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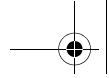
## TDR Professional

1080-LI | 1440-LI



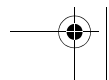
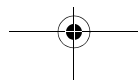
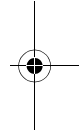
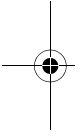
en Original instructions  
cn 正本使用说明书

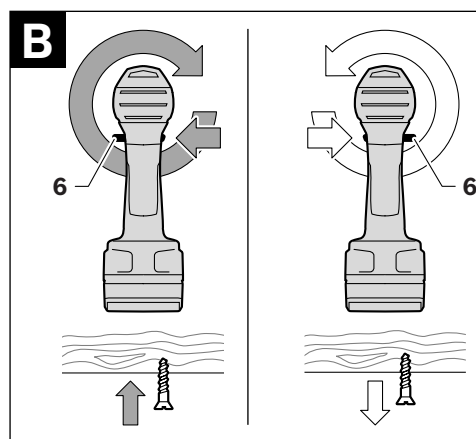
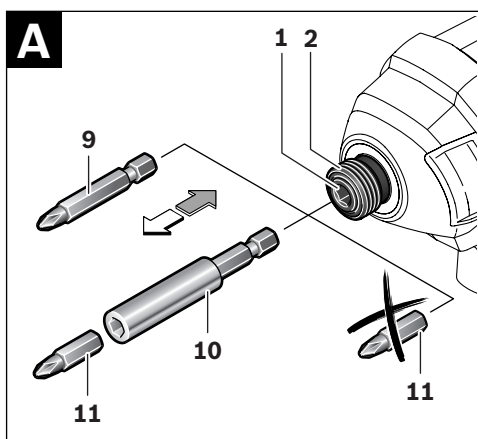




**2 |**

English ..... Page 4  
中文 ..... 页 9





## English

### Safety Notes

#### General Power Tool Safety Warnings

**⚠ WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

#### Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Work area safety

- ▶ **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- ▶ **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- ▶ **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### Electrical safety

- ▶ **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- ▶ **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- ▶ **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- ▶ **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges and moving parts.** Damaged or entangled cords increase the risk of electric shock.
- ▶ **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- ▶ **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

#### Personal safety

- ▶ **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- ▶ **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

- ▶ **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.**

Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- ▶ **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- ▶ **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- ▶ **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- ▶ **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### Power tool use and care

- ▶ **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- ▶ **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- ▶ **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- ▶ **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- ▶ **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- ▶ **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- ▶ **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### Battery tool use and care

- ▶ **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

- ▶ **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- ▶ **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- ▶ **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

#### Service

- ▶ **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

#### Safety Warnings for Screwdriver

- ▶ **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- ▶ **Secure the workpiece.** A workpiece clamped with clamping devices or in a vice is held more secure than by hand.
- ▶ **Always wait until the machine has come to a complete stop before placing it down.** The tool insert can jam and lead to loss of control over the power tool.
- ▶ **Do not open the battery.** Danger of short-circuiting.



**Protect the battery against heat, e. g., against continuous intense sunlight, fire, water, and moisture.** Danger of explosion.

- ▶ **In case of damage and improper use of the battery, vapours may be emitted. Provide for fresh air and seek medical help in case of complaints.** The vapours can irritate the respiratory system.

- ▶ **Use the battery only in conjunction with your Bosch power tool.** This measure alone protects the battery against dangerous overload.
- ▶ **Use only original Bosch batteries with the voltage listed on the nameplate of your power tool.** When using other batteries, e. g. imitations, reconditioned batteries or other brands, there is danger of injury as well as property damage through exploding batteries.

## Product Description and Specifications



**Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

#### Intended Use

The machine is intended for driving in and loosening screws and bolts as well as for tightening and loosening nuts within the respective range of dimension.

#### Product Features

The numbering of the product features refers to the illustration of the machine on the graphics page.

- 1 Tool holder
- 2 Locking sleeve
- 3 Carrying strap\*
- 4 Battery\*
- 5 Battery unlocking button\*
- 6 Rotational direction switch
- 7 On/Off switch
- 8 Handle (insulated gripping surface)
- 9 Screwdriver bit with ball catch\*
- 10 Universal bit holder\*
- 11 Screwdriver bit\*

\*Accessories shown or described are not part of the standard delivery scope of the product. A complete overview of accessories can be found in our accessories program.

