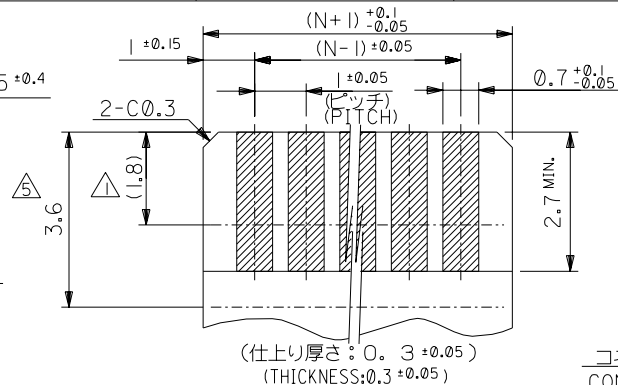
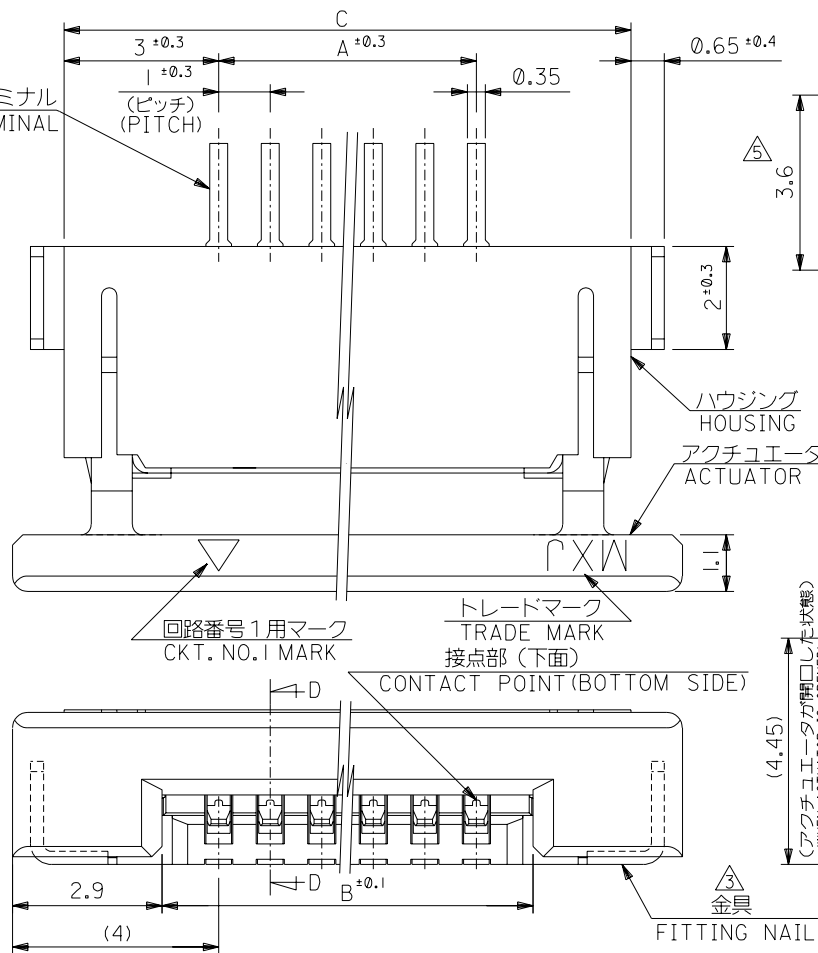
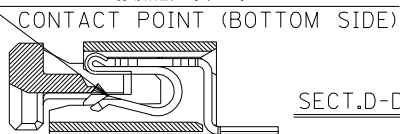
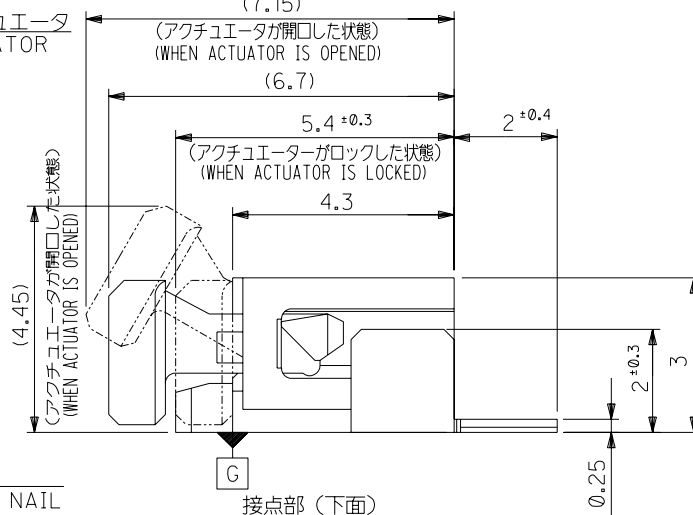
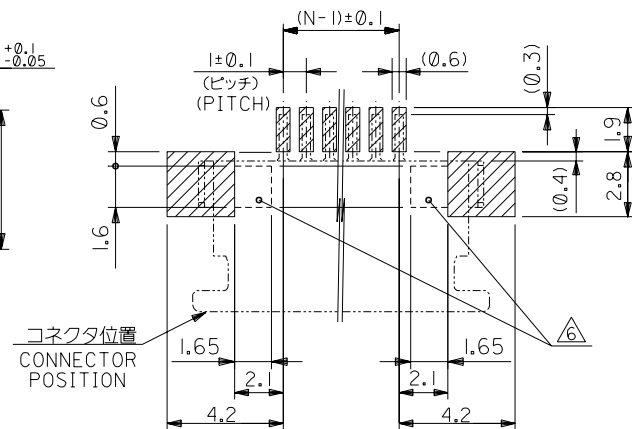


