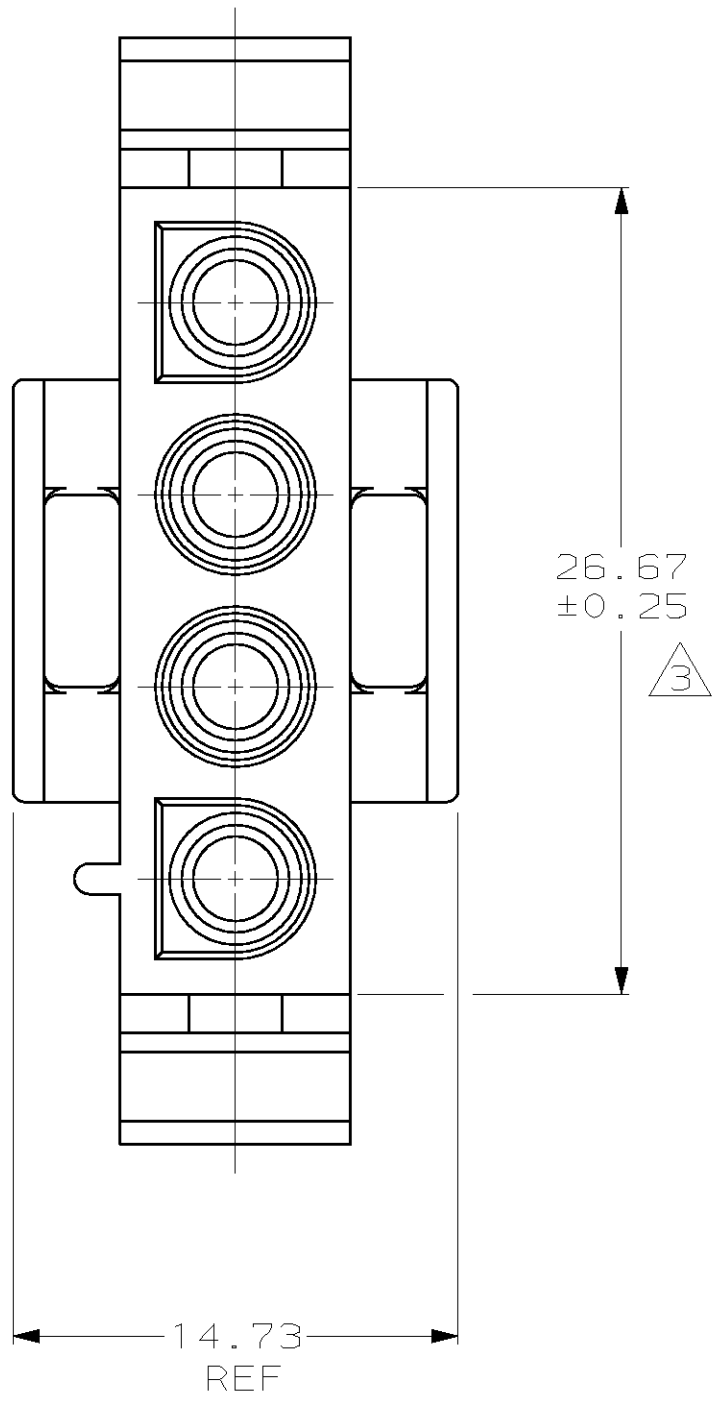
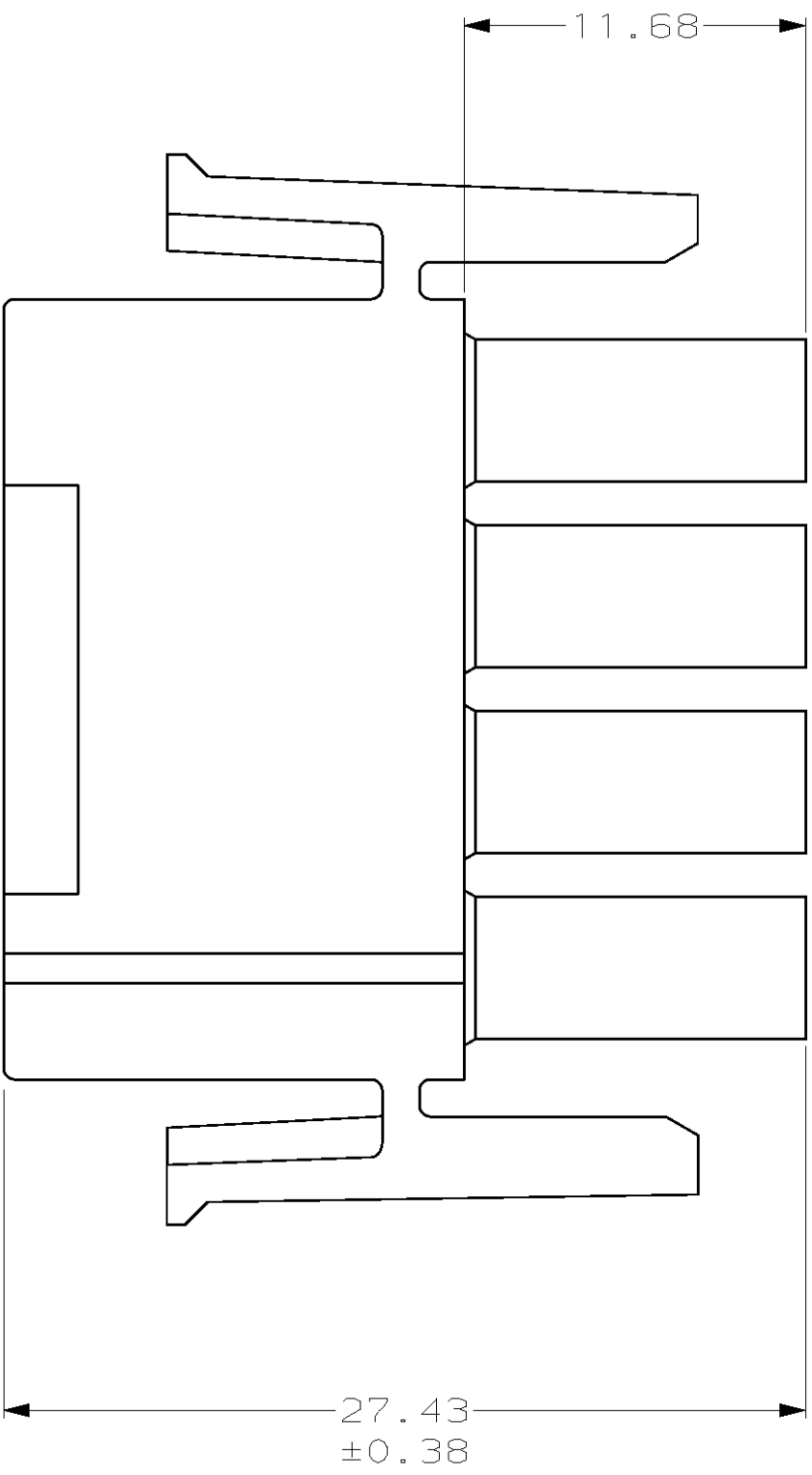