#### Technical Data

Cordless Impact Screwdriver	TDR 1080-LI Professional		TDR 1440-LI Professional		
	3 601 JB3 9..	3 601 JB3 9..	3 601 JB3 4..	3 601 JB3 4..	
Article number					
Rated voltage	V=	10.8	14.4	10.8	14.4
No-load speed	min <sup>-1</sup>	0 – 2600	0 – 2600	0 – 2300	0 – 2900
Impact rate	min <sup>-1</sup>	0 – 3200	0 – 3200	0 – 2600	0 – 3300
Maximum torque, hard screwdriving application according to ISO 5393	Nm	110	130	110	130
Bolt size	mm	M4 – M12	M4 – M14	M4 – M12	M4 – M14
Max. screw dia.	mm	8	8	8	8
Tool holder		¼" hexagon socket	¼" hexagon socket	¼" hexagon socket	¼" hexagon socket
Weight according to EPTA-Procedure 01/2003	kg	1.1	1.2	1.1	1.2
Please observe the article number on the type plate of your machine. The trade names of the individual machines may vary.					

## Assembly

### Battery Charging

- **Use only the battery chargers listed on the accessories page.** Only these battery chargers are matched to the lithium ion battery of your power tool.

**Note:** The battery is supplied partially charged. To ensure full capacity of the battery, completely charge the battery in the battery charger before using your power tool for the first time. The lithium-ion battery can be charged at any time without reducing its service life. Interrupting the charging procedure does not damage the battery.

The lithium-ion battery is protected against deep discharging by the "Electronic Cell Protection (ECP)". When the battery is empty, the machine is switched off by means of a protective circuit: The inserted tool no longer rotates.

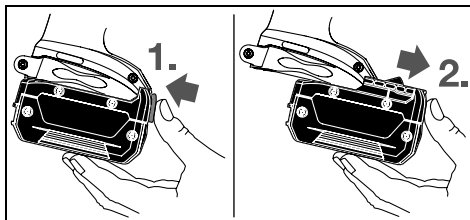
**⚠ WARNING** Do not continue to press the On/Off switch after the machine has been automatically switched off. The battery can be damaged.

The battery is equipped with a NTC temperature control which allows charging only within a temperature range of between 0 °C and 45 °C. A long battery service life is achieved in this manner.

Observe the notes for disposal.

### Removing the Battery

The battery **4** is equipped with two locking levels that should prevent the battery from falling out when pushing the battery unlocking button **5** unintentionally. As long as the battery is inserted in the power tool, it is held in position by means of a spring.



To remove the battery **4**, press the unlocking button **5** and pull out the battery toward the front. **Do not exert any force.**

### Changing the Tool (see figure A)

- **Before any work on the machine (e. g., maintenance, tool change, etc.) as well as during transport and storage, set the rotational direction switch to the centre position.** Unintentional actuation of the On/Off switch can lead to injuries.

### Inserting

Pull the locking sleeve **2** forward, push the insert tool to the stop into the tool holder **1** and release the locking sleeve **2** to lock the insert tool.

Use only screwdriver bits with ball catch **9** (DIN 3126-E6.3). Other screwdriver bits **11** can be used with a universal bit holder with ball catch **10**.

### Removing

Pull the locking sleeve **2** forward and remove the insert tool.

## Operation

### Method of Operation

The tool holder **1** with the tool is driven by an electric motor via a gear and impact mechanism.

The working procedure is divided into two phases:

**Screwing in** and **tightening** (impact mechanism in action).

The impact mechanism is activated as soon as the screwed connection runs tight and thus load is put on the motor. In this instance, the impact mechanism converts the power of the motor to steady rotary impacts. When loosening screws or nuts, the process is reversed.

### Starting Operation

#### Inserting the Battery

- **Use only original Bosch lithium ion batteries with the voltage listed on the nameplate of your power tool.** Using other batteries can lead to injuries and pose a fire hazard.

Set the rotational direction switch **6** to the centre position to protect the power tool against accidental starting.