ターミナル
TERMINAL適合FPC推奨寸法
RECOMMENDED APPLICABLE
FPC LAYOUT
(7.15)

SECT.D-D

パターン推奨寸法 (参考)
RECOMMENDED PATTERN DIM.(REF.)

35	31.2	29	52271-3019	30
34	30.2	28	-2919	29
33	29.2	27	-2819	28
32	28.2	26	-2719	27
31	27.2	25	-2619	26
30	26.2	24	-2519	25
29	25.2	23	-2419	24
28	24.2	22	-2319	23
27	23.2	21	-2219	22
26	22.2	20	-2119	21
25	21.2	19	-2019	20
24	20.2	18	-1919	19
23	19.2	17	-1819	18
22	18.2	16	-1719	17
21	17.2	15	-1619	16
20	16.2	14	-1519	15
19	15.2	13	-1419	14
18	14.2	12	-1319	13
17	13.2	11	-1219	12
16	12.2	10	-1119	11
15	11.2	9	-1019	10
14	10.2	8	-0919	9
13	9.2	7	-0819	8
12	8.2	6	-0719	7
11	7.2	5	-0619	6
10	6.2	4	-0519	5
9	5.2	3	52271-0419	4
52271-**-19	C	B	A	極数 CKT.

材料
MATERIAL
注記参照
SEE NOTESmolex MOLEX-JAPAN CO.,LTD.
日本モレックス株式会社仕上げ
FINISH
注記参照
SEE NOTES

REVISE ONLY ON CAD SYSTEM

適用電線範囲
WIRE RANGE
被覆外径
INS. RANGETITLE 名称
1.0 FPC CONN. Z.I.F. SMT
(BOTTOM CONTACT)DRAWN BY 04/03/12
H.KAWABATA
CHK'D BY 04/03/12
K.TOJO
APP'D BY 04/03/12
M.SASAO
日付
DATE
尺度
SCALE-LEAD FREE-
DWG. NO. (SHEET 1 OF 2) REV
SD-52271-036 B