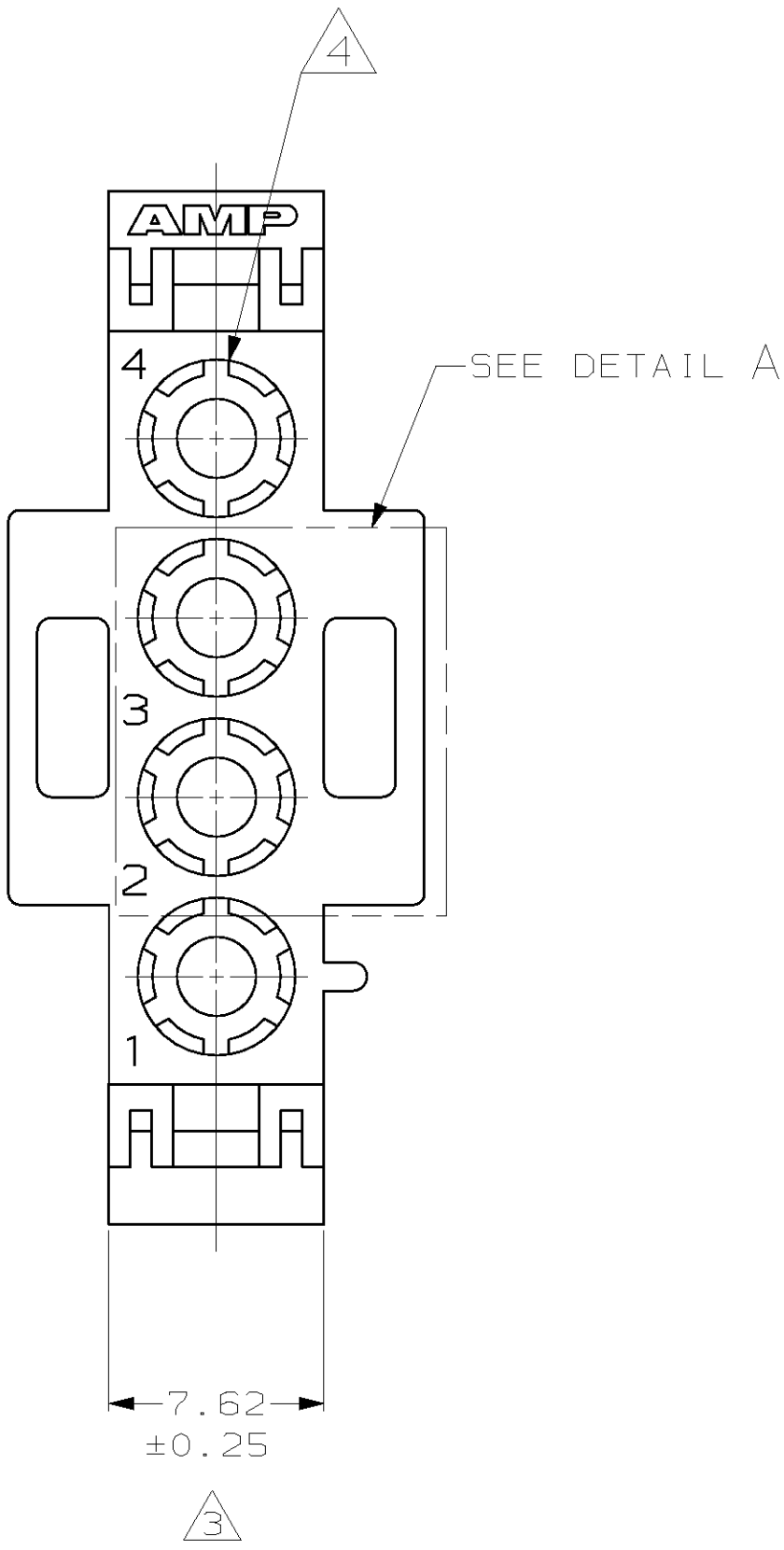
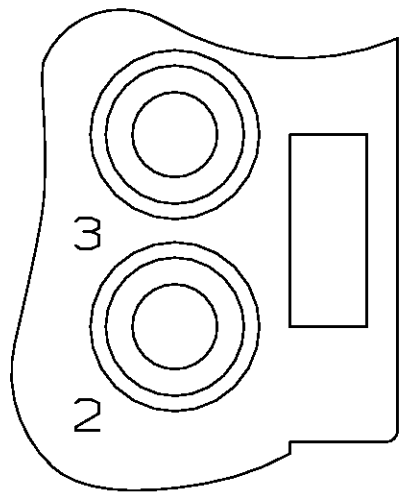
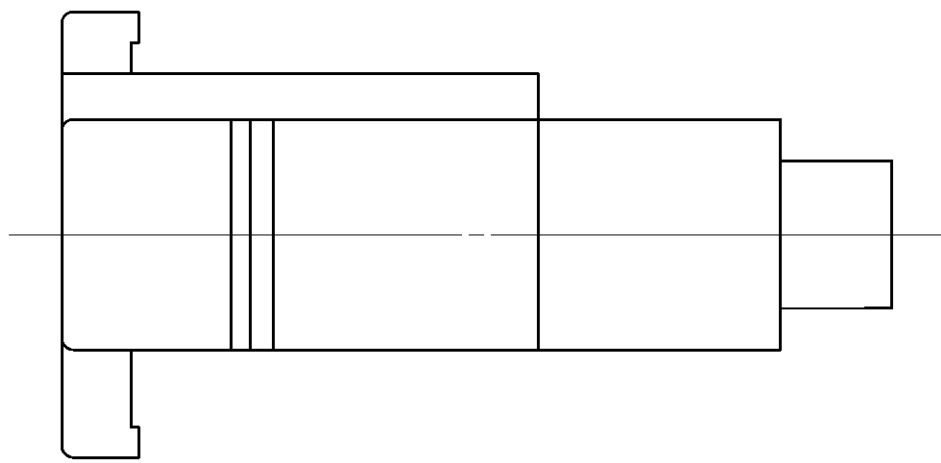


LOC		DIST		REVISIONS					
CM	53	TR	LTR	DESCRIPTION				DATE	DMN
		AG	REV	PER	EC	0L30-0007-97		2-10-97	JH
									RS

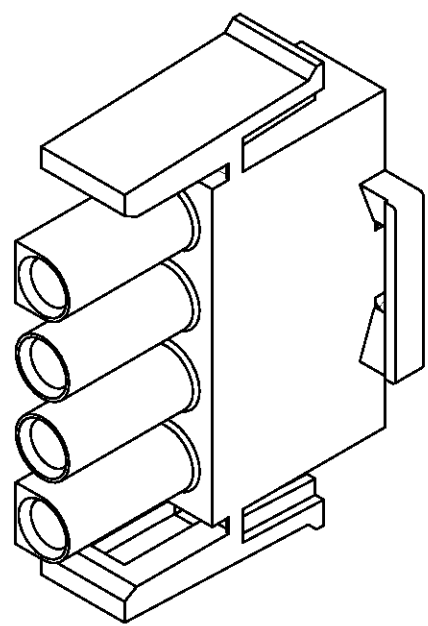


1. MATES WITH APPROPRIATE UNIVERSAL MATE-N-LOK™ CAP OR HEADER.
2. SMALL NICKS ARE PERMITTED ON THE CIRCUIT TOWERS WHICH COULD INCREASE THE INITIAL HOUSING MATING FORCE BY UP TO 4.4 NEWTONS [1.0 LBS]. NO INDIVIDUAL NICKED TOWER SHALL INCREASE THIS FORCE BY OVER 2.2 NEWTONS [.5 LBS].

3. DIMENSION INDICATED IS AS MOLDED. ADDITIONAL GROWTH DUE TO SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR.
4. SIX RIBS EQUALLY SPACED, NO SPECIFIC ORIENTATION.



DETAIL A
OPTIONAL CONSTRUCTION



3-DIMENSIONAL MODEL
NTS

27.43	1.080
26.67	1.050
14.73	.580
11.68	.460
7.62	.300
0.38	.015
0.25	.010
0.13	.005
MM	IN

CONVERSION TABLE

METRIC

BLACK	1-480702-9
RED	1-480702-2
NATURAL	1-480702-0
COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT AND IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE NOTIFIED FOR THE LATEST REVISION.										AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO.		DATE		PLUG 4 CIRCUIT, UNIVERSAL MATE-N-LOK™		AMP	
		mm		INCH		REV					

