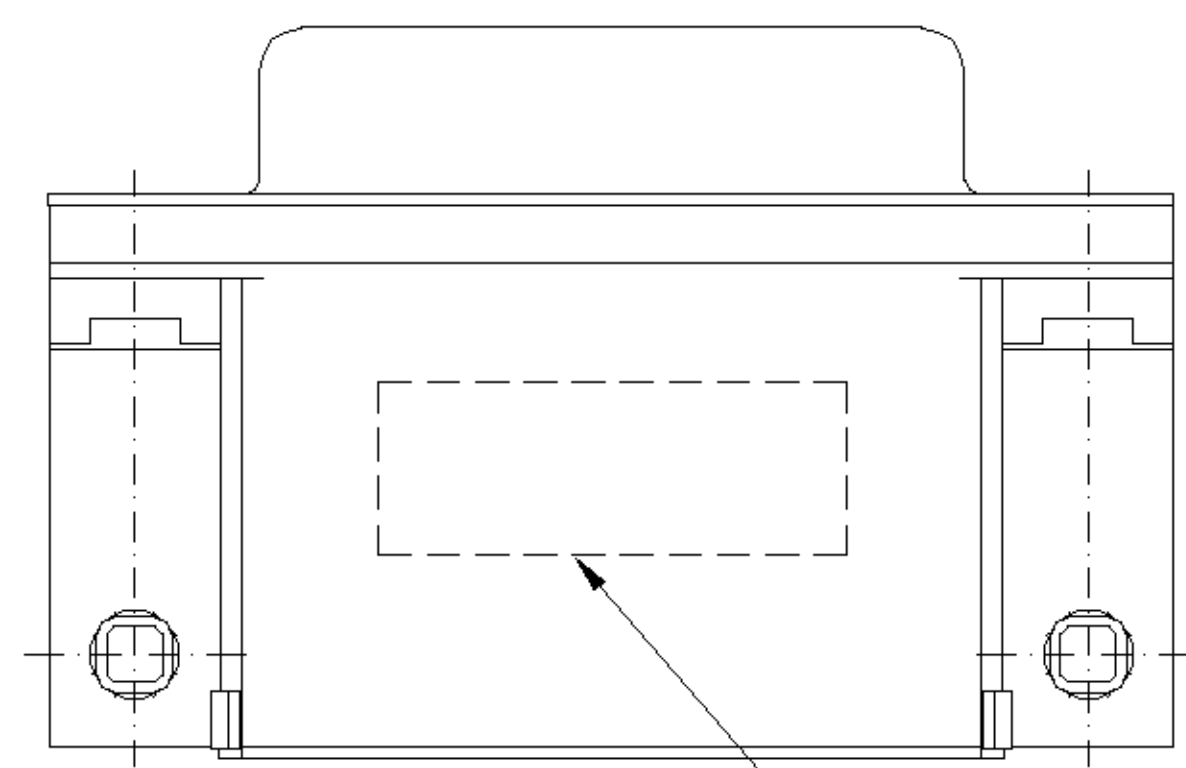
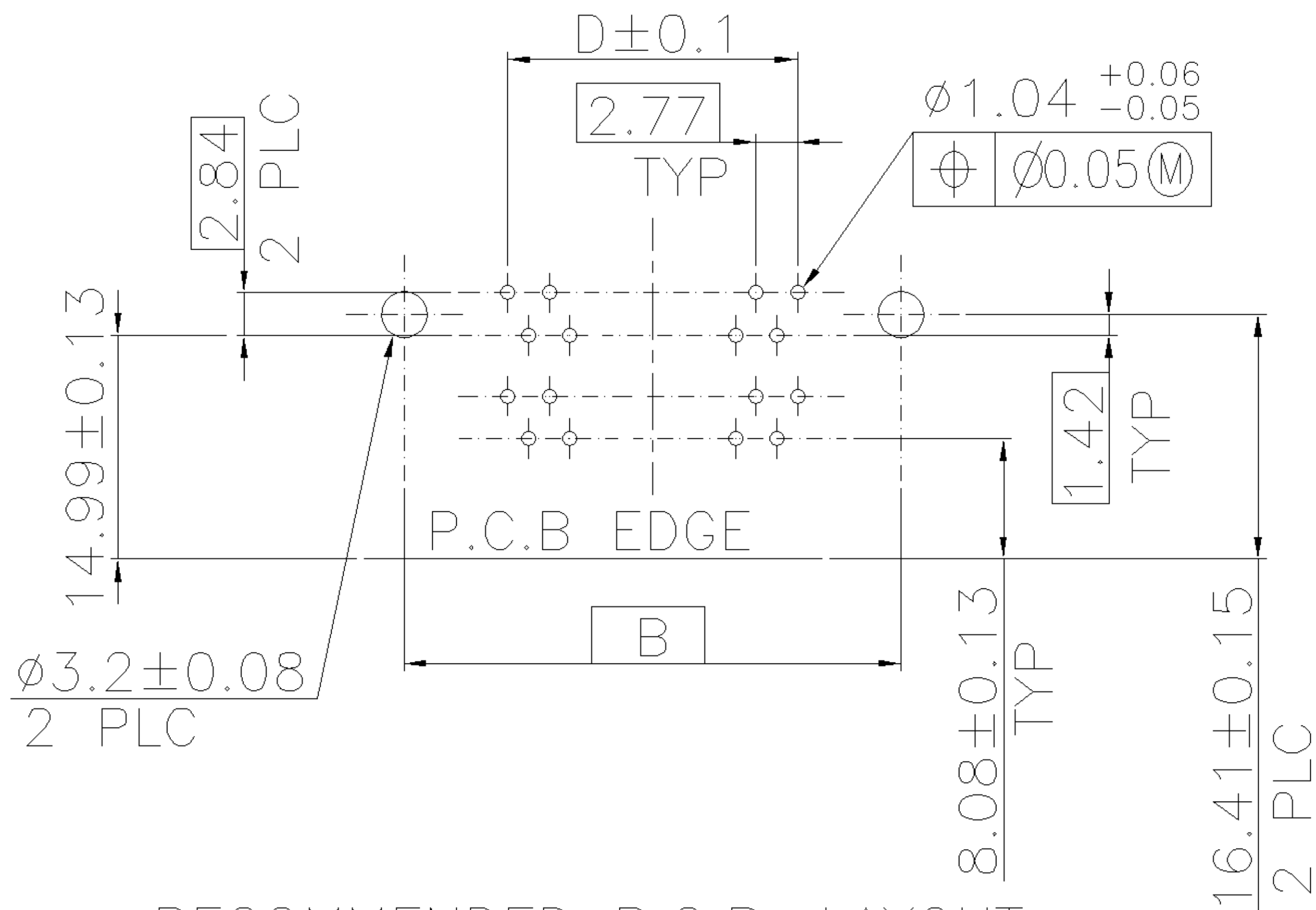
DO NOT SCALE PRINT.
DIMENSIONS IN MILLIMETERS.

