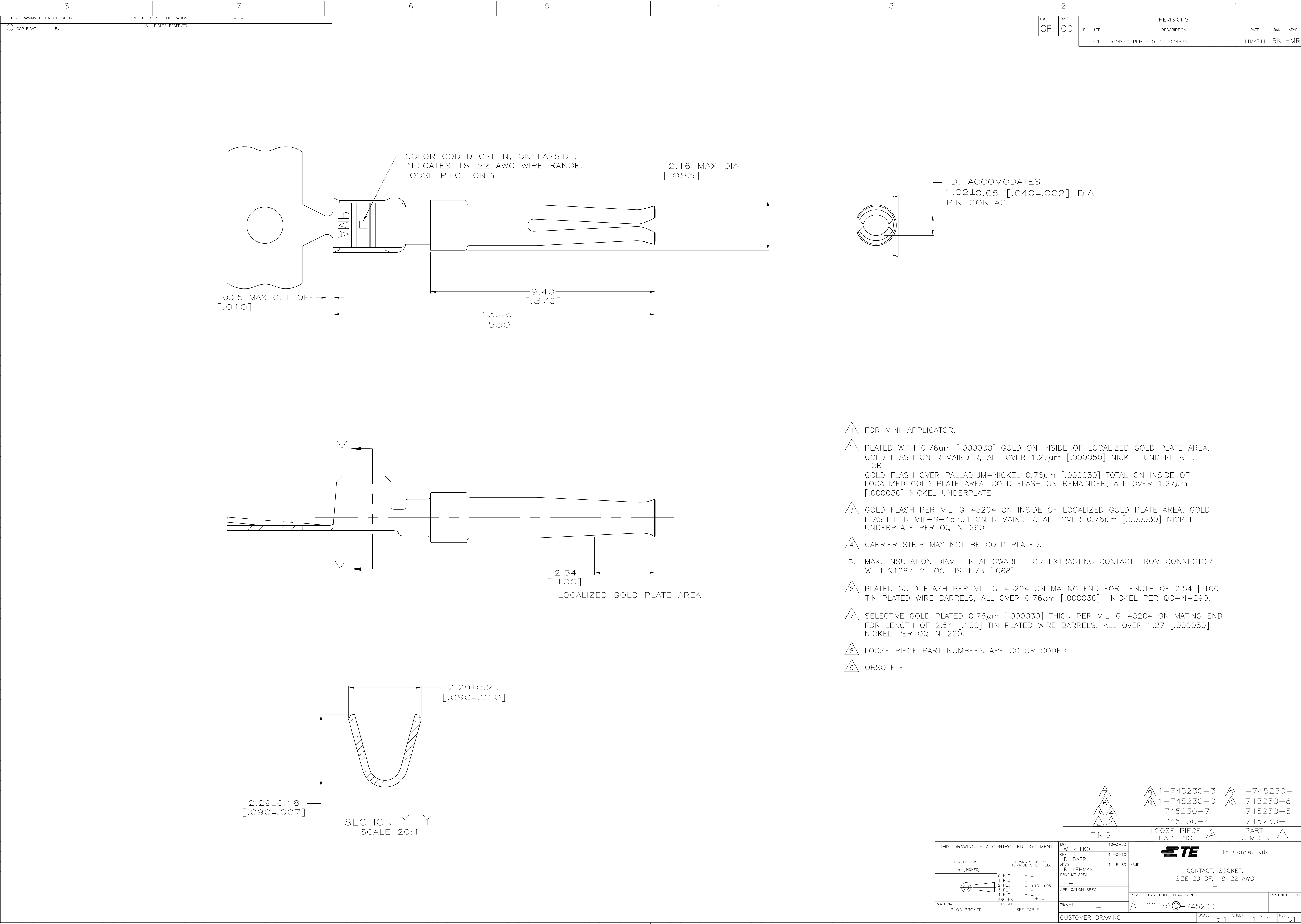




- 1 FOR MINI-APPLICATOR.
- 2 PLATED WITH 0.76μm [.000030] GOLD ON INSIDE OF LOCALIZED GOLD PLATE AREA, GOLD FLASH ON REMAINDER, ALL OVER 1.27μm [.000050] NICKEL UNDERPLATE.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL 0.76μm [.000030] TOTAL ON INSIDE OF LOCALIZED GOLD PLATE AREA, GOLD FLASH ON REMAINDER, ALL OVER 1.27μm [.000050] NICKEL UNDERPLATE.
- 3 GOLD FLASH PER MIL-G-45204 ON INSIDE OF LOCALIZED GOLD PLATE AREA, GOLD FLASH PER MIL-G-45204 ON REMAINDER, ALL OVER 0.76μm [.000030] NICKEL UNDERPLATE PER QQ-N-290.
- 4 CARRIER STRIP MAY NOT BE GOLD PLATED.
5. MAX. INSULATION DIAMETER ALLOWABLE FOR EXTRACTING CONTACT FROM CONNECTOR WITH 91067-2 TOOL IS 1.73 [.068].
- 6 PLATED GOLD FLASH PER MIL-G-45204 ON MATING END FOR LENGTH OF 2.54 [.100] TIN PLATED WIRE BARRELS, ALL OVER 0.76μm [.000030] NICKEL PER QQ-N-290.
- 7 SELECTIVE GOLD PLATED 0.76μm [.000030] THICK PER MIL-G-45204 ON MATING END FOR LENGTH OF 2.54 [.100] TIN PLATED WIRE BARRELS, ALL OVER 1.27 [.000050] NICKEL PER QQ-N-290.
- 8 LOOSE PIECE PART NUMBERS ARE COLOR CODED.
- 9 OBSOLETE

1	1-745230-3	1-745230-1
8	1-745230-0	745230-8
3 4	745230-7	745230-5
2 4	745230-4	745230-2
FINISH	LOOSE PIECE PART NO 8	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. ZELKO 10-3-80	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK R. BAER 11-3-80		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. LEHMAN 11-5-80	NAME	
0 PLC ± -		PRODUCT SPEC	CONTACT, SOCKET, SIZE 20 DF, 18-22 AWG	
1 PLC ± -		APPLICATION SPEC		
2 PLC ± 0.13 [.005]		SIZE	CAGE CODE	DRAWING NO
3 PLC ± -		WEIGHT	—	—
4 PLC ± -		A1 00779 745230		RESTRICTED TO
ANGLES ± -		CUSTOMER DRAWING		SCALE 15:1
MATERIAL PHOS BRONZE		SHEET 1 OF 1		REV G1