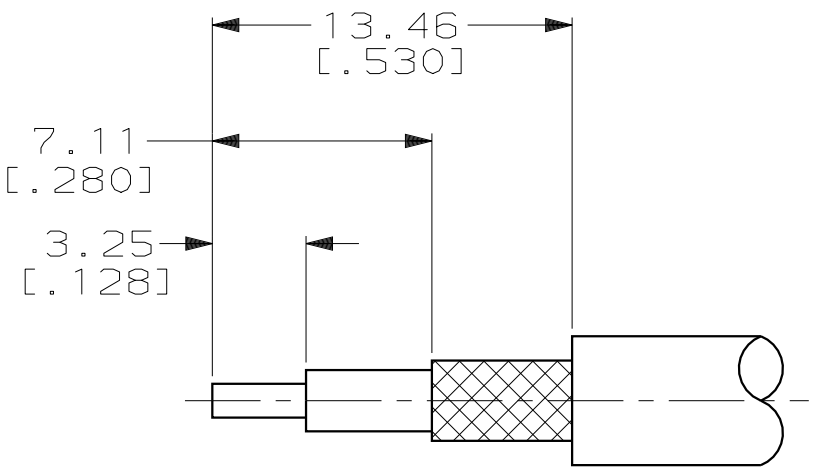
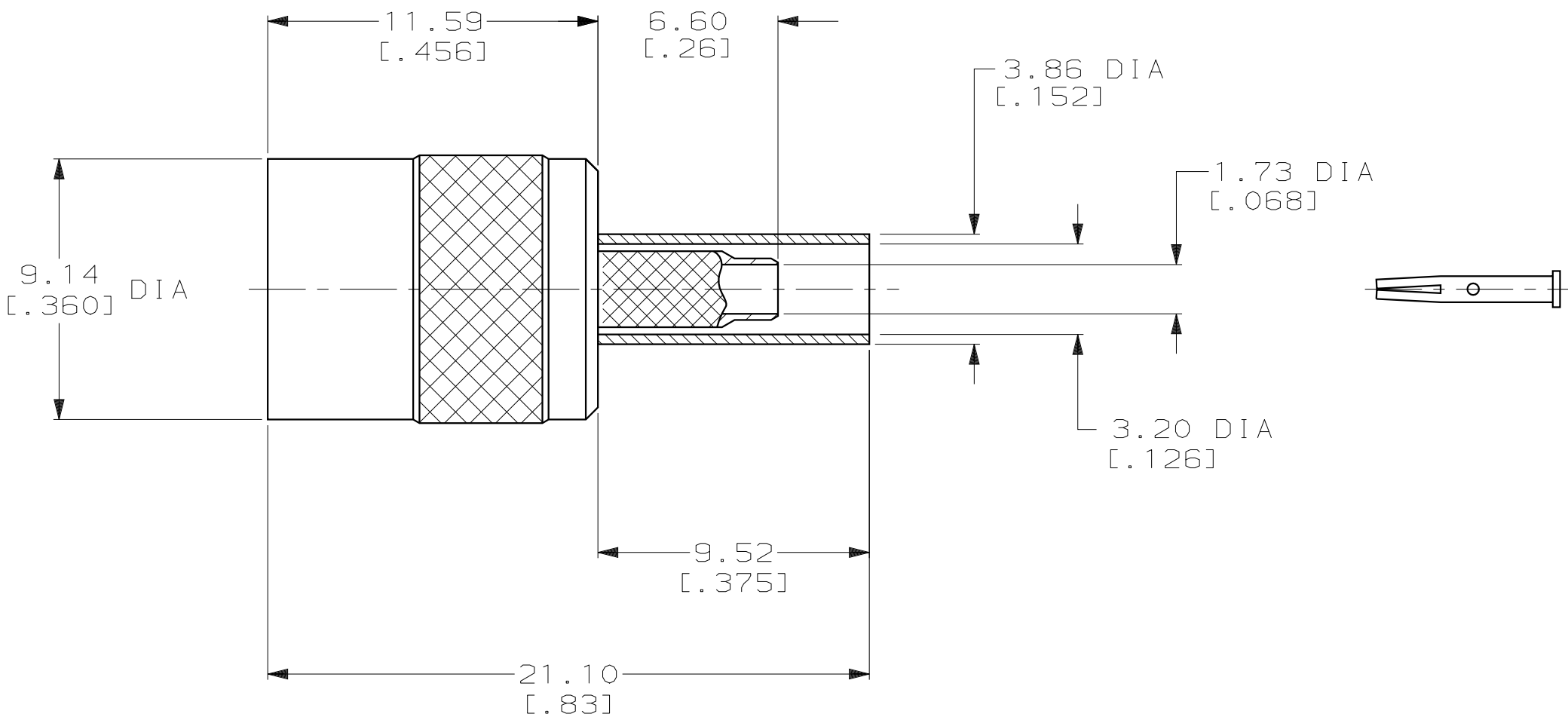


LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
AJ	16				O	REL PER PR 92-3386-100	13/JUL/93	BMW
					A	REV PER 0220-0218-93	28/OCT/93	BMW
					B	REV PER 0220-0401-93	11/JAN/94	BMW
					C	REVISED PER 0503-0860-97	2-12-98	JG
					D	REVISED PER 0630-0096-98	3-18-98	JG



1. MATERIALS:
- BODIES...BRASS PER QQ-B-626
 - INNER AND OUTER CONTACTS... BERYLLIUM COPPER PER QQ-C-576
 - DIELECTRIC...TEFLON PER ASTM D1710
 - FERRULE...ANNEALED COPPER PER QQ-C-576
2. FINISH:
- CENTER CONTACT...GOLD PER MIL-G-45204
 - OTHER METAL PARTS...NICKEL PER QQ-N-290
3. FINISH:
- CENTER AND OUTER CONTACT...GOLD PER MIL-G-45204
 - OTHER METAL PARTS...NICKEL PER QQ-N-290

B	58483-1	.128	HX4-1637	4	K699	2	RG 179,187	414618-2
B	58483-1	.128	HX4-1637	4	K699	3	RG 179,187	414618-1
POSITION LETTER	AMP DIE SET	HEX SIZE	DANIELS DIE SET	SELECTOR NUMBER	DANIELS POSITIONER	NOTES	CABLE	PART NUMBER
AMP PRO-CRIMPER FOR BRAID CRIMP		M 22520/5-01 FOR BRAID CRIMP		M 22520/2-01 FOR CONTACT CRIMP				
TOOLING INFORMATION								

RECOMMENDED STRIP LENGTHS
SCALE NTS

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

					PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± .25 [.010] 3 PLC DEC ± .13 [.005] ANGLES ± - MATERIAL SEE NOTES	DR 13/JUL/93 B. WERNER		AMP AMP Incorporated Harrisburg, PA 17105-3608			
	CHK 13/JUL/93 J. MCLEOD					
	APPD 13/JUL/93 J. McLEOD		NAME 75 OHM SMB PLUG			
	APPD 13/JUL/93 B. WERNER					
PRODUCT SPEC -						
FINISH SEE NOTES	APPLICATION SPEC -		SIZE C	CAGE CODE 00779	DRAWING NO C= 414618	
	WEIGHT -		SCALE 5:1		SHEET 1 OF 1	