Insert the charged battery **4** from the front into the base of the power tool until the battery is securely locked.

#### Reversing the Rotational Direction (see figure B)

The rotational direction switch **6** is used to reverse the rotational direction of the machine. However, this is not possible with the On/Off switch **7** actuated.

**Right rotation:** For driving in screws and tightening nuts, press the rotational direction switch **6** through to the left stop.

**Left Rotation:** For loosening and unscrewing screws and nuts, press the rotational direction switch **6** through to the right stop.

#### Switching On and Off

To **start** the machine, press the On/Off switch **7** and keep it pressed.

To switch off the machine, **release** the On/Off switch **7**.

#### Adjusting the Speed

The speed of the switched on power tool can be variably adjusted, depending on how far the On/Off switch **7** is pressed. Light pressure on the On/Off switch **7** results in a low rotational speed. Further pressure on the switch results in an increase in speed.

#### Temperature Dependent Overload Protection

When using as intended for, the power tool cannot be subject to overload. When the load is too high or the allowable battery temperature range of 0–70 °C is exceeded, the speed is reduced. The power tool will not run at full speed until reaching the allowable battery temperature.

### Protection Against Deep Discharging

The lithium-ion battery is protected against deep discharging by the "Electronic Cell Protection (ECP)". When the battery is empty, the machine is switched off by means of a protective circuit: The inserted tool no longer rotates.

### Working Advice

► **Apply the power tool to the screw/nut only when it is switched off.** Rotating tool inserts can slip off.

The torque depends on the impact duration. The maximum achieved torque results from the sum of all individual torques achieved through impact. The maximum torque is achieved after an impact duration of 6 – 10 seconds. After this duration, the tightening torque is increased only minimally.

The impact duration is to be determined for each required tightening torque. The actually achieved tightening torque is always to be checked with a torque wrench.

### Screw Applications with Hard, Spring-loaded or Soft Seat

When in a test, the achieved torques in an impact series are measured and transferred into a diagram, resulting in the curve of a torque characteristic. The height of the curve corresponds with the maximum reachable torque, and the steepness indicates the duration in which this is achieved.

A torque gradient depends on the following factors:

- Strength properties of the screws/nuts
- Type of backing (washer, disc spring, seal)
- Strength properties of the material being screwed/bolted together
- Lubrication conditions at the screw/bolt connection

The following application cases result accordingly:

- A **hard seat** is given for metal-to-metal screw applications with the use of washers. After a relatively short impact duration, the maximum torque is reached (steep characteristic curve). Unnecessary long impact duration only causes damage to the machine.
- A **spring-loaded seat** is given for metal-to-metal screw applications, however with the use of spring washers, disc springs, studs or screws/nuts with conical seat as well as when using extensions.
- A **soft seat** is given for screw applications, e. g., metal on wood or when using lead washers or fibre washers as backing.

For a spring-loaded seat as well as for a soft seat, the maximum tightening torque is lower than for a hard seat. Also, a clearly longer impact duration is required.

### Reference Values for Maximum Screw/Bolt Tightening Torques

Calculated from the tensional cross-section; utilization of the yield point 90 % (with friction coefficient  $\mu_{\text{total}} = 0.12$ ). As a control measure, always check the tightening torque with a torque wrench.

Property Classes according to DIN 267	Standard Screws/Bolts								High-strength Bolts			
	3.6	4.6	5.6	4.8	6.6	5.8	6.8	6.9	8.8	10.9	12.9	
M 6	2.71	3.61	4.52	4.8	5.42	6.02	7.22	8.13	9.7	13.6	16.2	
M 8	6.57	8.7	11	11.6	13.1	14.6	17.5	19.7	23	33	39	
M 10	13	17.5	22	23	26	29	35	39	47	65	78	
M 12	22.6	30	37.6	40	45	50	60	67	80	113	135	
M 14	36	48	60	65	72	79	95	107	130	180	215	
M 16	55	73	92	98	110	122	147	165	196	275	330	

### Tips

Before screwing larger, longer screws into hard materials, it is advisable to predrill a pilot hole with the core diameter of the thread to approx.  $\frac{2}{3}$  of the screw length.