角度 ANGLE	±3°								
30°以上 OVER	±0.3	B	変更 REVISED	(J2004-3551)	H.K.	K.S.	04/04/02		
10°以上 30°未満 OVER UNDER	±0.25	A	変更 REVISED	(J2004-3371)	H.K.	K.S.	04/03/29		
10°未満 UNDER	±0.2	0	新規作成 RELEASED	(J2004-3059)	H.K.	K.S.	04/03/12		
一般公差 GENERAL TOLERANCES		記号 LTR	変更内容 REVISION RECORD		DR.	CHK.	日付 DATE		

DWG. NO. SD-52271-036

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D

±MM DIMENSIONS IN METRIC DO NOT SCALE DRAWING

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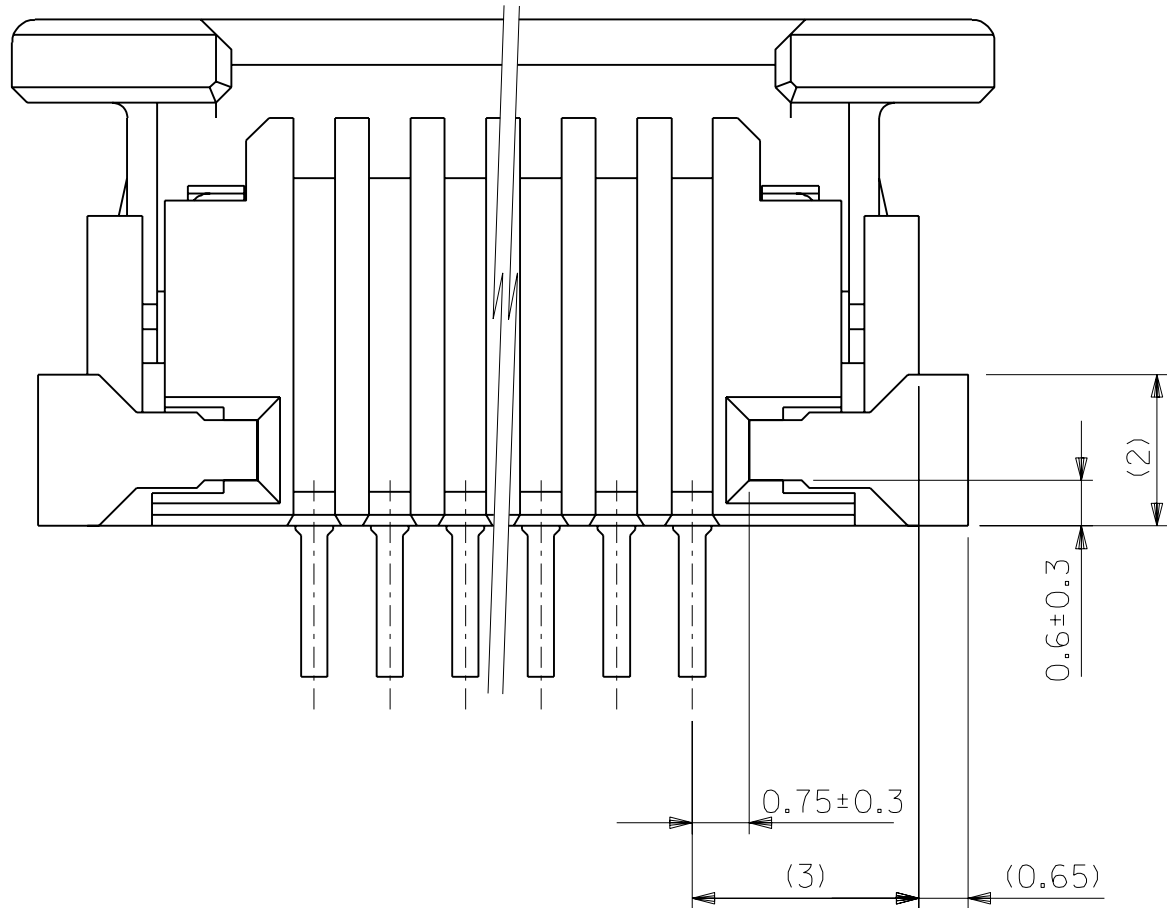
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下面図

