

Pulse counters, electronic

LED pulse counters	Adding (DC)	Codix 520
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The Codix 520 is a simple voltage powered pulse counter for fast and slow count pulses, with 6-digit LED display, for NPN / PNP input signals.



DC 10 ... 30V Power supply	000000 DIN 48 x 24 DIN front bezel	-20° + 65° Temperature range	IP65 High protection level	PROG Menu-driven programming	GLOVES Operation with gloves	PNP/NPN Input type	max. 60 kHz Pulse counter/Totaliser
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Powerful

- Fast count input – input frequency max. 60 kHz
- Robust housing – IP65 protected
- Very bright LED display, 8 mm high
- Simple totalising and quantity counter
 - single channel count input and reset input
 - programmable for positive (PNP) or OV (NPN) switching input pulses
 - fast count input with an input frequency of max. 60 kHz, can be damped to 30 Hz for mechanical contacts
- Short start-up time – detects input pulses just 16 msec after being switched on => no pulses are lost with a simultaneous motor start-up

User-friendly

- Large keys – can also be operated when wearing gloves
- Simple uniform menu-driven programming and operation – possible to enter the programming also during operation with a confirmation prompt
- Programmable decimal point, can be set from 0.0 to 0.000
- Manual or electrical reset – tamper-proof due to lockable reset function
- As an alternative to the HTL inputs, devices are available with a 4 ... 30 V DC input level, for use as parallel displays to PLCs

Order code

6.520 . 012 . 3X0
a

a Input switching level
0 = Standard (HTL) ¹⁾
A = 4 ... 30 V DC

Delivery specification

- Counter
- Mounting clip
- Gasket
- Instruction manual, multilingual

- Front bezel for screw mounting (T008181)
56 x 40 mm [2.20 x 1.57"], panel cut-out 50 x 25 mm [1.97 x 0.98"]
- Front bezel for clip mounting (T008180)
53 x 28 mm [2.09 x 1.10"], panel cut-out 50 x 25 mm [1.97 x 0.98"]

¹⁾ Stock types

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Accessories	Dimensions in mm [inch]	Order-No.
Adapter front bezel, 72 x 36 [2.83 x 1.42]	For cut-out 68 x 33 [2.68 x 1.30] to cut-out 45 x 22.2 [1.77 x 0.87], for counters 48 x 24 [1.89 x 0.94], as set black and silver anodised	162704 Set
Adapter front bezel, 48 x 48 [1.89 x 1.89]	For cut-out 45 x 45 [1.77 x 1.77] to cut-out 45 x 22.2 [1.77 x 0.87], with clip mounting for counters 48 x 24 [1.89 x 0.94] black	T008883
Adapter front bezel, 60 x 50 [2.36 x 1.97]	For cut-out 54 x 29 [2.13 x 1.14] to cut-out 45 x 22.2 [1.77 x 0.87], with screw mounting and gasket for counters 48 x 24 [1.89 x 0.94] black	N003001
Transparent cover, lockable, IP65	For cut-out 54 x 29 [2.13 x 1.14], for screw mounting to front bezel F1B or adapter front bezel N003001, for counters with cut-out 50 x 25 [1.97 x 0.98] or 45 x 22.2 [1.77 x 0.87]	N003002
Sealing cover type K1, IP65	Suitable for front bezel 60 x 50 [2.36 x 1.97], for screw mounting of electromech. counters and via adapter front bezel N003001 for counters 48 x 24 [1.89 x 0.94]	G008301
Mounting frame with cut-out 50 x 25 [2.36 x 1.97] via separate adapter also for 45 x 22.2 [1.77 x 0.87]	For snap-on mounting on 35 [1.38] top-hat DIN rail, for counters 53 x 28 [2.09 x 1.10] and via separate adapter (T008180) for counters 48 x 24 [1.89 x 0.94] chromated	G300004

Suitable gaskets as well as further accessories can be found in the accessories section or in the accessories area of our website at: www.kuebler.com/accessories.

Technical data

General technical data	
Display	6 digits, red 7 segment LED display; 8 mm [0.32"] high
Data backup	EEPROM
Operating temperature	10 ... 26 V DC -20°C ... +65°C [-4°F ... +149°F] > 26 ... 30 V DC -20°C ... +55°C [-4°F ... +131°F] (non-condensing)
Storage temperature	-25°C ... +70°C [-13°F ... +158°F]

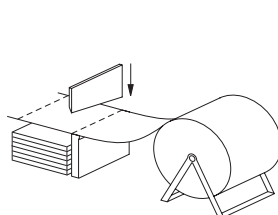
Electrical characteristics	
Power supply	10 ... 30 V DC, with integrated reverse polarity protection
Current consumption	max. 45 mA
EMC	Emitted interference EN 55011 class B Immunity to interference EN 61000-6-2

Mechanical characteristics	
Housing	front panel mount 48x24 mm [1.89 x 0.94"] acc. to DIN 43700; RAL 7021, dark grey
Protection	IP65 (front side)
Weight	approx. 50 g [1.76 oz]

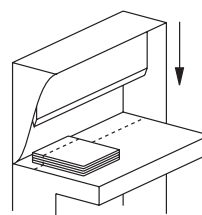
Inputs	
Polarity of inputs	programmable, NPN or PNP for all inputs
Input resistance	approx. 5 kΩ
Counting frequency	max. 60 kHz, can be damped to 30 Hz
Minimum pulse duration of the reset input	5 ms
Input switching level (HTL)	LOW 0 ... 0.2 x U _B (V DC) HIGH 0.6 x U _B ... 30 V DC
Input switching level at 4 ... 30 V DC	LOW 0 ... 2 V DC HIGH 4 ... 30 V DC

Applications for pulse counters / totalisers

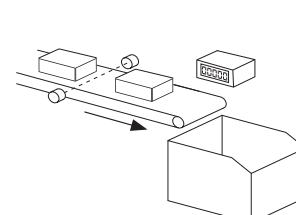
- Simple count tasks such as quantity and piece counting
- Accessories, OEM equipment or retrofitting to production machines
- Piece counting on die cutters, presses, extruders, woodworking machines, drilling machines, pick-and-place machines, guillotines, special-purpose vehicles etc.



Piece-counting



Number of cuts

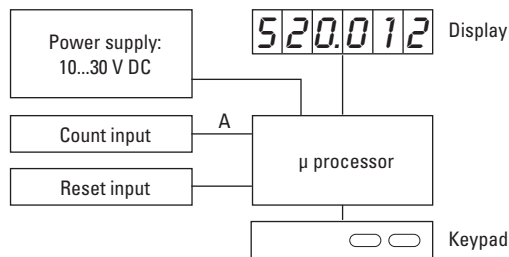


Piece-counting on conveyor

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Block diagram

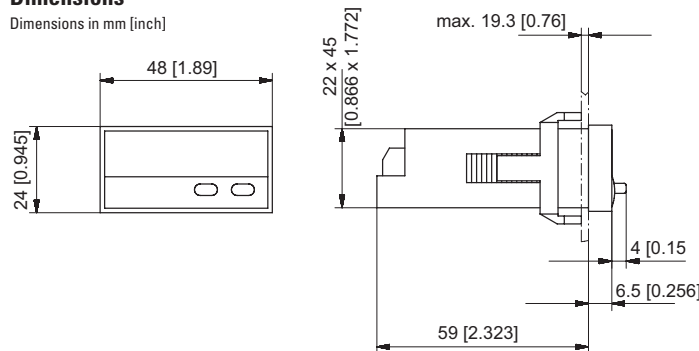


Terminal assignment

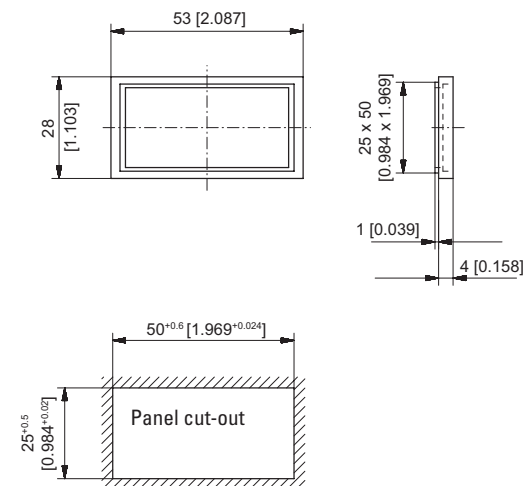
1	2	3	4	5	PIN without optocoupler
					10 ... 30 V DC
					0 V GND
					INP
					–
					Reset

Dimensions

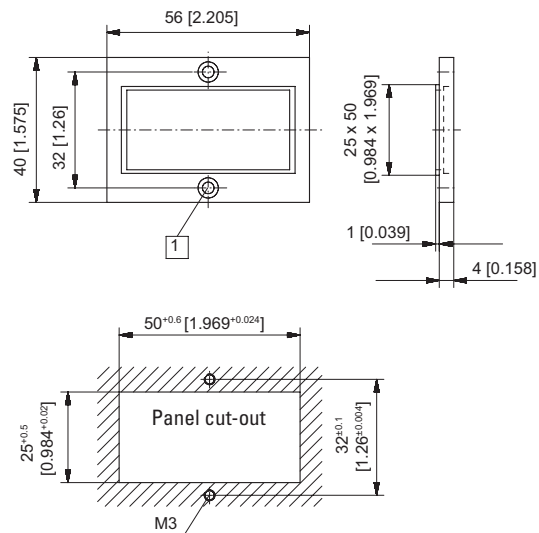
Dimensions in mm [inch]



Front bezel for clip mounting (included in delivery)



Front bezel for screw mounting (included in delivery)



① Countersinking Af3, DIN 74