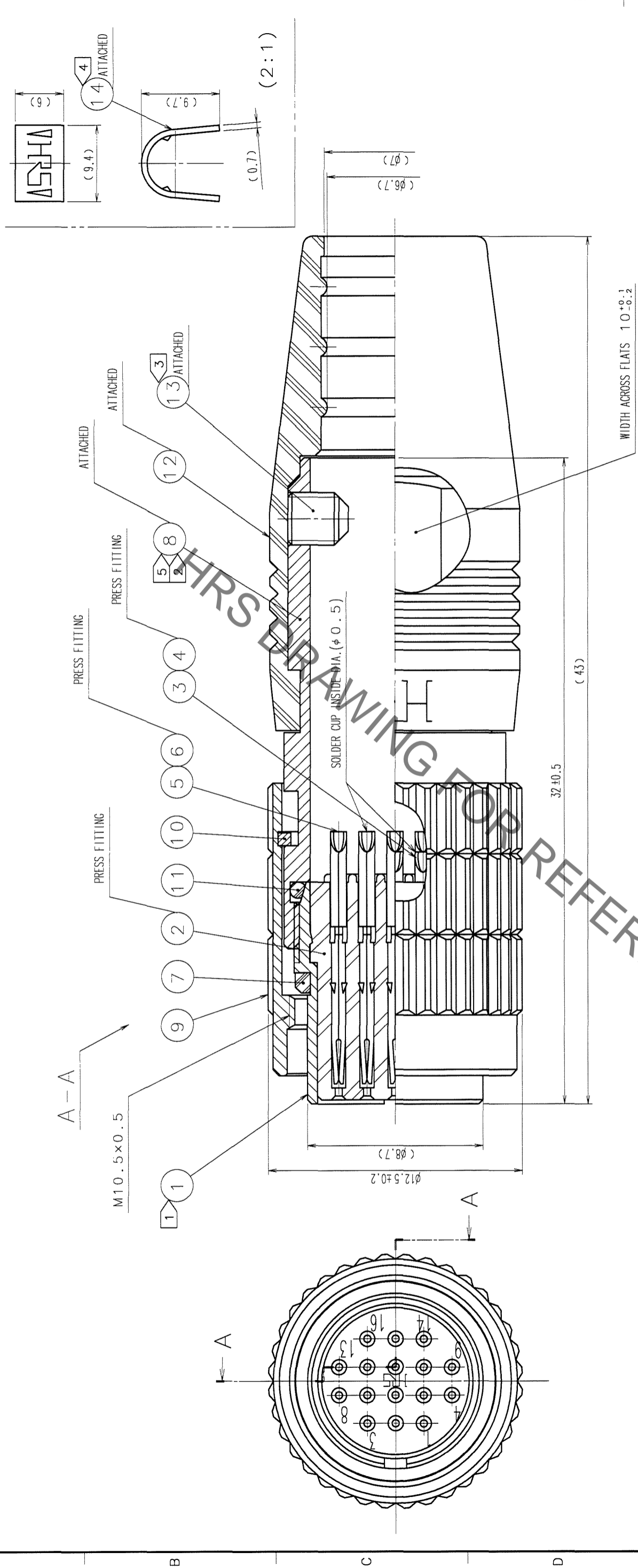


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
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- NOTE ① THREAD PORTION OF REF. NO. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
- ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑧ TO BE 1 N · m.
- ③ THE TIP OF REF. NO. ⑬ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑭ CLAMPED TO THE CABLE.
- ④ OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. ⑬ IS 1.27mm.
- ⑤ AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑬ TO BE 0.3 TO 0.4 N · m.
- ⑥ MANUAL CRIMPING TOOL OF REF. NO. ⑭ : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : $\phi 7$)
- ⑦ ROTATION EXAMPLES OF REF. NO. ① AND ⑧ ARE SHOWN.
- ⑧ CONTACT AREA : GOLD 0.2 μ m min.
- ⑨ TERMINAL AREA : GOLD FLASH
- ⑩ UNDER PLATING : NICKEL 2 μ m min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
8	BRASS	NICKEL PLATING	14	BRASS	
7	EPDM	(BLACK)	13	STEEL	NICKEL PLATING (BLACK)
5, 6	PHOSPHOR BRONZE	⑥	12	EPDM	(BLACK)
3, 4	PHOSPHOR BRONZE	⑥	11	EPDM	(BLACK)
2	PPS	(BLACK) 94V-0	10	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	9	BRASS	NICKEL PLATING

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Okuyama	M. Sa to	
		1/5.11.17	1/5.11.17	1/5.11.25	1/1.30	
DRAWING NO.		PART NO.		REMARKS		
EDC3-110028-73		HR25-9TP-16S(73)				
SCALE		CODE NO.				
5 : 1		CL125-0104-0-73				
UNITS		ITEM				
mm						

TO
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