

# BRA!N BOXES



**PCI** *Velocity RS422/485*  
AUTOGATING

**PCI** *Opto RS422/485*  
AUTOGATING

1.11 EDITION FEBRUARY 1998  
CC-310 / CC-313

## **Guarantee.**

### **FULL 36 MONTHS GUARANTEE.**

We guarantee your Serial Port Card for a full 36 months from purchase, parts and labour, provided it has been used in the specified manner. In the unlikely event of failure return your interface to your Dealer, with proof of purchase, who will determine whether to repair or replace this product with an equivalent unit.

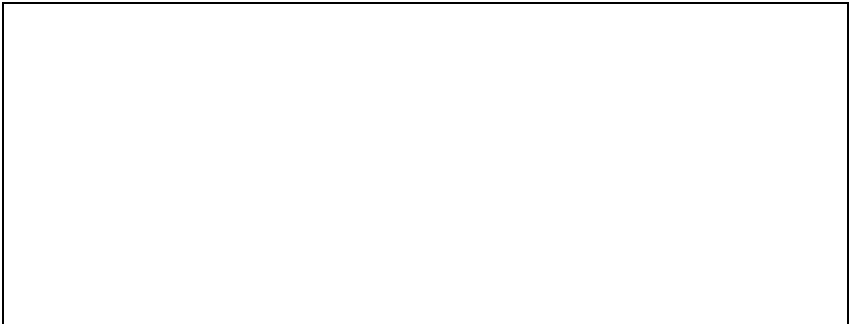
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**Due to the Manufacturers commitment to quality, software is subject to continuous improvements: information regarding upgrades can be obtained from your supplier.**

Serial Solutions is supplied to you by



## **ACKNOWLEDGEMENTS.**

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**PCI VELOCITY RS422/485 AUTOGATING**  
**PCI OPTO ISOLATED RS422/485 AUTOGATING**

These products conform to the following standards:

CE standard: EN55022:1987

TIA /EIA: 423 B (1996)

EIA: 485 A (1995)

**PCI VELOCITY RS422/485 AUTOGATING****PCI OPTO ISOLATED RS422/485 AUTOGATING****OUTLINE CONTENTS**

**Chapter 1 - Supplied Serial Solution Software.**

**Chapter 2 - PCI Velocity RS422/485 Specifications.**

**Chapter 3 - PCI Dual RS422/485 Software  
Configuration Guide.**

**Chapter 4 - Additional RS422/RS485 Information.**

**The Layout Of This Manual**

**Chapter 1 - Serial Solution Software**, is an overview of this companion software package for our range of serial portcards.

**Chapter 2 - PCI Velocity RS422/485 Specifications**, gives details of the PCI Velocity RS422/485 specifications, details of how to install the optional parallel port and shows you how to install your PCI Velocity RS422/485 card.

**Chapter 3 - PCI Velocity RS422/485 Software Configuration Guide**, shows you how to configure your operating system to successfully allow trouble free operation of your PCI Velocity RS422/485 card. Installation procedures are for DOS, Windows 3.x, Windows 95 / 98 and Windows NT.

**Chapter 4 - Additional RS422/RS485 Information**, gives details on the RS422 and R485 standard, and cabling; as well as examining half and full duplex RS485 systems and information on card grounding systems.

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# Chapter 1

# SERIAL

# SOLUTIONS

# SOFTWARE.

## Introduction.

This chapter is a brief description of the Serial Solutions software package; this can also be purchased SEPARATELY and is available from YOUR DEALER.

## Introducing Serial Solution Software.

The perfect partner for any Serial Port is Serial Solutions Software! Serial Solutions is a fully featured suite of programs designed to squeeze the most from PC serial communications.

Serial Solutions is made up of the following components: -

Serial Solutions for DOS  
Serial Solutions for Windows 3.x  
Serial Solutions for Windows 95  
Serial Solutions for Windows NT

All the Serial Solutions drivers have the following features: -

- Drivers for PC FIFO UARTs e.g. 16550 as well as the new improved 32 byte 16650 and 64 byte 16750 UARTs.
- Support for any mix of RS232, RS422, and RS485 handshake schemes.
- Support for wider range of Baud rates and for more than 4 serial ports.

## Serial Solutions For DOS.

Serial Solutions for DOS consists of the following programs: -

## Serial Solutions

## PCI VELOCITY / OPTO ISO RS422/485

NewCOM.sys

A device driver, it supports COM1 to COM16, allowing 16 serial ports to be used under DOS. It also includes an interrupt handler for enhanced performance with user definable buffer sizes. Accessible from all DOS languages, it is the heart of the Serial Solution. It has extensive handshaking support, implementing both hardware handshaking using any combination of the DTR, DSR, CTS, RTS, and DCD lines, and a software handshake using the XON/XOFF protocol.

NewCOM24.sys

A device driver providing support for 24 ports.

NewCOM32.sys

A device driver providing support for 32 ports.

NewMode.exe

A replacement for the DOS 'mode com...' command. NewMode is used to set the serial parameters, including the port address, IRQ line used, the baud rate, parity and data and stop bit options. Baud rates supported are from 110 baud to 115,200 baud! Included is a very handy query mode that reports the settings of the various serial ports. Flexible and fast!

EASY programs.

The EASY disk contains short, simple to understand and use EASYBAS, EASYC and ASYPAS programs, providing straight forward, file type I/O to serial ports with debug information. Use these FIRST, base your sample applications on them. Source code, make files and compiled ready to run programs supplied.

TERM programs

A suite of larger terminal emulation programs written in C (Cterm), Assembly language (Aterm), Pascal (Pasterm), BASIC (BASterm) and FORTRAN (FORterm) show how to access the NEWBIOS routines as well as the simple file I/O to ports. They contain many lines of code and are thus harder to grasp. They

demonstrate in depth serial port programming in a variety of languages but they are also useful tools for using serial devices.

Comtest.exe

Comtest is a short but invaluable program that is used to check that the serial port at a particular I/O address is functioning correctly and is connected to the particular IRQ line. The program correctly identifies the UART type by employing the built in loop back capability of the PC serial port chip, a full test of the baud rate generator, transmitting and receiving buffer, parity enable and start stop bit is performed. There is no need for a second serial port or a cable when using this utility.

### **Serial Solutions For Windows 3.x**

Serial Solutions for Windows 3.x works with Windows 3.0, 3.1 and 3.11 as well as Windows For Workgroups 3.11.

Serial Solutions for Windows 3.x consists of the following programs: -

Setup.exe

The install routine for the package.

Port.DLL

Enhanced Control Panel applet. Allows configuration of extra serial ports from the Windows Control Panel. Supports single as well as multiport cards using shared interrupts.

BbLynx.driv

Replacement for COMM.DRV.

LynxAPI.dll

Enhancement to the Windows Comms API's allowing support for more than 9 ports.

Term.exe

Terminal program.

EasyCWIN

C source code, project files and ready to run.exe program for an easy to understand Windows terminal program. Learn how to write Windows comms apps correctly the easy way.

### **Serial Solutions For Windows 95.**

Windows 95 has an improved communication API and directly supports up to 255 ports. Our Windows 95 driver supports

the shared interrupt mechanism used on our multiport cards. Serial Solutions for Windows 95 consists of the following programs: -

SSCards.inf	The information file to aid the installation process "Have Disk..."
Ssmodem.inf	Setup file for Serial Solutions modems.
sscardui.dll	
ssportui.dll	The device manager configuration DLLs and...
ssenum.vxd	
ssv485.vxd	...the virtual device drivers providing the shared
ssvel.vxd	interrupt handlers and dispatch routines etc for the
ssmult.vxd	various Serial Solutions serial cards.
ssm485.vxd	

## **Serial Solutions For Windows NT.**

Windows NT has an improved communication API and directly supports up to 255 ports. No extra driver is necessary for Windows NT to drive multiport cards. Serial Solutions for Windows NT consists of the following programs: -

Setup.exe	Expands into the Control Panel applet and associated files which allows the configuration of all ports on Serial Solutions serial cards.
Ssmodem.inf	Setup file for Serial Solutions modems.

## **Complete Documentation and Technical Backup.**

We believe in supplying complete documentation with every package we sell. The Serial Solution Software Package is no exception, it has an attractive manual in an A5 binder, containing over 150 pages of in-depth technical detail with comprehensive indexes and table of contents. We guarantee your Serial Solution Software package or a full 12 months from purchase. A complete technical backup service is available to ensure that you get the maximum performance out of your investment.

## Chapter 2

# PCI VELOCITY RS422/485 & PCI OPTO ISOLATED RS422/485 SPECIFICATIONS

### Introduction.

This chapter details the specifications of the PCI Velocity RS422/485 card and PCI Opto Isolated RS422/485 and explains how to configure the RS485 Multiplex jumpers present on both cards. These half-sized cards will work happily in any PCI 2.0 or greater compliant PC compatible.

**Note:** The PCI Velocity RS422/485 is identical to the PCI Optically Isolated (Opto Iso) RS422/485 with regard to software installation in all operating systems. The only difference is the presence of the Optical isolation circuitry on the Opto Iso card, which is detailed below.

