



### **GBM 13-2 RE Professional**

#### **The powerful and precise tool with 2 gears**

- Powerful motor for drilling up to 13 mm diameter in steel
- 2-speed gearbox: for demanding work
- Metal keyless chuck for high precision and long lifetime
- Control Electronic for precise drilling starts
- Drill chuck secured by centring screw against coming loose in reverse rotation
- Synchronised 2-speed draw key transmission; switchover possible during operation
- Small width across corners of 29 mm
- Spindle collar diameter of 43 mm (European standard) – can be used in drill stands
- Fully ball and roller bearing-mounted for long lifetime and precise working
- Forward/reverse rotation
- Speed preselection with setting wheel

#### **Technical data: GBM 13-2 RE Professional**

Rated power input	550 W
No-load speed	0 – 1.000 / 1.900 rpm
Power output	285 W
Weight	1,9 kg
Rated speed	550 / 1.000 rpm
Rated torque	4,9 / 2,5 Nm
Drill spindle connecting thread 1/2" – 20 UNF	

Rated power input	550 W
Max. torque	11,5 / 6,0 Nm

### **Drilling range**

Drilling dia. in aluminium	20 / 12 mm
Drilling dia. in wood	32 / 20 mm
Drilling dia. in steel	13 / 8 mm

### **Functions**

- Multiple gears
- Infinitely variable speed control
- Forward/reverse operation
- Electronic

### **Noise/vibration information**

Measured values determined according to EN 60745.  
Total vibration values (vector sum of three directions)


#### **Drilling in metal**


Vibration emission value ah 7.5 m/s<sup>2</sup>

Uncertainty K 2.4 m/s<sup>2</sup>

The A-rated noise level of the power tool is typically as follows: Sound pressure level 77 dB(A); Sound power level 85 dB(A). Uncertainty K= 3 dB

### **Complete with: GBM 13-2 RE Professional**

Auxiliary handle  
1 612 025 024 

Depth stop 210 mm  
2 603 001 019 

Keyless chuck 13 mm  
2 608 572 105 