

DWG. NO. SD-52271-036

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1:MM DIMENSIONS IN METRIC DO NOT SCALE DRAWING

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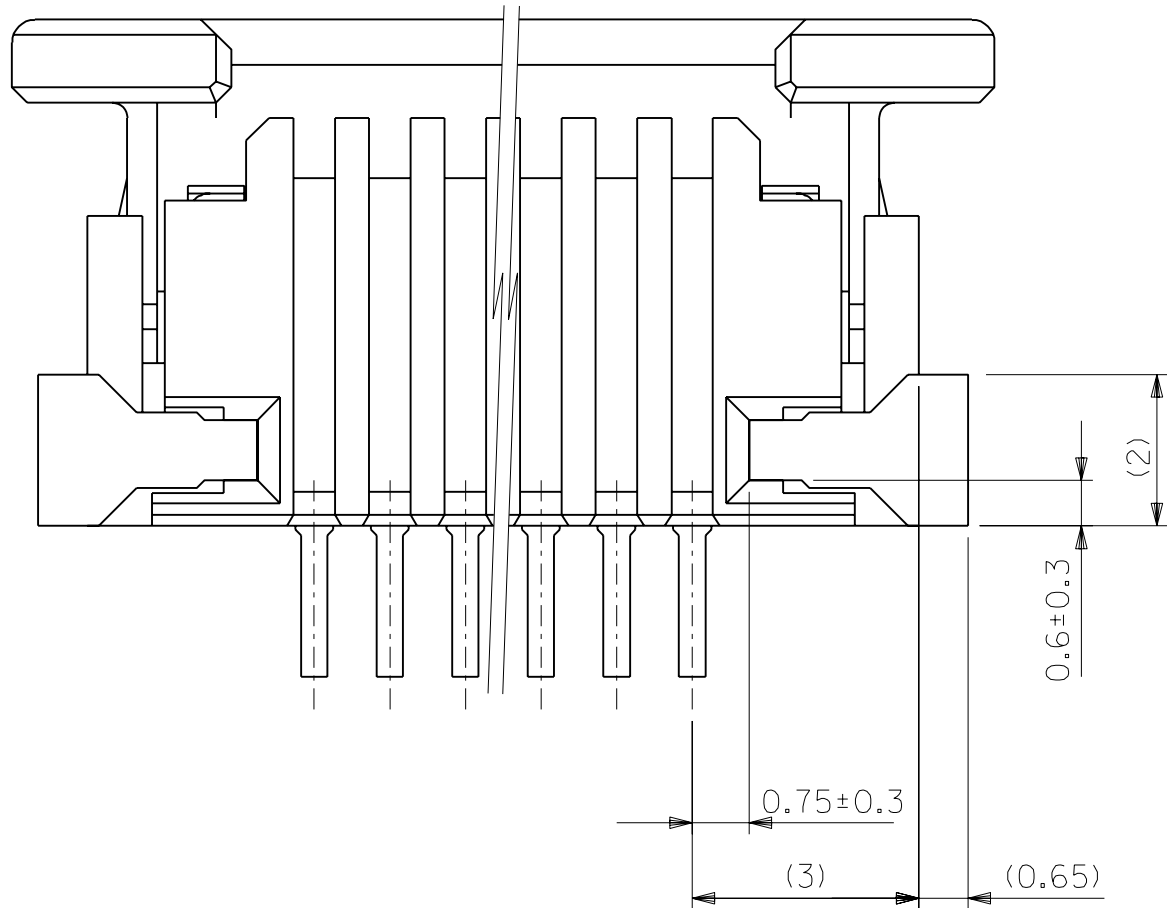
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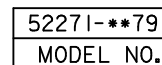
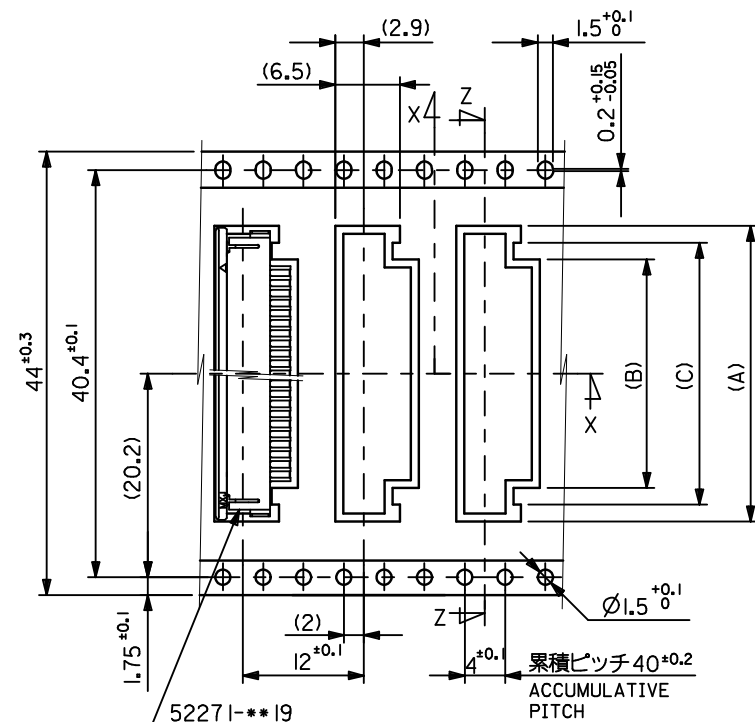
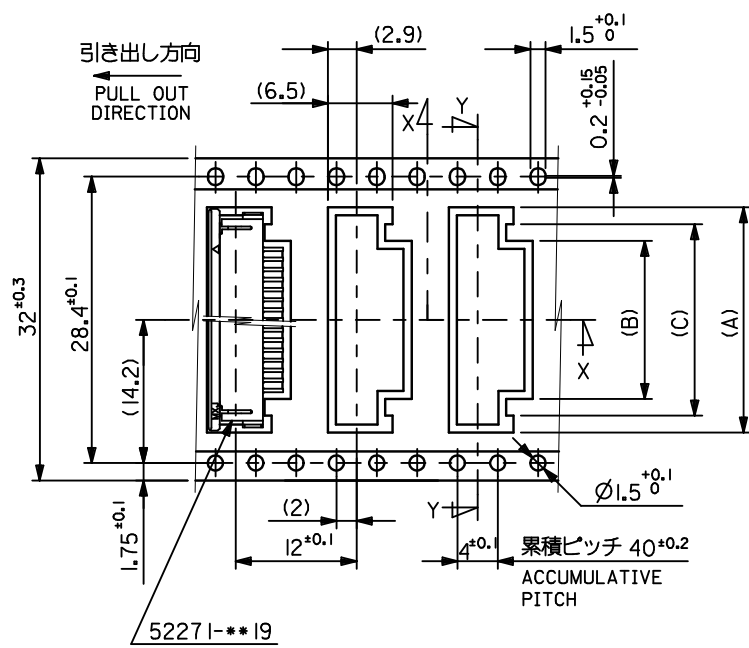
注記 NOTES

