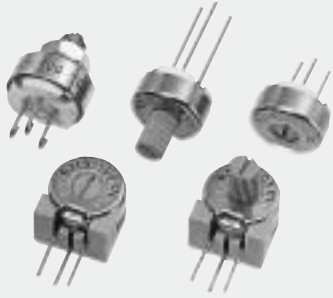


SINGLE TURN CERMET TRIMMERS

RJ-13

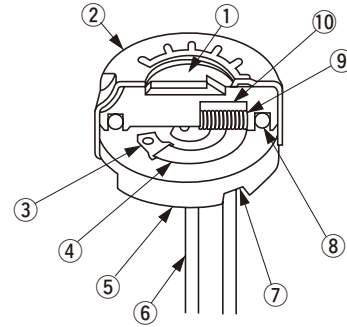
RoHS compatible



FEATURES

- Lead-free soldering
- Wide resistance range from 10 Ω to 5 MΩ
- Precious metal alloy wiper

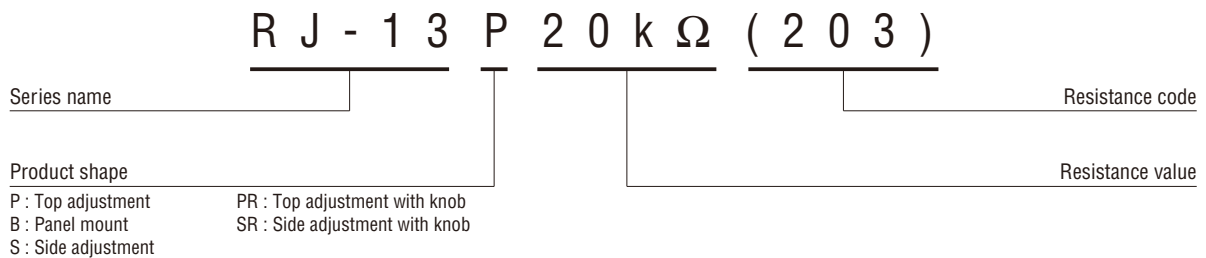
INTERNAL STRUCTURE



Part name	Material	Flammability
① Rotor	PBT (Polybutyleneterephthalate)	UL-94HB
② Cover	Stainless steel	—
③ Electrode	Ag-Pd cermet	
④ Resistive element	RuO ₂ cermet	
⑤ Base element	Ceramic	
⑥ Terminal pin	Nickel, Gold-plated	
⑦ Adhesive	Epoxy	UL-94HB
⑧ "O" ring	Silicone rubber	
⑨ Wiper	Multi metal alloy	
⑩ Rubber cushion	Silicone rubber	—

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

PART NUMBER DESIGNATION



✱ Please refer to the LIST OF PART NUMBERS when placing orders.

LIST OF PART NUMBERS

Adjustment position	Shape of terminal (Top view)	Form of packaging	Pieces in package
		Vinyl bag	
Top adjustment		RJ-13P	50 pcs./pack
		RJ-13B	
		RJ-13PR	
Side adjustment (↑ Adjustment direction)		RJ-13S	25 pcs./pack
		RJ-13SR	

ELECTRICAL CHARACTERISTICS

Nominal resistance range	10 Ω ~ 5 MΩ
Resistance tolerance	± 10 %
Power ratings	0.75 W (70 °C) 0 W (120 °C)
Resistance law	Linear law (B)
Maximum input voltage	DC300 V or power rating, whichever is smaller
Maximum wiper current	100 mA or power rating, whichever is smaller
Effective electrical angle	230 ° (1 turn)
End resistance	1 % or 2 Ω, whichever is greater
C.R.V.	1 % or 3 Ω, whichever is greater
Operating temp. range	-55 ~ 120 °C
Temp. coefficient	10 Ω, 20 Ω, 5 MΩ : ± 250 10 ⁻⁶ /°C maximum 50 Ω ~ 2 MΩ : ± 100 10 ⁻⁶ /°C maximum
Insulation resistance	1000 MΩ minimum (DC500 V)
Dielectric strength	AC900 V, 60 s
Net weight	Approx. 1.90 g (RJ-13P) Approx. 4.50 g (RJ-13B) Approx. 2.15 g (RJ-13PR) Approx. 2.50 g (RJ-13S) Approx. 2.78 g (RJ-13SR)

<Nominal resistance values>

↻ 10 Ω	↻ 20 Ω	50 Ω	100 Ω	200 Ω	500 Ω	1 kΩ	2 kΩ	5 kΩ	10 kΩ
20 kΩ	↻ 25 kΩ	50 kΩ	100 kΩ	200 kΩ	↻ 250 kΩ	500 kΩ	1 MΩ	2 MΩ	↻ 5 MΩ

Fig. 1

The products indicated by ↻ mark are manufactured upon receipt of order basis.

* : The above part numbers are all available with the respective combination of <Nominal resistance values> (Fig. 1).

* : Verify the above part numbers when placing orders.

MECHANICAL CHARACTERISTICS

Mechanical angle	270 ° (1 turn)
Operating torque	3 ~ 35 mN·m {30.6~357 gf·cm}
Stop strength	100 mN·m {1.02 kgf·cm}
Rotational life	200 cycles 10 Ω ~ 200 Ω [Δ R/R ≤ ± (0.5 Ω + 3 %)] 500 Ω ~ 5 MΩ [Δ R/R ≤ ± (0.5 Ω + 2 %)]
Terminal to strength	20 N {2.04 kgf} minimum (Tensile strength)
Thrust to rotor	10 N {1.02 kgf} minimum
Solderability	245 ± 3 °C, 2 ~ 3 s

{ } : Reference only

ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications
Thermal shock	-65 ~ 125 °C (0.5 h), 5 cycles	[Δ R/R ≤ 1 %] [S.S. ≤ 1 %]
Humidity	-10 ~ 65 °C (Relative humidity 80 ~ 98 %), 10 cycles, 240 h	[Δ R/R ≤ 1 %]
Shock	981 m/s ² , 6 ms 6 directions for 3 times each	[Δ R/R ≤ 1 %] [S.S. ≤ 1 %]
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s ² , 10 ~ 2000 Hz, 3 directions, 12 times each	[Δ R/R ≤ 1 %] [S.S. ≤ 1 %]
Load life	70 °C, 0.75 W, 1000 h	[Δ R/R ≤ 2 %] [S.S. ≤ 1 %]
Low temp. operation	-55 °C, 2 h	[Δ R/R ≤ 1 %] [S.S. ≤ 2 %]
High temp. exposure	120 °C, 250 h	[Δ R/R ≤ 2 %] [S.S. ≤ 2 %]
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)
Soldering heat	Flow soldering : 260 ± 3 °C, 5 ~ 6 s, two times maximum	[Δ R/R ≤ 1 %]
	Manual soldering : 380 ± 10 °C, 3 ~ 4 s	

Δ R/R : Change in total resistance
S.S. : Setting stability

RJ-13

CERMET TRIMMERS

MAXIMUM INPUT RATINGS

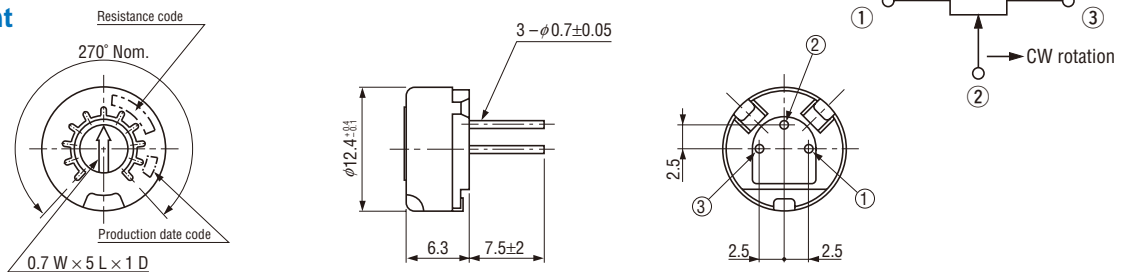
Nominal resistance value (Ω)	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
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The products indicated by ➔ mark are manufactured upon receipt of order basis.

