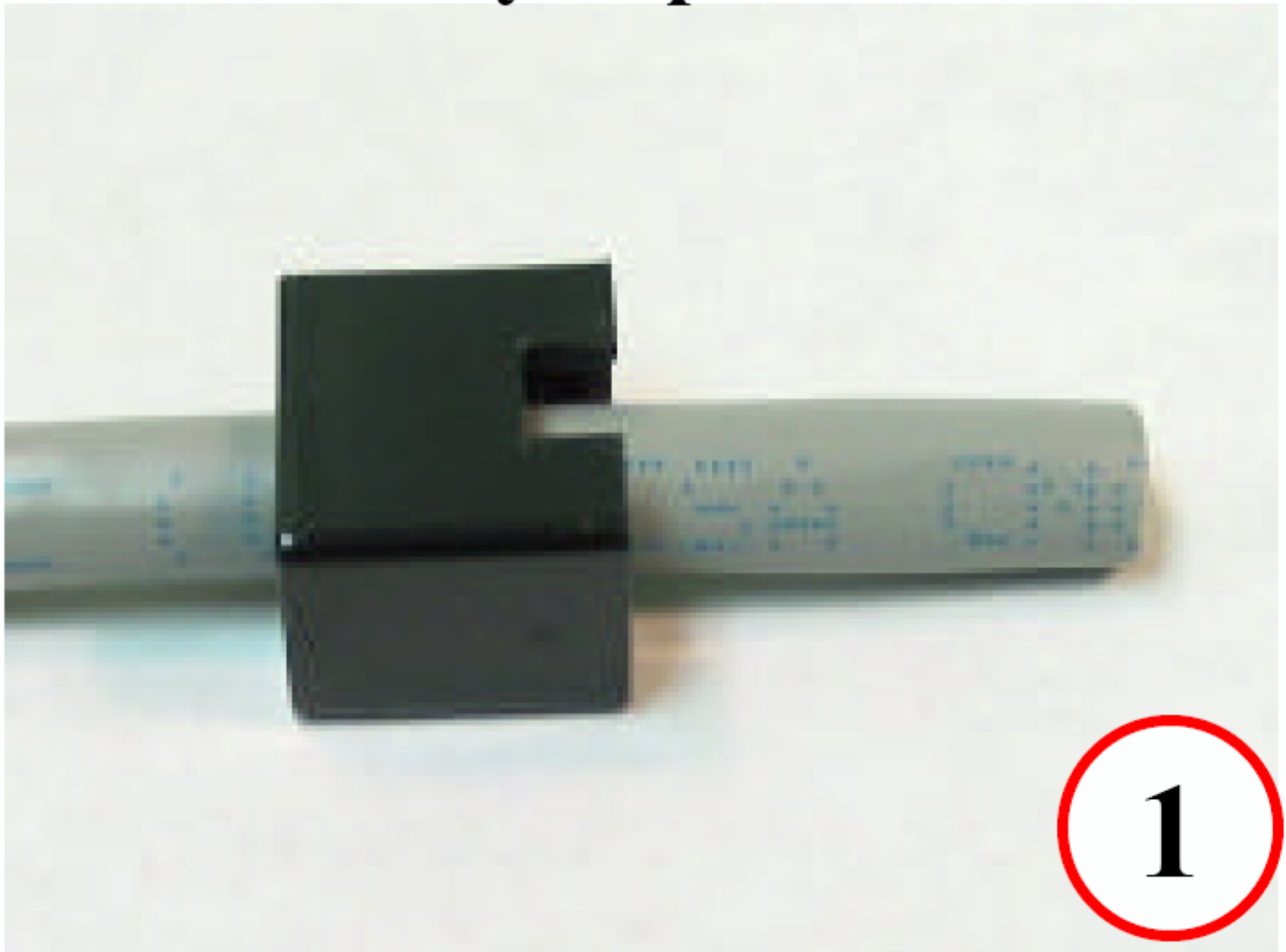
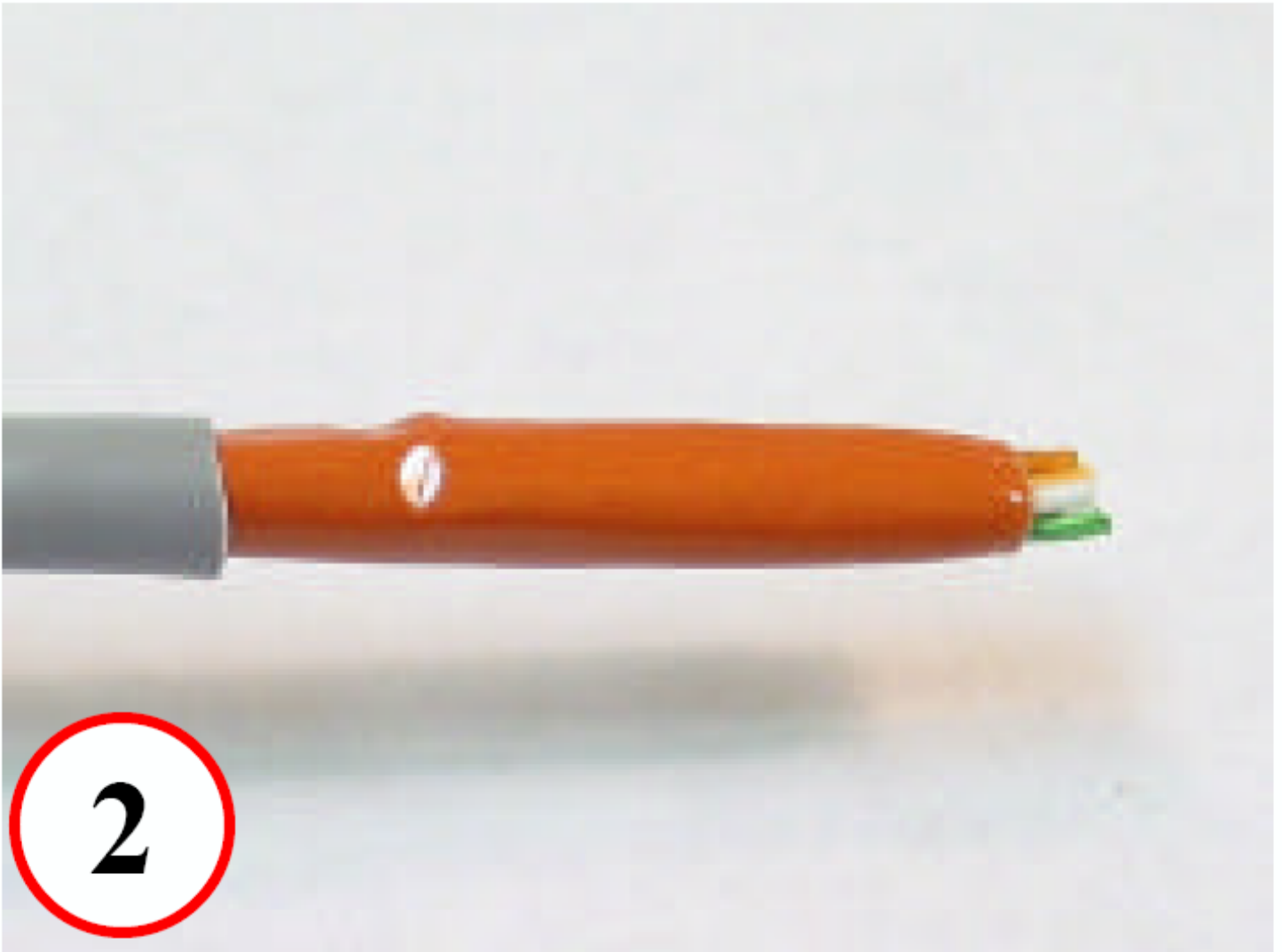