- ① 接点部までの嵌合長さ。
LENGTH TO CONTACT POINT.
2. 使用材料 MATERIAL
ハウジング : 46ナイロン, UL94V-0
HOUSING : 46NYLON, UL94V-0
アクチュエータ : PPS, UL94V-0
ACTUATOR : PPS, UL94V-0
ターミナル : リン青銅 (t=0.25)
TERMINAL : PHOS-BRO.(t=0.25)
メッキ : 錫ビスマスメッキ 1.0マイクロメートル以上
PLATING : TIN-BISMUTH 1.0 MICROMETER MINIMUM
: ニッケル下地 1.0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING)1.0 MICROMETER MINIMUM
金具 : 銅合金 (t=0.25)
FITTING NAIL : COPPER ALLOY (t=0.25)
メッキ : 錫メッキ 1.0マイクロメートル以上
PLATING : TIN 1.0 MICROMETER MINIMUM
: ニッケル下地 1.0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING) 1.0 MICROMETER MINIMUM
- ③ パターンはくり止め用金具
FITTING NAIL FOR PREVENTION OF PEELING OF P.C.B.PATTERN.
4. エンボステーブル梱包時は、アクチュエータがロックした状態とする。
WHEN CONNECTOR IS SHIPED, ACTUATOR SHOULD BE LOCKED.
- ⑤ FPC挿入深さ。
INSERTION DEPTH OF FPC
- ⑥ パターン書き込み禁止エリア。
NO FOOT PRINT AREA.
7. 本製品は52271-**-17の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 52271-**-17.