### Recommendations for Optimal Handling of the Battery

Protect the battery against moisture and water.

Store the battery only within a temperature range between 0 °C and 50 °C. As an example, do not leave the battery in the car in summer.

Occasionally clean the venting slots of the battery using a soft, clean and dry brush.

A significantly reduced working period after charging indicates that the battery is used and must be replaced.

Observe the notes for disposal.

## Maintenance and Service

### Maintenance and Cleaning

► **Before any work on the machine (e. g., maintenance, tool change, etc.) as well as during transport and storage, set the rotational direction switch to the centre position.** Unintentional actuation of the On/Off switch can lead to injuries.

► **For safe and proper working, always keep the machine and ventilation slots clean.**

When the battery is no longer operative, please refer to an authorised after-sales service agent for Bosch power tools.

If the machine should fail despite the care taken in manufacturing and testing procedures, repair should be carried out by an after-sales service centre for Bosch power tools.

In all correspondence and spare parts order, please always include the 10-digit article number given on the type plate of the machine.

**8 | English****After-sales Service and Customer Assistance**

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. Exploded views and information on spare parts can also be found under:

**www.bosch-pt.com**

Our customer service representatives can answer your questions concerning possible applications and adjustment of products and accessories.

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**Transport**

The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements. The user can transport the batteries by road without further requirements.

When being transported by third parties (e.g.: air transport or forwarding agency), special requirements on packaging and labelling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required.

Dispatch batteries only when the housing is undamaged. Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging. Please also observe possibly more detailed national regulations.

**Disposal**

The machine, rechargeable batteries, accessories and packaging should be sorted for environmental-friendly recycling.

Do not dispose of power tools and batteries/rechargeable batteries into household waste!

**Battery packs/batteries:****Li-ion:**

Please observe the instructions in section "Transport", page 9.

Subject to change without notice.

**中文****安全规章****电动工具通用安全警告**

**警告** 阅读所有警告和所有说明！不遵照以下警告和说明会导致电击、着火和/或严重伤害。

保存所有警告和说明书以备查阅。

在所有下列的警告中术语“电动工具”指市电驱动（有线）电动工具或电池驱动（无线）电动工具。

**工作场地的安全**

- ▶ **保持工作场地清洁和明亮。** 混乱和黑暗的场地会引发事故。
- ▶ **不要在易爆环境，如有易燃液体、气体或粉尘的环境下操作电动工具。** 电动工具产生的火花会点燃粉尘或气体。
- ▶ **让儿童和旁观者离开后操作电动工具。** 注意力不集中会使你失去对工具的控制。

**电气安全**

- ▶ **电动工具插头必须与插座相配。绝不能以任何方式改装插头。** 需接地的电动工具不能使用任何转换插头。未经改装的插头和相配的插座将减少电击危险。
- ▶ **避免人体接触接地表面，如管道、散热片和冰箱。** 如果你身体接地会增加电击危险。
- ▶ **不得将电动工具暴露在雨中或潮湿环境中。** 水进入电动工具将增加电击危险。
- ▶ **不得滥用电线。绝不能用电线搬运、拉动电动工具或拔出其插头。** 使电线远离热源、油、锐边或运动部件。受损或缠绕的软线会增加电击危险。
- ▶ **当在户外使用电动工具时，使用适合户外使用的外接软线。** 适合户外使用的软线将减少电击危险。
- ▶ **如果在潮湿环境下操作电动工具是不可避免的，应使用剩余电流动作保护器（RCD）。** 使用 RCD 可减少电击危险。

**人身安全**

- ▶ **保持警觉，当操作电动工具时关注所从事的操作并保持清醒。** 当你感到疲倦，或在有药物、酒精或治疗反应时，不要操作电动工具。在操作电动工具时瞬间的疏忽会导致严重人身伤害。
- ▶ **使用个人防护装置。始终佩戴护目镜。** 安全装置，诸如适当条件下使用防尘面具、防滑安全鞋、安全帽、听力防护等装置能减少人身伤害。
- ▶ **防止意外起动。确保开关在连接电源和/或电池盒、拿起或搬运工具时处于关断位置。** 手指放在已接通电源的开关上或开关处于接通时插入插头可能会导致危险。