注記 NOTES

- ① 接点部までの嵌合長さ。
LENGTH TO CONTACT POINT.
2. 使用材料 MATERIAL
ハウジング : 46ナイロン, UL94V-0
HOUSING : 46NYLON, UL94V-0
アクチュエータ : PPS, UL94V-0
ACTUATOR : PPS, UL94V-0
ターミナル : リン青銅 (t=0.25)
TERMINAL : PHOS-BRO.(t=0.25)
メッキ : 錫ビスマスメッキ 1.0マイクロメートル以上
PLATING : TIN-BISMUTH 1.0 MICROMETER MINIMUM
: ニッケル下地 1.0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING)1.0 MICROMETER MINIMUM
金具 : 銅合金 (t=0.25)
FITTING NAIL : COPPER ALLOY (t=0.25)
メッキ : 錫メッキ 1.0マイクロメートル以上
PLATING : TIN 1.0 MICROMETER MINIMUM
: ニッケル下地 1.0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING) 1.0 MICROMETER MINIMUM
- ③ パターンはくり止め用金具
FITTING NAIL FOR PREVENTION OF PEELING OF P.C.B.PATTERN.
4. エンボステーブル梱包時は、アクチュエータがロックした状態とする。
WHEN CONNECTOR IS SHIPED, ACTUATOR SHOULD BE LOCKED.
- ⑤ FPC挿入深さ。
INSERTION DEPTH OF FPC
- ⑥ パターン書き込み禁止エリア。
NO FOOT PRINT AREA.
7. 本製品は52271-**-17の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 52271-**-17.

FPCについて：
打抜き方向は導体側から補強板側を推奨致します。
補強フィルム材質はポリイミドを推奨致します。
接着剤は熱硬化接着剤を推奨致します。

ABOUT FPC:
RECOMMENDED PUNCHER DIRECTION :FROM CONDUCTOR SIDE TO STIFFENER BOARD SIDE.
RECOMMENDED MATERIAL :
STIFFENER FILM :POLYIMIDE
BONDING AGENT :THERMOSETTING BONDING AGENT

		MODEL NO.		52271-**-19	
		材料 MATERIAL		注記参照 SEE NOTES	
		仕上げ FINISH		注記参照 SEE NOTES	
		適用電線範囲 WIRE RANGE		—//—	
		被覆外径 INS. RANGE		—//—	
		DRAWN BY '04/03/12 H.KAWABATA		CHK'D BY '04/03/12 K.TOJO	
		APP'D BY '04/03/12 M.SASAO		尺度 SCALE —//—	
		材料 MATERIAL		MOLEX-JAPAN CO.,LTD. 日本モレックス株式会社	
		REVISE ONLY ON CAD SYSTEM		TITLE 名称 I.O FPC CONN. Z.I.F. SMT (BOTTON CONTACT) -LEAD FREE-	
		DWG. NO. (SHEET 2 OF 2) SD-52271-036		REV B	