9-1734285-X	37-37	M3 X 0.5	69.34	63.50	54.80	49.86
8-1734285-X	9-9	M3 X 0.5	30.95	24.99	16.20	11.08
3-1734285-X	37-37	#4-40 UNC	69.34	63.50	54.80	49.86
2-1734285-X	25-25	#4-40 UNC	53.10	47.04	38.30	33.24
1-1734285-X	15-15	#4-40 UNC	39.30	33.30	24.60	19.39
1734285-X	9-9	#4-40 UNC	30.95	24.99	16.20	11.08
PART NO.	PINS	THREADED INSERT	A	B	C	D



X-1734285-6	30 u"	PC99/ACTUAL COLOR	37-37 NOT AVAILABLE
X-1734285-5	10 u"	PC99/ACTUAL COLOR	
X-1734285-4	GOLD FLASH	PC99/ACTUAL COLOR	
X-1734285-3	30 u"	BLACK	
X-1734285-2	10 u"	BLACK	
X-1734285-1	GOLD FLASH	BLACK	
PART NO.	GOLD PLATING	HSG COLOR	

0	FIRST RELEASED	--	JL	28-JUL 2005
LTR	REVISION RECORD	ECN	DWN CHK	DATE



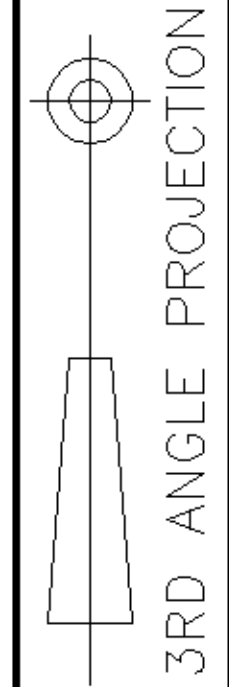
- NOTES:
- MATERIAL:
 - HOUSING/BACK COVER: THERMOPLASTIC, UL94V-0; COLOR: SEE TABLE.
 - CONTACTS: COPPER ALLOY
 - BOARDLOCK: COPPER ALLOY
 - BRACKET: ZINC ALLOY
 - SHELL: STEEL
 - FINISH:
 - CONTACT: GOLD PLATING (SEE TABLE) ON CONTACT AREA. 100µ" MIN. BRIGHT TIN PLATING ON SOLDER TAIL AREA, 50µ" MIN. NICKEL UNDERPLATING OVERALL.
 - BOARDLOCK: 60µ" MIN. TIN PLATING OVERALL.
 - SHELL: 60µ" MIN. TIN PLATING OVERALL.
 - WAVE SOLDER CAPABLE TO 265°C PER TYCO SPEC. 109-202, CONDITION B.
- *. CHOOSE PRE-FIX FROM LEFT TABLE AND SUFFIX FROM RIGHT TABLE FOR DESIRED PART NUMBER COMBINATION.