### General PCI RS422/485 Card Features.

- Two independent 9 pin D RS422/485 Serial ports.
- Reliable communications up to 4000 feet, 1.2 Kilometres.
- 16C750 FIFO provides 64-byte input and 64-byte output buffer on each port.
- Maximum baud rate of 921,600 Baud (1 Megabaud).
- Word length of 5, 6, 7 or 8 bits.
- Even, Odd, None, Mark or Space parity options.
- 1 start bit always sent.
- 1, (1.5 for 5-bit data word length), or 2 stop bits.
- TXD, RXD, RTS, and CTS signals.
- RS485 TXD/RXD multiplex selectable by jumpers: - either FULL DUPLEX or HALF-DUPLEX.
- Fully double buffered for reliable asynchronous operation.
- High-speed integrated circuitry ensures operation with fast PC's e.g. 333 MHz Pentium II WITHOUT extra wait states.
- Autogating low level RS485 half duplex (2 wire) control

**General PCI RS422/485 Serial Port Features (cont).**

Clock Input:	14.7456MHz
Drivers:	SN75174
High Level Voltage:	3.7V typical at 33mA source
Low Level Voltage:	1.1V typical at 33mA source
High Level Current:	-60mA max.
Low Level Current:	60mA max.
Receivers:	SN75175.
Diffital I/P threshold:	200mV max.
Hysteresis:	50mVolt typical.
Input Impedance:	>12K Ohm without terminators.

**Autogating.**

Multitasking operating systems, like Windows 95, Windows NT, OS/2 and UNIX, cannot successfully use the RTS line to control the gating of the PC's transmitter. Whilst they can set the RTS line true just before the data transmission starts, they cannot set the RTS line false quickly enough after the data has gone. This is due to the time slicing mechanism used by these multitasking operating systems. The interrupt service routines in multitasking OS's have a long latency, i.e. time taken to switch context from the foreground program to the interrupt routine. During this time, the first few bytes of the external devices reply to the PC may be lost since the serial port transmitter is still gated onto the twisted pair cable.

To overcome this problem, Autogating hardware has been added to the to the RS422/485 card. This automatically detects the start of the PC's data transmissions, and gates the PC's transmitter onto the twisted pair cable. It then automatically detects the last stop bit being sent and gates the port off the twisted pair cable. An added bonus of **RS485 AUTOGATING** is that special device drivers no longer need to be written to use RS485 in any operating system. To all intents and purposes, it looks just like an ordinary RS232 COM port to the host PC. Autogating for half duplex operation is a necessity for Windows 95, NT and the forthcoming Windows 98 (Memphis) and Windows NT 5.

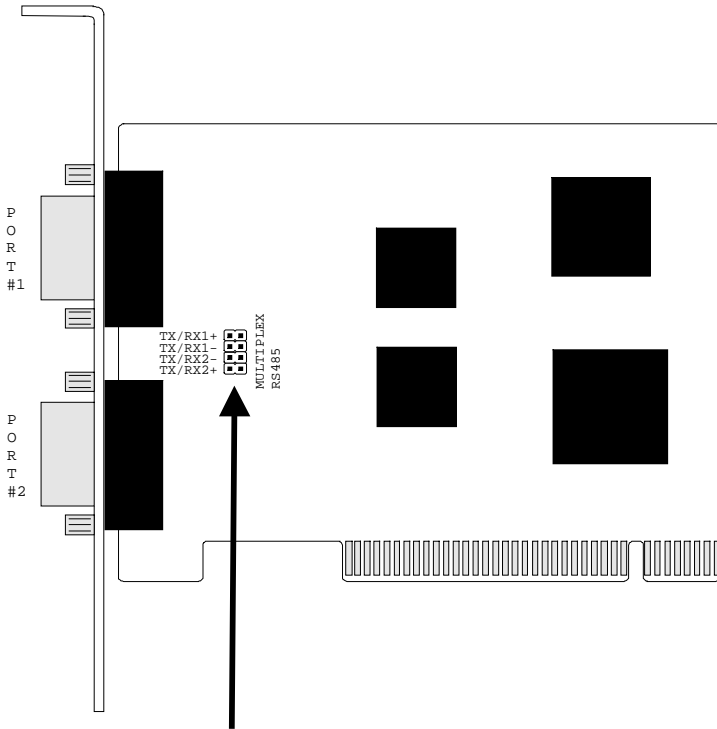
**Optical Isolation.**

The PCI Opto Iso RS422/485, as mentioned above is identical in installation procedure to the PCI Velocity RS422/485. In addition, it also has optical isolation circuitry on board that allows protection of:

1500 Volts DC  
± 1000 Volts AC

This isolation present on board also allows greater protection from current surges, lightning strikes to both the card itself and the PC, and also it improves noise immunity by isolating the PC from the cards transmit ground.

**Figure 2-1. PCI VELOCITY RS422/485 Card Layout.**

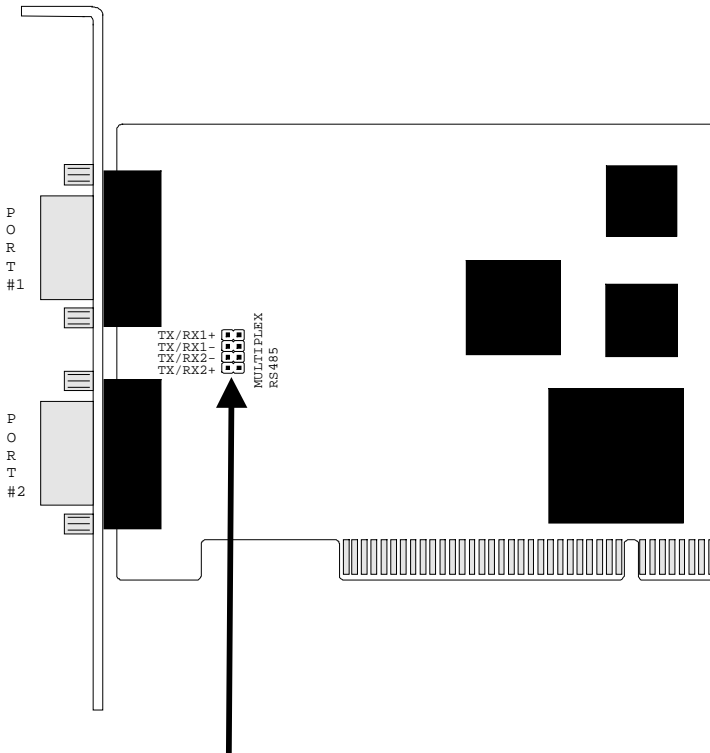


**RS485 Multiplex jumper block**

**PCI VELOCITY RS422/485 Specifications:**

- Dimensions: 5 x 3 in, 120 x 85 mm
- I/O Connection: Serial Port 1: 9 pin Male D type.  
Serial Port 2: 9 pin Male D type.
- Weight: 95g

**Figure 2-2. PCI Opto Iso RS422/485 Card Layout.**

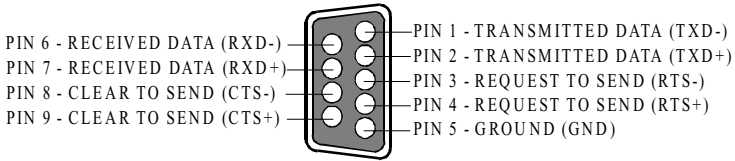


**RS485 Multiplex jumper block**

**PCI Opto Iso RS422/485 Specifications:**

- Dimensions: 5 x 3 in, 126 x 99 mm
- I/O Connection: Serial Port 1: 9 pin Male D type.  
Serial Port 2: 9 pin Male D type.
- Weight: 100g
- Optical Isolation: 1500 Volts DC  
± 1000 Volts AC

**Figure 2-3. 9 Pin D Connector Port Pinouts.**

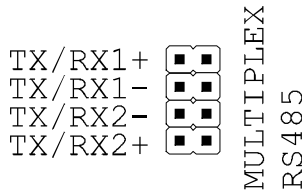


**Configuring The PCI RS422/485 Cards.**

PCI cards require no hardware configuration for IRQ and address allocation - this is done automatically at start up by the PC. However, the PC Velocity RS422/485 and PCI Opto Iso RS422/45 both have two sets of jumpers for configuration of RS485 multiplex modes, how to configure these jumpers is shown below.

**RS485 Multiplex Jumper Settings.**

The RS485 Multiplex jumper block, indicated on Figures 2-1 and 2-2, is shown below with default settings of no jumpers present (both ports full duplex).

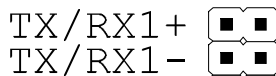


Where:



TX/RX1+ and TX/RX1- control port 1 RS485 multiplexing.

TX/RX2+ and TX/RX2- control port 2 RS485 multiplexing.

**Port 1 With Full Duplex Settings.**



- Both jumpers left unconnected (not shorted).

**Port 1 With Half Duplex Settings.**TX/RX1+ TX/RX1- 

- Both jumpers shorted, causing the RXD- & TXD- and the RXD+ & TXD+ signals to short together at the 9-pin connector. The multiplex jumpers should only be set for RS485 Half Duplex operation, when one twisted pair is used to interconnect both transmit and receive lines.

**NOTE:** Any changes to RS485 Multiplex Operation must be accompanied with appropriate changes to the driver software; see the Chapter 3 - "PCI Velocity RS422/485 Software Configuration" for more details.