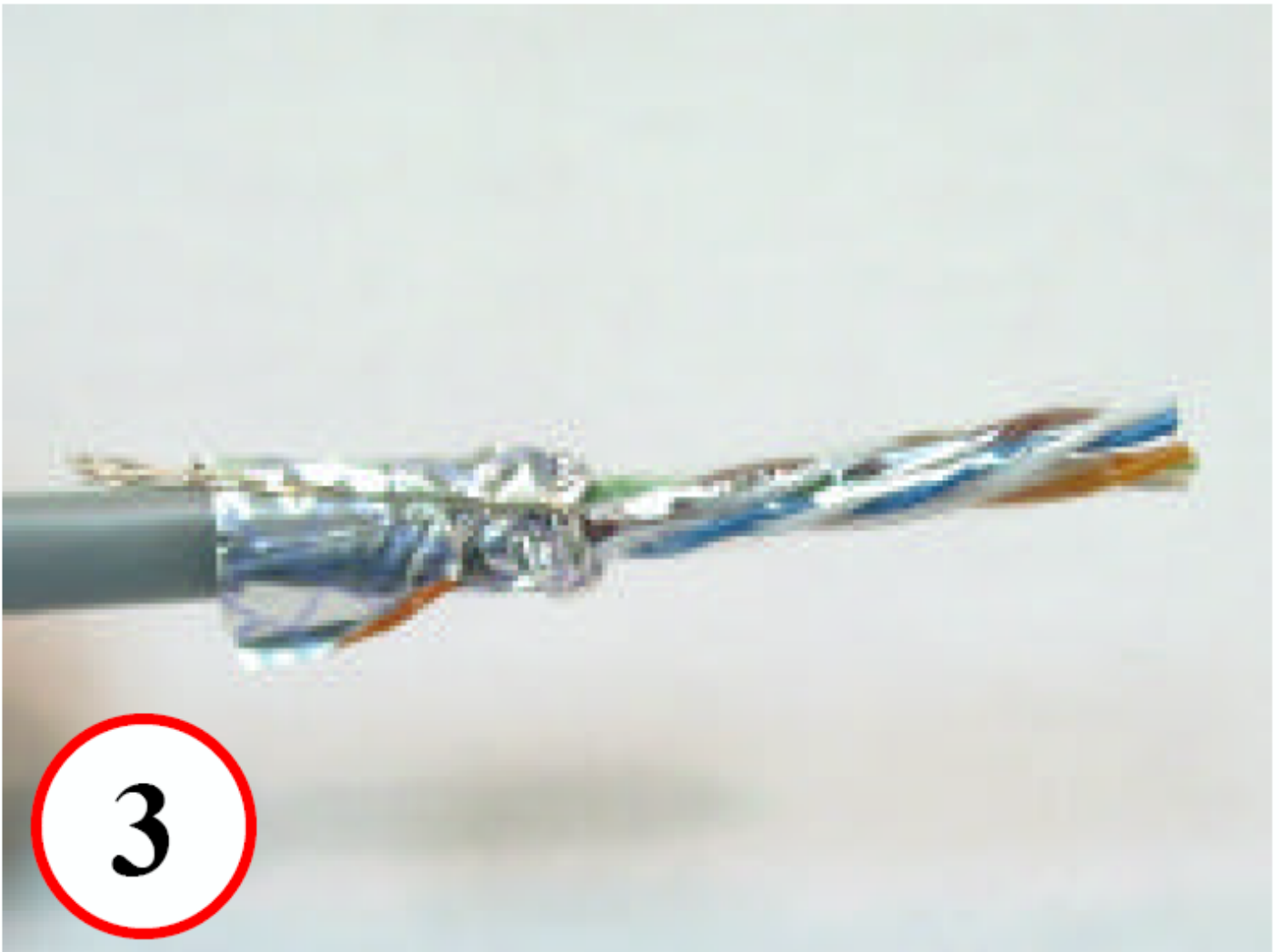
Assembly steps 1 – 12:



