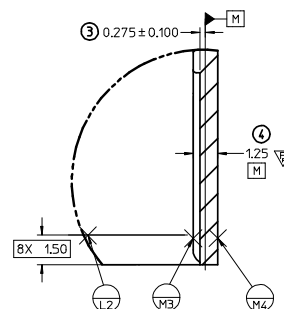
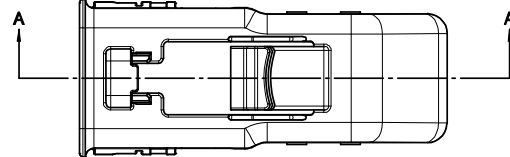


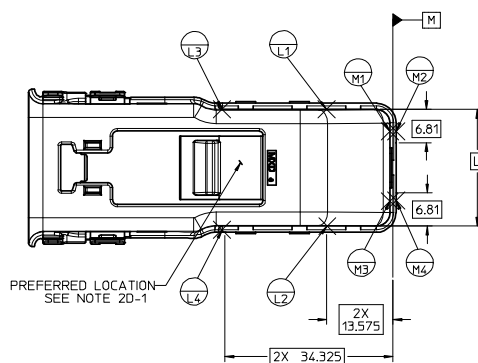
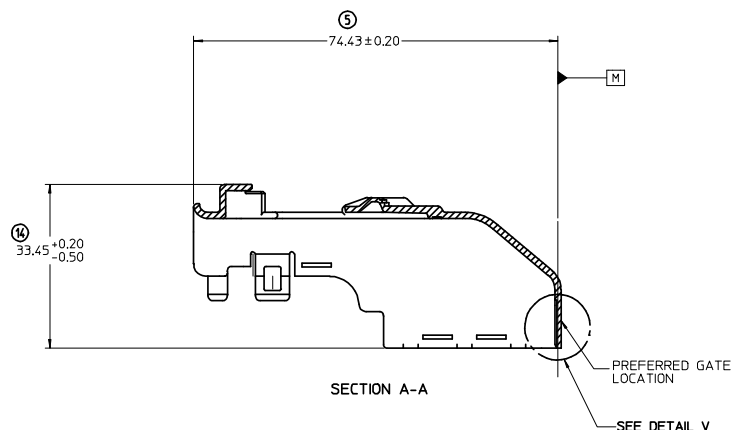
SCALE 1:1



DETAIL V
SCALE 8:1



SECTION A-A



QUALITY SYMBOL COUNT	
PERFORMANCE	▽ = 3
ASSEMBLY	▽ = 0
CUSTOMER	▽ = 0

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

- A. RESIN: PBT, G.F. 30%
20% MAX. REGRIND (BY WEIGHT)
B. COLOR: SEE TABLE

2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
B. TOLERANCES:
a. LINEAR
X.X ± 0.30
X.XX ± 0.10
X.XXX ± 0.10
b. ANGULAR X° ± 3.0°
C. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
D-1. FOLLOWING PRODUCTION CODES TO BE PRESENT
a. DATE CODE
b. CAVITY ID
E-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
E-2. SCRATCHES OR DENTS NOT TO EXCEED 0.13mm IN DEPTH.
F. CHANGES IN DESIGN FROM PART PREVIOUSLY APPROVED REQUIRES PRIOR ENGINEERING APPROVAL. THIS INCLUDES BUT IS NOT LIMITED TO DRAFT, MATERIAL OR PROCESSING.

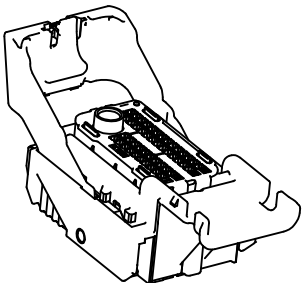
3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
B. ALLOWABLE FLASH 0.2 MAX HIGH X 0.13 MAX THICK.
C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
E. ALLOWABLE GATE VESTIGE TO BE FLUSH TO 0.25 MAX PROTRUSION.