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± ANGLES ± 3'	DWN	J. LEE 28-JUL-2005		tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH		
	CHK	S. HOU 28-JUL-2005				
	MATERIAL SEE NOTE	APVD	W.J. KE 28-JUL-2005		D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS	
		PRODUCT SPEC	108-57517			
FINISH SEE NOTE	QUALIFICATION TEST REPOERT	LOC	SIZE	DRAWING NO	REV	
	501-57590	DW	A ₃	C-1734285	O	
	WEIGHT	SCALE		SHEET		
SEE SHEET 3		--		1 OF 3		

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DIMENSIONS IN MILLIMETERS. DO NOT SCALE PRINT.

PRINT
DW

METRIC



NUMBER
C-1734285

8

7

6

5

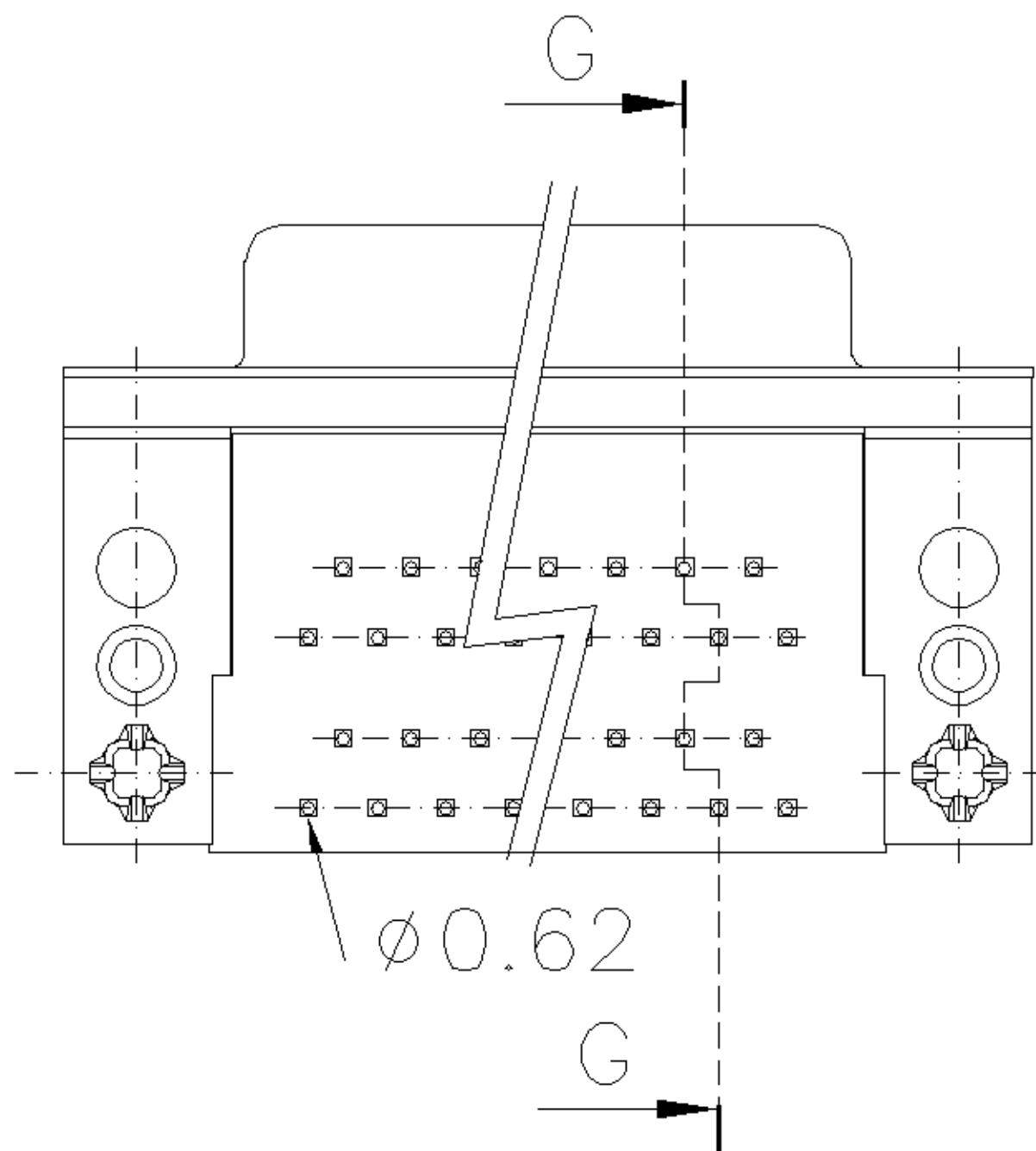
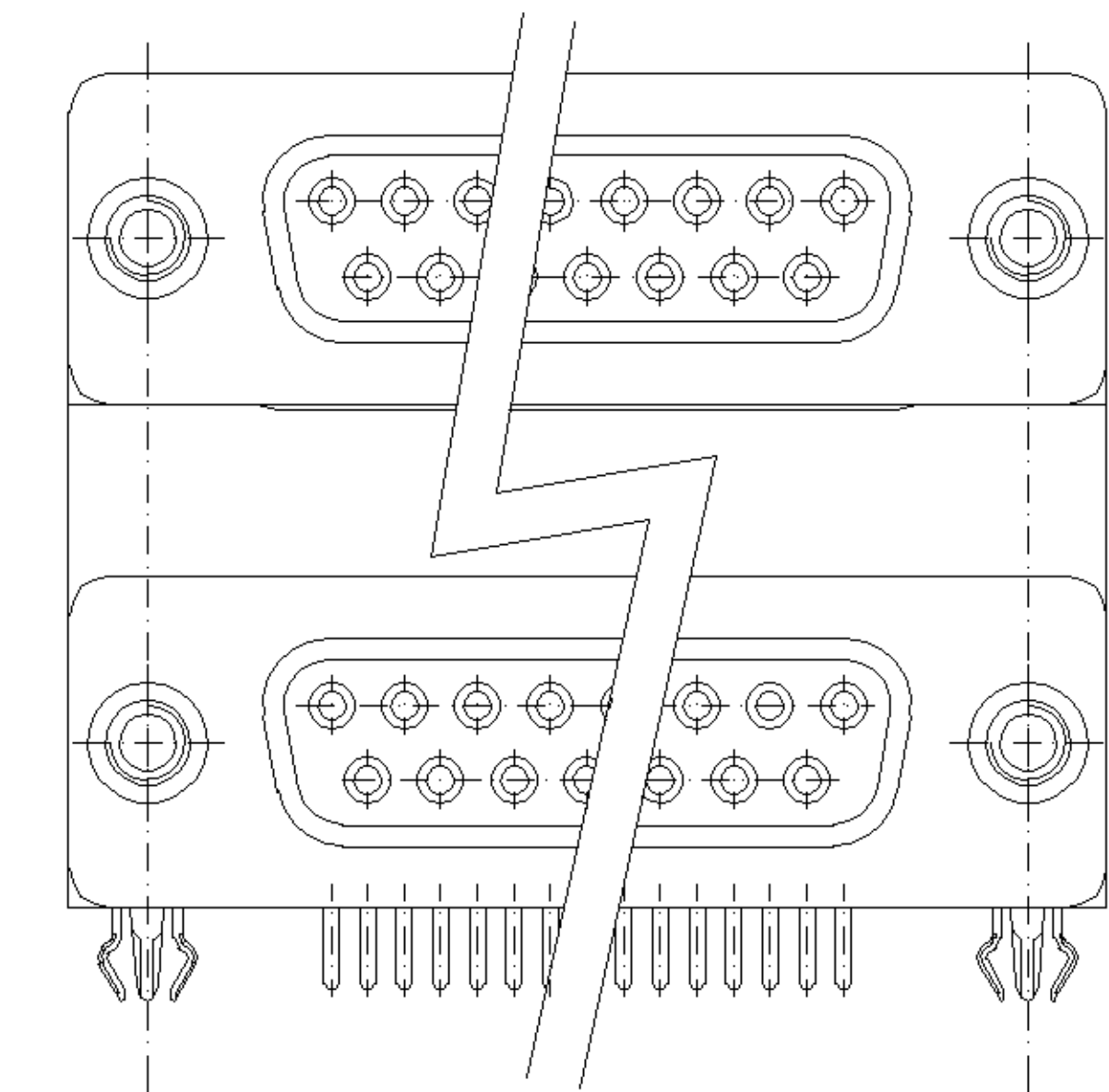
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3