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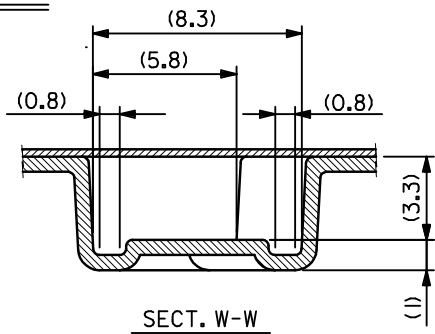
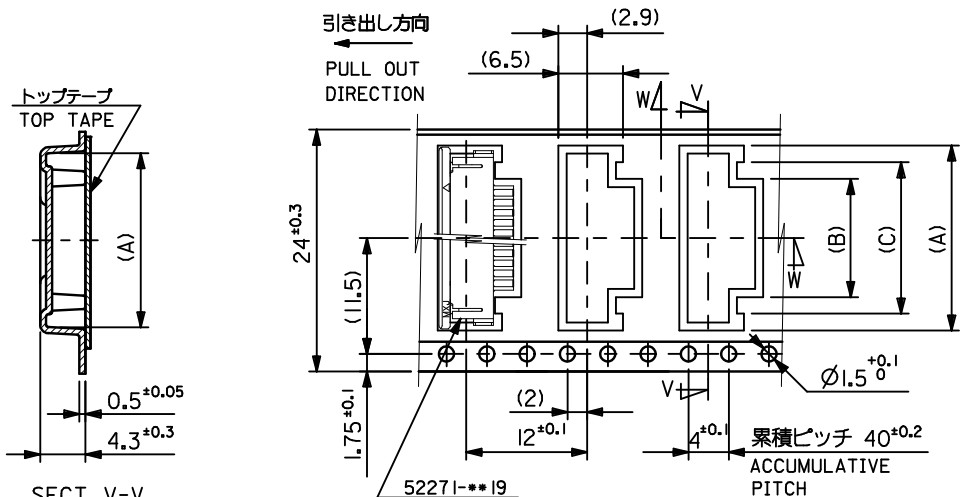
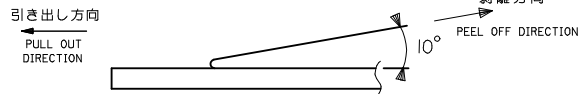
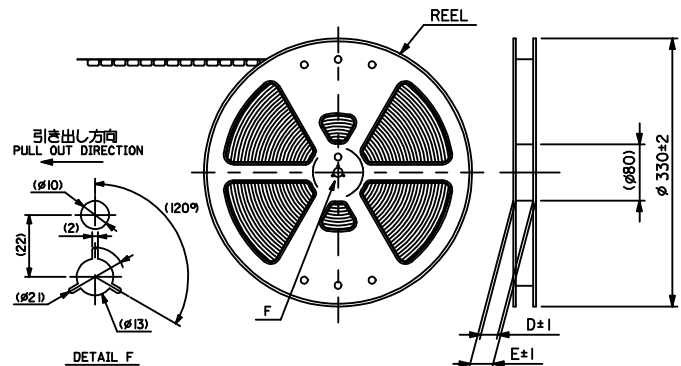
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NOTES

- 製品番号 52271-**-19 の梱包状態はアクチュエータがロックした状態とする。
詳細寸法については 図面 SD-52271-036 を参照下さい。
IN THE PACKAGE, ACTUATOR OF PART NO. 52271-**-19 SHOULD BE LOCKED
RE DETAILED DIMENSIONS, SEE SD-52271-036.
- 梱包数量: 1000個/リール
NUMBER OF CONNECTORS: 1000 PCS/REEL
- リードテープ長さ LEAD TAPE LENGTH
トップテープ リーダー部 TOP TAPE LEADER PART 175 ±25
トップテープ 未接着部 TOP TAPE NON-BONDED PART 25 ±5
- トップテープの剥離強度: 0.1~1.3N {10~130gf} (剥離方向は下図参照)
尚、本規格値は、出荷時に適用。(但し、輸送時に剥離が発生しない事。)
PEELING OFF FORCE OF TOP TAPE: 0.1~1.3N {10~130gf}
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)
THIS REQUIREMENT SHOULD BE APPLIED AT SHIPMENT
PEEL OFF SHOULD NOT BE ALLOWED, DURING TRANSPORTATION
- 材料 (MATERIAL)
キャリアテープ (CARRIER TAPE): ポリプロピレン (POLYPROPYLENE)
トップテープ (TOP TAPE): PET, PE, PEF
リール (REEL): ポリスチレン (PS) <リサイクル材を含む>
POLYSTYRENE (PS) <RECYCLE MATERIAL CONTAINED>
- 本製品は52271-**-19の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 52271-**-90.
- 本製品は乾燥剤入り、ハイバリア梱包仕様である。
THIS PRODUCT IS HIGH BARRIER PACKAGE WITH DESICCANT.