FPCについて：
打抜き方向は導体側から補強板側を推奨致します。
補強フィルム材質はポリイミドを推奨致します。
接着剤は熱硬化接着剤を推奨致します。

ABOUT FPC:
RECOMMENDED PUNCHER DIRECTION :FROM CONDUCTOR SIDE TO STIFFENER BOARD SIDE.
RECOMMENDED MATERIAL :
STIFFENER FILM :POLYIMIDE
BONDING AGENT :THERMOSETTING BONDING AGENT

		MODEL NO.		52271-**-19	
		材料 MATERIAL		注記参照 SEE NOTES	
		仕上げ FINISH		注記参照 SEE NOTES	
		適用電線範囲 WIRE RANGE		—//—	
		被覆外径 INS. RANGE		—//—	
		DRAWN BY '04/03/12 H.KAWABATA		CHK'D BY '04/03/12 K.TOJO	
		APP'D BY '04/03/12 M.SASAO		尺度 SCALE —//—	
		材料 MATERIAL		MOLEX-JAPAN CO.,LTD. 日本モレックス株式会社	
		REVISE ONLY ON CAD SYSTEM		TITLE 名称 I.O FPC CONN. Z.I.F. SMT (BOTTON CONTACT) -LEAD FREE-	
		DWG. NO. (SHEET 2 OF 2) SD-52271-036		REV B	



REV	DESCRIPTION
	REVISED EC NO: J2009-2061 DRWN:TKON 2009/05/20 CHKD:HMAJUMOTO 2009/05/21 APPR:NUKI ITA 2009/05/21

GENERAL TOLERANCES (UNLESS SPECIFIED)	
10 UNDER	~~± 0.2~~
10 OVER 30 UNDER	~~± 0.25~~
30 OVER	~~± 0.3~~
ANGULAR	~~$\pm 3^\circ$~~
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM ONLY	
DRAWN BY	DATE
H. KAWABATA	2004/03/12
CHECKED BY	DATE
K. TOJO	2004/03/12
APPROVED BY	DATE
M. SASAO	2004/03/12
MATERIAL NO.	
SEE TABLE	
SIZE	THIS DRAWING CONTAINS INCORPORATED AND
A 3	

SCALE ---	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION
TITLE EMBOSSED TAPE PACKAGE FOR 52271-**19 -LEAD FREE-		
 MOLEX INCORPORATED		
DOCUMENT NO. SD-52271-037		SHEET NO. 2 OF 3
THIS INFORMATION THAT IS PROPRIETARY TO MOLEX SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

