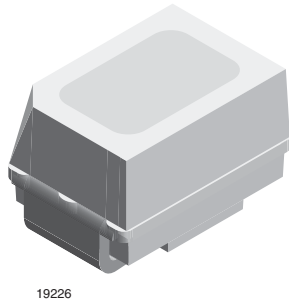




Power Mini SMD LED



DESCRIPTION

The new MiniLED series has been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Product series: power
- Package: SMD MiniLED
- Angle of half intensity: $\pm 60^\circ$

FEATURES

- Utilizing latest advanced AlInGaP technology
- Available in 8 mm tape
- Luminous intensity and color categorized per packing unit
- Luminous intensity ratio per packing unit $I_{Vmax}/I_{Vmin.} \leq 1.6$
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B
- Preconditioning: acc. to JEDEC level 2a
- IR reflow soldering
- Compliant to RoHS Directive 2002/95/EC and in accordance to WEEE 2002/96/EC
- AEC-Q101 qualified



APPLICATIONS

- Traffic signals and signs
- Interior and exterior lighting
- Dashboard illumination
- Indicator and backlighting purposes for audio, video, LCDs switches, symbols, illuminated advertising etc

PARTS TABLE

PART	COLOR, LUMINOUS INTENSITY	TECHNOLOGY
VLMS233T1V1-GS08	Super red, $I_V = (280 \text{ to } 900) \text{ mcd}$	AlInGaP on Si
VLMR233T2V2-GS08	Red, $I_V = (355 \text{ to } 1120) \text{ mcd}$	AlInGaP on Si
VLMK233U1AA-GS08	Amber, $I_V = (450 \text{ to } 1400) \text{ mcd}$	AlInGaP on Si
VLMO233U1AA-GS08	Soft orange, $I_V = (450 \text{ to } 1400) \text{ mcd}$	AlInGaP on Si
VLMO233U2V2-35-GS08	Soft orange, $I_V = (560 \text{ to } 1120) \text{ mcd}$	AlInGaP on Si
VLMY233T2V2-GS08	Yellow, $I_V = (355 \text{ to } 1120) \text{ mcd}$	AlInGaP on Si

** Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified) **VLM.233..**

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage ¹⁾	Short term application only	V_R	5	V
DC Forward current	$T_{amb} \leq 60\text{ }^{\circ}\text{C}$ (480 K/W)	I_F	50	mA
Power dissipation		P_V	130	mW
Junction temperature		T_j	125	$^{\circ}\text{C}$
Operating temperature range		T_{amb}	- 40 to + 100	$^{\circ}\text{C}$
Storage temperature range		T_{stg}	- 40 to + 100	$^{\circ}\text{C}$
Thermal resistance junction/ambient	Mounted on PC board (pad size > 16 mm ²)	R_{thJA}	480	K/W

Note:

¹⁾ Driving the LED in reverse direction is suitable for a short term application only**OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified) **VLMS233..., SUPER RED**

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	VLMS233T1V1	I_V	280	450	900	mcd
Luminous flux/luminous intensity			ϕ_V/I_V		3		mlm/mcd
Dominant wavelength	$I_F = 20\text{ mA}$		λ_d	626	630	639	nm
Peak wavelength	$I_F = 20\text{ mA}$		λ_p		639		nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 20\text{ mA}$		$\Delta\lambda$		18		nm
Angle of half intensity	$I_F = 20\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 20\text{ mA}$		V_F	1.8	2	2.6	V
Reverse current	$V_R = 5\text{ V}$		I_R		0.01	10	μA

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified) **VLMR233..., RED**

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	VLMR233T2V2	I_V	355	650	1120	mcd
Luminous flux/luminous intensity			ϕ_V/I_V		3		mlm/mcd
Dominant wavelength	$I_F = 20\text{ mA}$		λ_d	619	625	631	nm
Peak wavelength	$I_F = 20\text{ mA}$		λ_p		632		nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 20\text{ mA}$		$\Delta\lambda$		18		nm
Angle of half intensity	$I_F = 20\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 20\text{ mA}$		V_F	1.8	2	2.6	V
Reverse current	$V_R = 5\text{ V}$		I_R		0.01	10	μA


OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMK233..., AMBER

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	VLMK233U1AA	I_V	450	680	1400	mcd
Luminous flux/luminous intensity			ϕ_V/I_V		3		mlm/mcd
Dominant wavelength	$I_F = 20\text{ mA}$		λ_d	611	616	622	nm
Peak wavelength	$I_F = 20\text{ mA}$		λ_p		622		nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 20\text{ mA}$		$\Delta\lambda$		18		nm
Angle of half intensity	$I_F = 20\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 20\text{ mA}$		V_F	1.8	2.1	2.6	V
Reverse current	$V_R = 5\text{ V}$		I_R		0.01	10	μA

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMO233..., SOFT ORANGE

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	VLMO233U1AA	I_V	450	760	1400	mcd
		VLMO233U2V2-35		560	760	1120	
Luminous flux/luminous intensity			ϕ_V/I_V		3		mlm/mcd
Dominant wavelength	$I_F = 20\text{ mA}$	VLMO233U1AA	λ_d	600	605	611	nm
		VLMO233U2V2-35		602	605	609	nm
Peak wavelength	$I_F = 20\text{ mA}$		λ_p		611		nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 20\text{ mA}$		$\Delta\lambda$		17		nm
Angle of half intensity	$I_F = 20\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 20\text{ mA}$		V_F	1.8	2.1	2.6	V
Reverse current	$V_R = 5\text{ V}$		I_R		0.01	10	μA

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMY233..., YELLOW

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	VLMY233T2V2	I_V	355	650	1120	mcd
Luminous flux/luminous intensity			ϕ_V/I_V		3		mlm/mcd
Dominant wavelength	$I_F = 20\text{ mA}$		λ_d	583	589	594	nm
Peak wavelength	$I_F = 20\text{ mA}$		λ_p		591		nm
Spectral bandwidth at 50 % $I_{rel\text{ max.}}$	$I_F = 20\text{ mA}$		$\Delta\lambda$		17		nm
Angle of half intensity	$I_F = 20\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 20\text{ mA}$		V_F	1.8	2.15	2.6	V
Reverse current	$V_R = 5\text{ V}$		I_R		0.01	10	μA

COLOR CLASSIFICATION

GROUP	DOMINANT WAVELENGTH (nm)					
	AMBER		SOFT ORANGE		YELLOW	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
1	611	618				
2	614	622	600	603	583	586
3			602	605	585	588
4			604	607	587	590
5			606	609	589	592
6			608	611	591	594

Note:

Wavelengths are tested at a current pulse duration of 25 ms.

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LUMINOUS INTENSITY (mcd)		
STANDARD	OPTIONAL	MIN.	MAX.
T	1	280	355
	2	355	450
U	1	450	560
	2	560	710
V	1	710	900
	2	900	1120
A	A	1120	1400
	B	1400	1800

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).

In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

CROSSING TABLE

VISHAY	OSRAM
VLMS233T1V1	LS M67F-S2U2-1
VLMO233U2V2-35	LO M67F-U2AB-24
VLMY233T2V2	LY M67F-T2V2-36



TYPICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)