## 10 | 中文

- ▶ **在电动工具接通之前，拿掉所有调节钥匙或扳手。** 遗留在电动工具旋转零件上的扳手或钥匙会导致人身伤害。
- ▶ **手不要伸展得太长。时刻注意立足点和身体平衡。** 这样在意外情况下能很好地控制电动工具。
- ▶ **着装适当。不要穿宽松衣服或佩戴饰品。让你的衣服、手套和头发远离运动部件。** 宽松衣服、配饰或长发可能会卷入运动部件中。
- ▶ **如果提供了与排屑、集尘设备连接用的装置，要确保他们连接完好且使用得当。** 使用这些装置可减少尘屑引起的危险。

**电动工具使用和注意事项**

- ▶ **不要滥用电动工具，根据用途使用适当的电动工具。** 选用适当设计的电动工具会使你工作更有效、更安全。
- ▶ **如果开关不能接通或关断工具电源，则不能使用该电动工具。** 不能用开关来控制的电动工具是危险的且必须进行修理。
- ▶ **在进行任何调节、更换附件或贮存电动工具之前，必须从电源上拔掉插头和 / 或使电池盒与工具脱开。** 这种防护性措施将减少工具意外起动的危险。
- ▶ **将闲置不用的电动工具贮存在儿童所及范围之外，并且不要让不熟悉电动工具或对这些说明不了解的人操作电动工具。** 电动工具在未经培训的用户手中是危险的。
- ▶ **保养电动工具。检查运动件是否调整到位或卡住，检查零件破损情况和影响电动工具运行的其他状况。如有损坏，电动工具应在使用前修理好。** 许多事故由维护不良的电动工具引发。
- ▶ **保持切削刀具锋利和清洁。** 保养良好的有锋利切削刃的刀具不易卡住而且容易控制。
- ▶ **按照使用说明书，考虑作业条件和进行的作业来使用电动工具、附件和工具的刀头等。** 将电动工具用于那些与其用途不符的操作可能会导致危险。

**电池式工具使用和注意事项**

- ▶ **只用制造商规定的充电器充电。** 将适用于某种电池盒的充电器用到其他电池盒时会发生着火危险。
- ▶ **只有在配有专用电池盒的情况下才使用电动工具。** 使用其他电池盒会发生损坏和着火危险。
- ▶ **当电池盒不用时，将它远离其他金属物体，例如回形针、硬币、钥匙、钉子、螺钉或其他小金属物体，以防一端与另一端连接。** 电池端部短路会引起燃烧或火灾。
- ▶ **在滥用条件下，液体会从电池中溅出；避免接触。如果意外碰到了，用水冲洗。如果液体碰到了眼睛，还要寻求医疗帮助。** 从电池中溅出的液体会发生腐蚀或燃烧。

**维修**

- ▶ **将你的电动工具送交专业维修人员，使用同样的备件进行修理。** 这样将确保所维修的电动工具的安全性。

**针对起子机的安全规章**

- ▶ **工作时如果电动起子机可能割断隐藏的电线，一定要握住绝缘手柄操作机器。** 电动起子机如果接触了带电的线路，电动工具上的金属部件会导电，可能造成操作者触电。
- ▶ **固定好工件。** 使用固定装置或老虎钳固定工件，会比用手持握工件更牢固。
- ▶ **等待电动工具完全静止后才能够放下机器。** 机器上的工具可能在工作中被夹住，而令您无法控制电动工具。
- ▶ **切勿打开蓄电池。** 可能造成短路。



**保护蓄电池免受高温（例如长期日照），火焰，水和湿气的侵害。** 有爆炸的危险。

- ▶ **如果蓄电池损坏了，或者未按照规定使用蓄电池，蓄电池中会散发出有毒蒸汽。工作场所必须保持空气流通，如果身体有任何不适必须马上就医。** 蓄电池散发的蒸汽会刺激呼吸道。
- ▶ **本蓄电池只能配合博世的电动工具一起使用。** 这样才能确保蓄电池不会过载。
- ▶ **只能使用博世原厂的蓄电池。电池的电压必须和电动工具铭牌上规定的电压相符。** 使用其他的蓄电池，例如仿制品、经过改造或其它品牌的蓄电池，有受伤的危险以及因为蓄电池爆炸而造成的财物损失。