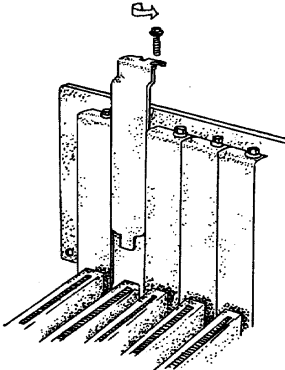
For further details on the RS422 and RS485 standard, pinouts, half duplex and full duplex RS485 systems, wiring diagrams and optional grounding diagrams refer to Chapter 4 - "**Optional RS422/485 Operation.**"

## Hardware Installation.

STEP 1: Before the PC card can be installed the power to the PC **MUST** be switched **OFF**, and to ensure extra safety, the power lead removed from the PC.

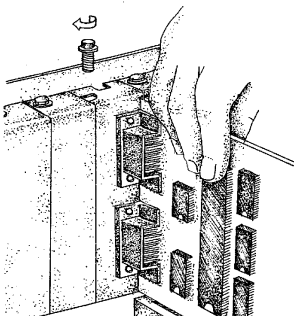
STEP 2: Remove the PC case.

### Step 3 - Removing Blanking Cover



Choose an empty expansion slot. Remove the blanking cover protecting the slot on the PC back panel. **KEEP** the blanking cover screw safely for later.

### Step 4 - Inserting The PCI Serial Card.



Now insert the PCI Serial card in the slot. Be careful to ensure that the gold plated PCB fingers fits neatly into the expansion connector. Press down firmly but evenly on the top of the PCI Serial card

STEP 5: The connectors should fit neatly through the slot's aperture to the outside world.

STEP 6: Now replace the system unit's cover by carefully sliding it

down and back over the system unit. Replace the cover mounting screws.

**STEP 7:** After attaching all the monitor and keyboard cables, power up the PC. Do not forget the mains power cable! The PC should then power on in the normal way.

### **Problems!**

If the system fails to power up normally, check the following:

- i.) Ensure that the PCI Serial card is installed correctly.
- ii.) Ensure that other cards in the PC have not been upset.
- iii.) Ensure that the power is connected and the PC is switched ON!

If all these have been checked and the PC still does not power up then inspect the area surrounding the card to ensure that any potentially harmful bits of metal etc. are not present, if the problem persists ask your dealer to check the card or contact the HELP line as given on Intro. Page 2.

## Chapter 3

# PCI VELOCITY RS422/485 & PCI OPTO ISOLATED RS422/485 SOFTWARE CONFIGURATION GUIDE

### Introduction.

This section contains the installation procedures of the PCI VELOCITY RS422/485 card, with the Windows 95 & 98, Windows NT DOS, and Windows 3.x operating systems.

As previously noted, the install procedure for the Velocity and Opto Isolated PCI RS422/485 cards are the same, with the only difference being the reported card name in Windows 95 & 98 and NT 4.0; instances where this occurs will be clearly labeled.

The setup procedures in this chapter assume that your PC has only one serial port present.

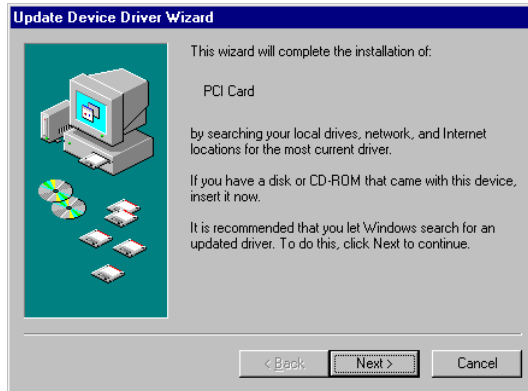
### Installing Ports In Microsoft Windows 95 & 98.

Although covering the installation of the PCI Velocity RS422/485 the Windows 95 operating system, the procedure is also valid, with only minor differences, in the Windows 98 Operating System. The Windows 95 environment now supports up to 255 standard serial ports, RS232, RS422, RS485 etc.

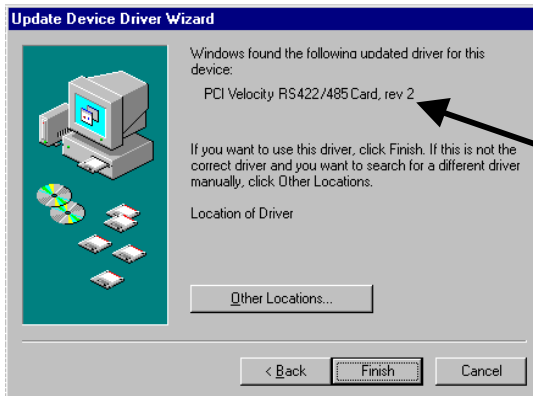
To obtain a trouble free mix-and-match of the COM ports:

- Switch off your computer, insert your PCI RS422/485 card into a free PCI slot, as described in the section "**Hardware Installation**" in Chapter 2, and switch your computer on again.
- During the booting process, Windows 95 will detect the PCI Velocity RS422/485, but will display it simply as a "PCI CARD", and you will briefly see a message box to this effect.

- Windows will then display the "Update Device Driver Wizard", which asks you to “insert any disk which came with the PCI card”. Insert the Windows 95 installation disk into an appropriate drive and click 'Next'.



- The Wizard should then display the following:



Opto Iso users, this entry will appear as:  
**PCI Opto Iso RS422/485 rev 2**

- Click **Finish**.
- A "Copying Files..." window should now appear. Click 'OK' when it asks you to insert the disk.

## Software Configuration

## PCI VELOCITY / OPTO ISO RS422/485

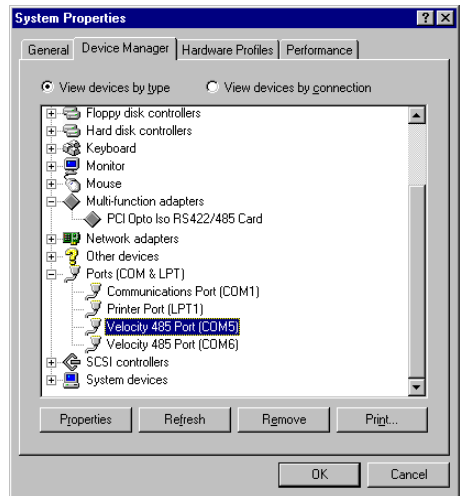
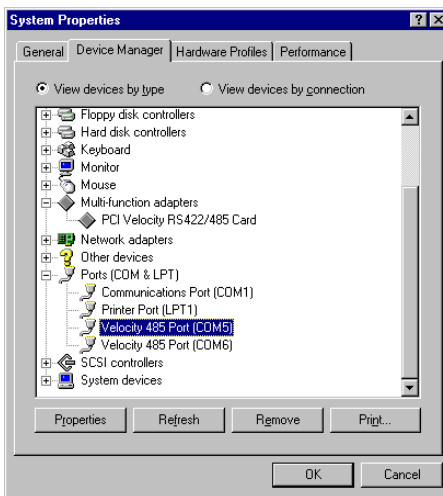
- After copying the file, Windows 95 will then detect each of the serial ports in turn and install them as communications ports.

When the "**Device Manager**" is viewed the PCI R422/485 card will appear under the "**Multi-function adapters**" branch as either PCI Velocity RS422/485 card or PCI Opto Iso RS422/485 (parent device). Also, two Velocity RS485 Ports will appear under the "**Ports (COM & LPT) branch**" (child device).

For most users who have 4 or less COM ports the new ports will appear as COM5 and COM6, as pictured below; for users with more than 5 COM ports the new ports will appear as the first available COM ports.

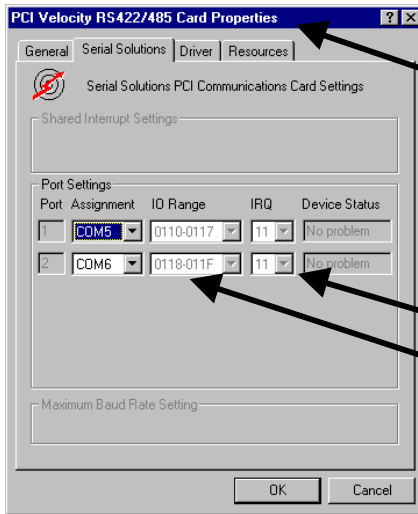
**PCI Velocity RS422/488 users:**

**PCI Opto Iso RS422/488 users:**



## PCI Velocity RS422/485 Card Settings In Windows 95 & 98.

- Select the PCI Velocity RS422/485 card from the "**Multi-Function Adapter**" entry in **Device Manager** serial and click on properties to view the cards general properties; clicking on the Serial Solutions tab produces:



Opto Iso users, this entry will appear as:  
**PCI Opto Iso RS422/485 Card Properties.**

The i/o address and interrupt are assigned to the card by the "Plug and play" system of the PC. These values CANNOT be changed with the current version of the driver.

In this window, the COM port assignment may be changed, simply by selecting a new COM port value from the pull down menu relevant to the port. However, COM port usage other than those for the PCI Velocity RS422/485 card itself are not checked, so it is advisable to first check which COM ports are in use - port availability can be checked by viewing the **Device Manager**:

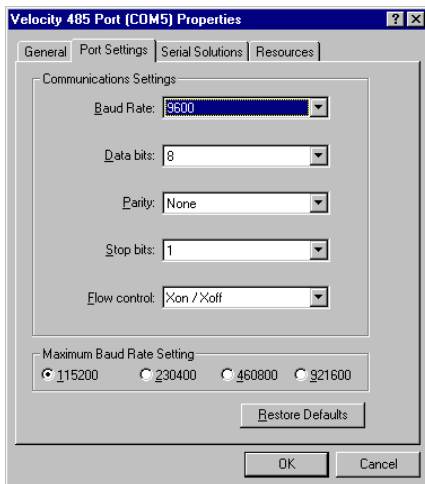


All COM ports present will be listed under the entry "**Ports (COM & LPT)**." The above screenshots indicates that COM2 - 4 and COM7 and above are not installed, and therefore may be used.