10 9 8 7 6 5 4 3 2 1

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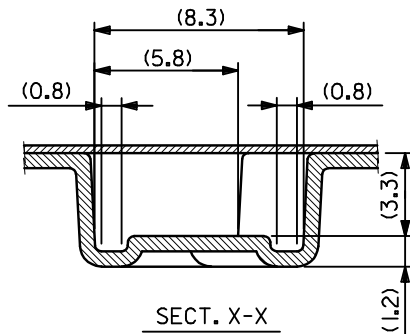
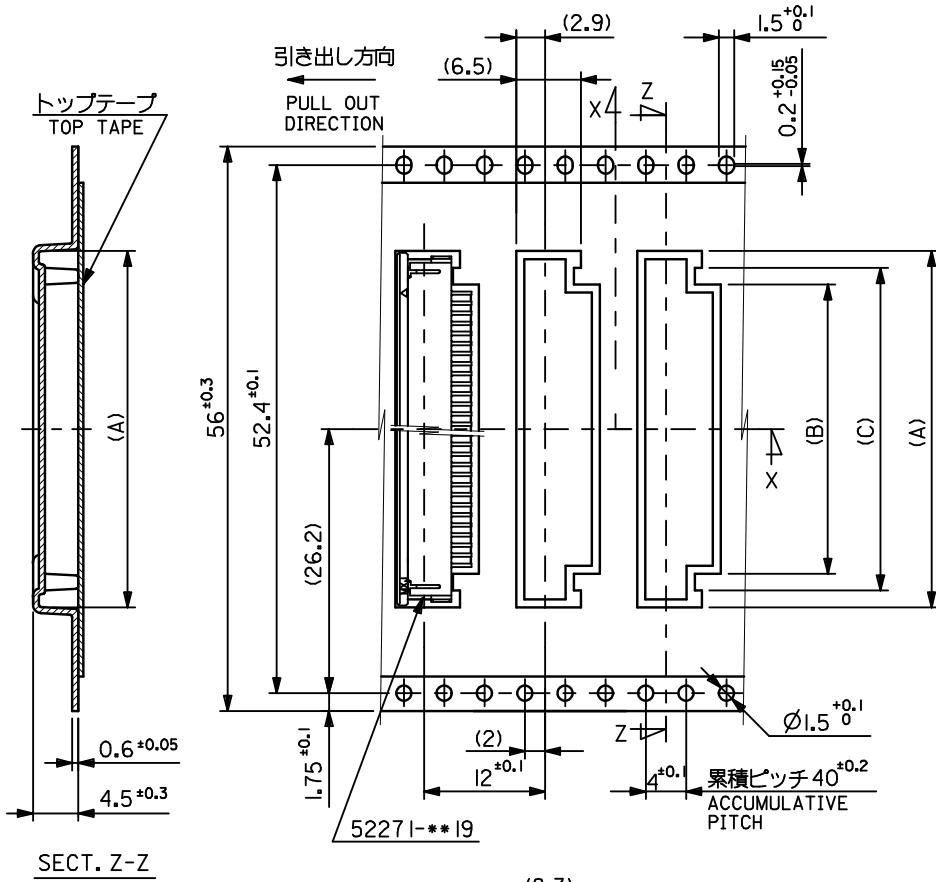
E

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C

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A



56	61.4	57.4	34	30.4	37.35	5227I-3079	30
			33	29.4	36.35	5227I-2979	29
			32	28.4	35.35	5227I-2879	28
キャリアテープ幅 CARRIER TAPE WIDTH	E	D	(C)	(B)	(A)	MATERIAL NO.	標 数 CKT.

tb_frame_A3_J_ME_S
Rev. E 2006/04/15

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EN-02JA(021)

REVISED
EC NO: J2009-2061
2009/05/20
DRWN:TKN
2009/05/21
CHKD:HMATSUMOTO
2009/05/21
APPR:NUKITA
2009/05/21

GENERAL TOLERANCES (UNLESS SPECIFIED)	
10 UNDER	±0.2
10 OVER 30 UNDER	±0.25
30 OVER	±0.3
ANGULAR	±3°
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DESCRIPTION
REV

DIMENSION STYLE MM ONLY	
DRAWN BY	DATE
H.KAWABATA	2004/03/12
CHECKED BY	DATE
K.TOJO	2004/03/12
APPROVED BY	DATE
M.SASAO	2004/03/12
MATERIAL NO.	
SIZE	
A3	

SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
MODEL NO. 5227I-**79		
TITLE EMBOSSED TAPE PAKEGE FOR 5227I-**19 -LEAD FREE-		
MOLEX INCORPORATED		
DOCUMENT NO. SD-5227I-037		SHEET NO. 3 OF 3
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		