**产品和功率描述**

**阅读所有的警告提示和指示。** 如未确实遵循警告提示和指示，可能导致电击、火灾并且 / 或其他的严重伤害。

**按照规定使用机器**

本电动工具适用于拧入和拧出螺丝，并且可以拧紧和放松规定尺寸内的螺母。

**插图上的机件**

机件的编号和电动工具详解图上的编号一致。

- 1 工具接头
- 2 锁定套筒
- 3 拎环\*
- 4 蓄电池\*
- 5 蓄电池的解锁按键\*
- 6 正反转开关
- 7 起停开关
- 8 手柄（绝缘握柄）
- 9 配备滚珠制动功能的螺丝批咀\*
- 10 通用批嘴连杆\*
- 11 螺丝批嘴\*

\*图表或说明上提到的附件，并不包含在基本的供货范围中。本公司的附件清单中有完整的附件供应项目。

## 技术数据

充电式冲击钻 / 起子机	TDR 1080-LI Professional		TDR 1440-LI Professional	
	3 601 JB3 9..	3 601 JB3 9..	3 601 JB3 4..	3 601 JB3 4..
物品代码				
额定电压	伏特 =	10,8	14,4	10,8
无负载转速	次 / 分	0 - 2600	0 - 2600	0 - 2300
冲击次数	次 / 分	0 - 3200	0 - 3200	0 - 2600
根据 ISO 5393, 硬垫拧转的最 大扭力	牛頓米	110	130	110
螺丝直径	毫米	M4 - M12	M4 - M14	M4 - M12
最大螺丝直径	毫米	8	8	8
工具夹头		1/4" 内六角	1/4" 内六角	1/4" 内六角
重量符合 EPTA-Procedure 01/2003	公斤	1,1	1,2	1,1