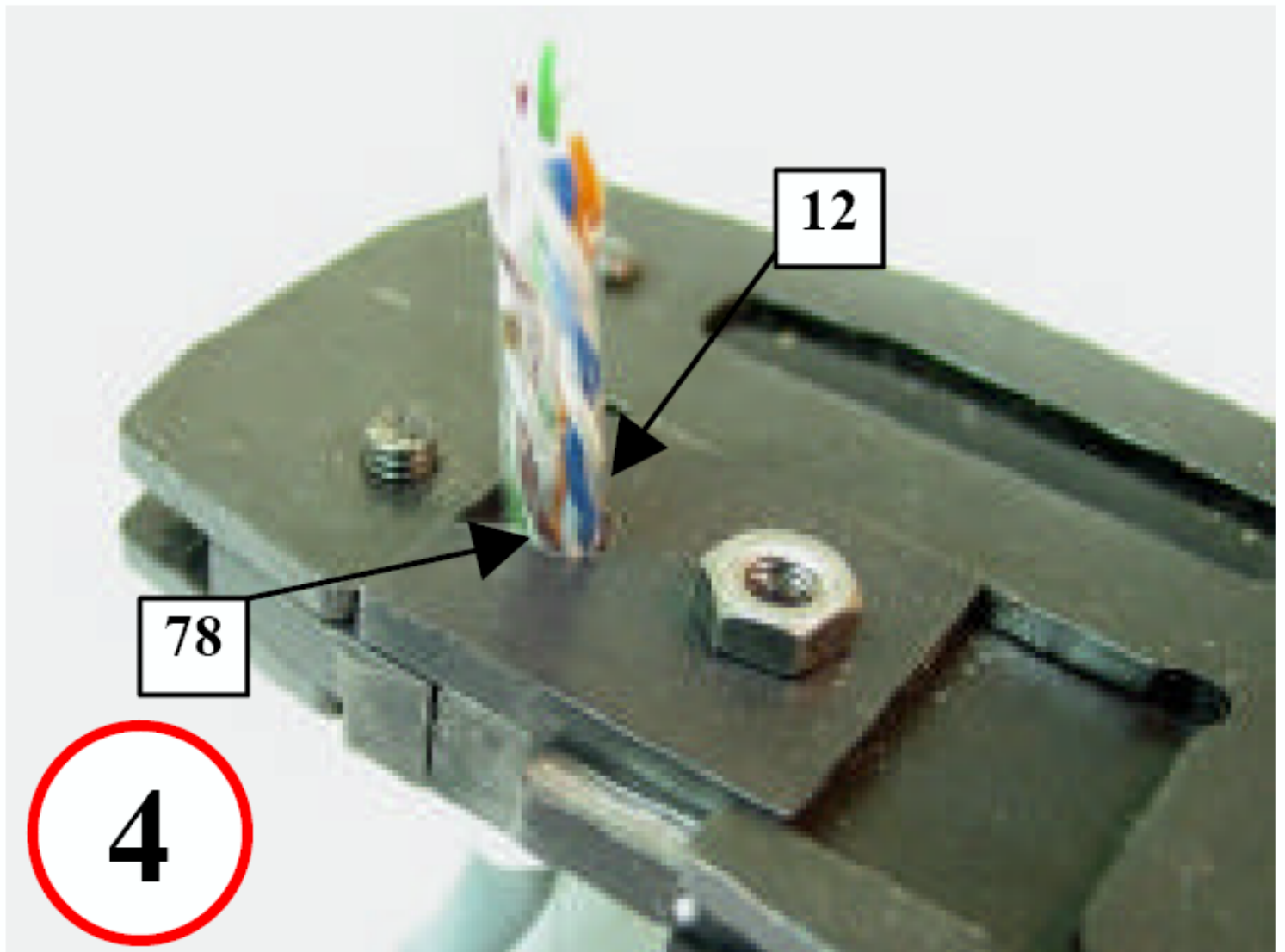
Slide strain relief over cable



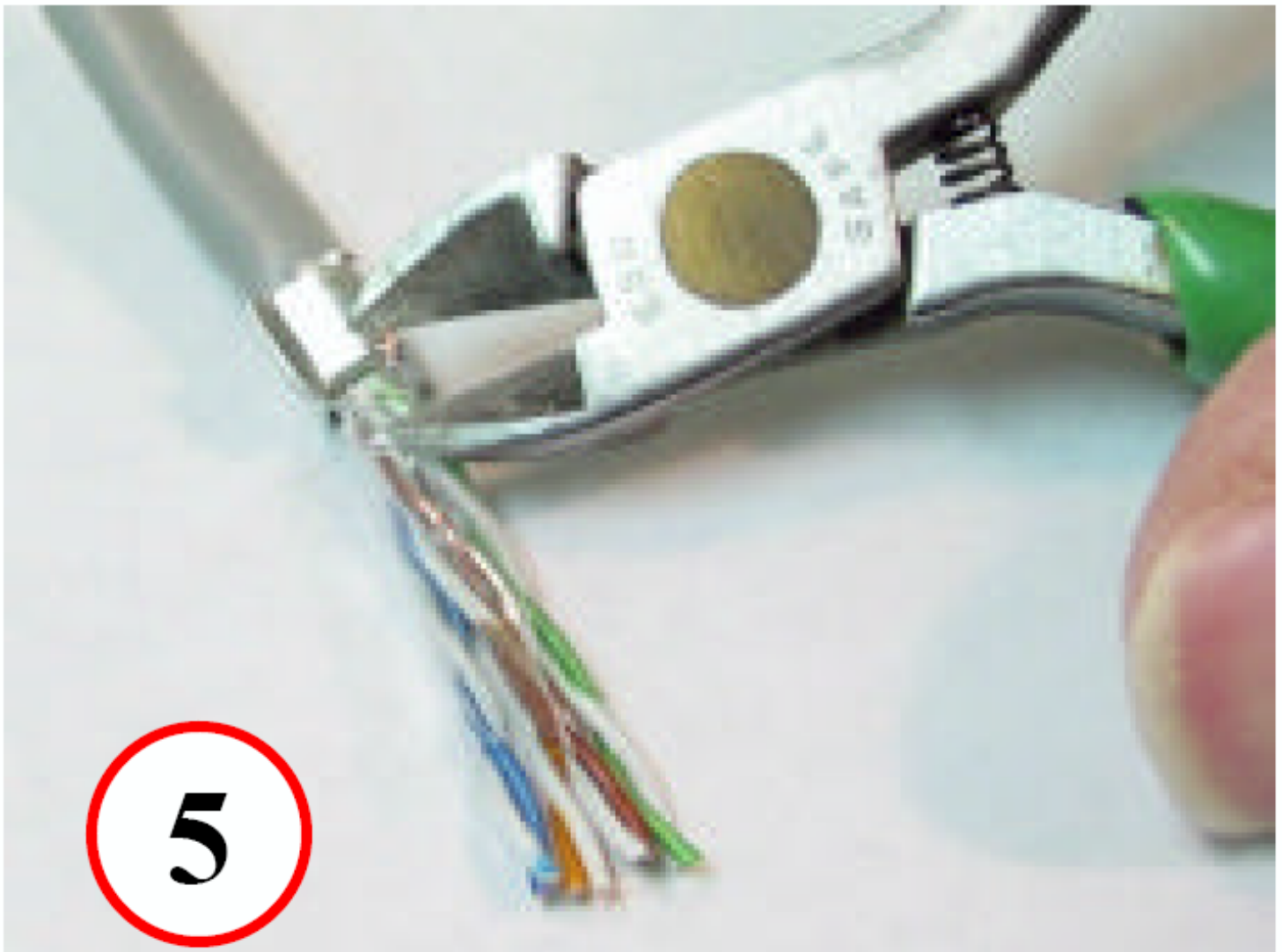
Remove 1" to 2" of cable jacket



