3M Paper Rolls/3M Cloth Utility Rolls
Technical Information - "at a glance"

MATERIAL	Mineral	Backing	Coating	Additive	Bond	GRIT RANGE
						1200 1000 800 600 500 400 360 320 280 240 220 180 150 120 100 80 60 50 40 36 24
3M Red	AO	F	VO	-	R	
3M 210	AO	D	OP	-	RG	
3M 618/622	SC	A	OP	FC	RG	
3M 734	SC	A/C	CL	-	R	
Cloth						
3M 301D	AO	J	VO		R	
3M 311A	AO	J	CL		R	

MINERALS	
AO	Aluminium Oxide
GA	Garnet
SC	Silicon Carbide
AZ	Aluminium Zirconia

BACKINGS	
A,C,D,E & F	Paper
J, X & Y	Cloth
FIB	Fibre
L	Film

See Coated Abrasives technical information for further details.

COATINGS	
CL	Closed Coat
OP	Open Coat
VO	Very Open Coat

See Coated Abrasives technical information for further details.

ADDITIVE	
GA	Grinding Aid
FC	'Fre-Cut'

BOND	
R	Resin
RG	Resin Over Glue
G	Glue

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