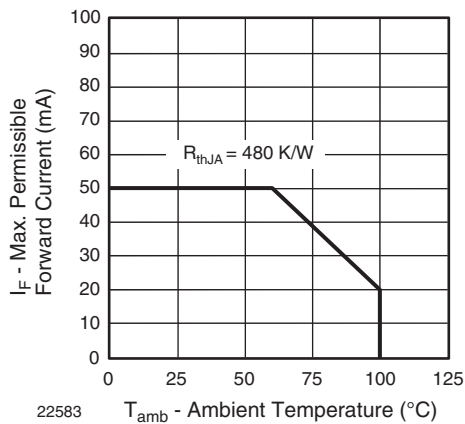


Figure 1. Max. Permissible Forward Current vs. Ambient Temperature

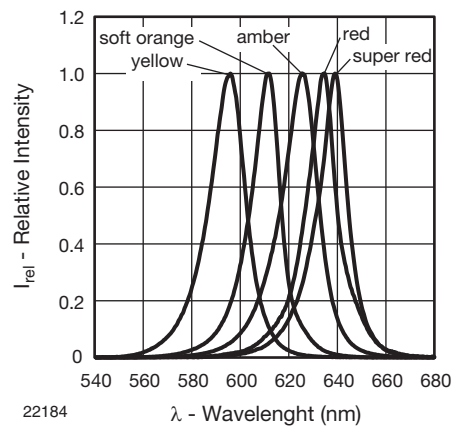


Figure 4. Relative Intensity vs. Wavelength

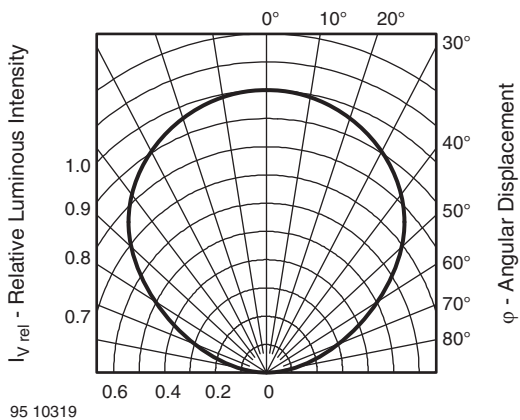


Figure 2. Rel. Luminous Intensity vs. Angular Displacement

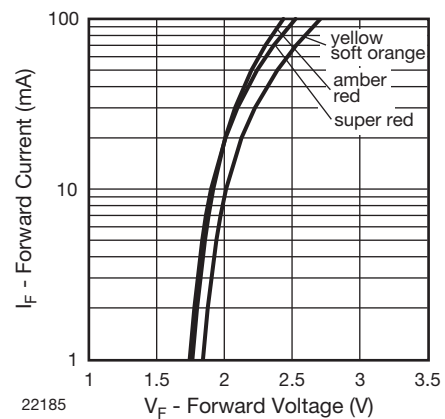


Figure 5. Forward Current vs. Forward Voltage

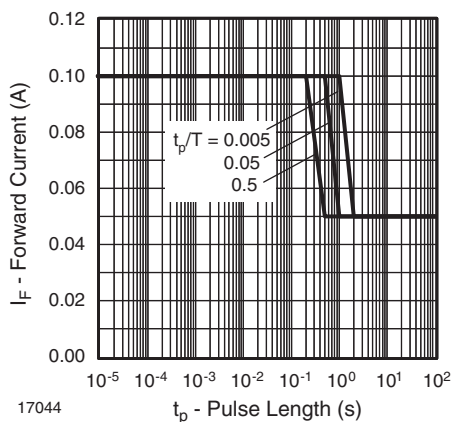