Fold back shield and drain wire

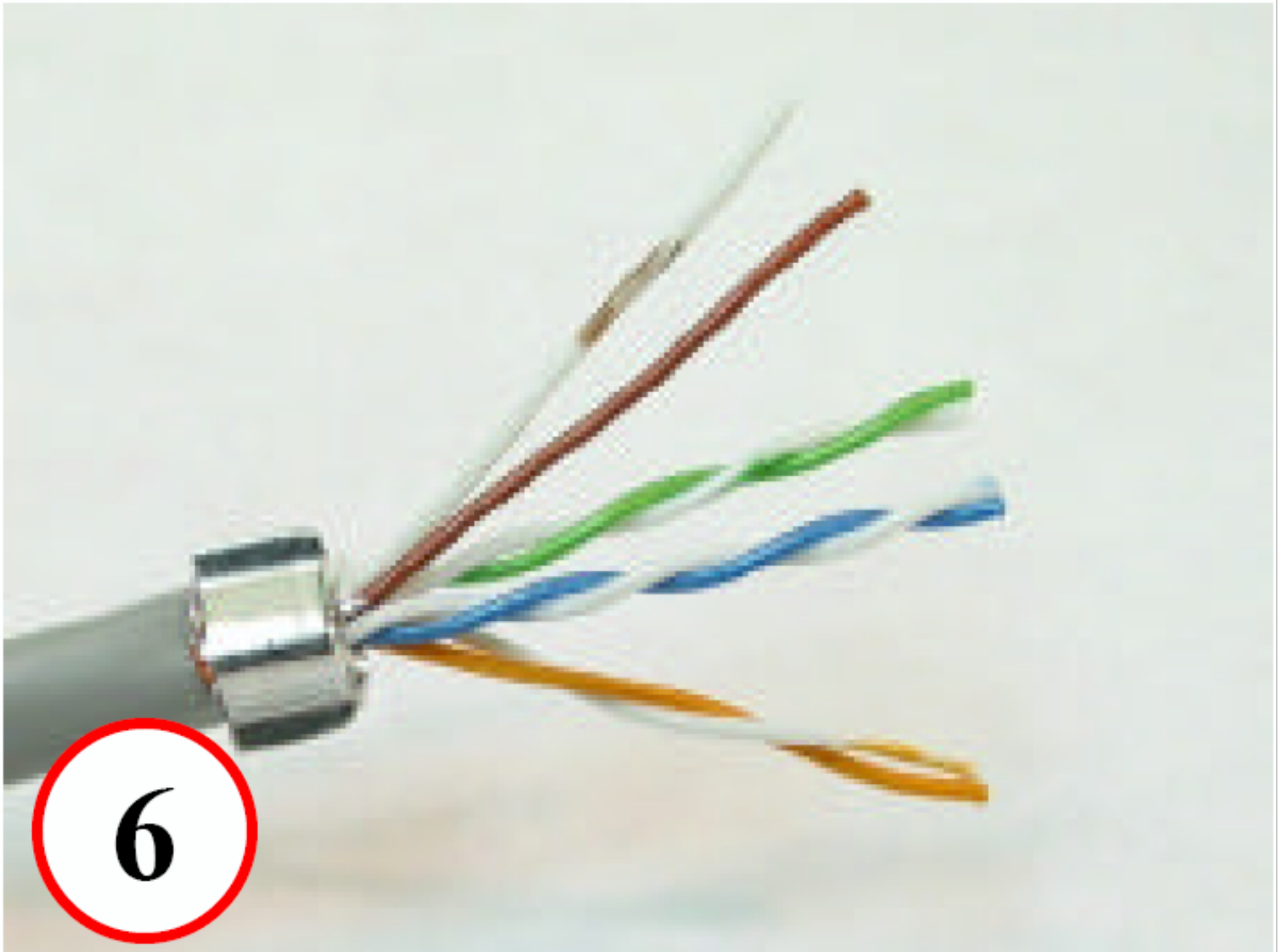


Slide ferrule over end of jacket and shield and crimp. Pairs 12 and 78 go to the sides