请认清电动工具铭牌上的物品代码。电动工具在销售市场上没有统一的商品名称。

## 安装

### 为蓄电池充电

▶ **只能选用附件页上提供的充电器。**此充电器是电动工具上的锂离子蓄电池的专用充电器。

**指示：**蓄电池在交货时只完成部分充电。首度使用电动工具之前，必须先充足蓄电池的电以确保蓄电池的功率。

可以随时为锂离子蓄电池充电，不会缩短电池的使用寿命。如果充电过程突然中断，也不会损坏电池。

本锂离子蓄电池配备了“电子充电室保护装置 (ECP)”，可以防止蓄电池过度放电。电池的电量如果用尽了，保护开关会自动关闭电动工具：安装在机器上的工具会停止转动。

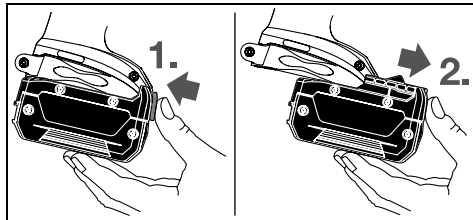
**⚠ 注意** 电动工具被关闭之后，切勿继续按住起停开关。可能损坏电池。

蓄电池上安装了 NTC-温度监控装置。当温度位在摄氏 0 到 45 度间时，才能进行充电。所以能够大大地延长蓄电池的使用寿命。

请注意有关作废处理的规定。

### 取出蓄电池

本蓄电池 4 具备了双重锁定。即使不小心触动了 蓄电池的解锁按键 5，蓄电池也不会从机器中掉落出来。固定弹簧会把蓄电池夹紧在机器中。



拆卸蓄电池 4 时先按下解锁按键 5 接著再向前从电动工具中拉出蓄电池。不可以强行拉出蓄电池。

### 更换工具（参考插图 A）

▶ **维修电动工具、更换电动工具上的工具或者搬运电动工具时，务必把正逆转开关调整到中央的位置。**如果不小心启动起停开关，可能造成伤害。

### 安装工具

先向前抽拉锁定套筒 2，将工具插入工具接头 1 中并把工具推到接头的尽端，接著再放开锁定套筒 2 以锁定工具。

只能使用有滚珠制动功能的螺丝批咀 9 (DIN 3126-E6.3)。可以借用有滚珠制动功能的通用批咀架 10 来安装其他的螺丝批咀 11。

### 拆卸工具

先向前抽拉锁定套筒 2，并取出工具。

## 操作

### 运作原理

工具接头 1 和安装在接头上的工具，是靠著电子马达带动传动装置和敲击体来驱动的。

整个运作过程可以划分为两个阶段：

**旋转** 和 **拧紧**（冲击体投入运作）。

一当螺丝咬入工件中而且发动机开始受荷，冲击体便投入运作。冲击体把发动机的传动力转换为均匀的旋转式敲击动作。放松螺丝或螺母时，整个运作过程会反向进行。

## 12 | 中文

**操作机器****安装蓄电池**

- ▶ **只能使用博世原厂的锂离子蓄电池，电池的电压必须和机器铭牌上提供的电压一致。**使用其它厂牌的蓄电池，可能导致意外伤害并造成火灾。

把正逆转开关 **6** 设定在中央的位置，以避免不小心开动电动工具。

把充满电的蓄电池 **4** 从前端推入电动工具的底座中，必须让蓄电池确实卡牢。

**改变转向（参考插图 B）**

使用正逆转开关 **6** 可以改变机器的转向。如果按住了起停开关 **7**，则无法改变转向。

**正转：**适用于转入螺丝和拧紧螺母时，把正逆转开关 **6** 向左推到底。

**逆转：**适用于放鬆 / 转出螺丝和螺母，把正逆转开关 **6** 向右推到底。

**开动 / 关闭**

**操作电动工具** 时先按下电动工具的起停开关 **7**，并持续按著。

放开起停开关 **7** 便可以 **关闭** 电动工具。

**调整转速**

你可以无级调整转速，把起停开关 **7** 按得越紧，转速就越快。

轻按起停开关 **7** 机器以低转速运转。逐渐在开关上加压，转速也会跟著提高。

**温控的过载保护装置**

如果按照规定使用电动工具，机器不会过载。在强烈受载的状况下或者蓄电池的温度在许可温度范围（摄氏 0-70）度之外，机器的转速会降低。等待蓄电池的温度恢复到许可的温度范围之内之后，电动工具才能够再度以最高转速运作。

**防止过度放电装置**

本锂离子蓄电池配备了“电子充电室保护装置 (ECP)”，可以防止蓄电池过度放电。电池的电量如果用尽了，保

护开关会自动关闭电动工具；安装在机器上的工具会停止转动。

**有关操作方式的指点**

- ▶ **先关闭电动工具，然后再把工具放置在螺母/螺丝上。**安装在接头上的工具如果仍继续转动，容易从螺丝头上滑开。

扭力大小和冲击时间长短有关。最大扭矩是所有经由冲击所产生的单一扭力的总和。在冲击约 6-10 秒之后扭力可以达到最大。超过这段时间，拉紧扭力只轻微增加。

必须测量每个拉紧扭力的持续冲击时间。随时以扭力测量仪，检查测得的拉紧扭力。

**硬垫拧转，弹簧垫拧转或软垫拧转**

如果把单一冲击过程中测得的各个扭力记载在线图上，可以得到扭力变化的曲线。曲线的最高点是最大扭矩。上升的线段则代表到达最大扭矩所需的时间。

扭力曲线的演变会受以下因素影响：

- 螺丝 / 螺母的强度
- 垫片的种类（垫片，冠状弹簧，密封片）
- 即将被拧入螺丝的物料的强度
- 螺丝是否涂抹了润滑油

综合以上因素，大概可以归类出下列的工作状况：

- **硬垫拧转**，是指在使用垫片的前提下把金属螺丝拧入金属物料中。经过短暂的冲击之后便可以达到最大扭矩（比较陡的上升曲线）。不必要的延长冲击时间只会损坏机器。
- **弹簧垫拧转**，是指在使用了弹簧圈、冠状弹簧、螺栓、带圆锥座的螺丝 / 螺母以及延长零件等的情况下把金属螺丝拧入金属物料中。
- **软垫拧转**，以下几个例子都属于软垫拧转：把金属螺丝拧入木材中，或者拧紧螺丝时使用了铅垫片、纤维垫片。

