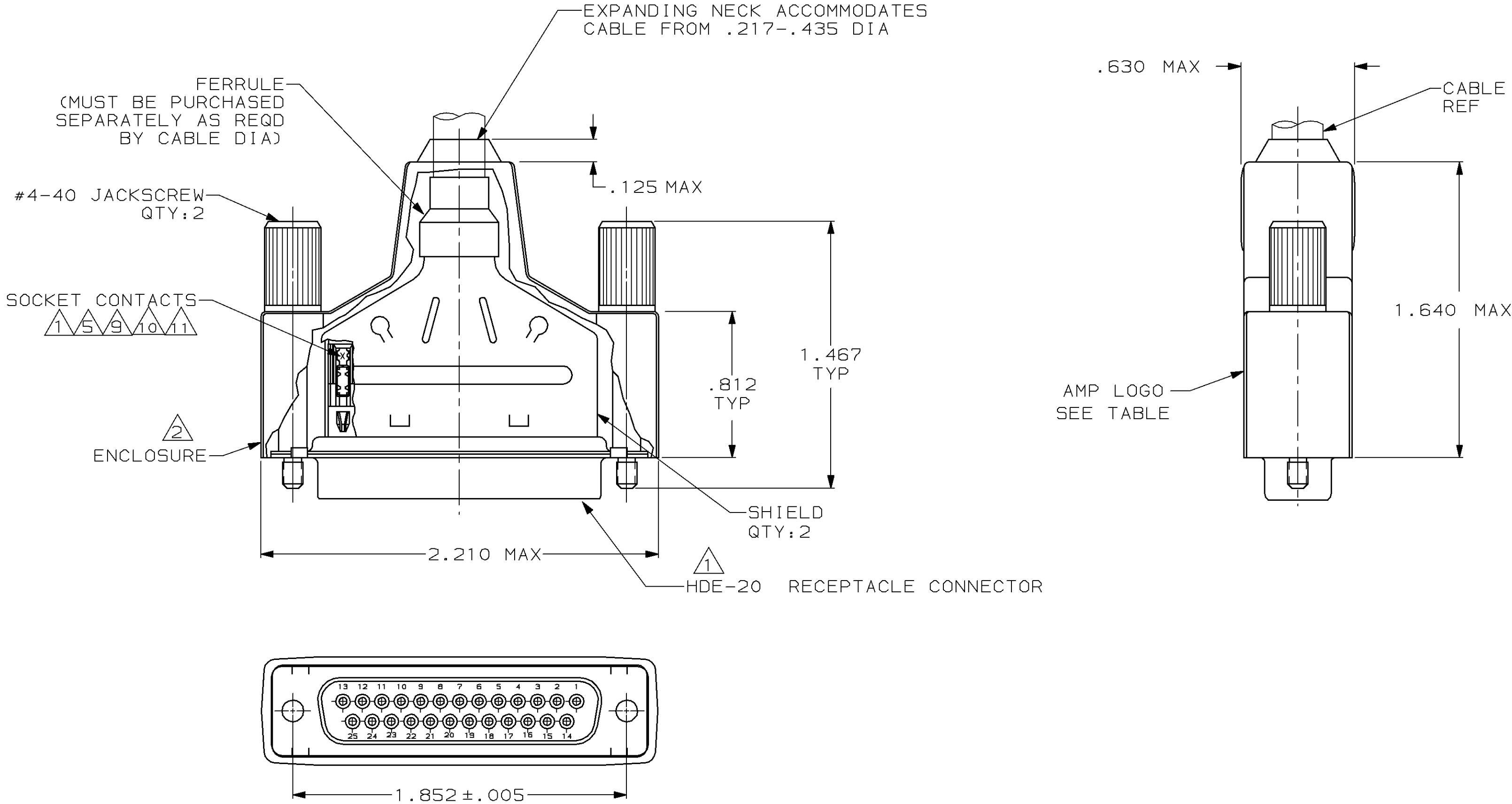


LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
BD	48				E	REDRAWN	6-12-90	-
					F	REV PER ECN BD4814	05/31/91	-
					G	ADDED 1--3 NPR 3787 WAS 91-5849-10-1	11/04/91	TMS
					H	REVISED PER ECN BD6133	04/03/92	TMS
					J	REV PER ECN BD6396	06/30/92	TMS
					K	OBS -6 PER EC 0020-1534-93	04/14/94	PR
					L	OBSOLETE -11 & -13 PER EC 0020-525-96	10 JUN 96	CS



- 1 RECEPTACLE CONNECTOR FULLY LOADED WITH CONTACTS. ALL OTHER PARTS ARE SHIPPED UNASSEMBLED. EACH PART INDIVIDUALLY BULK PACKED.
- 2 FLAME RETARDANT 94V-0 RATED, POLYOLEFIN OR PVC, BLACK.
- 3 FLAME RETARDANT 94V-0 RATED, GLASS-FILLED, NYLON OR POLYESTER, BLACK.
- 4 STEEL PER ASTM A109.
- 5 PHOSPHOR BRONZE PER QQ-B-750.
- 6 GOLD PLATING PER MIL-G-45204, NICKEL PLATING PER QQ-N-290, TIN PLATING PER MIL-T-10727, ZINC PLATING PER B633, TYPE II, CLASS SC1, BLACK CHROMATE.
- 7 TIN PLATED.
- 8 ZINC PLATED.
- 9 PLATED WITH GOLD FLASH ON MATING END FOR LENGTH OF .100 MIN, .000100-.000200 TIN OR TIN LEAD ON TERMINATION END, ALL OVER .000030 MIN NICKEL ON ENTIRE CONTACT.
- 10 PLATED WITH .000030 MIN GOLD FOR LENGTH OF .100 MIN FROM MATING END, WITH POINT OF MEASUREMENT .050 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN LEAD ON TERMINATION END, ALL OVER .000030 MIN NICKEL ON ENTIRE CONTACT.
- 11 NUMBER ON CONTACT INDICATES WIRE RANGE.
- 12 OBSOLETE PART NUMBER.
- 13 SEE RESTRICTED CUSTOMER DRAWING 1-747947-3.

-	-	-	-	12	13
9	NO	3	20-22	12	1-747947-2
	NO	2	22-26	12	1-747947-1
	NO	1	26-30	12	1-747947-0
10	NO	3	20-22	12	747947-9
	NO	2	22-26	12	747947-8
	NO	1	26-30	12	747947-7
9	YES	3	20-22	12	747947-6
	YES	2	22-26		747947-5
	YES	1	26-30		747947-4
10	YES	3	20-22		747947-3
	YES	2	22-26		747947-2
	YES	1	26-30		747947-1
CONTACT FINISH	LOGO	11	WIRE RANGE		PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MILLIMETERS TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± .020 ANGLES ± -	DR 6-12-90 A.STAUB BG	AMP AMP INCORPORATED Harrisburg, Pa. 17105 SHIELDING ENCLOSURE KIT, RECEPTACLE, SIZE 3, 25 POSN, AMPLIMITE™ HDE-20			
	CHK 7-15-90 W.G.LENKER				
	APPD 8-3-90 BOB TAYLOR				
MATERIAL INSERT:  CONTACTS:  SHELLS & SHIELDS:  JACKSCREWS: ZINC ALLOY	APPD 8-3-90 J.ASSINI	NAME			
	PRODUCT SPEC -				
	APPLICATION SPEC -				
FINISH  CONTACTS: SEE TABLE SHELLS & SHIELDS:  JACKSCREWS: 	WEIGHT -	SIZE D	FSCM NO 00779	DRAWING NO 747947	
		SCALE 2:1		SHEET 1 OF 1	