Figure 3. Forward Current vs. Pulse Length

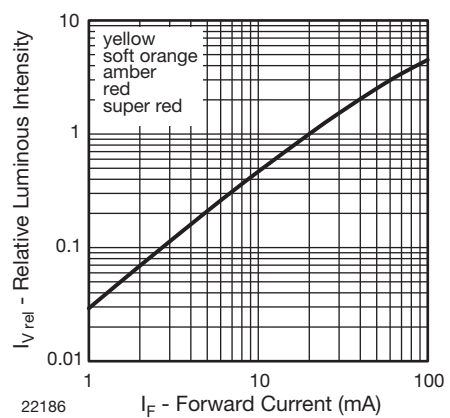


Figure 6. Relative Luminous Intensity vs. Forward Current

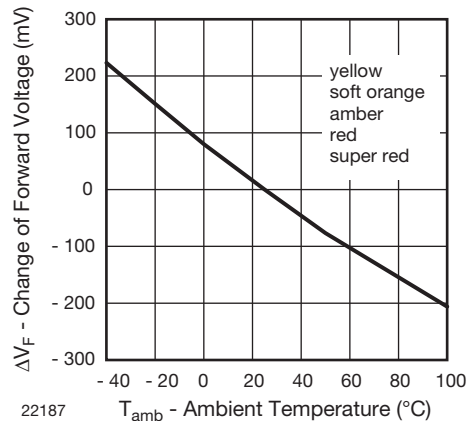


Figure 7. Change of Forward Voltage vs. Ambient Temperature

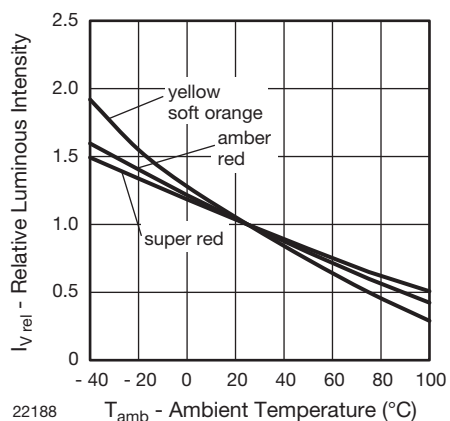


Figure 8. Relative Luminous Intensity vs. Amb. Temperature

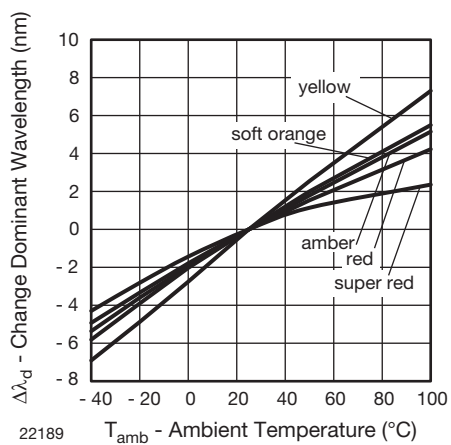
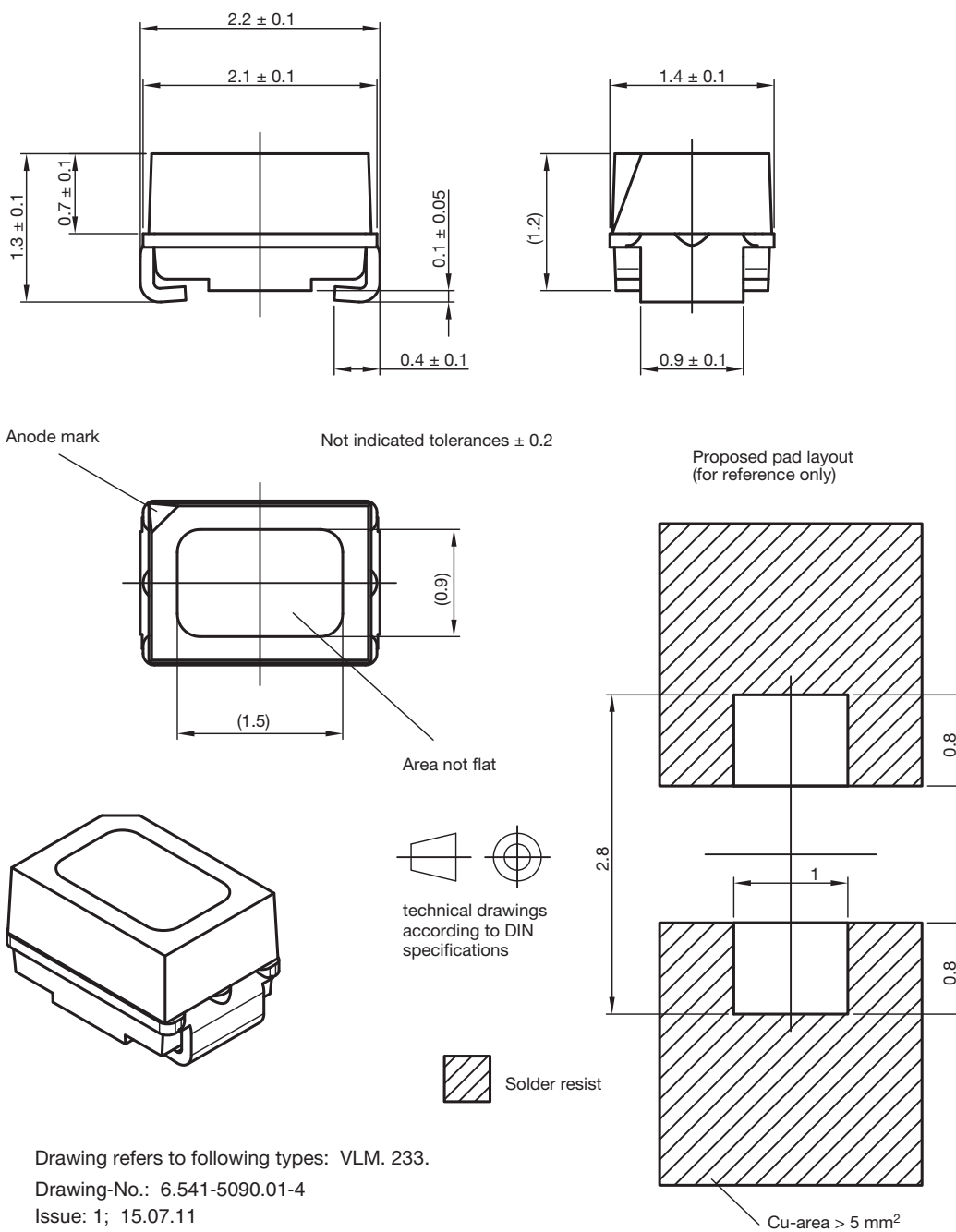


