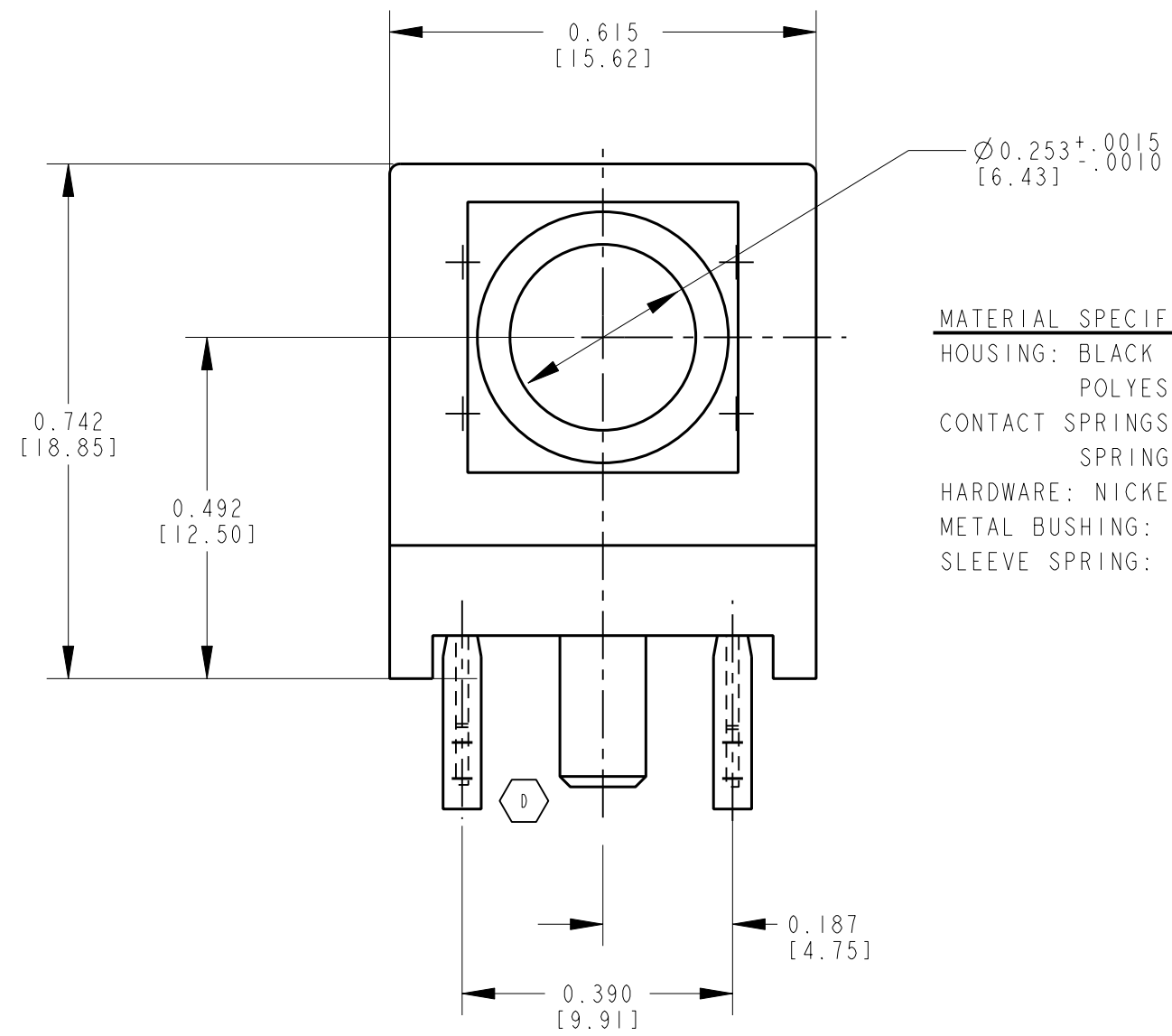