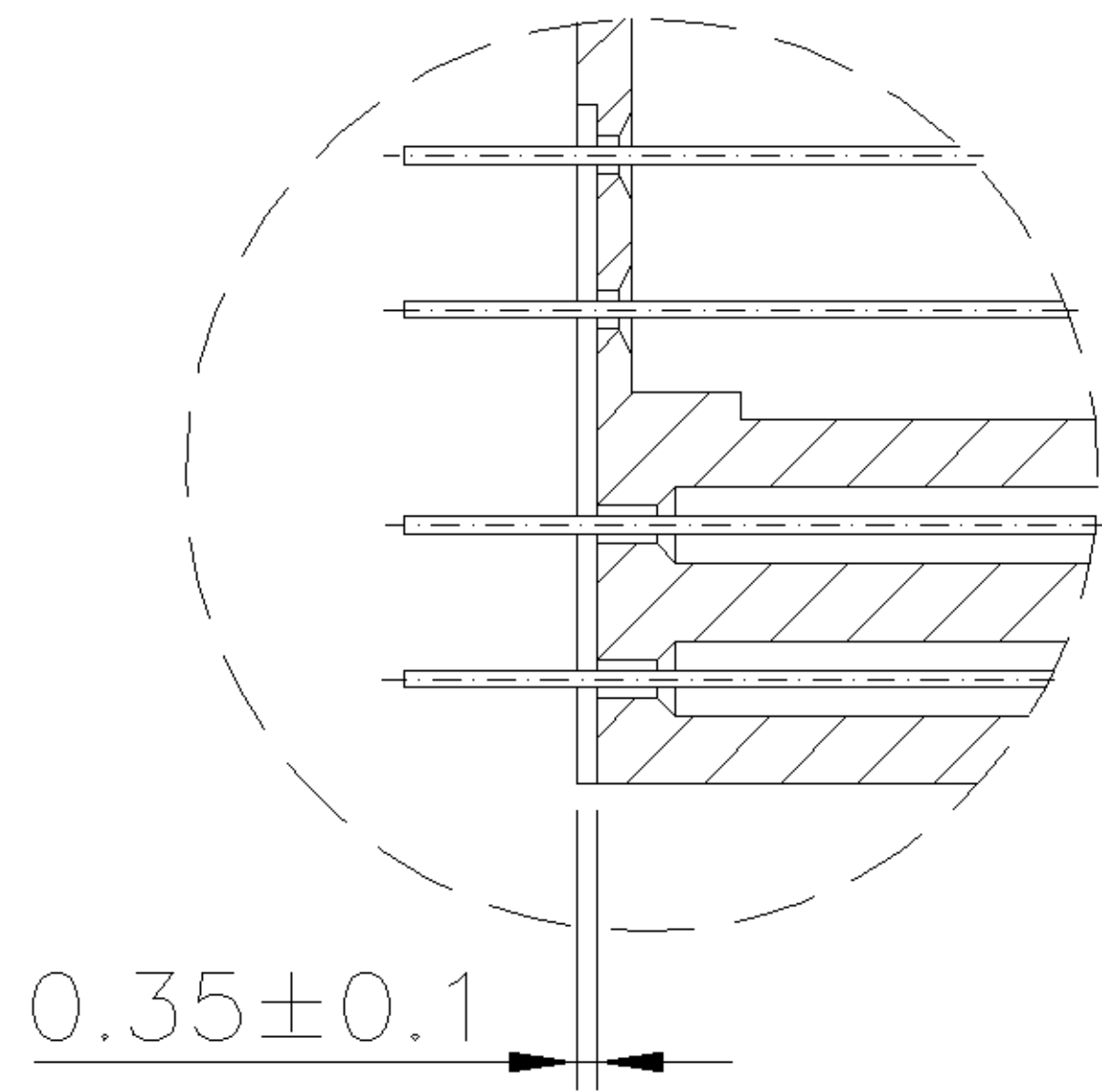
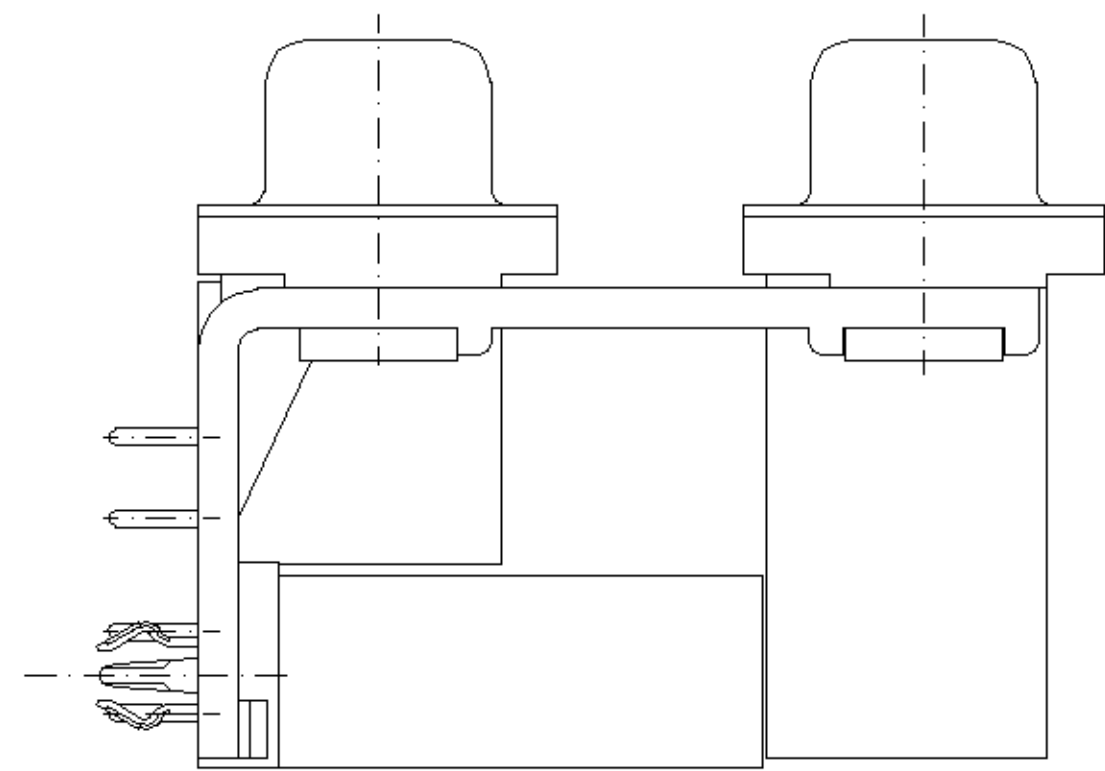
2