弹簧垫拧转和软垫拧转的最大扭力小于硬垫拧转的最大扭力。而且前者需要的冲击时间却明显超越后者。

**最大螺丝拉紧扭力的参考值**

所提供的数据的单位是牛·米，数据是由切削截面积运算所得；屈服点的利用为百分之 90 %（在摩擦系数  $\mu_{\text{时}} = 0,12$ ）。随时以扭力测量仪检查拉紧扭力。

强度等级根据 DIN 267	标准螺丝							高强度螺丝				
	3.6	4.6	5.6	4.8	6.6	5.8	6.8	6.9	8.8	10.9	12.9	
M 6	2.71	3.61	4.52	4.8	5.42	6.02	7.22	8.13	9.7	13.6	16.2	
M 8	6.57	8.7	11	11.6	13.1	14.6	17.5	19.7	23	33	39	
M 10	13	17.5	22	23	26	29	35	39	47	65	78	
M 12	22.6	30	37.6	40	45	50	60	67	80	113	135	
M 14	36	48	60	65	72	79	95	107	130	180	215	
M 16	55	73	92	98	110	122	147	165	196	275	330	

**建议**

把大的、长的螺丝拧入坚硬的物料中之前，必须根据螺纹的中心直径打预钻孔，预钻孔的深度大概为螺丝长度的  $\frac{2}{3}$ 。

**如何正确地使用蓄电池**

保护蓄电池，避免湿气和水分渗入。

蓄电池必须储存在摄氏 0 到 50 度的环境中。夏天不可以把蓄电池搁置在汽车中。

不时地使用柔软、清洁而且干燥的毛刷清洁蓄电池的通气孔。

充电后如果蓄电池的使用时间明显缩短，代表蓄电池已经损坏，必须更换新的蓄电池。

请注意有关作废处理的规定。

**维修和服务****维修和清洁**

- ▶ **维修电动工具、更换电动工具上的工具或者搬运电动工具时，务必把正逆转开关调整到中央的位置。**如果不小心启动起停开关，可能造成伤害。
- ▶ **电动工具和通风间隙都必须保持清洁，这样才能够提高工作品质 and 安全性。**

如果蓄电池故障了，可以向博世电动工具公司授权的客户服务处求援。

本公司生产的电动工具都经过严密的品质检验，如果机器仍然发生故障，请将机器交给博世电动工具公司授权的顾客服务处修理。

询问和订购备件时，务必提供机器铭牌上标示的 10 位数物品代码。

**顾客服务处和顾客咨询中心**

本公司顾客服务处负责回答有关本公司产品的修理，维护和备件的问题。以下的网页中有爆炸图和备件的资料：

**www.bosch-pt.com**

博世顾客咨询团队非常乐意为您解答有关购买，使用和设定本公司产品及附件的问题。

有关保证，维修或更换零件事宜，请向合格的经销商查询。

**中国大陆**

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罗伯特博世有限公司

营业范围电动工具

邮箱号码 100156

70745 Leinfelden-Echterdingen (莱菲登 - 艾希德登)

Deutschland (德国)

**搬运**

随着机器一起供货的锂离子蓄电池必须受危险物品法规规范。使用者无须另外使用保护包装便可以运送该蓄电池。

但是如果将它交由第三者运送（例如：寄空运或委托运输公司）则要用特殊的包装和标示。此时必须向危险物品专家请教有关寄送危险物品的相关事宜。

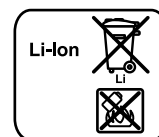
确定蓄电池的外壳未受损后，才可以寄送蓄电池。粘好未加盖的触点并包装好蓄电池，不可以让蓄电池在包装中晃动。

必要时也得注意各国有关的法规。

**处理废弃物**

必须以符合环保的方式，回收再利用损坏的电动工具，蓄电池，附件和废弃的包装材料。

不可以把电动工具和蓄电池 / 电池丢入一般的家庭垃圾中！

**充电电池 / 电池：****锂离子：**

请注意“搬运”段落中的指示，页 13。

**保留修改权。**