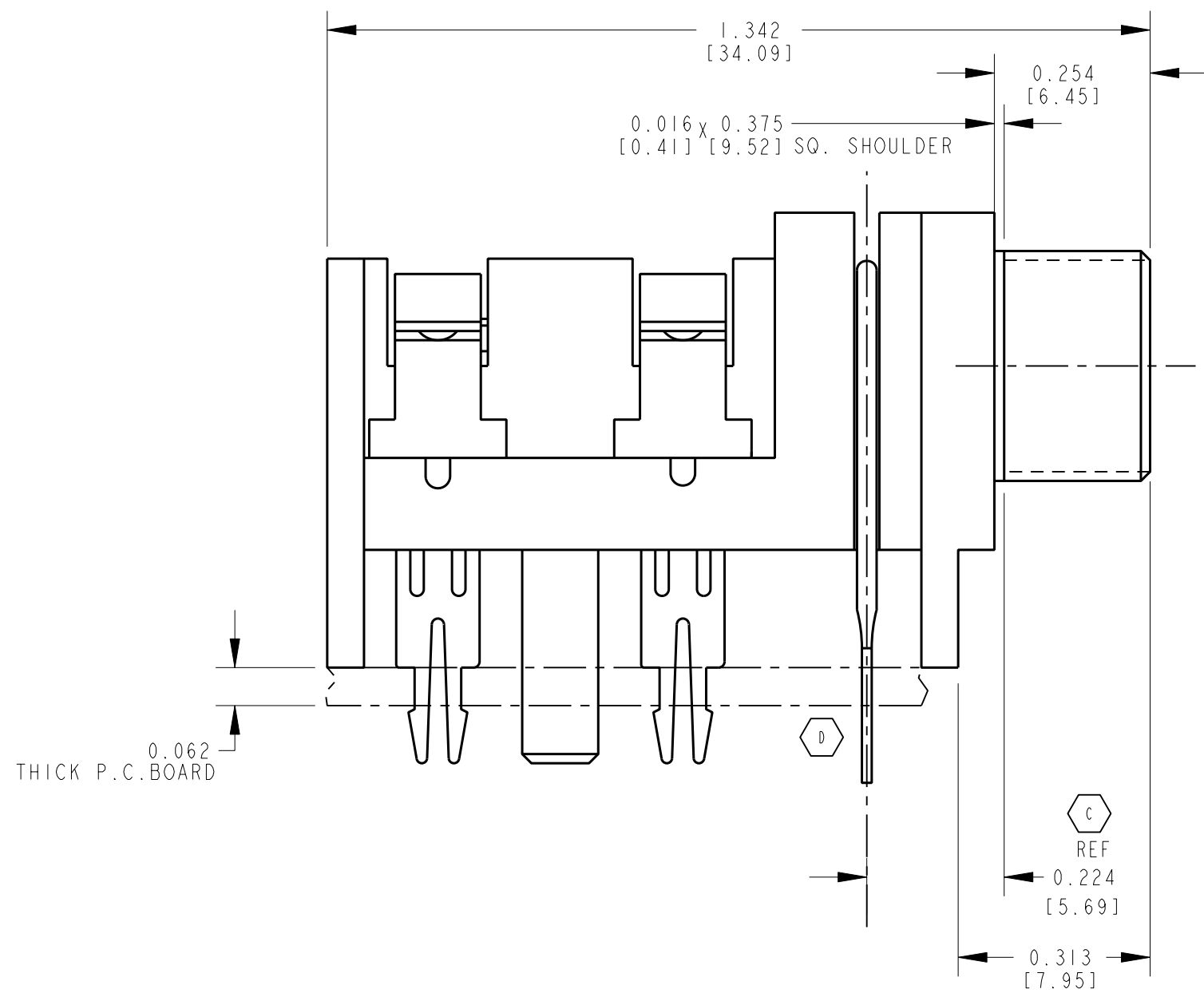
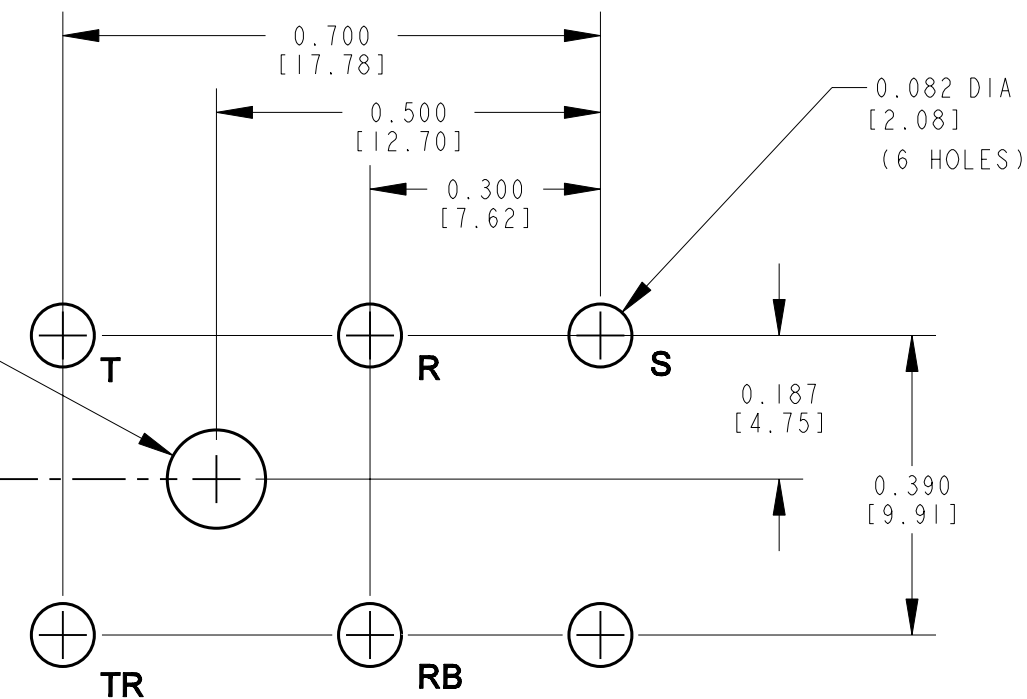