1

CUSTOMER DRAWING



7-1734285-X	37-37	#4-40 UNC	69.34	63.50	54.80	49.86
6-1734285-X	25-25	#4-40 UNC	53.10	47.04	38.30	33.24
5-1734285-X	15-15	#4-40 UNC	39.30	33.30	24.60	19.39
4-1734285-X	9-9	#4-40 UNC	30.95	24.99	16.20	11.08
PART NO.	PINS	THREADED INSERT	A	B	C	D



SEC. G-G

X-1734285-6	30 u"	PC99/ACTUAL COLOR	37-37 NOT AVAILABLE
X-1734285-5	10 u"	PC99/ACTUAL COLOR	
X-1734285-4	GOLD FLASH	PC99/ACTUAL COLOR	
X-1734285-3	30 u"	BLACK	
X-1734285-2	10 u"	BLACK	
X-1734285-1	GOLD FLASH	BLACK	
PART NO.	GOLD PLATING	HSG COLOR	

	SEE SHEET 1			
LTR	REVISION RECORD	ECN	DWN CHK	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± ANGLES ±3'	DWN J. LEE 28-JUL-2005	tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH			
	CHK S. HOU 28-JUL-2005				
	MATERIAL SEE NOTE	APVD W.J. KE 28-JUL-2005	NAME D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS		
FINISH SEE NOTE	PRODUCT SPEC SEE SHEET 1				
	QUALIFICATION TEST REPOERT SEE SHEET 1	LOC DW	SIZE A ₃	DRAWING NO C-1734285	REV 0
	WEIGHT SEE SHEET 3	SCALE --		SHEET 2 OF 3	

