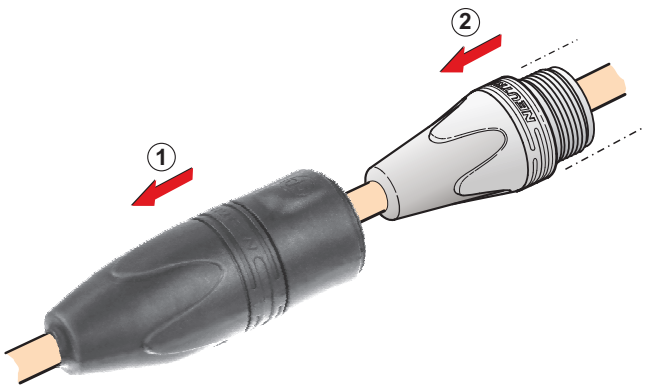
# ASSEMBLY INSTRUCTION

## NC3FXX-HD & NC3MXX-HD | XLR Cable Connector

Ⓐ

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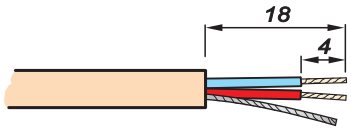


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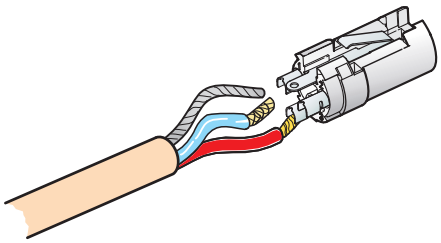

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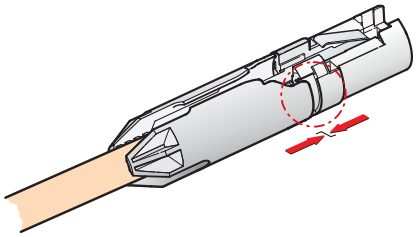

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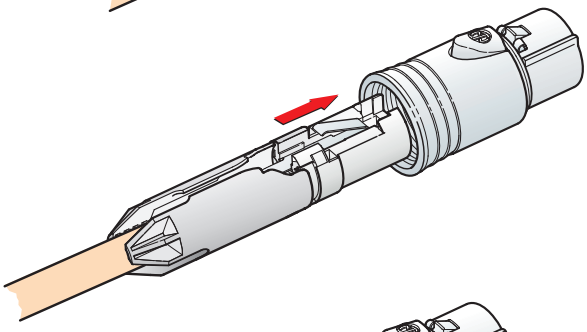

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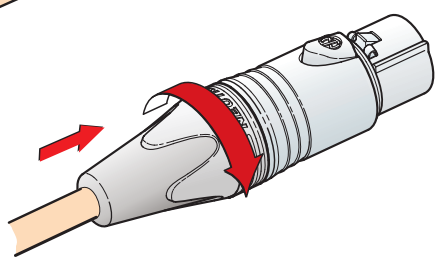


Ⓐ **Slide the rubber sealing (1) and the boot (2) onto the cable.**

Ⓑ **Prepare cable as shown.**

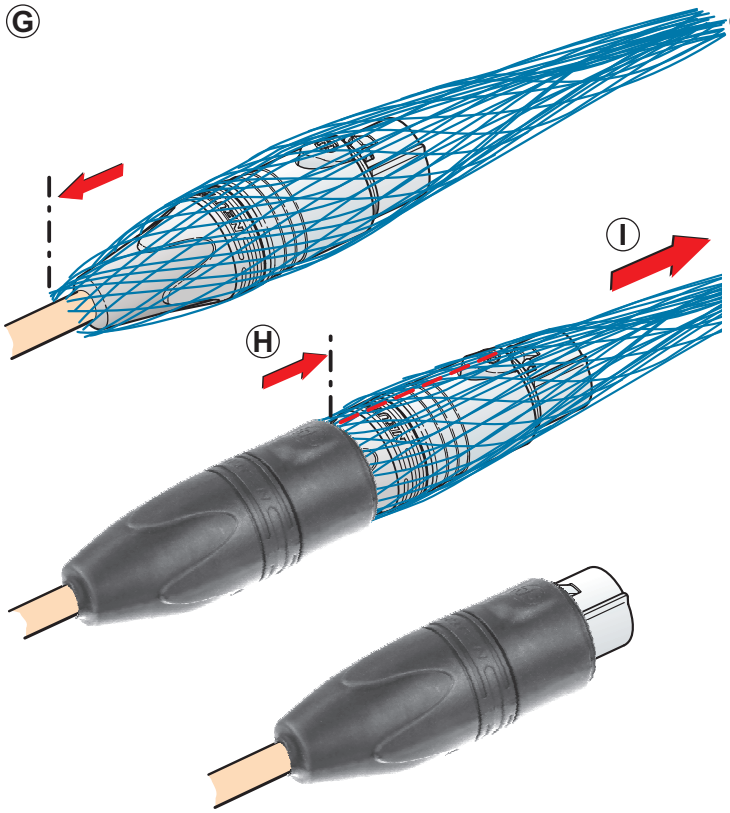
Ⓒ **Insert wires into the terminals and solder them.**

Ⓓ **Put chuck onto the cable.**
**Attention: Pay attention to the guiding key.**

Ⓔ **Slide insert and chuck together into the housing.**

Ⓕ **Turning the bushing onto the connector.**

► Rubber sealing assembly see on page 2.




Ⓖ **Put the assembly tool onto the female connector over the end of the bout (as shown in picture).**

Ⓗ **Push the rubber sealing onto the assembly aid.**
**Attention: Pay attention to the position of the Push (see the picture).**

Ⓘ **Hold the cable and pull the assembly tool jerkily off the connector (the sealing jacket is pulled in position).**

► **Finish**

## ASSEMBLY OF MALE CONNECTOR

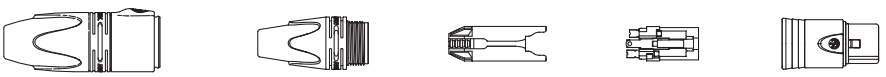
Ⓐ **Repeat the steps**
⋮
Ⓕ

Ⓖ **Push the rubber sealing onto the plug.**

► **Finish**

## ORDER OF ASSEMBLY

**NC3FXX-HD**



Rubber sealing | bushing | chuck | insert | housing

**NC3MXX-HD**

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