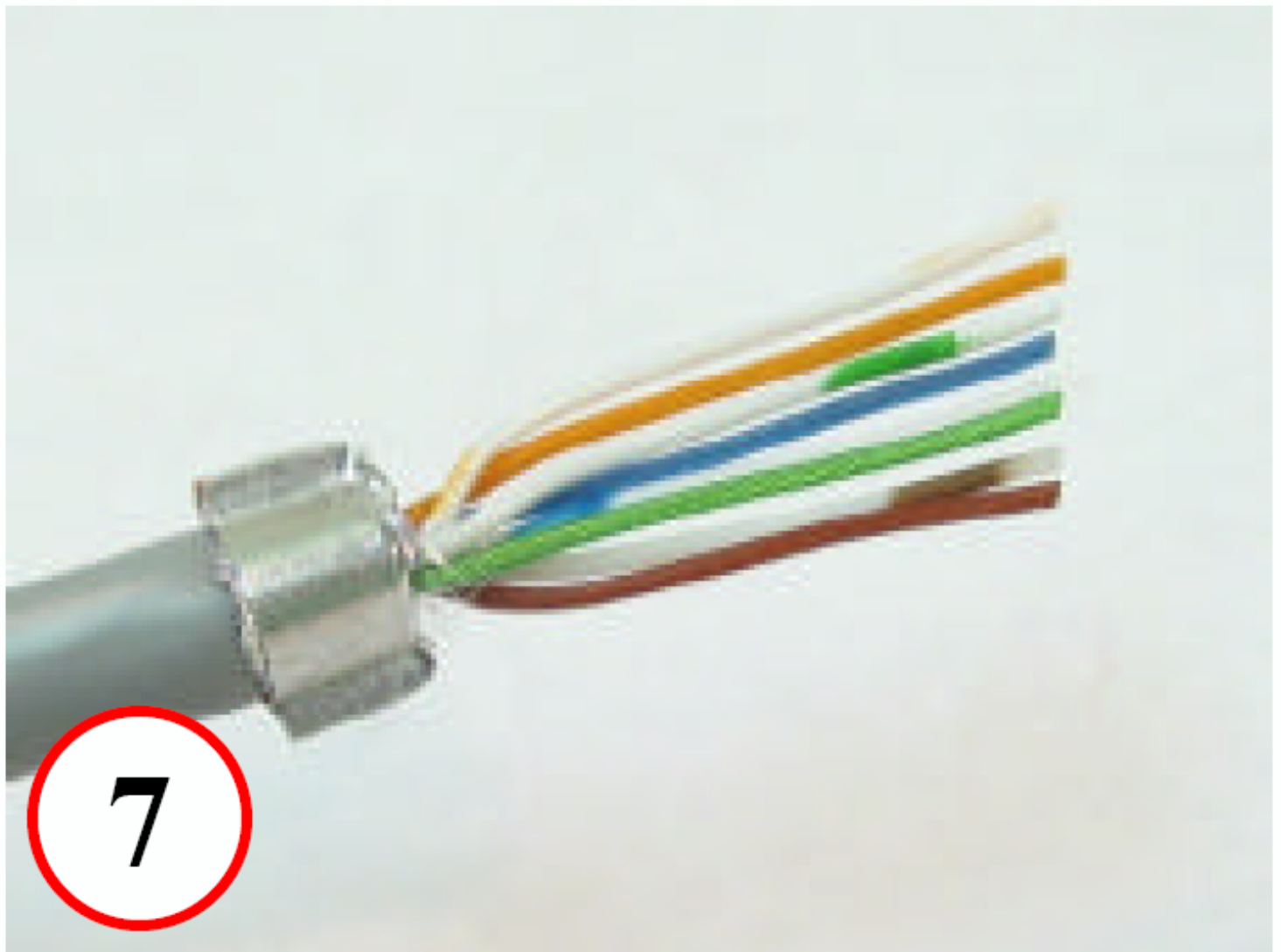


5

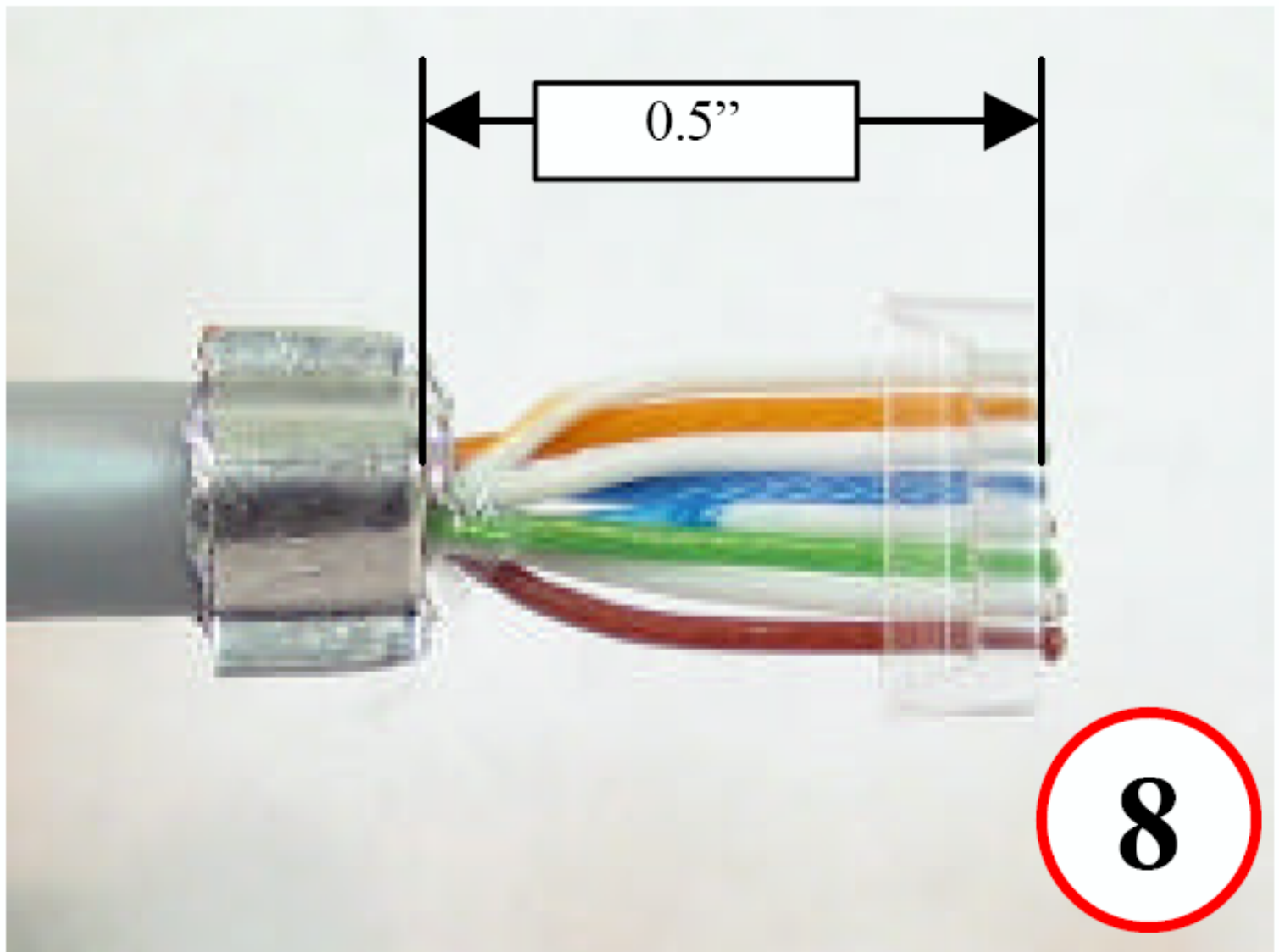
Remove excess shield. Also remove plastic foil insulation if present



