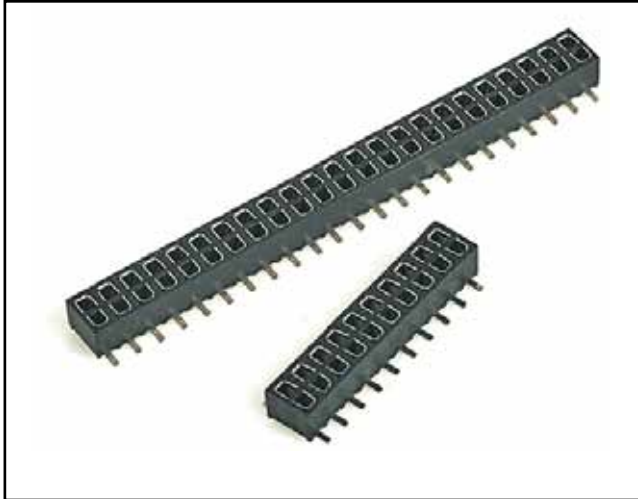


3M™ Thru-Board Socket

2 mm x 2 mm Surface Mount

1532 Series



- Top and bottom side mateable
- High Temperature Insulator
- Reflow solder compatible
- Low height helps minimize PCB stack height
- End stackable
- Available in tape and reel pack with vacuum cap for automated placement applications
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of www.3Mconnector.com for compliance information (RIA E1 & C1 apply)

Date Modified: July 5, 2010

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Physical

Insulator:

Material: Glass filled LCP

Flammability: UL 94V-0

Color: Black

Contact:

Material: Copper alloy

Plating:

Underplating: 1.27-3.81 μm [50-150 μ''] Nickel overall

Wiping Area: 0.76 μm [30 μ''] Gold

Solder Tails: 5.1 μm [200 μ''] Matte tin or Tin-lead (refer to ordering information)

Marking: Orientation delta

Electrical

Current Rating: 1 A

Insulation Resistance: $> 1 \times 10^9 \Omega$ at 250 V_{DC}

Withstanding Voltage: 500 V_{DC} at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

Process Rating: Maximum 260°C, (per J-STD-020C)

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080



Electronic Solutions Division
Interconnect Solutions
<http://www.3Mconnector.com>

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3M™ Thru-Board Socket

2 mm x 2 mm Surface Mount

1532 Series



Table 1

Contact Quantity	Dimension A	Tape Width	Order Code
04	3.96 [0.156]	n/a	n/a
06	5.87 [0.231]	n/a	n/a
08	7.87 [0.310]	24 mm	WB
10	9.88 [0.389]	24 mm	WB
12	11.86 [0.467]	24 mm	WB
14	13.87 [0.546]	24 mm	WB
16	15.88 [0.625]	24 mm	WB
18	17.88 [0.704]	44 mm	WD
20	19.86 [0.782]	44 mm	WD
22	21.87 [0.861]	44 mm	WD
24	23.88 [0.940]	44 mm	WD
26	25.88 [1.019]	44 mm	WD
28	27.86 [1.097]	44 mm	WD
30	29.87 [1.176]	44 mm	WD
32	31.88 [1.255]	56 mm	WE
34	33.88 [1.334]	56 mm	WE
36	35.86 [1.412]	56 mm	WE
38	37.87 [1.491]	56 mm	WE
40	39.88 [1.570]	56 mm	WE
42	41.88 [1.649]	56 mm	WE
44	43.87 [1.727]	72 mm	WF
46	45.87 [1.806]	72 mm	WF
48	47.88 [1.885]	72 mm	WF
50	49.89 [1.964]	72 mm	WF
52	51.87 [2.042]	72 mm	WF
54	53.87 [2.121]	72 mm	WF
56	55.88 [2.200]	72 mm	WF
58	57.86 [2.278]	88 mm	WG
60	59.87 [2.357]	88 mm	WG

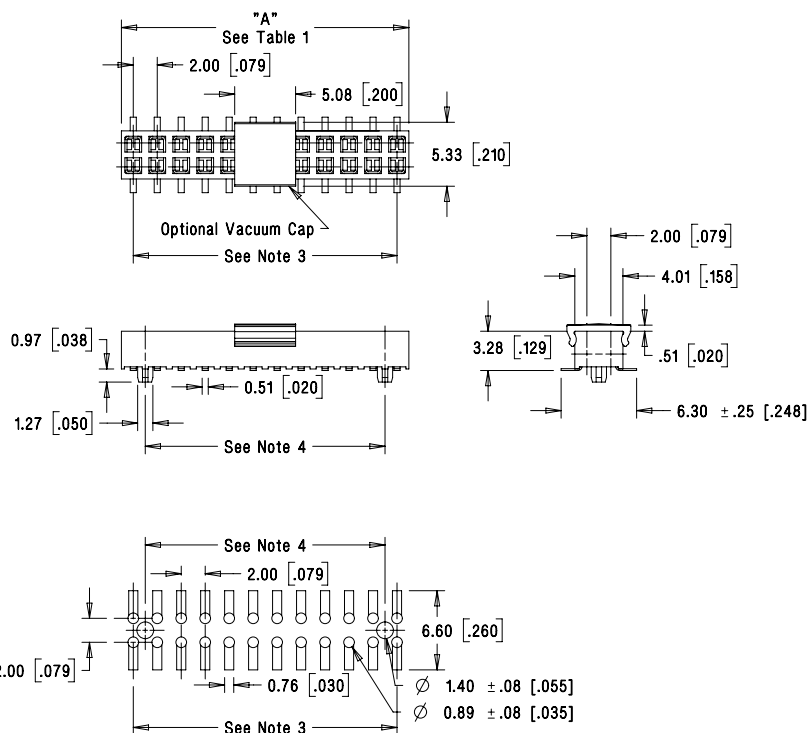
Notes:

1. Tape & reel include vacuum pick-up cap for pick 'n place handling equipment.
2. Parts in tray packaging are supplied without vacuum cap.
3. Positions per row, subtract 1, multiply by 2 mm spacing.
4. Optional locator posts: positions per row, multiply by 2 mm, subtract 4 mm.

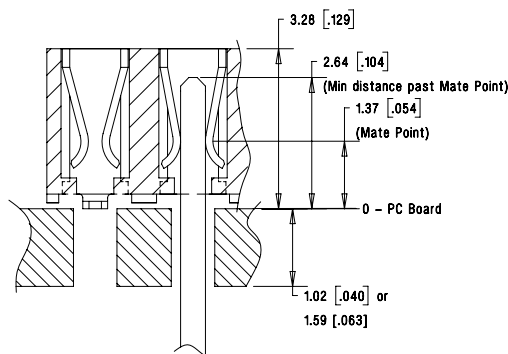
	mm [Inch]		
	Tolerance Unless Noted		
	.0	.00	.000
mm	± 2.54	± .254	± .127

[] Dimensions for Reference only

**Optional Locator Posts available for positions eight and greater.



Recommended Solder Pad Layout



Ordering Information

1532XX-20X0-XX-XX

Number of positions
(See Table 1)

Board location post
0 = None
2 = With board location post

Plating suffix:
RB = 0.76 µm [30 µ"] Gold with matte tin solder tails (RIA E1 & C1 apply)
TB = 0.76 µm [30 µ"] Gold with tin-lead solder tails (RIA E3 & C2 apply)

Packaging style:
Blank = tray packaging
WX = tape & reel pkg (see table)

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Sheet 2 of 2



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