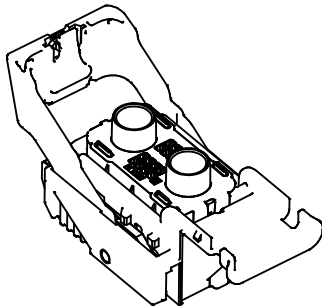
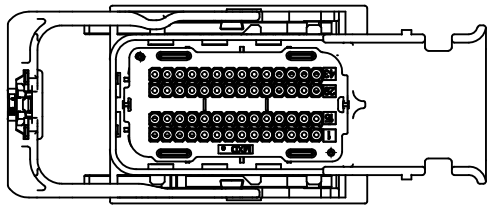
34575-0003	D	BLACK	89992-0745	SALEABLE
MATERIAL NO.	MATERIAL REV	COLOR	EDP NO.	STATUS

REV	DESCRIPTION
D3	RE-DRAWN IN ONE-SPACE FROM PRO-E

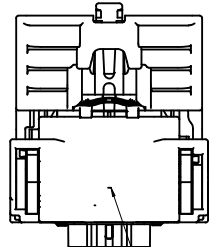
ENTER DESCRIPTION		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
EC NO: UAU2008-0576		DRAWN BY		mm		MM ONLY		2:1		METRIC		THIRD ANGLE PROJECTION	
DRAWN BY: SRAJENDRANAT		CHECKED BY		INCH		DATE		DATE		DATE		DATE	
2008/03/28		2008/03/28		4 PLACES ± ---		2008/03/26		2008/03/26		2008/03/26		2008/03/26	
CHKD: TSK IVER		APPROVED BY		3 PLACES ± 0.10		DATE		DATE		DATE		DATE	
2008/03/28		2008/03/26		2 PLACES ± 0.10		2008/03/26		2008/03/26		2008/03/26		2008/03/26	
APPR: VKOSHY		DATE		1 PLACE ± 0.3		2008/03/26		2008/03/26		2008/03/26		2008/03/26	
2008/03/28		2008/03/26		ANGULAR ± 3°		2008/03/26		2008/03/26		2008/03/26		2008/03/26	
D3		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE BOM TABLE		MATERIAL NO.		DOCUMENT NO.		SD-34575-001		SHEET NO.	
D3		SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		D		D		D		1 OF 1	



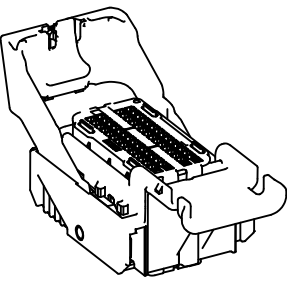
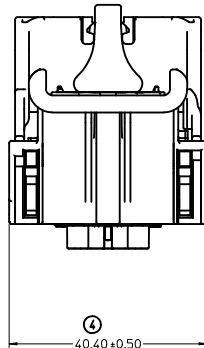
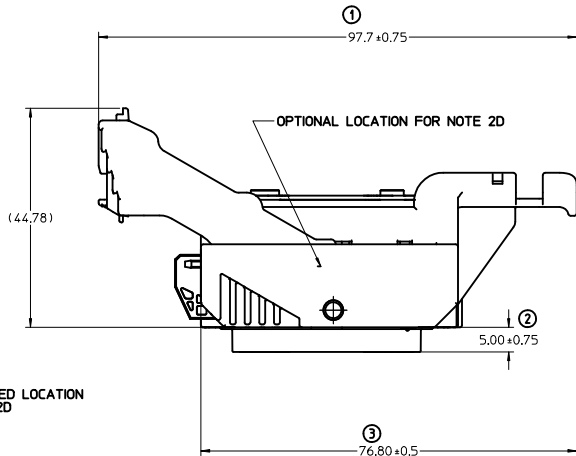
49 CKT
SCALE 1.5:1



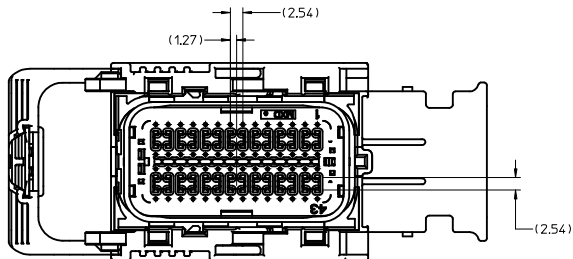
18 CKT
SCALE 1.5:1



RECOMMENDED LOCATION
FOR NOTE 2D



58 CKT
SCALE 1.5:1



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

- A. RESIN: SEE COMPONENT DRAWINGS
- B. COLOR: SEE TABLE
- C. MOLEX EDP #: SEE TABLE
- D. PART VOLUME: SEE COMPONENT DRAWINGS