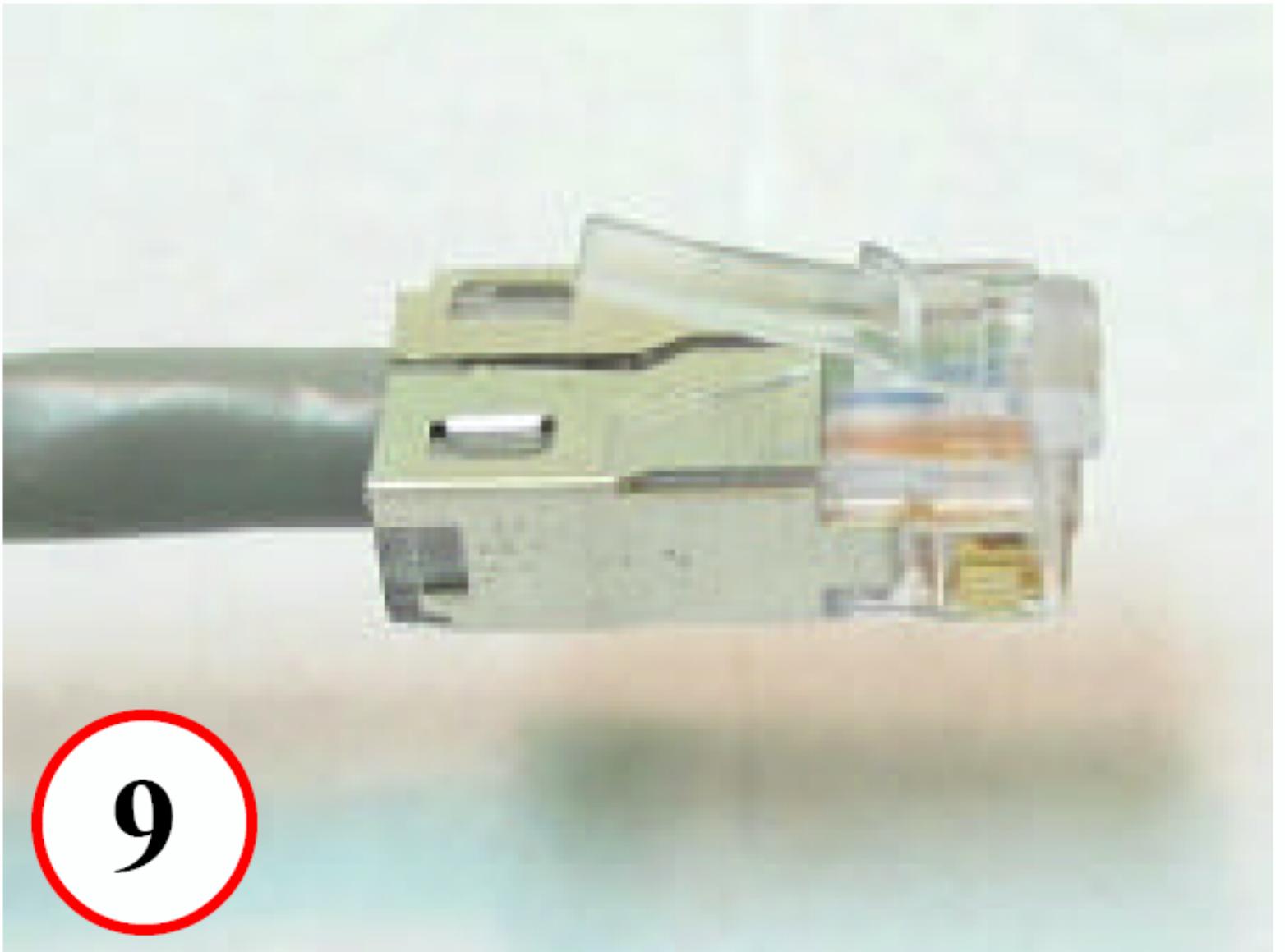
**Spread apart pairs and
straighten**



Align pairs (568-B shown) and trim at an angle