Figure 9. Change of Dominant Wavelength vs. Ambient Temperature

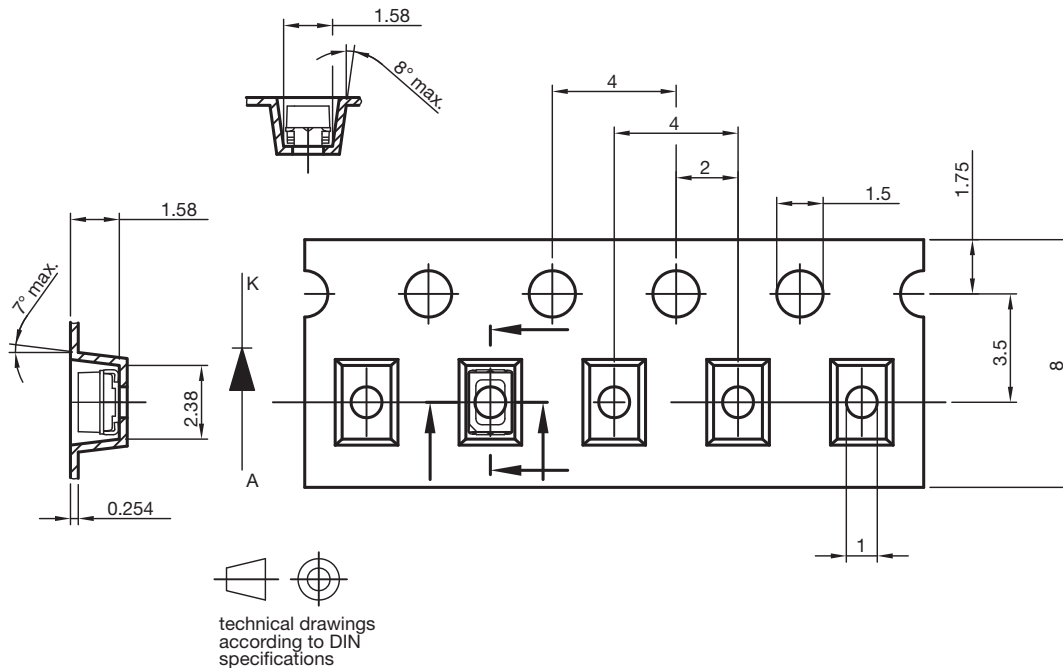


PACKAGE DIMENSIONS in millimeters



Drawing refers to following types: VLM. 233.
Drawing-No.: 6.541-5090.01-4
Issue: 1; 15.07.11
22584

TAPE DIMENSIONS in millimeters



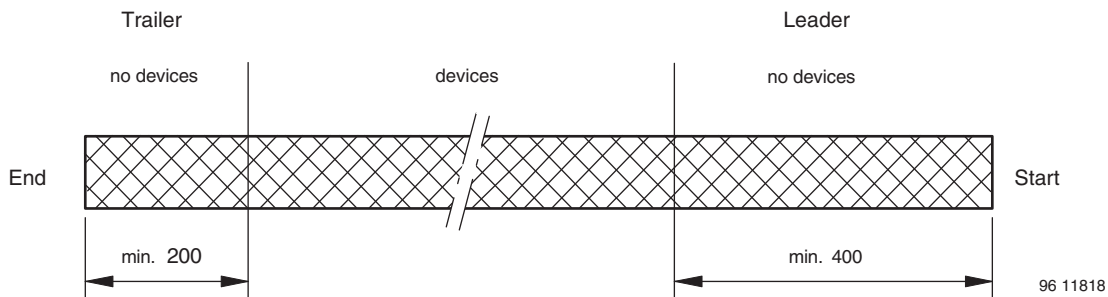
Drawing refers to following types: Mini SMD LED VLM. 233.

Drawing-No.: 9.700-5381.01-4

Issue: 1; 15.07.11

22585

LEADER AND TRAILER in millimeters



GS08 = 3000 pcs

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3

0.1 N to 1.3 N

300 ± 10 mm/min

165° to 180° peel angle

LABEL

Standard bar code labels for finished goods

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.