2. DESIGN - GENERAL:

- A. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- B. TOLERANCES:
 - a. LINEAR X.X ± 0.30
X.XX ± 0.10
X.XXX ± 0.10
 - b. ANGULAR X° ± 3.0°
- C. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- D. FOLLOWING PRODUCTION CODES TO BE PERMANENTLY MARKED & HUMAN READABLE TO A LETTER HEIGHT < 3mm.
 - LINE #1: MATERIAL #: XXXXX-XXXX
 - LINE #2: DATE CODE: JJYY (JULIAN DAY, LAST DIGIT OF YEAR)
 - LINE #3: INSPECTION MACHINE CODE + SERIAL #: X-XXXXX
- E-1. PARTS MUST BE FREE OF DISCOLORATION, SALT RESIDUE, AND OTHER IMPERFECTIONS THAT AFFECT FIT OR FUNCTION.
- E-2. SCRATCHES OR DENTS NOT TO EXCEED 0.13mm IN DEPTH.
- F. CHANGES IN DESIGN FROM PART PREVIOUSLY APPROVED REQUIRES PRIOR ENGINEERING APPROVAL. THIS INCLUDES BUT IS NOT LIMITED TO DRAFT, MATERIAL OR PROCESSING.
- G. SHALL CONFORM TO THE FOLLOWING PACKAGING SPECIFICATION: PK-31300-019

3. DESIGN - MANUFACTURING:

- A. DRAFT TO BE WITHIN TOLERANCE.
- B. ALLOWABLE FLASH 0.2 MAX HIGH X 0.13 MAX THICK.
- C. ALLOWABLE PARTING LINE MISMATCH 0.2 MAX.
- D. EJECTOR PINS MARK TO BE FLUSH TO 0.25 MAX DEPRESSED.
- E. ALLOWABLE GATE VESTIGE TO BE FLUSH TO 0.25 MAX PROTRUSION.

4. SYSTEM REQUIREMENTS:

- WHEN TESTED TO SAE/USCAR-2 REV: 3, APRIL 2001, AND GMW #3191, AUGUST 22, 2000 (DRAFT).
- A. TPA (WITHOUT TERMINALS)
 - a. INSERTION FORCE FROM PRE-SET TO LOCK: >20
 - b. REMOVAL FORCE FROM PRE-SET: >20
- B. CPA
 - a. INSERTION FORCE FROM PRE-SET TO LOCK WITH CONNECTOR UN-MATED: >60N
 - b. REMOVAL FORCE FROM PRE-SET: >30N
- C. GROMMET CAP
 - a. REMOVAL FORCE FROM HOUSING WITH ENGAGED LATCHES: >110N
- D. MATE ASSIST LEVER
 - a. INADVERTENT ACTUATION FORCE DURING SHIPPING, HANDLING OR PRE-ASSEMBLY: >190N

BALLOONS ADDED ① ② ③ ④

F22	CHANGE WIRE DRESS OPTION FROM 0 TO 9 FOR PART NO. 34576-6943
F21	ADDED NEW PART NO. 34576-6943
F20	ADDED NEW PART NO. 34576-6933
F19	ADDED 18CKT FULLY PLUGGED PIN CONFIG PART NUMBERS
F18	ADDED 18CKT KEY G AND KEY H
F17	NEW PIN CONFIGURATION
F16	NEW PIN CONFIGURATION
F15	NEW PIN CONFIGURATION
F14	NEW PIN CONFIGURATION
F13	NEW PIN CONFIGURATION
F12	NEW PIN CONFIGURATION
F11	NEW PIN CONFIGURATION
F10	NEW PIN CONFIGURATION
F9	NEW PIN CONFIGURATION
F8	CORRECTED MATERIAL NUMBER
F7	NEW PIN CONFIGURATION
F6	NEW PIN CONFIGURATION
F5	RELEASE INTO ONE-SPACE FROM PRO-E
REV	DESCRIPTION

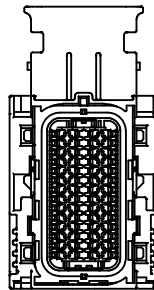
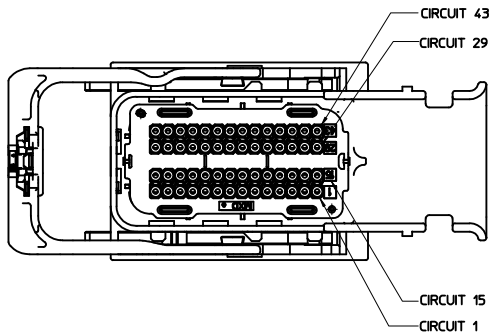
ENTER DESCRIPTION EC NO: UAU2011-1036 DRAWN/REV05 CHKD: APPR: WOSHY T22	2011/05/06	DESCRIPTION REVISION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
	F22				mm	INCH	DRAWN BY	DATE	TITLE	
				4 PLACES	±	---	SKRAJENDRANA	2011/01/25		MX123
				3 PLACES	±	---	CHECKED BY	DATE		18/49/56 CKT
				2 PLACES	±	---	APPROVED BY	DATE		HRNS CONN ASSY
				1 PLACE	±	---				
				ANGULAR ±---°		MATERIAL NO.		DOCUMENT NO.		SHEET NO.
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE BOM TABLE		SD-34576-001		1 OF 12
						SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

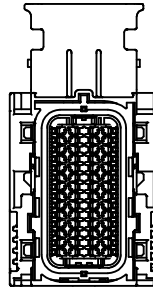
56 CKT

WIRE DRESS OPTION 0

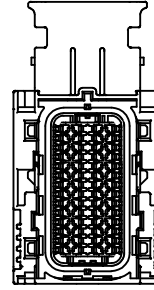
HOUSING ONLY, SHOWN FOR CLARITY



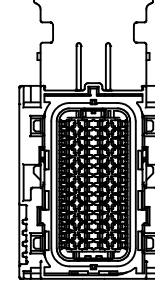
KEY G



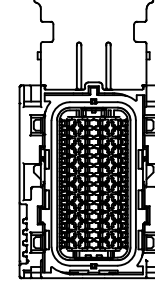
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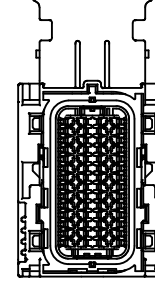
KEY J



KEY K

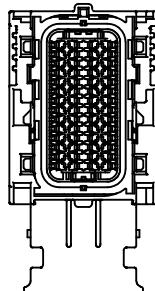
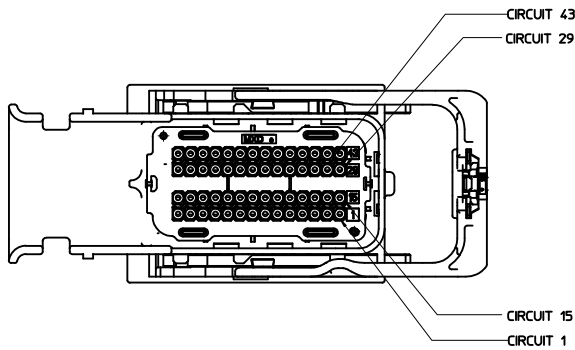


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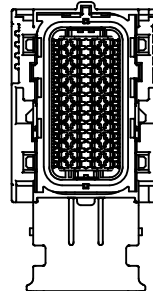


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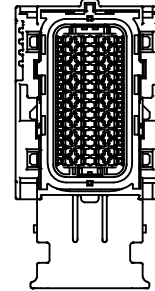
WIRE DRESS OPTION 9



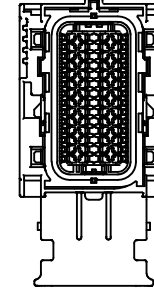
KEY G



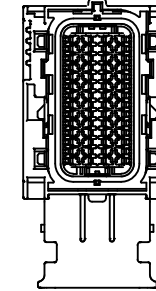
KEY H



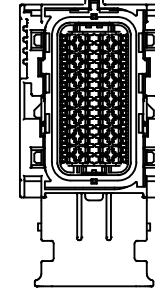
KEY J



KEY K



KEY L



KEY M

ENTER DESCRIPTION DEC NO: UAU2011-036 DRAWN/REV05 CHKD: APPR:W05HY REV T22	DESCRIPTION QUALITY SYMBOLS ▽=0 ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 1:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
			mm	INCH	DRAWN BY SKRAJENDRANA	DATE 2011/01/25	TITLE MX123 18/49/56 CKT HRNS CONN ASSY MOLEX INCORPORATED
		4 PLACES	±---	±---	CHECKED BY	DATE	
		3 PLACES	±---	±---	APPROVED BY	DATE	
		2 PLACES	±---	±---			
1 PLACE	±---	±---					
		ANGULAR ±---°		MATERIAL NO.	DOCUMENT NO.	SHEET NO.	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE BOM TABLE		SD-34576-001 2 OF 12	
				SIZE D THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

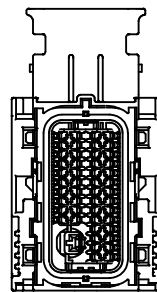
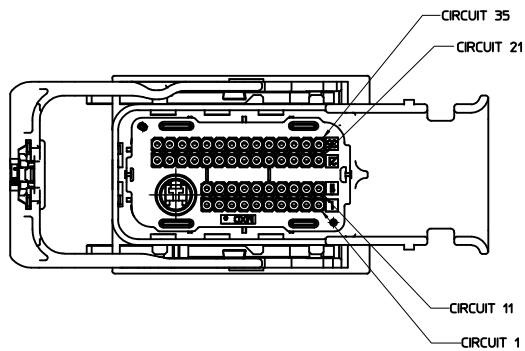
19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

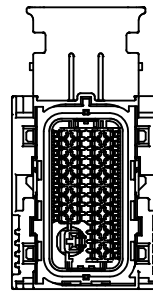
49 CKT

WIRE DRESS OPTION 0

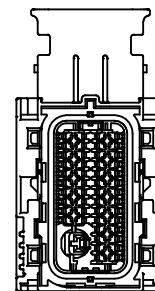
HOUSING ONLY, SHOWN FOR CLARITY



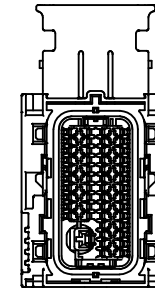
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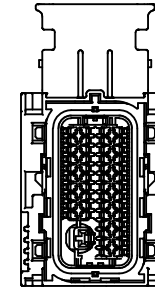
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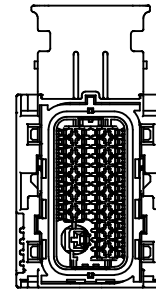
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KEY D

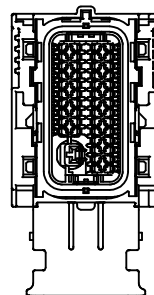
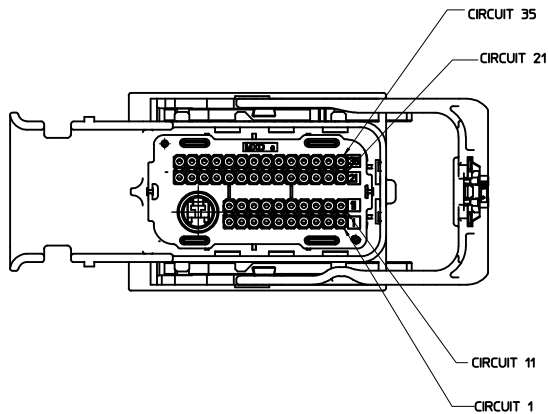


KEY E

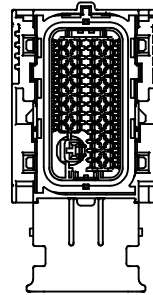


KEY F

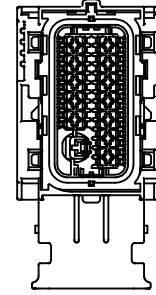
WIRE DRESS OPTION 9



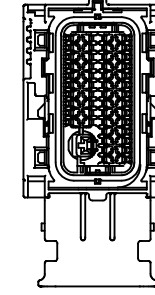
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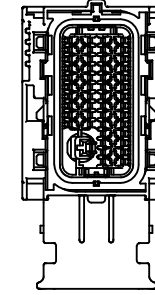
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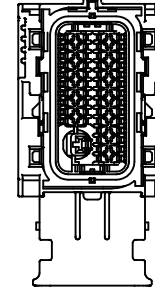
KEY C



KEY D



KEY E



KEY F

ENTER DESCRIPTION DEC NO: UAU2011-1036 DRAWN/REV05 CHKD: APPR:W05HY REV 722	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 1.5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		mm INCH		DRAWN BY DATE SKRAJENDRANA 2011/01/25		TITLE MX123 18/49/56 CKT HRNS CONN ASSY		
		4 PLACES ± ± ± ±		CHECKED BY DATE		MOLEX MOLEX INCORPORATED		
		3 PLACES ± ± ± ±		APPROVED BY DATE				
		2 PLACES ± ± ± ±						
1 PLACE ± ± ± ±				DOCUMENT NO. SD-34576-001		SHEET NO. 3 OF 12		
ANGULAR ± ---°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. SEE BOM TABLE				
				SIZE D THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