A

B



C

D

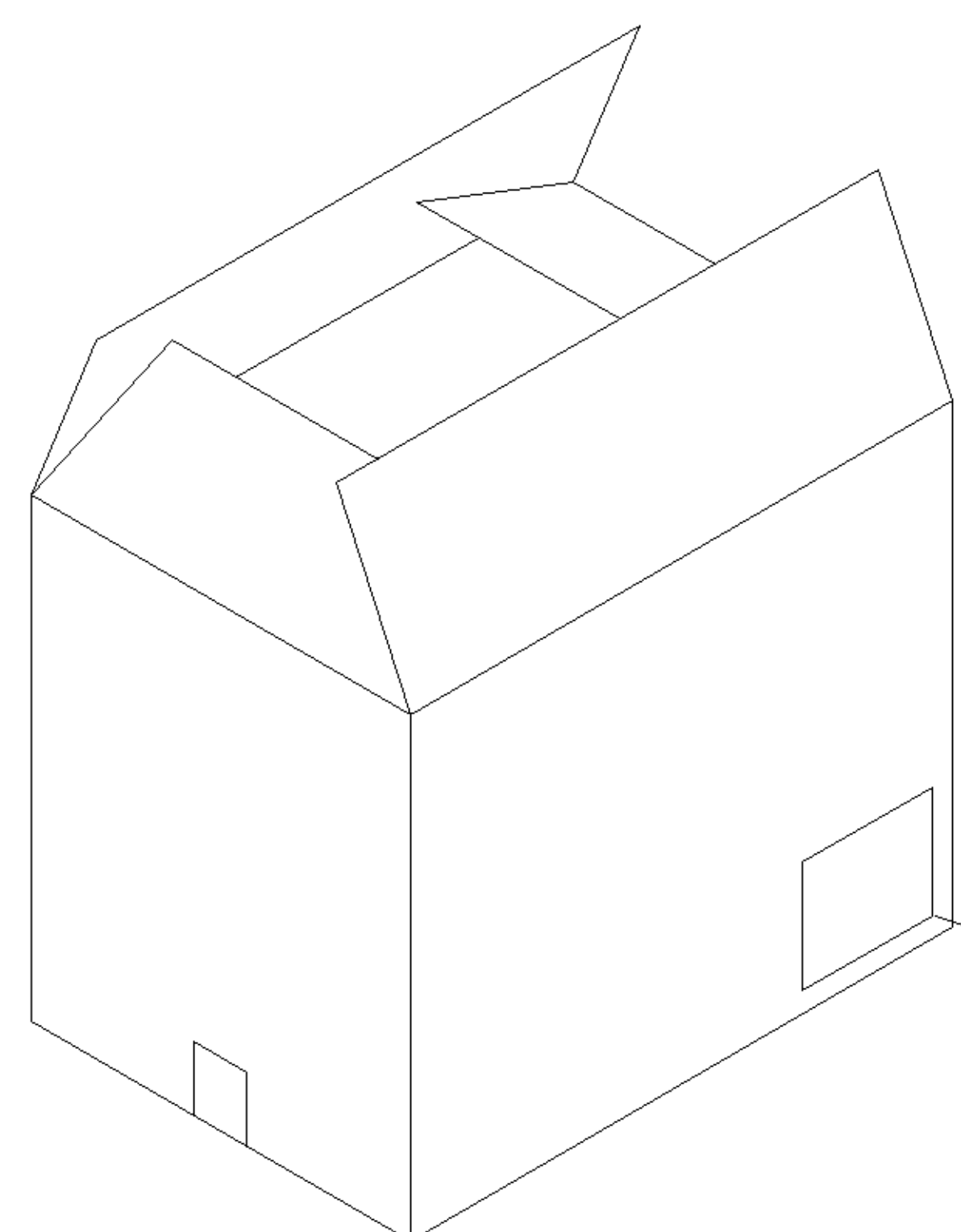
NUMBER
C-1734285

3RD ANGLE PROJECTION

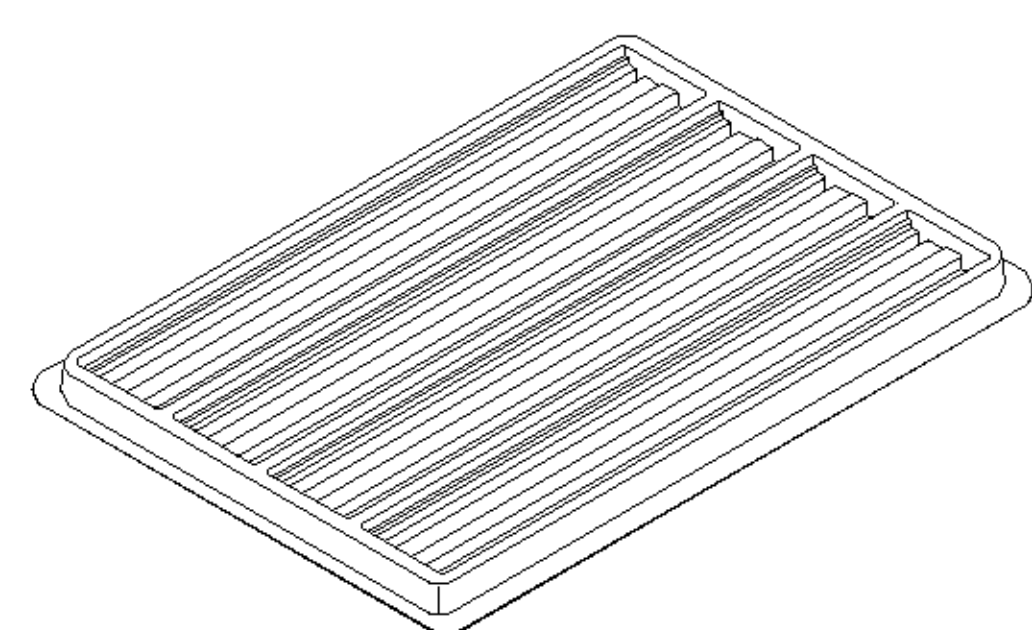
METRIC

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DW |

NUMBER
C-1734285



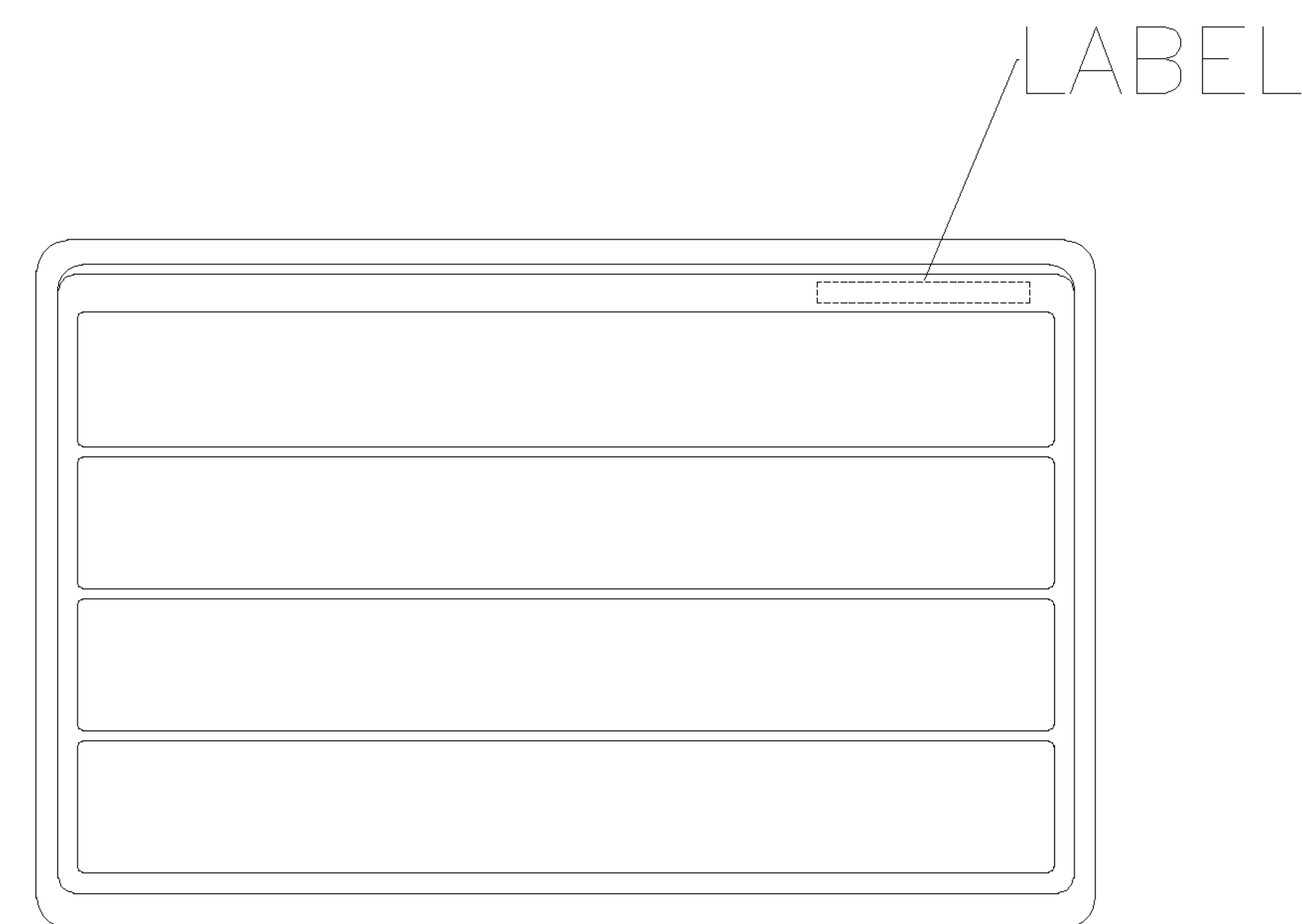
- LABEL



TRAY

3. QUANTITY:

PIN NO.	9-9	15-15	25-25	37-37
PCS/TRAY	36	28	20	16
TRAY/CARTON	10	10	10	10
PCS/CARTON	360	280	200	160
NET WEIGHT	10.12	9.73	9.53	10.10
GROSS WEIGHT	11.55	11.16	11.01	11.53



TRAY LAYOUT

	SEE SHEET 1			
LTR	REVISION RECORD	ECN	DWN CHK	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN J. LEE 28-JUL-2005		tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH			
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± ANGLES ±		CHK S. HOU 28-JUL-2005		NAME D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS			
MATERIAL		APVD W.J. KE 28-JUL-2005					
SEE NOTE		PRODUCT SPEC -					
FINISH		QUALIFICATION TEST REPORT -		LOC DW	SIZE A ₃	DRAWING NO C-1734285	REV 0
SEE NOTE		WEIGHT		SCALE --		SHEET 3 OF 3	

CUSTOMER DRAWING