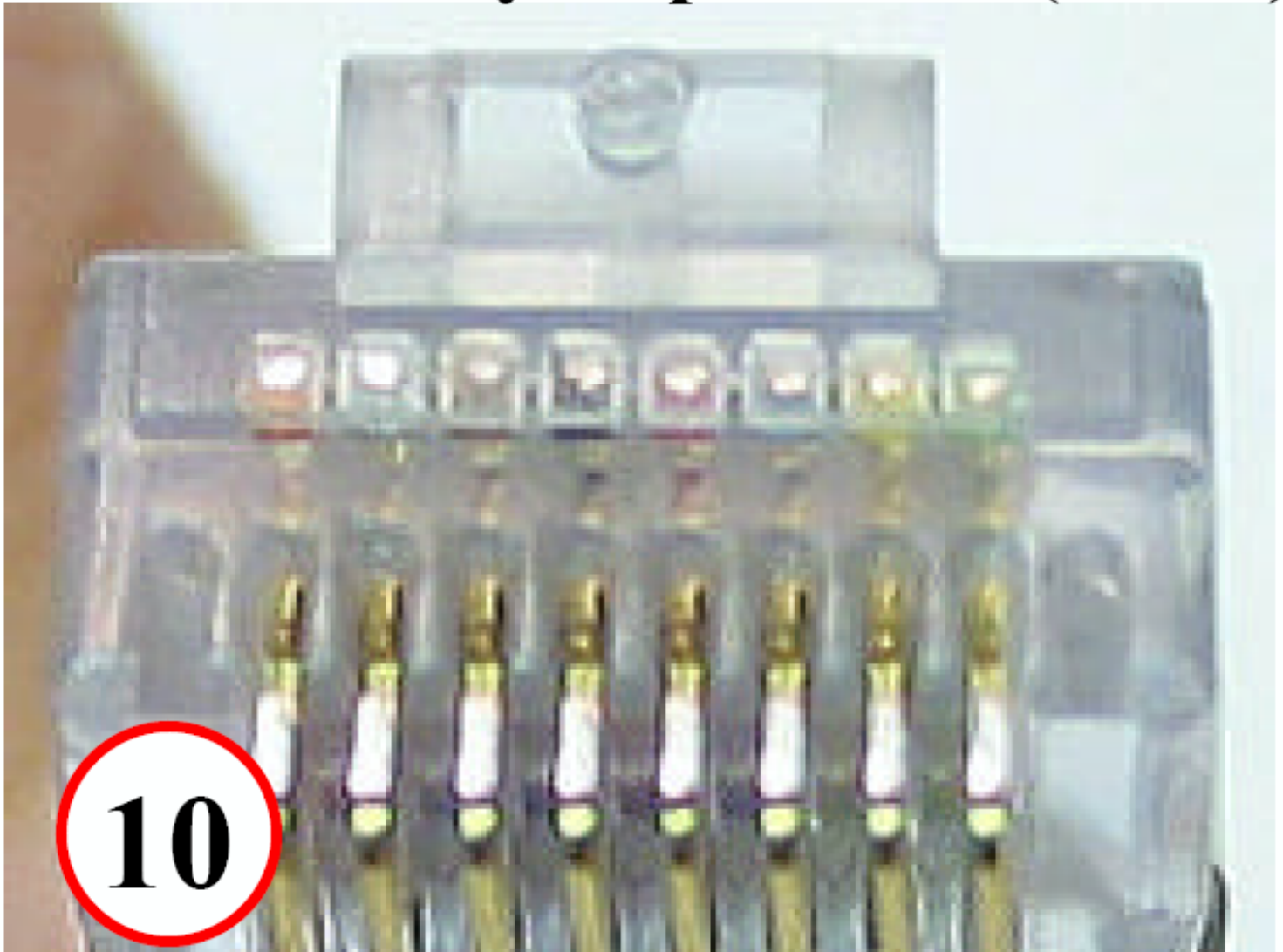
Slide wires into –A161 management bar. Trim off at approx. 0.5” from ferrule



