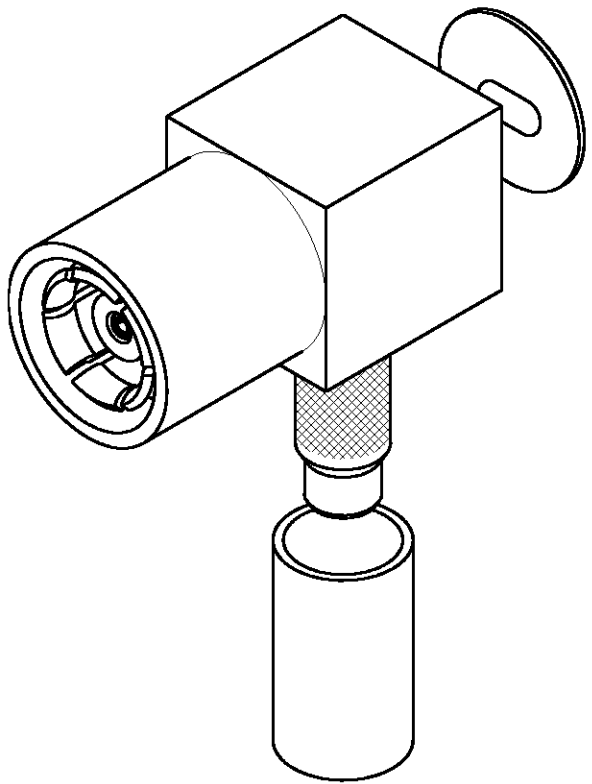
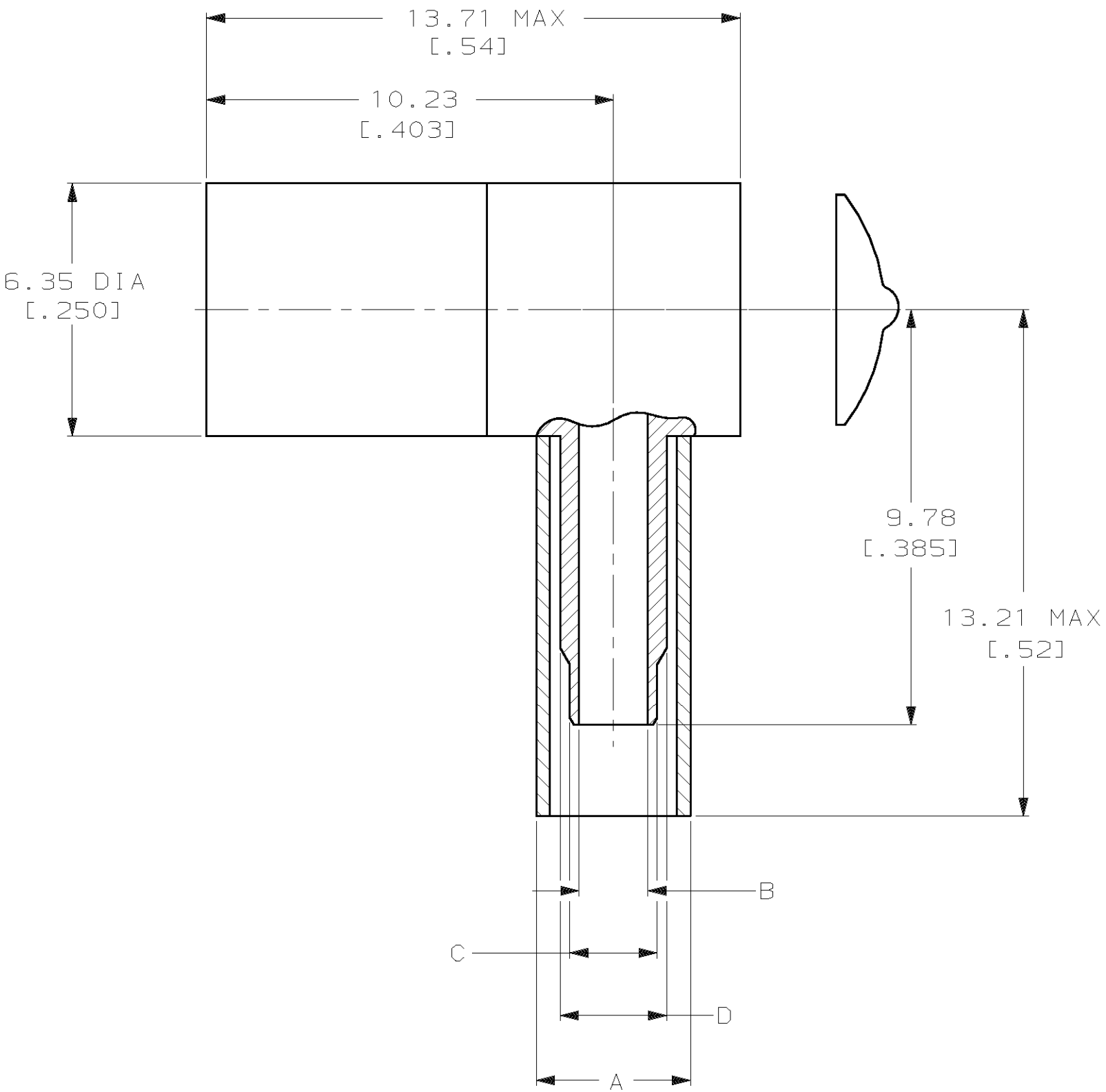
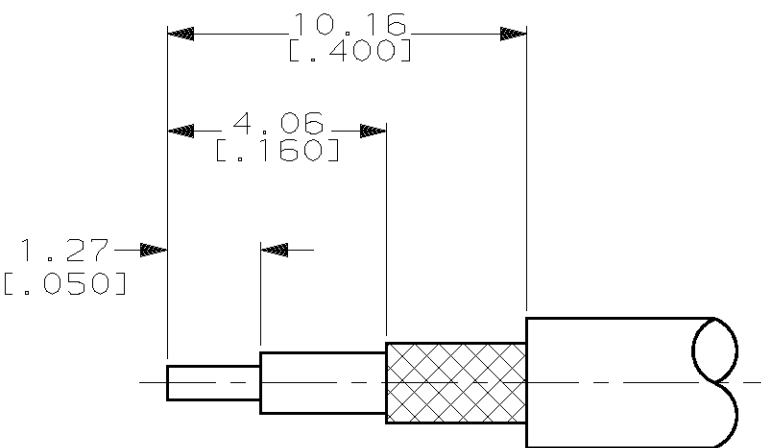


LOC	DIST	P	F	REVISIONS			
				ZONE	LTR	DESCRIPTION	DATE
AJ	16				J	REV PER 0U20-0130-00	30AMH00



ISOMETRIC VIEW



RECOMMENDED STRIP LENGTHS
SCALE NTS

- MATERIALS:
BODY...BRASS PER QQ-B-626
INNER AND OUTER CONTACTS...
BERYLLIUM COPPER PER QQ-C-533
DIELECTRIC...TEFLON PER LP-403
- FINISH:
BODY AND OUTER CONTACTS...
GOLD PER MIL-G-45204 OVER
NICKEL PER QQ-N-290.
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
- FINISH:
BODY...NICKEL PER QQ-N-290 OVER
COPPER PER MIL-C-14550
OUTER CONTACTS...GOLD PER MIL-G-45204
OVER NICKEL PER QQ-N-290
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
- FINISH:
BODY AND OUTER CONTACT...NICKEL
PER QQ-N-290 OVER COPPER PER
MIL-C-14550
CENTER CONTACT...GOLD PER MIL-C-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
- INTERFACE PER MIL-C-39012.
- SEE I.S. SHEET 2987-9

SUPSD BY 414002-4	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	3	RG 174,188,316(ALL DBL SHIELDED)	1-414002-0
	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.055]	0.96 [0.040]	3.86 [0.152]	4	RG 178,196	414002-9
	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.055]	0.96 [0.040]	3.86 [0.152]	3	RG 178,196	414002-8
SUPSD BY 414002-8	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.055]	0.96 [0.040]	3.86 [0.152]	2	RG 178,196	414002-7
SUPSD BY 414363-6	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	4	RG 174,188,316(ALL DBL SHIELDED)	414002-6
	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	4	RG 174,188,316	414002-5
	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	3	RG 174,188,316(ALL DBL SHIELDED)	414002-4
	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	3	RG 174,188,316	414002-3
	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	2	RG 174,188,316(ALL DBL SHIELDED)	414002-2
	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	2	RG 174,188,316	414002-1
	POSITION LETTER	AMP DIE SET	HEX SIZE	DANIELS DIE SET	D DIA	C DIA	B DIA	A DIA	NOTES	CABLE	PART NO
	AMP PRO-CRIMPER FOR BRAID CRIMP		M 22520/5-01 FOR BRAID CRIMP								

TOOLING INFORMATION

METRIC

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.25 [0.010] 3 PLC DEC ± 0.130 [0.005] ANGLES ± 1°				DR 11/8/90	AMP Incorporated Harrisburg, PA 17105-3608	
SEE NOTES				CHK 11/8/90		
MATERIAL				APPD 11/9/90	NAME PLUG, RTANG CRIMP, HEX CRIMP, SMB	
FINISH				APPD 1/28/91		
SEE NOTES				PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
WEIGHT				APPLICATION SPEC		
				SCALE	8:1	SHEET
						1 OF 1