## PCI RS422/485 Port Settings In Windows 95 & 98.

Double clicking on a Velocity RS485 Port entry from the entry "**Ports (Com & LPT)**" branch in **Device Manager** will the display general properties window for the selected port (in this case COM5).

- Selecting the Port Settings tab produces:



Settings available in this window are:

1. **Baud Rate** - determines the baud rate at which the selected port operates, the maximum value available is dependant upon the Maximum Baud Rate Setting (see below.)
  2. **Data Bits.**
  3. **Parity.**
  4. **Stop Bits.**
  5. **Flow Control.**
  6. **Maximum Baud Rate Setting** - four values are available, which selects the maximum baud rate at which the port may operate. Table 3-1, below, indicates the ranges of baud rate values available at the Maximum Baud Rate Settings.
- } Change to suit remote device.

**Table 3-1 Maximum Baud Rate Settings.**

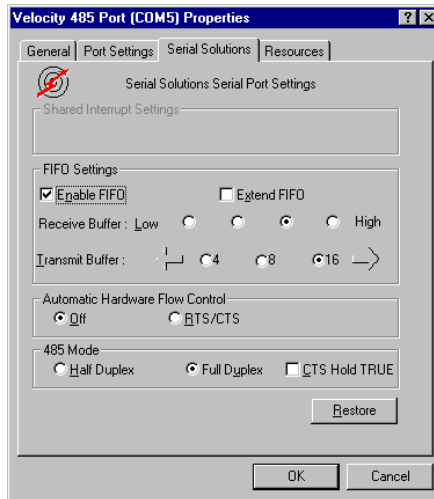
<b>Maximum Baud Rate</b>			
<b>115200</b>	<b>230400</b>	<b>460800</b>	<b>921600</b>
50	100	200	400
75	150	300	600
110	220	440	880
150	300	600	1200
300	600	1200	2400
600	1200	2400	4800
1200	2400	4800	9600
1800	3600	7200	1440
2000	4000	8000	16000
2400	4800	9600	19200
3600	7200	14400	28800
4800	9600	19200	38400
7200	14400	28800	57600
9600	19200	38400	76800
19200	38400	76800	153600
38400	76800	153600	230400
57600	115200	230400	460800
115200	230400	460800	921600

Selectable Baud Rates

**Note:** Many serial comms applications will not actually register the ports as running at baud rates of above 115200.

- 7. **Restore Defaults** - when clicked, resets the selected COM port to the following values:
  - Baud Rate: 9600
  - Data Bits: 8
  - Parity: None
  - Stop Bits: 1
  - Flow Control: Xon / Xoff
  - Maximum Baud Rate Setting: 115,200

- Clicking on the Serial Solutions tab will display:



Settings available in this window are:

### 1. FIFO Settings.

- **Enable FIFO** - turns the selected ports FIFO buffer on or off. It is strongly recommended that the FIFO for both ports is left enabled.
- **Extend FIFO** - when checked, extends the selected ports FIFO buffer from 16 to 64 bytes.
- **Receive Buffer** - These settings allow the selection of a receiver FIFO trigger setting. Selecting a low value will allow the interrupt to be serviced quicker, which is good for slow machines. If you have a fast machine, setting a high value will give you more time for multi-tasking operations.
- **Transmit Buffer** - These settings allow the selection of a transmitter FIFO trigger setting. Selecting a low value will send fewer data-bytes per interrupt, and this is recommended if you are communicating to a slower machine. Selecting a high value will send more data-bytes per interrupt, and will give more time for multi-tasking operations.

2. **Automatic Hardware Flow Control.** One of two options may be selected:
  - **Off** (Default) - This will turn off automatic flow control. (If you have no data transfer problems then selecting this option is fine.)
  - **RTS/CTS** - This will use the RTS and CTS lines for automatic hardware flow control.
  
3. **485 Mode** offers the options:
  - **Half Duplex / Full Duplex**(default) - are used in conjunction with the RS485 Multiplex Jumper Settings.  
**NOTE:** These software settings must match the RS485 Multiplex Jumper configuration, as described in the section "**RS485 Multiplex Jumper Settings**" in Chapter 2, to ensure accurate and error free data transmission.
  - **CTS Hold True**, determines whether the CTS handshake signal is INPUT from the external serial device or is permanently forced true on the card. The serial ports own RTS OUTPUT handshake signals are always taken out to the serial port connector.
  
4. **Restore** - when this button is clicked the settings in the current window will be reset to the default values of:

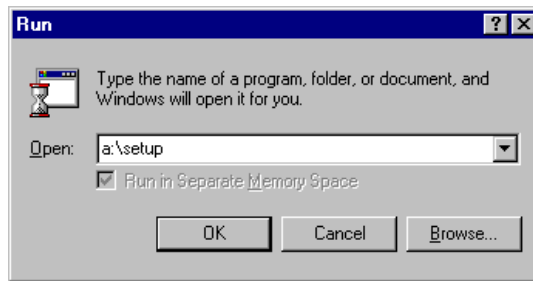
Enable FIFO:	On (Checked)
Extend FIFO:	Off (Unchecked)
Receive Buffer:	3 <sup>rd</sup> from left.
Transmit Buffer:	16
Automatic Hardware flow Control:	Off
485 Mode:	Full duplex.

## Configuring Ports In Microsoft Windows NT 4.0.

Microsoft Windows NT Provides built in support for 255 standard serial ports. To setup your PCI RS422/485 serial card you should follow these steps. Please note that to change any kind of hardware configuration under Windows NT you must be logged in as a user with Administrator level privileges, if you do not have these please contact your system administrator.

### Software Installation.

Insert the PCI Velocity RS422/485 into your PC, as described in chapter 2, and restart. Place the supplied floppy disk titled "Serial Solutions for Windows NT" in a suitable drive and from the Start Menu choose Run and enter a:\setup (where a: is the path to the floppy drive with the installation disk).



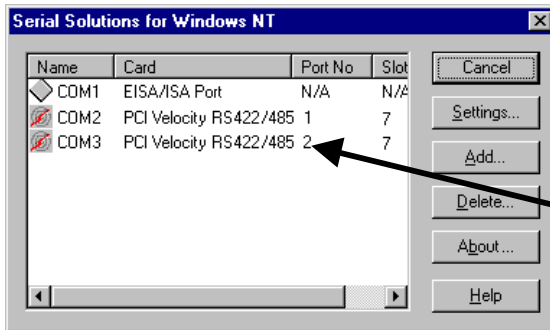
- InstallShield will then install the driver software automatically - it will then copy the necessary files and start itself. This automatically detects your new PCI serial card(s) and does not require any further system restarting.

**Examining Card Configuration.**

Go to Control Panel (Start/Settings/Control Panel) and double click on Serial Solutions PCI:



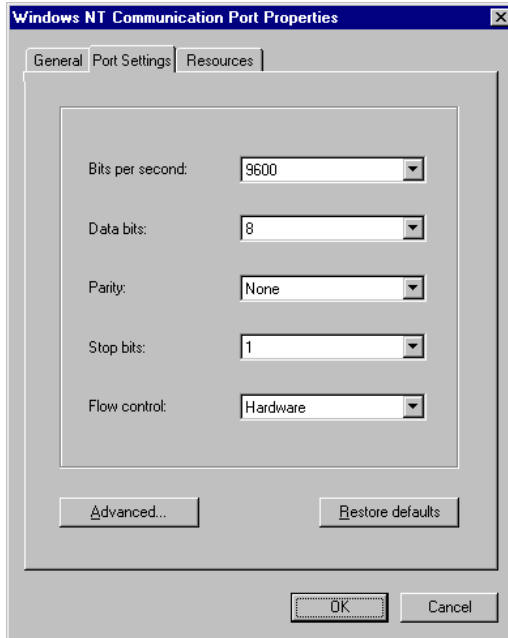
You will be presented with a Serial Solutions PCI Port Configuration window:



Opto Iso users, these entries under card will appear as:  
**PCI Opto RS422/485 Card**

## Configuring Ports.

To view the settings of a port, select it and click on settings, and then click on the resources tab:



Settings available in this window are:

Settings available in this window are:

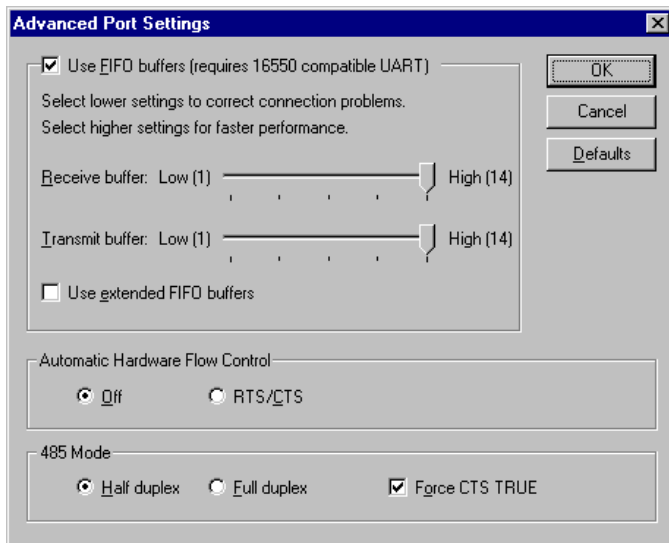
1. **Baud Rate** - determines the baud rate at which the selected port operates, the maximum value available is 921,600 (1 Megabaud.) **Note:** Many serial comms applications will not actually register the ports as running at baud rates of above 115200.
  2. **Data Bits.**
  3. **Parity.**
  4. **Stop Bits.**
  5. **Flow Control.**
  6. **Advanced** - see the section below, titled "Advanced Port Settings."
- } Change to suit remote device.

7. **Restore Defaults** - when clicked, resets the selected COM port to the following values:

Baud Rate:	9600
Data Bits:	8
Parity:	None
Stop Bits:	1
Flow Control:	Hardware

**Advanced Port Settings.**

When the **Advanced** button of Port Settings is selected the following dialogue is displayed:



Settings available in this window are:

1. **FIFO settings.**

- **Use FIFO Buffers** - turns the selected ports FIFO buffer on or off. It is strongly recommended that the FIFO for both ports is left enabled.

- **Receive Buffer** - These settings allow the selection of a receiver FIFO trigger setting. Selecting a low value will allow the interrupt to be serviced quicker, which is good for slow machines. If you have a fast machine, setting a high value will give you more time for multi-tasking operations.
  - **Transmit Buffer** - These settings allow the selection of a transmitter FIFO trigger setting. Selecting a low value will send fewer data-bytes per interrupt, and this is recommended if you are communicating to a slower machine. Selecting a high value will send more data-bytes per interrupt, and will give more time for multi-tasking operations.
  - **Use Extended FIFO Buffers** - when checked, extends the selected ports FIFO buffer from 16 to 64 bytes.
2. **Automatic Hardware Flow Control.** One of three options may be selected:
- **Off (Default)** - This will turn off automatic flow control. (If you have no data transfer problems then selecting this option is fine.)
  - **RTS/CTS** - This will use the RTS and CTS lines for automatic hardware flow control.
3. **485 Mode** offers the options:
- **Half Duplex / Full Duplex**(default) - are used in conjunction with the RS485 Multiplex Jumper Settings.
- NOTE:** These software settings must match the RS485 Multiplex Jumper configuration, as described in the section "**RS485 Multiplex Jumper Settings**" in Chapter 2, to ensure accurate and error free data transmission.

- **Force CTS True**, determines whether the CTS handshake signal is INPUT from the external serial device or is permanently forced true on the card. The serial ports own RTS OUTPUT handshake signals are always taken out to the serial port connector.
4. **Defaults** - When clicked this button resets the advanced properties to the followed settings:

Use FIFO Buffers:	On (checked)
Transmit Buffers:	1
Receive Buffers:	8
Use Extended FIFO:	Off (Unchecked)
Automatic Hardware	
Flow Control:	Off
485 Mode:	Full Duplex

### **Uninstalling Serial Solutions PCI.**

To uninstall Serial Solutions PCI:

- From Control Panel, open the Add/Remove Programs applet, then close the Control Panel.
- Select from the list Serial Solutions PCI.
- Click the Add/Remove button.

Windows NT will then uninstall the Serial Solutions PCI applet without the need for restarting.

## Configuring Ports In Windows 3.x

The Windows 3.x installation procedure consists of two steps after the PCI RS422/485 card is inserted:

1. Determining the resources that the PCI RS422/485 card has claimed.
2. Informing Windows 3.x of those resources.

### Determining PCI RS422/485 Resources.

- Insert the card into a PC, as described in Chapter 2.
- Run BBCARDS.EXE, from the supplied DOS utility disk titled "Utility Disk" by typing the following:

```
A:\PCI\BBCARDS
```

Where A:\ is the drive containing the supplied disk.

BBCARDS.EXE will return a string that looks similar to the following (values contained in the string may differ in individual PC's due to resource availability):

#### **Velocity users:**

```
card 1 is on bus 0, device 16, function 0
Card ID=5, revision 2: Dual Velocity RS422/485
interrupt line 11 has been assigned
2 sets of 16550-compatible registers are at I/O address 0140
Baud clock control is at I/O address 02d0
Write 0xf6 for /8 (default), 0xf2 for /4, 0xd6 for /2, 0xd2 for /1.
```

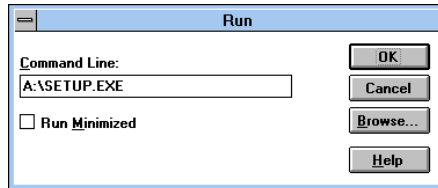
#### **Opto Iso users:**

```
card 1 is on bus 0, device 16, function 0
Card ID=6, revision 2: Opto Dual RS422/485
interrupt line 11 has been assigned
2 sets of 16550-compatible registers are at I/O address 0140
Baud clock control is at I/O address 02d0
Write 0xf6 for /8 (default), 0xf2 for /4, 0xd6 for /2, 0xd2 for /1.
```

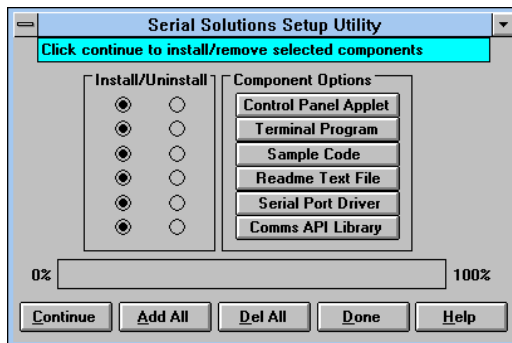
- Note down IRQ and I/O address, which in this case are:  
The IRQ = 11  
The I/O address = 0140

**Windows 3.x Software Installation.**

Place the supplied Serial Solutions for Windows 3.x disk in a suitable drive. From File Manager choose 'Run' and enter a:\setup (where a: is the path to the floppy drive with the installation disk).



- Click OK, the Setup Program Main Screen is displayed:



By default, all component options will be installed, selecting the "Del All" button will select all installed components for deletion and "Add All" chooses all uninstalled components for installation; options may not be changed when the components are installed. For further details on the Component Options consult the README.TXT file on the supplied disk.

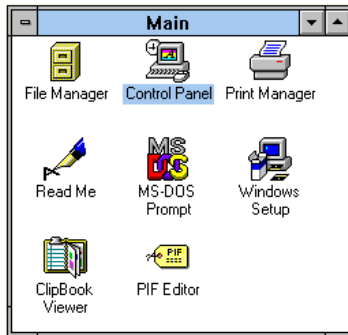
If only logical ports COM1 to COM9 are to be used then de-select the Comms API library option in the "Install" column. This library is only necessary to allow the use of logical ports greater than COM9 e.g. COM10, COM11 etc.

- When you have made your choice of Component Options click **Continue** and when the setup program has finished select the **Done** button.

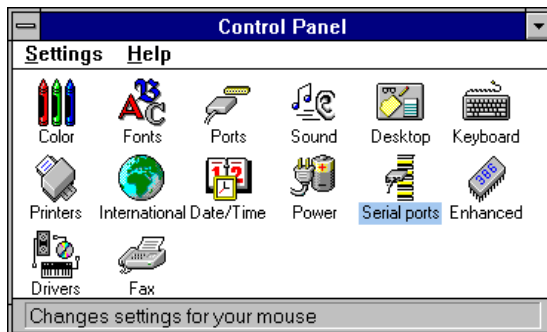
**Note:** If the Serial Port driver options has been selected, after the setup program has finished, Windows will display a restart message - answer **Yes** and Serial Solutions will be ready to run upon Windows restarting.

### Serial Port Installation.

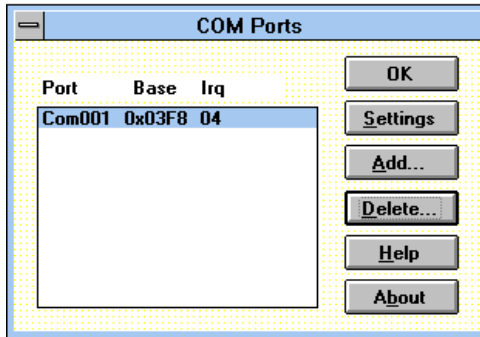
- From **Main**, select **Control Panel**:



- Click on **Serial Ports**:

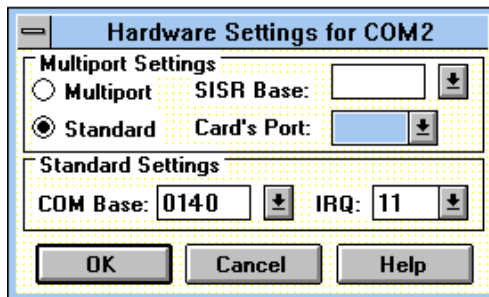


The following dialogue will be displayed:



To add a COM port:

- Click on the **add** button and a Window similar to the following will be displayed:



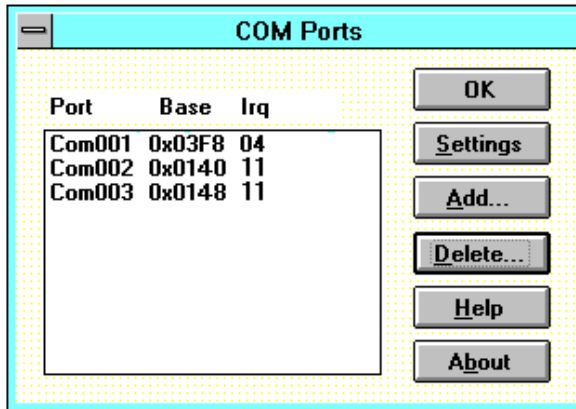
- In **Standard Settings**:
  - In the COM Base field, enter the value 0140.
 

**Note:** COM ports are defined with an i/o address range, which in this case, begins at 0140 and all subsequent ports have an i/o address that is 8 higher than the previous. **i.e.** if COM2 has an address of 0140h, then COM3 has an address of 0148h.
  - In the IRQ field, enter the value 11.

**Note:** The values used in the above section were those returned by the BBCARDS program, as described in the above section.

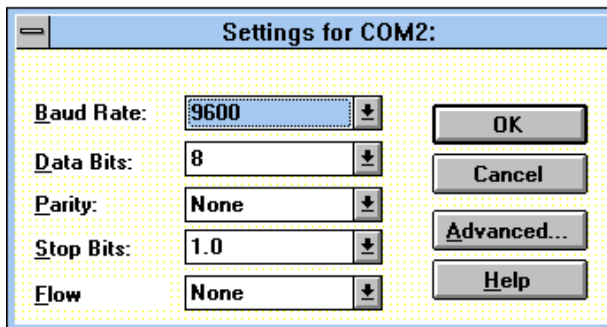
When you have finished, click on **OK**. A restart message will be displayed; to save time only restart when both ports have been added and correctly configured.

- Repeat the above process to add the second COM port of the PCI RS422/485, the COM base will be **0148**; the IRQ value will remain the same. After adding the remaining COM port the COM Ports Window will look similar to the following:



### Configuring The COM Ports.

- From the COM Ports window choose the port that you wish to configure and click on **Settings** - the following dialogue will be displayed:



**Note:** A port that has been added has the default values of:

Baud Rate:	9600
Data Bits:	8
Parity:	None
stop Bits:	1.0
Flow:	None

Change the communications Settings in the COM Ports to match the baud rate, parity settings etc. of the remote serial device.

### **Deleting Ports in Windows.**

The **Delete** button can be used to discard the entries of ports that have been removed from the system.

Note. Never try to leave out a serial port number when using the delete button, because Windows may automatically shift serial port numbers which results in a mis-match of settings in the Serial Ports Applet (COM1-COM4 only).

### **Restarting Windows.**

Whenever certain values have been entered or changed in the hardware settings window, a message prompting to restart Windows will appear. Only after having made ALL the necessary changes restart Windows so that the new settings come into effect.

## Configuring Ports In DOS.

The DOS installation procedure consists of two steps after the PCI RS422/485 card is inserted:

1. Determining the resources that the PCI RS422/485 has claimed.
2. Informing the Serial Solutions DOS device driver of those resources.

### Determining PCI RS422/485 Resources.

- Insert card into PC, as described in Chapter 2.
- Run BBCARDS.EXE, from the supplied DOS utility disk titled "Utility Disk" by typing the following:

```
A:\PCI\BBCARDS
```

Where A:\ is the drive containing the supplied disk.

BBCARDS.EXE will return a string that looks similar to the following (values contained in the string may differ in individual PC's due to resource availability):

#### **Velocity users:**

```
card 1 is on bus 0, device 16, function 0
Card ID=5, revision 2: Dual Velocity RS422/485
interrupt line 11 has been assigned
2 sets of 16550-compatible registers are at I/O address 0140
Baud clock control is at I/O address 02d0
Write 0xf6 for /8 (default), 0xf2 for /4, 0xd6 for /2, 0xd2 for /1.
```

#### **Opto Iso users:**

```
card 1 is on bus 0, device 16, function 0
Card ID=6, revision 2: Opto Dual RS422/485
interrupt line 11 has been assigned
2 sets of 16550-compatible registers are at I/O address 0140
Baud clock control is at I/O address 02d0
Write 0xf6 for /8 (default), 0xf2 for /4, 0xd6 for /2, 0xd2 for /1.
```

- Note down IRQ and I/O which in this case:

The IRQ = 11

The I/O address = 0140

**NEWCOM.SYS Parameters.**

The NewCOM.SYS device driver included with the PCI RS422/485 driver software is used to set up the card in DOS and has the following syntax:

*NEWCOM.SYS /A port address, /I IRQ,range /B number buffer /S buffer /H hardware handshake*

Where */A port address* specifies COM port number followed by a hexadecimal address in the form */Ax,y* where *x* is COM port range and *y* is I/O address.

*/I IRQ, range* specifies card interrupt and COM port range. The COM port range specifies the COM port(s). Range may be a single port OR a range of ports.

*/B number buffer* is used to set the number of pairs of buffers to be allocated to ports and is a decimal number in the range 1-maxport.

*/S buffer* Set size of all buffers in bytes, *buffer* is rounded to the nearest power of 2 and must be a decimal number in the range 32 to 32768. For any serial port opened two buffers of size *buffer* are allocated, one for input and the other for output.

*/H hardware handshake* selects which hardware handshake type to use on the specified ports. This is used in the following manner: */H range, hs* where *range* specifies the COM port or ports and *hs* selects handshake type. Handshake types available are:

Type 0 RS232 DTR/CTS - The PC only transmits when CTS is input true. When the PC is able to receive its sets DTR output true. The DSR and DCD inputs are ignored. The RTS output line

is set true just in case the external serial device needs a true signal.

- Type 1 RS422 RTS/CTS - The PC only transmits when CTS is input true. When the PC is able to receive its sets RTS output true. The DSR and DCD inputs are ignored. The DTR output line is set true just in case the external serial device needs a true signal.
- Type 2 RS485 Half duplex - Before any data is sent the PC sets RTS true, after the last byte in the buffer has been sent the PC sets RTS false. RTS is used as a transmit gating control. The CTS, DSR and DCD inputs are ignored. The DTR output line is set true just in case the external serial device needs a true signal.
- Type 3 RS485 Send only - This is a half duplex, transmit only handshake. The PC transmits whenever it wishes, it cannot receive any data. The CTS, DSR and DCD inputs are ignored. The RTS output line is set true just in case the external serial device needs a true signal.
- Type 4 3 Wire Handshake - Really no handshake at all since the PC transmits irrespective of the handshake lines. The 3 wires are TxD, RxD and Ground, no other lines are required. Thus the CTS, DSR and DCD inputs are ignored. The RTS and DTR output lines are set true just in case the external serial device needs a true signal.

**Note:** If hardware handshaking is not specified in the NEWCOM.SYS parameters, type 4, 3 Wire Handshake is selected automatically.

## **Configuring And Installing NEWCOM.SYS**

To load the Serial Solutions for DOS device driver an entry needs to be added to the CONFIG.SYS file. Any simple text editor, EDIT for example, can edit the CONFIG.SYS file for example. The installation procedure given below is for a PCI RS422/485 as COM 5 - COM6.

The parameter required by the NEWCOM.SYS driver are those returned by the BBCARDS.EXE application earlier. A brief explanation for the parameters required by NEWCOM.SYS follows:

### **Port Address.**

/A5-6,0140

COM ports 5 and 6 are defined, with an i/o address range that begins at 0140h with the next port having an i/o address that is 8 higher than the previous. **i.e.** COM5 has an address of 0140h, therefore COM6 will have an address of 0148h.

### **IRQ, Range.**

/I 11,5-6

11 is the IRQ and since the COM port range is COM5 - COM6 range is entered as 5-6.

### **Number Buffer.**

/B6

Six buffers are defined, though only four ports are in use - this is because buffers in DOS are assigned in a sequential order from COM1. Since the PCI Velocity RS422/485 has been assigned COM port values of 5 to 6, all preceding COM ports, must have buffers assigned to them also.

**Buffer Size.**

/S512

Buffer size set to 512 bytes.

**Hardware Handshaking.**

/H,4

Type 4, 3 Wire Handshake selected for all ports. Type 4, 3 Wire Handshake selected for all ports.

**Modifying Command Line Parameters.**

When "assembled" the NEWCOM.SYS command line looks like...

```
DEVICE=NEWCOM.SYS /A5-6,0140 /I 11,5-6 /B8 /S 512 /H,4
```

...and should be entered into the CONFIG.SYS file. Once you are sure that these parameters have been entered correctly, restart your PC and your PCI RS422/485 should be ready to use immediately. Sample terminal applications are provided on "Serial Solutions Disk 1 & 2" enabling communications to be established to your peripherals quickly and easily.

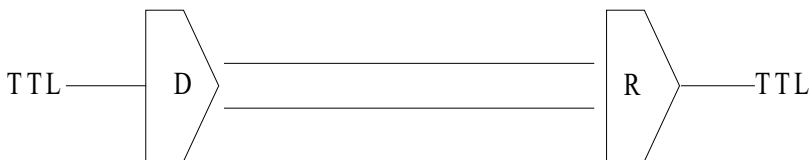
## Chapter 4

# ADDITIONAL RS422/485 OPERATION

### The RS422 Standard.

The RS422 standard defines a serial communications standard. RS422 is a high speed and/or long distance data transmission. Each signal is carried by a pair of wires and is thus a differential data transmission system. Over distances up to 40 feet the maximum data rate is 10 Megabits per second, and for distances up to 4000 feet the maximum data rate is 100 Kilobytes per second. A 120-Ohm resistor should be used to terminate the receiving end of the line. It is generally used between one transmitter receiver pair, but each output can drive up to 10 receivers.

RS422 Standard	
1 Driver up to 10 Receivers	
Line Length	Max Data Rate
40 Feet = 12m	10 Mbits/sec
400 Feet = 122m	1 Mbits/sec
4000 Feet = 1219m	100 Kbits/sec

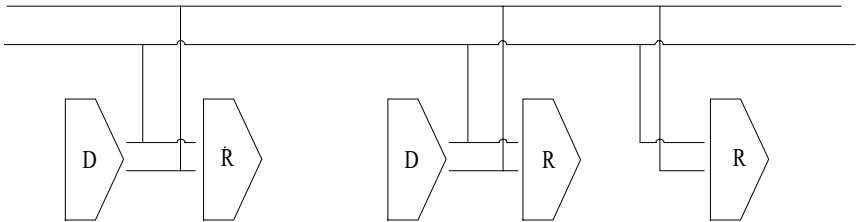


### The RS485 Standard.

The RS485 standard is similar to the RS422 standard upon which it is based. The main difference is that up to 32 transmitter receiver pairs may be present on the line at one time. A 120-Ohm resistor should be used to terminate either end of the main line. If

more than one device may transmit data, the RTS line is used as transmit enable signal, so preventing contention between talkers.

RS485 Standard	
Up to 32 Driver/Receiver Pairs	
Line Length	Max Data Rate
40 Feet = 12m	10 Mbits/sec
400 Feet = 122m	1 Mbits/sec
4000 Feet = 1219m	100 Kbits/sec



### Terminating Impedance's.

RS422 and RS485 lines should be terminated at the end of the main branch of the RECEIVER, in the cables characteristic impedance. These terminating impedance's stop echoes caused by the serial data being reflected back at the cable ends. It is not necessary to terminate the transmitter end of the twisted pair.

The AT Dual Port RS422/485, Opto Isolated AT Dual Port RS422/485 and AT Velocity RS422/485 cards have the correct 120 Ohm (nominal) terminating resistors for the RXD twisted pair line and the CTS twisted pair line fitted on the RS422/485 card for both the serial ports on the card.

**There is no need to add any more at the PC end.**

The terminating impedance's shown later in the wiring diagrams of Figure 4-1, Figure 4-2, Figure 4-4 & Figure 4-6 are automatically provided by the on board resistors and do not have to be added by the user.

### **Fail Safe Open Circuit Detection.**

Open circuit is when there are no drivers on the circuit. This occurs by design in party line multi driver/receiver systems and unintentionally when the twisted pair line is accidentally cut or disconnected or the transmitting device fails. In RS485 party line systems there are extended periods of time when none of the many possible talkers are gated onto the bus. This is known as the line idle state and occurs when all the driver outputs are in the high impedance state. The lines float, perhaps being pulled to the high or low state by noise or other voltages on the line.

Without fail safe open circuit detection false start bits are detected by the receivers, either corrupting good communications or causing noise to masquerade as good data.

The on board fail safe open circuit detection causes the receiver to go to a known, pre-determined state and prevents false start bits and bad data being detected during open circuits.

### **Fail Safe Short Circuit Protection.**

Short circuits are when the two lines of a twisted pair are connected together. This occurs due to either accidental damage to the cable or due to failure of one or more transmitter/receivers on the line. The short circuit condition is dangerous since damage to the receiver may occur and communication may be corrupted or prevented.

The on board fail safe short circuit detection prevents the line impedance from going to zero and thus protects the inputs of receivers and the outputs of drivers.

### **RS422 Operation.**

Generally, in RS422 systems all 8 signal lines from the 9 pin D connector participate in the data transfer sequence, thus 4 twisted pair cables are used. One twisted pair carries the TXD data outwards, one pair brings the RXD data inward, another pair carries the RTS handshake outwards and the fourth pair brings the CTS handshake inwards. There is no need to carry the ground from one device to another.

This RS422 arrangement allows data to be transmitted and received simultaneously since each signal has its own data cable pair. In addition, the receiver can set RTS true so telling the transmitter on its CTS input that the receiver is ready to accept data. In this way, no data will ever be transmitted when the receiver is unable to accept it, due to a full input buffer etc. And so no data will be lost.

**RS422 Serial Port Cables.**

Use screened twisted pair Belden cable 9729 and 9829, L type 2493 and 2919 or IBM Part No 4716748 cable to make the RS422 connection. Unscreened Belden type 8795 may also be used in less noisy environments.

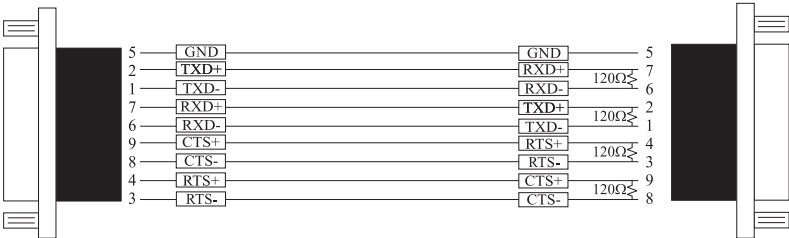
The on board resistor networks terminate the receiving end of the twisted pair cable in its characteristic impedance.

**Figure 4-1. Serial Port 1 To Other PC Cable.**

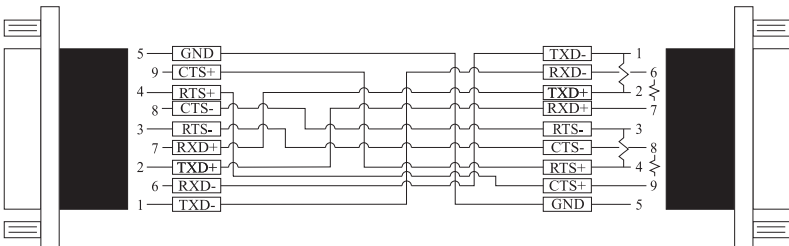
SERIAL PORT 1 Side  
9 Pin Female D Connector

Other PC SERIAL PORT Side.  
9 Pin Female D Connector

SCHEMATIC REPRESENTATION:



ACTUAL REPRESENTATION:



**Note:**

- i.) Receiver ends terminated in characteristic impedance ONBOARD resistor networks.
- ii.) USE BELDEN TYPE 9729 etc. see above.
- iii.) RS485 Gating & Multiplex Jumpers as Factory Set.

**RS485 Operation.**

The RS485 standard is intended for up to 32 driver receiver pairs on the bus. The line drivers used in the Serial Solutions RS422/485 card are designed to work correctly in both RS422 and RS485 systems. The main difference therefore is in how the system is implemented. Though the card uses a 9 pin D connector, in general, not all the lines are used for RS485 systems. The RTS+/- and CTS+/- lines, though driven by the card, are usually not connected. In two wire, Half-Duplex configurations the TXD+ line is connected to the RXD+ whilst the TXD- line is connected to the RXD-, only one pair of twisted wire cable is used in RS485 Half Duplex communications.

The hardware handshaking performed by the CTS+/- and RTS+/- lines in RS422 systems are handled by a software protocol in RS485 systems. In situations where more than one device may transmit data on the shared data line, each cards RTS line is used as a gating signal to enable the TXD driver only when that card needs to transmit data, i.e. set TXD GATE or AUTO jumper. This mechanism prevents bus contention caused by multiple transmitters holding the line in opposing states. Revision 3 and higher versions of this card have a facility which automatically “gates” the RTS line, thus enabling the transmitter independently of any software. This “Auto gating” is described in more detail in the previous 485 half duplex section

The three wiring schemes given described below are: -

- i.) RS485 One Talker Many Listeners (HALF DUPLEX)
- ii.) RS485 Many Talkers Many Listeners (HALF DUPLEX.)
- iii.) RS485 Many Talkers Many Listeners (FULL DUPLEX.)

## RS485 Cable.

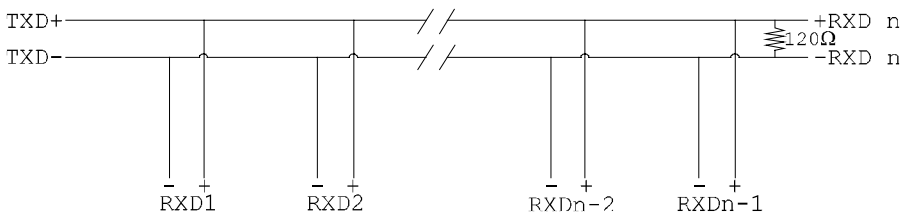
For best noise immunity use twisted pair cables to make the RS485 connection. In Half Duplex wiring only 1 twisted cable pair is needed. Two twisted pair cables are needed for Full Duplex communications.

Use screened twisted pair Belden cable 9729 and 9829, UL type 2493 and 2919 or IBM Part No 4716748 cable to make the RS485 connection. Terminate the twisted pair cable at either end in its characteristic impedance, which for the Belden 9729 cable is 120 Ohms. Unscreened Belden type 8795 may also be used in less noisy environments.

## RS485 One Talker - Many Listeners, Half Duplex.

There are several schemes for connecting RS485 devices depending on the characteristics of the system. In many cases there will be only one device, which can transmit, data and all the others simply listen to it. This scheme is used for theatrical lighting intensity control in the DMX512 standard. This is shown in Figure 4-2, below. For the talker the RS485 TXD GATE jumper should remain in the factory set position, i.e. transmitter is always enabled. There is NO multiplexing of the TXD and RXD lines. Data is only flowing one way, from PC outwards, and is thus a Half-Duplex configuration, only one twisted pair cable is needed.

