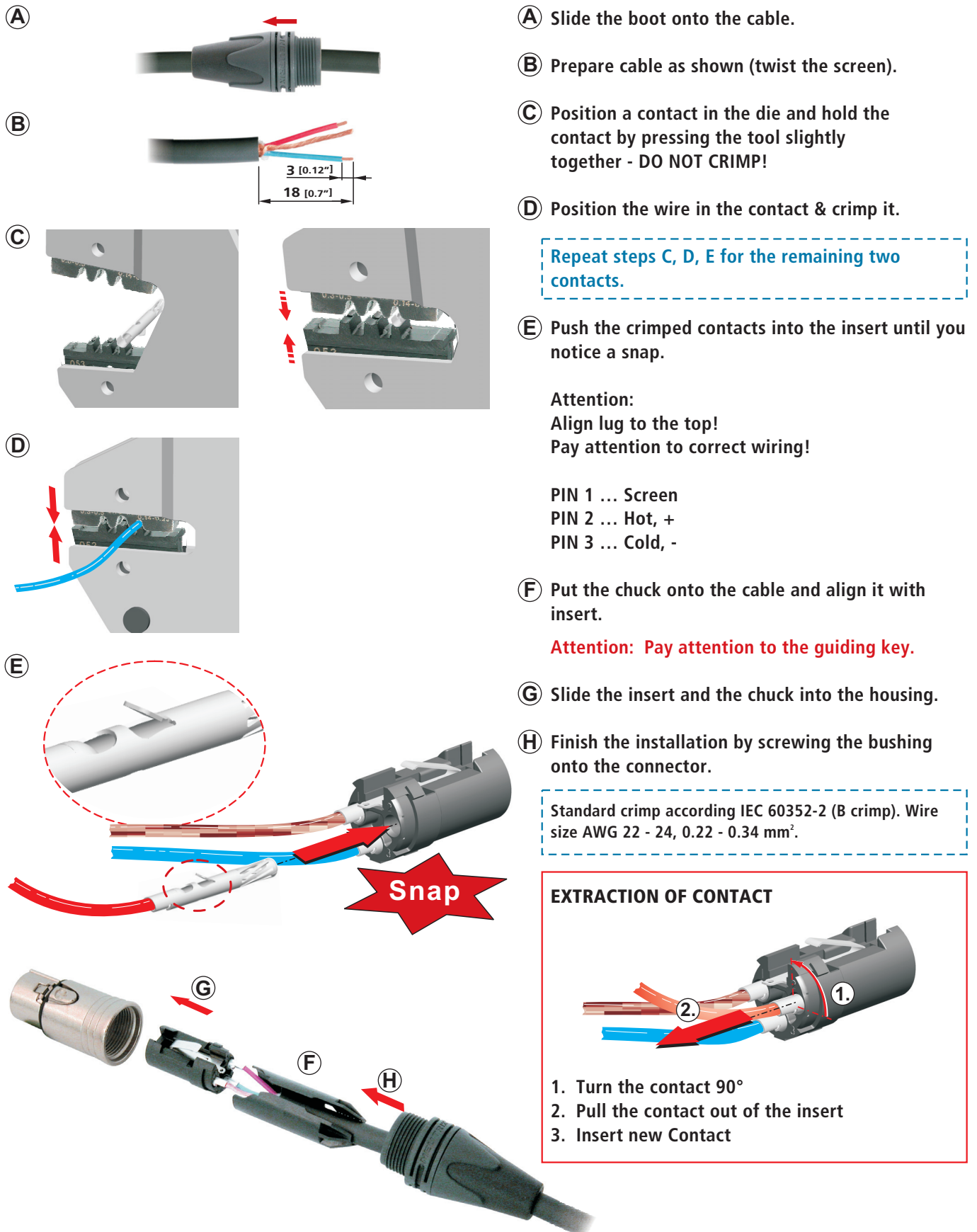




# ASSEMBLY INSTRUCTION

## NC3FXX-HA | Crimp XLR Cable Connector





# ASSEMBLY INSTRUCTION

## NC3MXX-HA | Crimp XLR Cable Connector

- A** Slide the boot onto the cable.
- B** Prepare cable as shown (twist the screen).
- C** Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!
- D** Position the wire in the contact & crimp it.
- E** Push the crimped contacts into the insert until you notice a snap.
- F** Put the chuck onto the cable and align it with insert.
- G** Slide the insert and the chuck into the housing.
- H** Finish the installation by screwing the bushing onto the connector.
- Attention:**  
Align lug to the top!  
Pay attention to correct wiring!
- Repeat steps C, D, E for the remaining two contacts.**
- Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm<sup>2</sup>.**
- PIN 1 ... Screen**  
**PIN 2 ... Hot, +**  
**PIN 3 ... Cold, -**
- Snap**

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