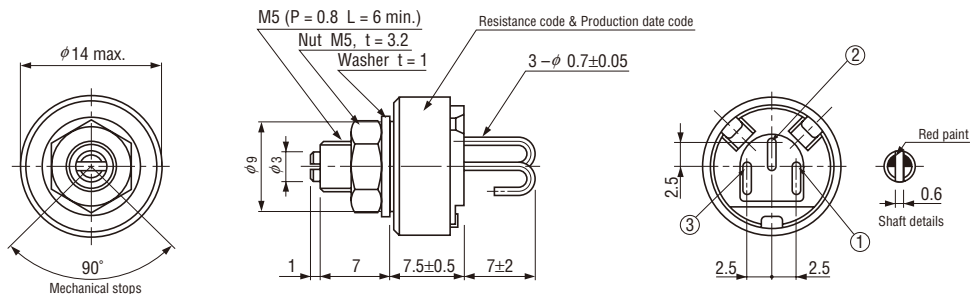
OUTLINE DIMENSIONS

Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)

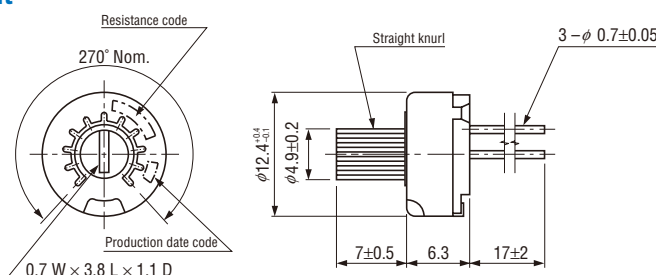
RJ-13P Top adjustment



RJ-13B Panel mount



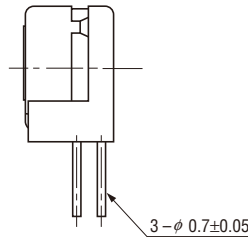
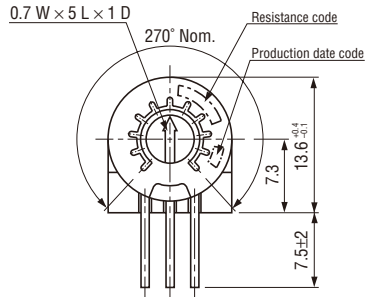
RJ-13PR Top adjustment with knob



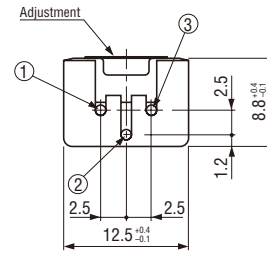
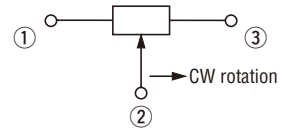
RJ-13
CERMET TRIMMERS

OUTLINE DIMENSIONS

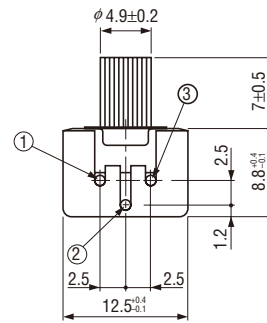
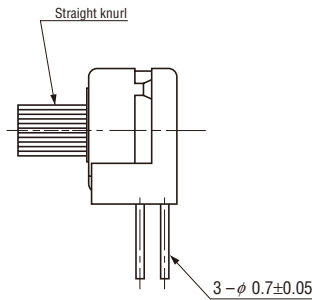
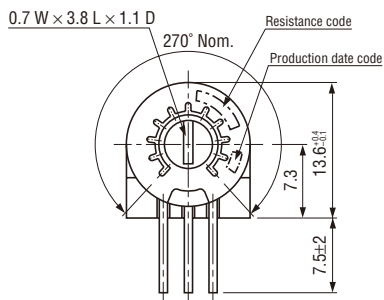
● **RJ-13S**
Side adjustment



Unless otherwise specified, tolerance: ± 0.3 (Unit: mm)



● **RJ-13SR**
Side adjustment with knob



PACKAGING SPECIFICATIONS

<Vinyl bag packaging specifications>

- Unit of bulk in vinyl bag packaging is 25 pcs. per pack, only that RJ-13P is 50 pcs. per pack.
- Boxing of bulk in vinyl bags is performed with 50 pcs. per box, only that RJ-13P is 100 pcs. per box.