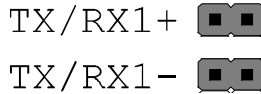
**Figure 4-2. RS485 1 Talker Many Listeners.**



**Note:** The Receiver end of MAIN line terminated in characteristic impedance by ONBOARD resistor networks, stubs off the main not terminated.

In the above scheme one RS485 device is talk only, it transmits data but it does not receive any. The other RS485 devices are receive only, they do not transmit any data at all. Figure 4-3 gives the RS485 Gating jumper settings.

**Figure 4-3 Half Duplex Settings of RS485 Multiplex**

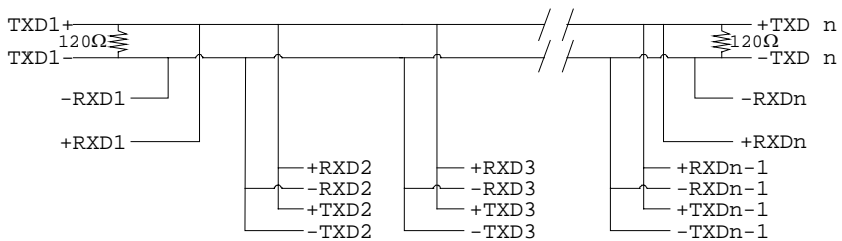


- Both jumpers shorted, causing the RXD- & TXD- and the RXD+ & TXD+ signals to short together at the 9-pin connector.

**RS485 Many Talkers- Many Listeners, Half Duplex.**

Another popular RS485 layout is for multiple talkers and multiple listeners. This is shown in Figure 4-4, below. This is also known as "party line" transmission. It is imperative to have some method of preventing two devices trying to drive the data lines at the same time. The normal method is to use the RTS line as a talk enable. The RTS line should go true immediately prior to the data transmission and go false immediately after the last byte in the stream is sent. See Figure 4-3 for jumper settings.

**Figure 4-4. RS485 Many Talkers & Listeners. Half Duplex**



**Note:** BOTH ends of MAIN line terminated in characteristic impedance, stubs off main line not impedance, since both ends receive. The twisted pair ends are wired to both RXD+ & TXD+ and RXD- & TXD- at each RS485 device!

**RS485 Many Talkers- Many Listeners, Full Duplex.**

The RS485 many talkers, many listeners, Full Duplex system can be used when all the RS485 devices have separate Transmit and Receive channels. There is NO multiplexing of the TXD and RXD signals on the same device. This system is especially useful when there is no flow control available on the PC, usually due to the use of a third party communications program that prevents the use of the RTS signal as a "transmit enable" control, via the TXD GATE jumper. It can be used in the following situations:-

- a) The PC is connected to only ONE RS485 device.
- b) The PC is communicating with several RS485 devices that are each able to recognise and respond to their own unique address.

The RS485 devices only drive their TXD lines when they are responding to requests from the PC to send data. In effect, the RS485 device's address and the command it receives is used to control access to the devices TXD channel.

This is a Full Duplex system. Two twisted pair cables are required. One twisted pair, is the PC's TXD channel, it carries the data sent from the PC's TXD outputs to the RXD inputs of each of the RS485 devices. The second twisted pair, is the Devices TXD channel, it carries the data sent from each of the devices' TXD outputs to the RXD inputs of the PC.

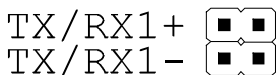
The advantages of this system are great, since no new communications software is needed, and the PC can talk and listen at the same time. In effect the handshaking is performed by the intelligence of the RS485 devices attached to the PC.

When wired as in Figure 4-6 below, the PC can transmit data at any time and all the RS485 devices #1 to #n simultaneously receives it.

Only one of the RS485 devices may talk, i.e. transmit data, at any one time. Each RS485 device recognises commands and data addressed to it, it only talks when the PC commands it to do so. When the RS485 device receives the command to talk from the PC, it gates its TXD drivers on, sends the data down the device TXD channel, and disables its TXD drivers. The other RS485 devices

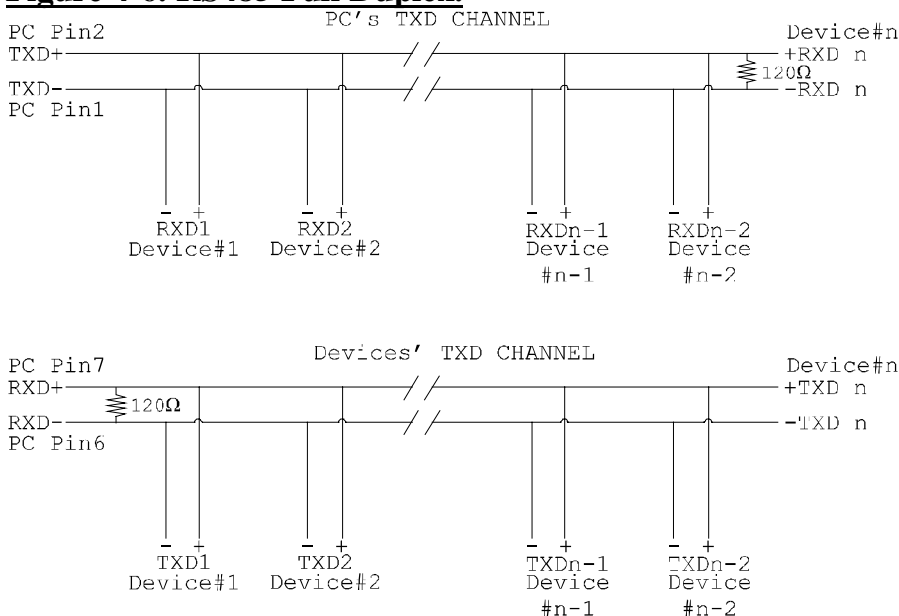
remain in the receive only mode when they are not being addressed, they do not transmit any data at all. Figure 4-5 gives the jumper settings for the serial card in the RS485 Full Duplex mode.

**Figure 4-5. RS485 Jumpers, Full Duplex.**



- Both jumpers left unconnected (not shorted).

**Figure 4-6. RS485 Full Duplex.**



**Note:** The receiver end of MAIN line terminated in characteristic impedance, stubs off the main not terminated.

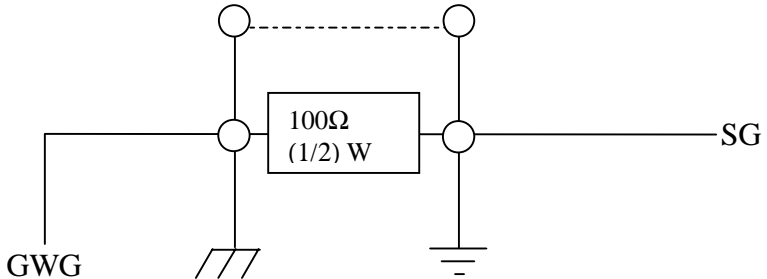
**Optional Grounding Arrangements.**

Proper operation of the cable circuit, according to TIA EIA: 485 A (1995) requires that the cable ground shield is not connected directly to the equipment ground shield. A current limiting resistor should be used in series with the shield to avoid possible large

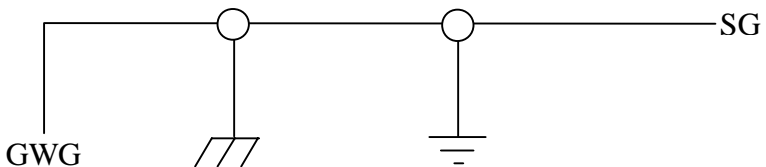
current flow due to differences in ground potential. This can be done by any one of the methods shown in Figure 4-7, below.



### **Figure 4-7 - Optional Grounding Arrangements For A PCI RS422/485 Card.**

#### **Configuration A)**



#### **Configuration B)**



SG	=	Signal Ground Interchange circuit.
GWG	=	Green wire ground of power system.
	=	Protective ground of frame ground.
	=	Circuit ground or circuit

**Configuration A)** The circuit common of the equipment is connected to protective ground, at one point only by a 100 Ω, ±20% resistor with a power dissipation rating of 1/2W. An additional provision may be made for the resistor to be bypassed

with a strap to connect signal common and protective ground directly together when specific installation conditions necessitate.

**Configuration B)** The circuit common shall be connected directly to protective ground. The same configuration need not be used at both ends of an interconnection; however, care should be exercised to prevent establishment of ground loops carrying high currents. (Note: Under certain ground conditions in configuration A, above, high ground currents may cause the resistor to fail; therefore, a provision should be made for inspection and replacement of the resistor.)

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## VELOCITY SERIAL RANGE

1 Megabaud serial comms



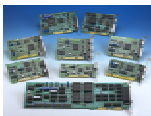
AT VELOCITY RS232  
VELOCITY RS422/485

## PCI SERIAL RANGE



PCI RS232 2 PORT  
PCI RS232 4 PORT  
PCI RS232 8 PORT  
PCI VELOCITY RS422/485  
PCI VELOCITY RS232  
PCI OPTO DUAL RS422/485

## STANDARD SERIAL RANGE



AT TWIN 9 RS232  
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AT 3 PORT RS232  
AT LPT RS232  
AT OPTO DUAL RS232  
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AT DUAL RS422/485  
AT QUAD RS422/485  
AT OPTO DUAL RS422/485

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PC OPTO DIO48D

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