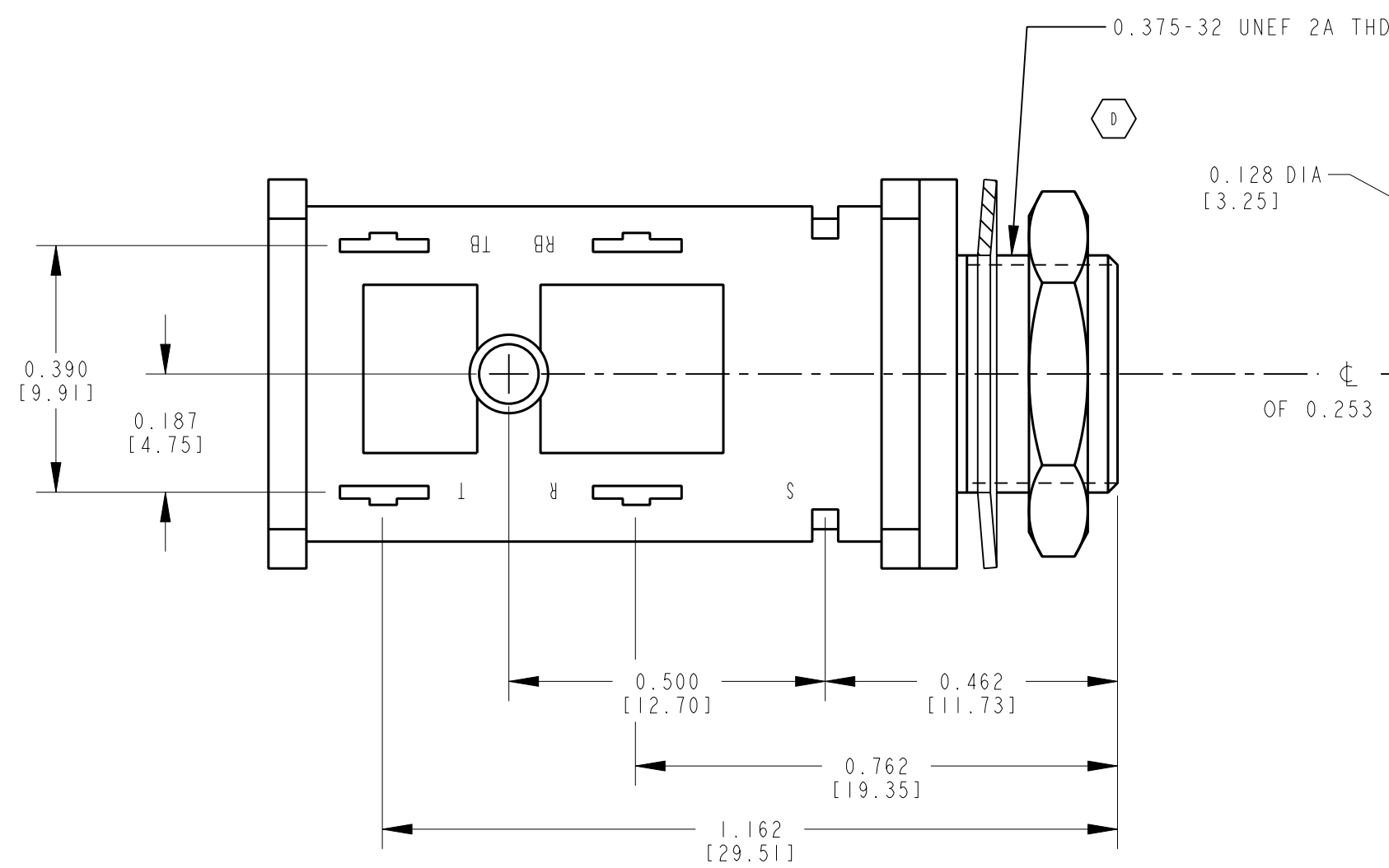