SOLDERING PROFILE

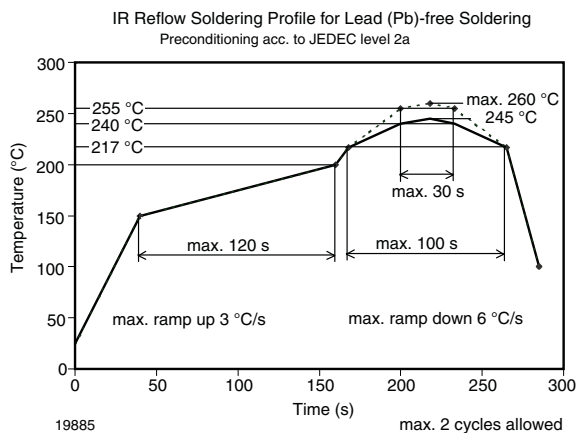
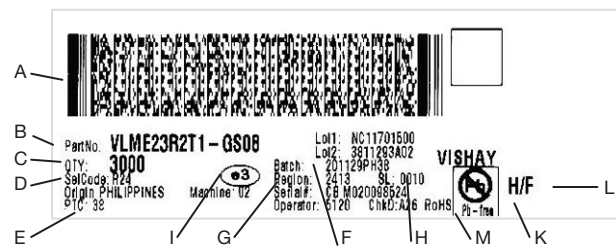


Figure 10. Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

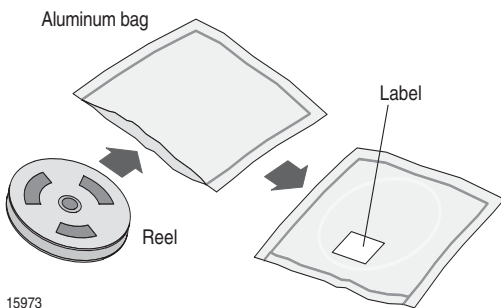
BAR CODE PRODUCT LABEL EXAMPLE:



- A) 2D barcode
- B) Vishay part number
- C) Quantity
- D) PTC = selection code (binning)
- E) Code of manufacturing plant
- F) Batch = date code: year/week/plant code
- G) Region code
- H) SL = sales location
- I) Terminations finishing
- K) Lead (Pb)-free symbol
- L) Halogen-free symbol
- M) RoHS symbol

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC Standard JESD22-A112 Level 2a label is included on all dry bags.



	CAUTION This bag contains MOISTURE-SENSITIVE DEVICES	LEVEL 2a						
1. Shelf life in sealed bag 12 months at <40°C and < 90% relative humidity (RH)								
2. After this bag is opened devices that will be subjected to infrared reflow, vapor-phase reflow, or equivalent processing (peak package body temp. 260°C) must be: a) Mounted within 672 hours at factory condition of $\leq 30^{\circ}\text{C}/60\%\text{RH}$ or b) Stored at $\leq 10\%\text{RH}$.								
3. Devices require baking before mounting if: a) Humidity Indicator Card is $>10\%$ when read at $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$ or b) 2a or 2b is not met.								
4. If baking is required, devices may be baked for: <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">192 hours at $40^{\circ}\text{C} \pm 5^{\circ}\text{C}/0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)</td> <td style="width: 50%; text-align: right;">or</td> </tr> <tr> <td>96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$</td> <td style="text-align: right;">For all device containers or</td> </tr> <tr> <td>24 hours at $100 \pm 5^{\circ}\text{C}$</td> <td style="text-align: right;">Not suitable for reels or tubes</td> </tr> </table>			192 hours at $40^{\circ}\text{C} \pm 5^{\circ}\text{C}/0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)	or	96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$	For all device containers or	24 hours at $100 \pm 5^{\circ}\text{C}$	Not suitable for reels or tubes
192 hours at $40^{\circ}\text{C} \pm 5^{\circ}\text{C}/0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)	or							
96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$	For all device containers or							
24 hours at $100 \pm 5^{\circ}\text{C}$	Not suitable for reels or tubes							
Bag Seal Date: _____ (If blank, see bar code label)								
Note: LEVEL defined by EIA JEDEC Standard JESD22-A113								

19786

Example of JESD22-A112 Level 2a Label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar-code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.