MODEL NO.	CARRIER TAPE WIDTH	E	D	(C)	(B)	(A)	MATERIAL NO.	箱数 CKT.
52271-**-19	24	29.4	25.4	15	11.4	18.3	52271-1179	11
				14	10.4	17.3	-1079	10
				13	9.4	16.3	-0979	9
				12	8.4	15.3	-0879	8
				11	7.4	14.3	-0779	7
				10	6.4	13.3	-0679	6
				9	5.4	12.3	-0579	5
				8	4.4	11.3	52271-0479	4

REVISED	EC NO.	DATE	DRWN	CHKD	APPR	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	TITLE	DOCUMENT NO.	SHEET NO.
A	J2009-2061	2009/05/20	TKN	HMATSUMOTO	NUKITA	2009/05/21	10 UNDER ±0.2 10 OVER 30 UNDER ±0.25 30 OVER ±0.3 ANGULAR ±3° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MM ONLY	---	METRIC	☉	EMBOSSED TAPE PACKAGE FOR 52271-**-19 -LEAD FREE-	SD-52271-037	1 OF 3

F

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D

C

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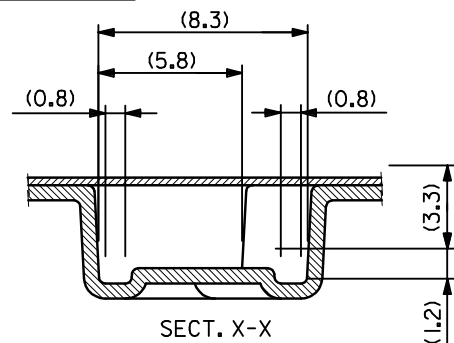
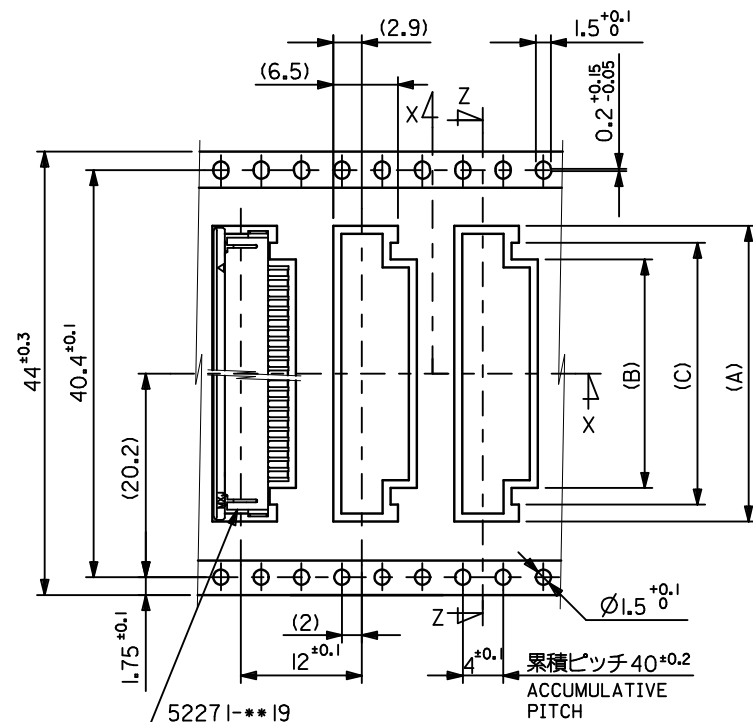
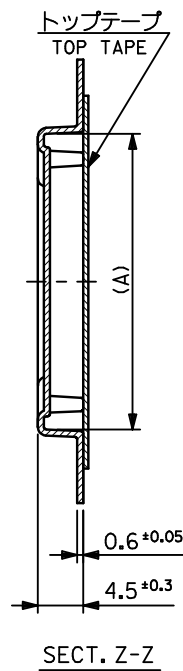
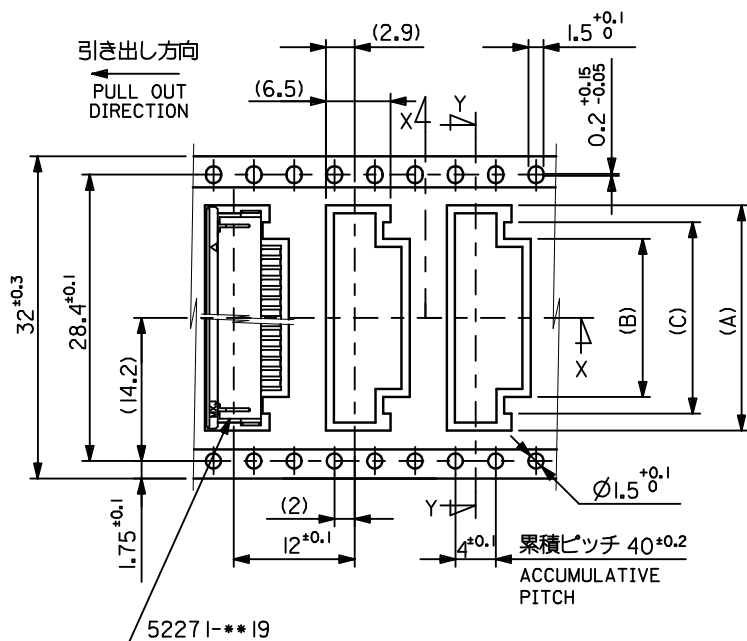
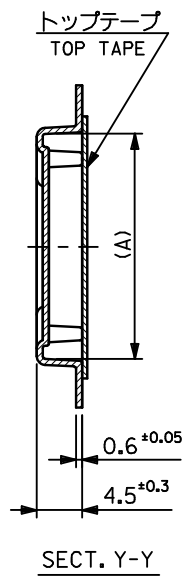
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44	49.4	45.4	31	27.4	34.35	52271-2779	27
			30	26.4	33.35	-2679	26
			29	25.4	32.35	-2579	25
			28	24.4	31.35	-2479	24
			27	23.4	30.35	-2379	23
			26	22.4	29.35	-2279	22
			25	21.4	28.35	-2179	21
			24	20.4	27.35	-2079	20
			23	19.4	26.35	-1979	19
			22	18.4	25.35	-1879	18
			21	17.4	24.35	-1779	17
			20	16.4	23.35	-1679	16
			19	15.4	22.35	-1579	15
			18	14.4	21.35	-1479	14

