

Technical drawing of a mechanical part (clip) showing three views: front, top, and side. The drawing includes dimensions and tolerances.

Front View:

- Overall width: 24 ± 0.1
- Overall height: 6.3 ± 0.1
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Top View:

- Overall length: 9.9 ± 0.1
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Side View:

- Overall height: 2.45 ± 0.05
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Section A-A:

- Overall width: 2.3 ± 0.15
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Section B-B:

- Overall width: 3.8 ± 0.2
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Section C-C:

- Overall width: 2.75 ± 0.2
- Section A-A: Indicated by a horizontal line through the center.
- Section B-B: Indicated by a vertical line through the center.
- Section C-C: Indicated by a horizontal line through the center.

Notice de contrôle :

- Au pied à coulisse ou au projecteur de profil vérifier les cotes indiquées sur le dessin du clip.

* Valeur limite - combinaison déconseillée

A diagram of a cable joint. On the left, a cable is shown with forces M and P applied at different points. The cable is connected to a joint structure. To the right of the joint, a set of coordinate axes is shown with forces G , H , I , and J acting along them. A circular arrow labeled K indicates a moment or rotation around a central point.

Sertissage avec fils superposés:
le plus petit en partie basse :



ailes de sertissage.

Coupe: A-A .

partie polie 10 mini

1.18 mm

$\varnothing 16.5 \pm 0.01$

13° 30'

R. 0.05 max après polissage

R. 1.3 ± 0.5 après polissage

0.77 ± 0.005 sur zone polie

12.7 ± 0.04

12.1 ± 0.2

Gravure hors zone polie

5.15 ± 0.01

2 ch. 5 ± 0.5 x 45°

4.9 x 0.77

trou $\varnothing 4.2 \pm 0.01$

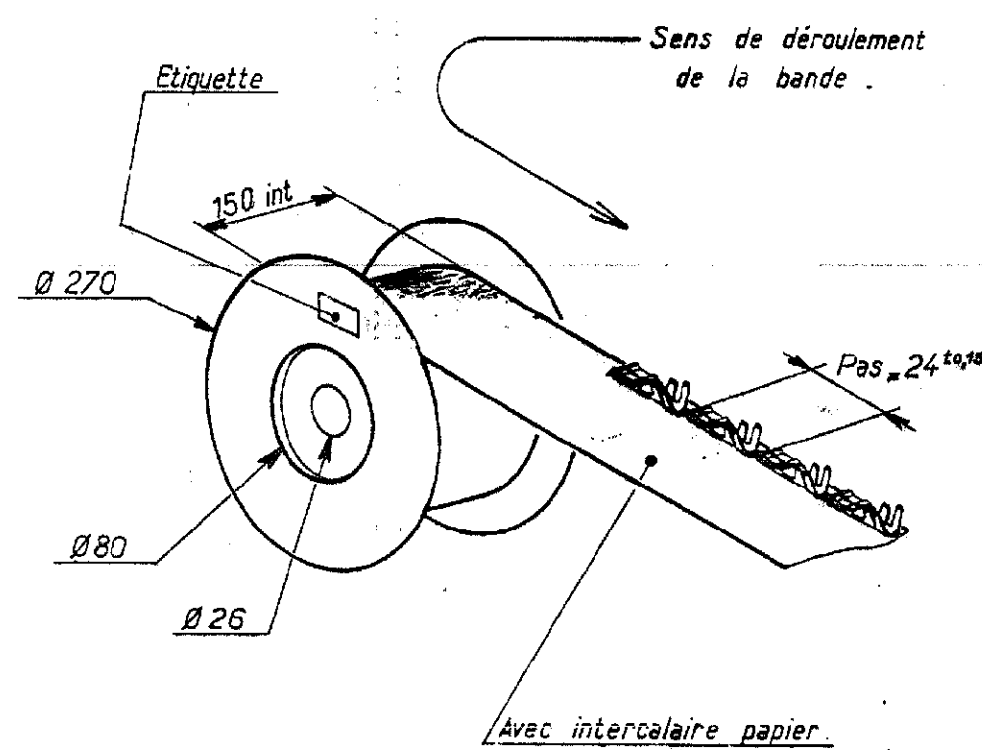
45°

0.8 ± 0.02

32 ± 0.2

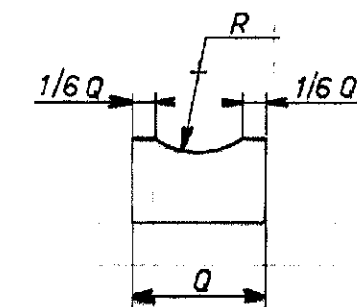
~~CONDITIONNEMENT~~

Touret standard
ref "PRONER": 9994

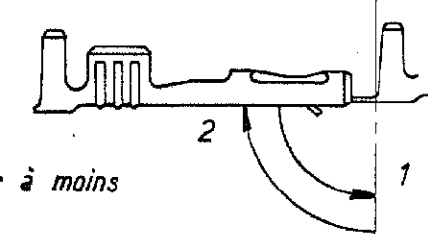


Quantité : 7500 pièces
Touret

Nota : Pour Sertissage par recouvrement plan de Contrôle
Référence : 352401



Dessin de l'enclume de sertissage.



L' attache ne doit pas casser à moins de 2 pliages à 90°.

- Conforme au C d C . 36 .05.019
- Toute cote figurant sur ce plan non respectée sur un lot , fera l'objet d'un refus par rapport au contrat qualité composant .
- Ce plan de contrôle étant un extrait du plan fabrication , on fera référence pour tout litige au plan de fabrication .

PRONER COMATEL P/N	Tyco Electronics P/N
P7010870660	0-1544521-1

Transfert 04a devient 28 tq4	604	CH-P	28/09/95	D 3
FI 10N au lieu de 30N + NOTAF FI Contact électrique	459	S-P	02/10/95	D 4
Ajout tolérance générale $\Delta 0,25 \text{ max}$	408	N-G	11/01/94	D 2
Annule et remplace C 3364 indice E	402	N-G	6/13/94	D 4
Modification	N° Modif	Dessiné	Date	Indice

Observation:							Norme:		
Pièce	Désignation: <u>Clip de sécurité 5mm Gam 1 0,34^e 08^a</u>					Code Matière:	IJZ 15		
	Référence: <u>8- ZD 660</u>		Affectation:			Code Traitement:	Pré étamage <u>A5 A4 A3 A1</u>		
Ensemble	Désignation: <u>PLAN DE CONTROLE</u>					Tolérance générale:	Dessiné	Vérifié	
	Référence:					<u>G.T.</u>	<u>G.T.</u>	<u>OK</u>	
 PRONER B.P. 31 - 93161 Noisy-le-Grand cedex (1) 43.03.56.89							 Ech.: A1		
Reproduction et diffusion interdites sans autorisation.							Date: <u>Z.O.B.Z.</u>		N° C3364