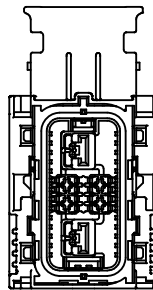
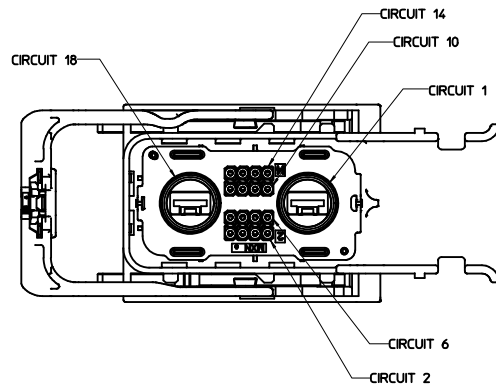
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20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

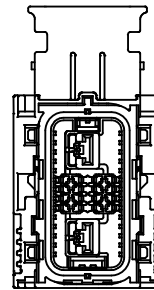
18 CKT

WIRE DRESS OPTION 0

HOUSING ONLY, SHOWN FOR CLARITY

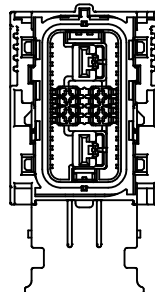
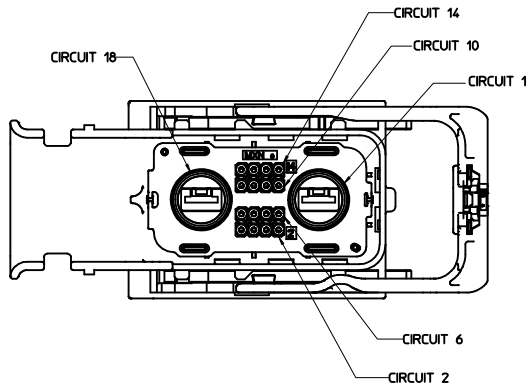


KEY G

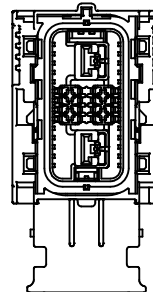


KEY H

WIRE DRESS OPTION 9



KEY G



KEY H

ENTER DESCRIPTION EC NO: UAU2011-1036 DRAWN: REN05 CHKD: F22	DESCRIPTION 2011/05/09 APPR: W05HY	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 2:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
					mm	INCH	DRAWN BY	DATE		TITLE	
			4 PLACES	±	---	±	---	SKRAJENDRANA		2011/01/25	MX123
			3 PLACES	±	---	±	---	CHECKED BY		DATE	18/49/56 CKT
			2 PLACES		±	---	±	---	APPROVED BY	DATE	HRNS CONN ASSY
			1 PLACE		±	---	±	---	MOLEX INCORPORATED		
			ANGULAR ±		°						
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE BOM TABLE		MATERIAL NO.		DOCUMENT NO.	SHEET NO.	
					SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SD-34576-001		4 OF 12

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

tb_frame_D_P_AM_1
Rev. F 2009/06/17

Ib_frame_D_P_AM_T
Rev. F 2009/06/17

	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	
M											34576										
L																					
K																					
J																					
I																					
H																					
G																					
F																					
E																					
D																					
C																					
B																					
A																					
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STATUS	GM PART #	MATERIAL #	PART/ MATERIAL REVISION	WIRE DRESS OPTION	KEY OPTION ▽	COLOR (TPA) ▽	NUMBERS INDICATE CAVITIES OPEN FOR CIRCUITS ▽																																												
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			▽=0	mm	INCH	DRAWN BY	DATE	TITLE MX123 18/49/56 CKT HRNS CONN ASSY					
			▽=0	4 PLACES ±---	±---	SKRAJENDRANA	2011/01/25						
			▽=0	3 PLACES ±---	±---	CHECKED BY	DATE						
			▽=0	2 PLACES ±---	±---	APPROVED BY	DATE						
				1 PLACE ±---	±---			MOLEX INCORPORATED		SHEET NO. 7 OF 12			
				ANGULAR ±----	°			SD-34576-001					
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE BOM TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

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