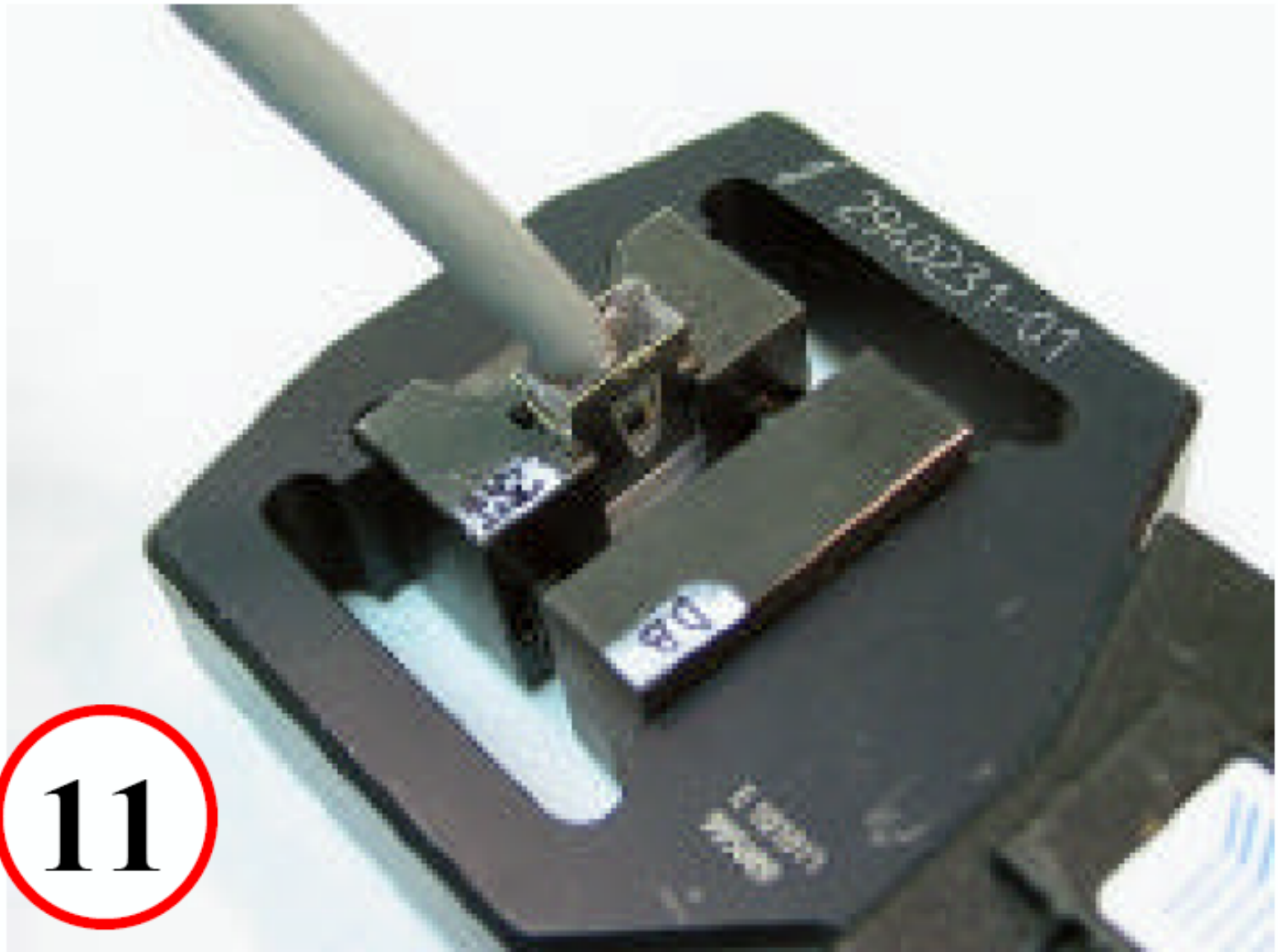
9

Place wires into plug housing

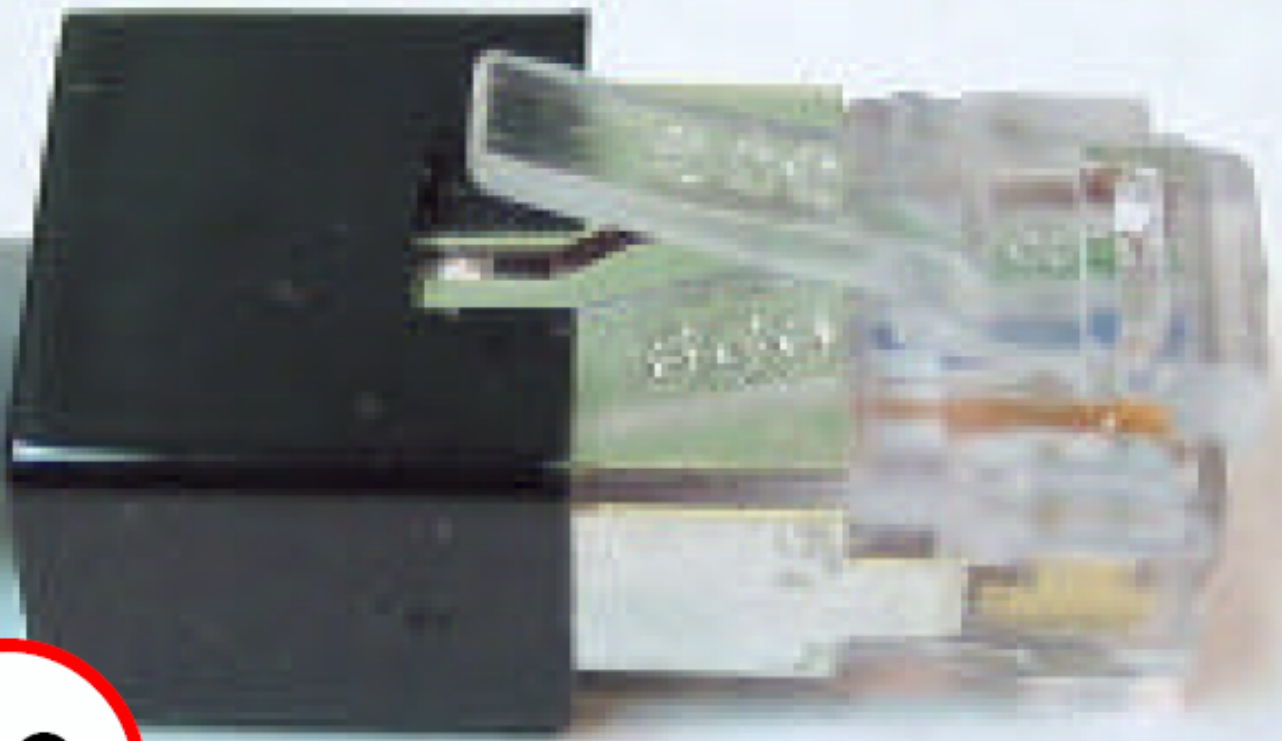
Assembly steps 1 – 12 (Cont.):



**Verify wire ends are visible
through plug housing**



11
**Terminate plug housing onto
cable**



12

**Slide strain relief over housing.
Assembly is now complete**