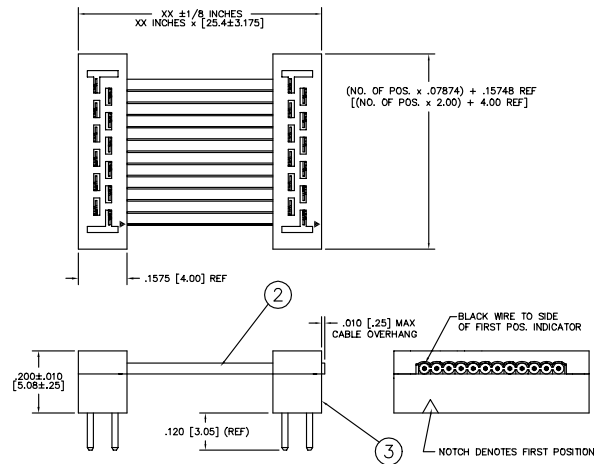
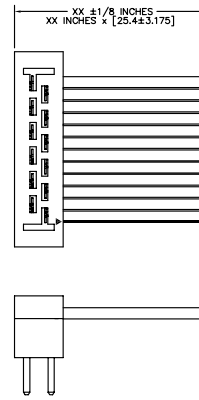


REV. K

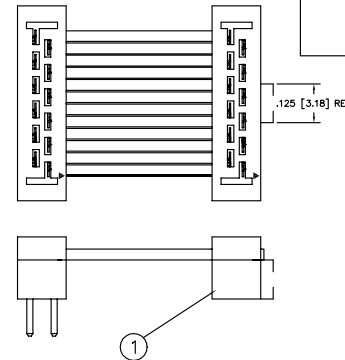
-D (DOUBLE END)



-S (SINGLE END)

SAME AS -D (DOUBLE)
UNLESS OTHERWISE NOTED

-T (TRANSFER)

SAME AS -D (DOUBLE)
UNLESS OTHERWISE NOTED

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE: 2mm DOUBLE ROW MALE IDC CABLE ASSEMBLY	DWG NO: TCMD-XX-X-XXXX-01-X-XXX-XXX SHEET 1 OF 1
ONE PLACE DECIMALS: $\pm .1$	THREE PLACE DECIMALS: $\pm .005$	ANGLES: $\pm 1^\circ$					
TWO PLACE DECIMALS: $\pm .01$	FOUR PLACE DECIMALS: $\pm .0020$						

TCMD-XX-X-XX.XX-01-X-XXX-XXX

NO. OF POSITIONS
03, 04, 05, 08,
10, 12, 13, 15,
17, 20, 22, 25

END ASSEMBLY
-D: DOUBLE END
-S: SINGLE END
-T: TRANSFER END

ASSEMBLED LENGTH
(2 INCH MINIMUM)

OPTION #2
SEE OPTIONS BELOW

OPTIONS #1
SEE OPTIONS BELOW

OPTIONS
LEAVE BLANK FOR STANDARD
-F: FLASH GOLD PLATING
TRANSFER END ONLY
(USE TCSD-XX-01-F)

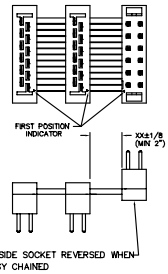
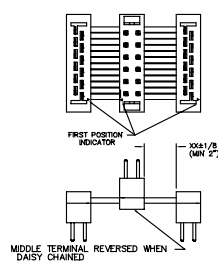
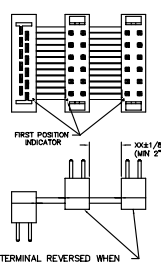
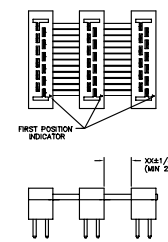
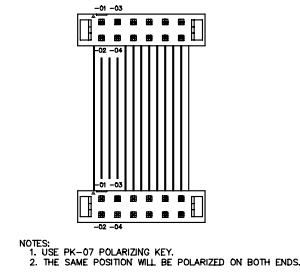
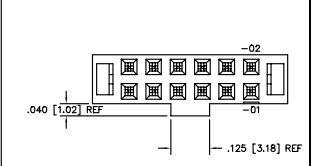
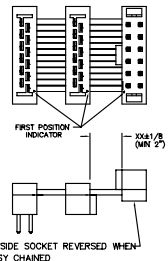
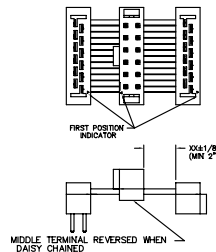
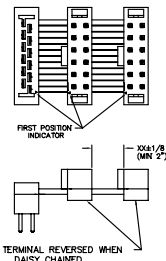
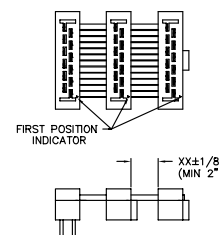
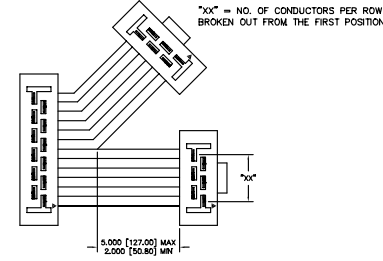
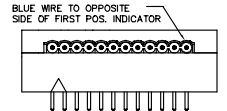
LEAD STYLE

TABLE 1		
1	2	3
TCSD-XX-01-X	TCB-50	TCMD-XX-01

SPECIFY NO. OF POS. IN PART CALLOUT -XX

NOTES:

- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
- ⊗ REPRESENTS CRITICAL DIMS FOR STATISTICAL PROCESS CONTROL.
- TABLE 1: PART #1 TO BE USED FOR TRANSFER END ONLY.
- AS OF REV C ON TCB-50 CABLE, ASSEMBLES WILL BE LEAD FREE.
- ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 800V.

-O
OUTSIDE REVERSED-M
MIDDLE REVERSED-R
REVERSE CONNECTOR-D"XX"
DAISY CHAIN-DOUBLE-P"XX"
POLARIZED MATING-N
NOTCH POLARIZATION
(FOR -T ONLY)-O
OUTSIDE REVERSED (TRANSFER)-M
MIDDLE REVERSED (TRANSFER)-R
REVERSE CONNECTOR (TRANSFER)-D"XX"
DAISY CHAIN-DOUBLE (TRANSFER)-BXX
BREAKOUT OPTION-RW
REVERSE WIRING

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CODE 55322

MADE BY: REIDINGER 7-6-92

TCMD-XX-X-XXXX-01-X-XXX-XXX
SHEET 1 OF 1