MATERIAL SPECIFICATIONS
HOUSING: BLACK THERMOPLASTIC
POLYESTER, 94V0
CONTACT SPRINGS: TIN PLATED
SPRING TEMP. NICKEL SILVER.
HARDWARE: NICKEL PLATED BRASS.
METAL BUSHING: NICKEL PLATED BRASS
SLEEVE SPRING: TINNED PHOS. BRONZE.

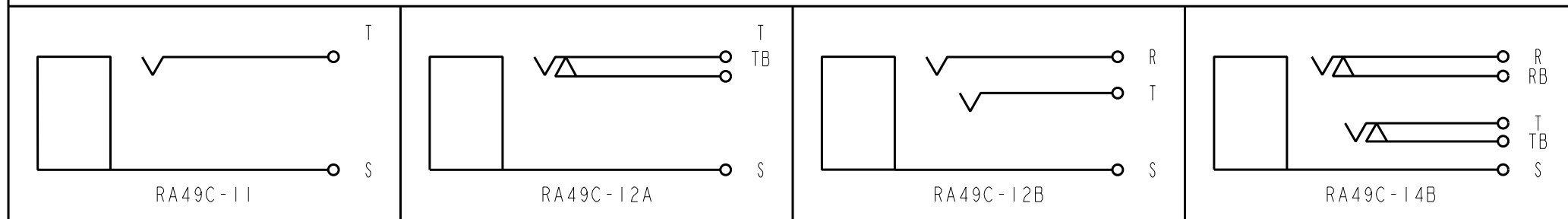


PCB HOLE PATTERN
COMPONENT SIDE

CUSTOMER DRAWING

CAD/CAM DWG. NO.
s.ra49c.cd
SHEET 1 OF 1

SCHEMATIC



					★ STAR SYMBOL DENOTES CRITICAL DIMENSION. SEE S/C ENGINEERING STANDARD ES-0001					THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.									
F	ECO #19930	8-17-95	DA	TAO	UNLESS OTHERWISE SPECIFIED					SIZE	WIDTH	MULT	LBS./M	TEMPER					
E	ECO #19704	3-24-95	RC	GHJ	1. ALL DIMENSIONS IN INCHES 2. DECIMAL DIMENSIONS ±.005 3. FRACTIONAL DIMENSIONS ±1/64 4. ANGLES ±1/2° 5. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R. 6. REMOVE ALL BURRS 7. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC. 8. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002					FINISH				MATERIAL					
D	ECO#15763	2-16-90	LR	VL						SPEC. NO.				SPEC. NO.					
C	ECO 15105	10-12-89	TW	VL						FIRST USED ON				SCALE I = 0.25					
B	RELEASED TO PROD	4-21-89	RLD	AS						DATE DRAWN				BY	CHK'D	APP'D	Switchcraft®		
QA	PRELIM CUST DWG	4-15-88	RLD		4-15-88				RLD	VL	AS	5-2-89							
ISSUE	CHANGE NO.		DATE	BY	APP'D	NAME					JACK ASSEMBLY (METAL BUSHING)				PART NO.		ISSUE		
REVISIONS					DO NOT SCALE DRAWING					D				RA49C-SER				F	