32	37.4	33.4	17	13.4	20.35	-1379	13
			16	12.4	19.35	52271-1279	12
			(C)	(B)	(A)	MATERIAL NO.	

キャリアテープ幅
CARRIER TAPE WIDTH
tb_frame_A3_J_ME_S
Rev. E 2006/04/15

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EN-02JA(021)

REVISED EC NO.: J2009-2061 2009/05/20 DRWN:TKON CHKD:MATSUMOTO 2009/05/21 APPR:NUKITA 2009/05/21	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION	
		10 UNDER		DRAWN BY H.KAWABATA	DATE 2004/03/12	TITLE EMBOSSD TAPE PACKAGE FOR 52271-**19 -LEAD FREE-			
		10 OVER 30 UNDER		CHECKED BY K. TOJO	DATE 2004/03/12				
		30 OVER		APPROVED BY M. SASAO	DATE 2004/03/12				
		ANGULAR		MATERIAL NO.					DOCUMENT NO.
	REV	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-52271-037		2 OF 3	
A			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

52271-**-79
MODEL NO.

2 OF 3

10 9 8 7 6 5 4 3 2 1

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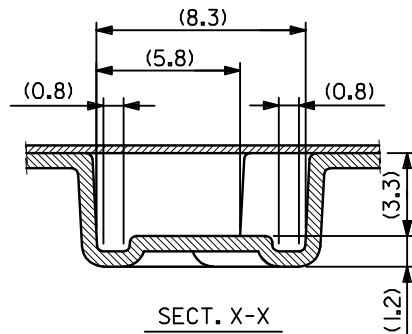
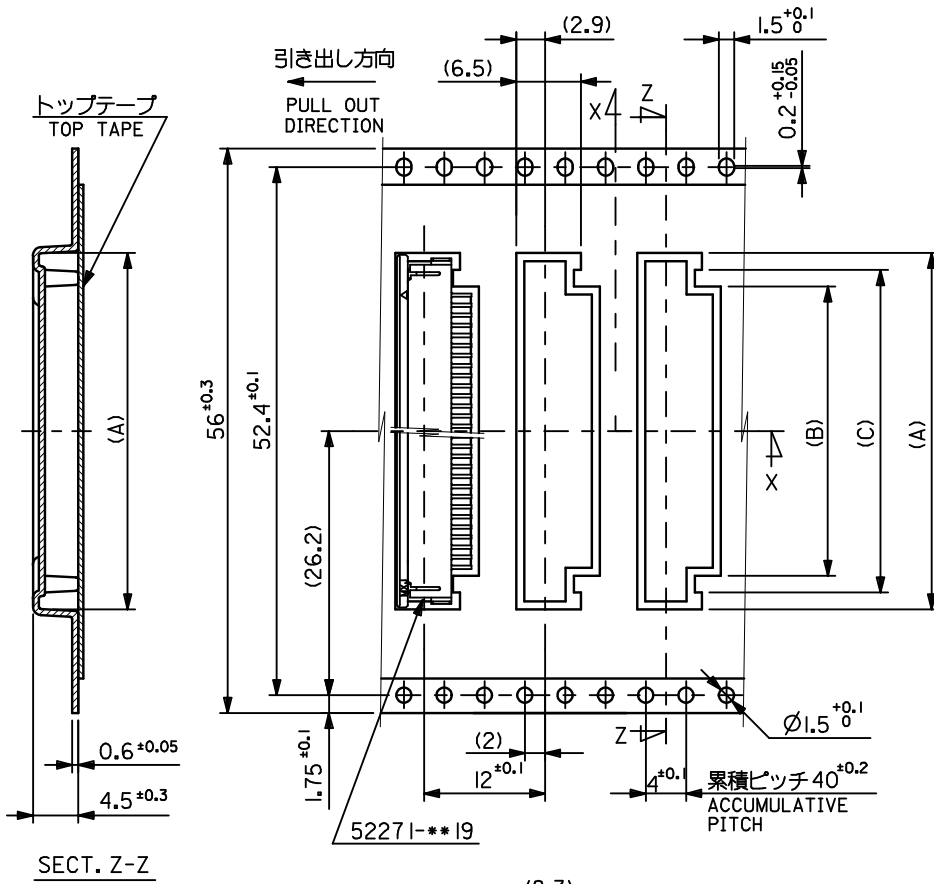
E

D

C

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56	61.4	57.4	34	30.4	37.35	5227I-3079	30
			33	29.4	36.35	5227I-2979	29
			32	28.4	35.35	5227I-2879	28
キャリアテープ幅 CARRIER TAPE WIDTH	E	D	(C)	(B)	(A)	MATERIAL NO.	標 数 CKT.

tb_frame_A3_J_ME_S
Rev. E 2006/04/15

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EN-02JA(021)

REVISED
EC NO.: J2009-2061
2009/05/20
DRWN:TKN
CH'KD:HMATSUMOTO
2009/05/21
APPR:NUKITA
2009/05/21
REV DESCRIPTION

GENERAL TOLERANCES
(UNLESS SPECIFIED)

10 UNDER	±0.2
10 OVER 30 UNDER	±0.25
30 OVER	±0.3

ANGULAR ±3°
DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM ONLY

DRAWN BY	DATE
H.KAWABATA	2004/03/12
CHECKED BY	DATE
K.TOJO	2004/03/12
APPROVED BY	DATE
M.SASAO	2004/03/12

MATERIAL NO.

SEE TABLE

SIZE
A3

SCALE

DESIGN UNITS
METRIC

THIRD ANGLE
PROJECTION

EMBOSSD TAPE PAKEGE
FOR 5227I-***19
-LEAD FREE-



MOLEX INCORPORATED

DOCUMENT NO.

SD-5227I-037

SHEET NO.

3 OF 3

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INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION