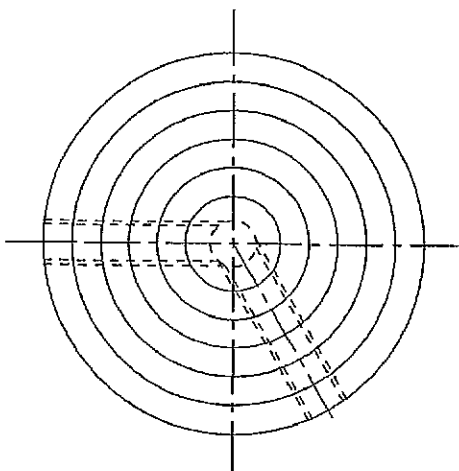
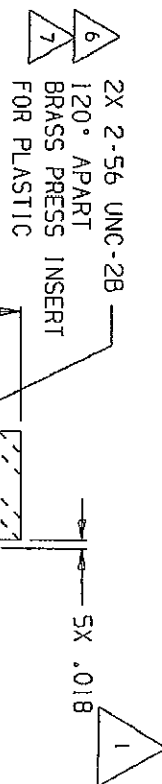
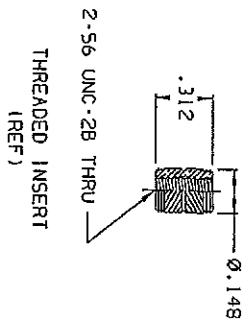




REVISIONS			
ZONE	REV	DESCRIPTION	DATE
1	1	PRELIMINARY RELEASE FOR QUOTE	4-21-04
2	2	ADD ADD MAT'L TABLE & INSERT DETAIL	4-24-04
3	3	RELEASED	6-10-04
4	4	REVISED PER ECO 9161	3-22-05

- 7 INSERT RETENTION: 1.6 IN-LBS MIN TORQUE WHEN APPLIED TO 2-56 UNC-2A SET SCREW AGAINST Ø.090 MET REED IN CENTER. INSERT SHALL NOT MOVE.
- 6 INSERT OPTION: MOLDED IN OR PRESS-FIT.
5. MAXIMUM DRAFT 1°
4. DIMENSIONED & TOLERANCED IN ACCORDANCE WITH ASME Y14.5M-1994.
3. PARTS TO BE FREE OF SURFACE DEFECTS.
(I.E. FLASH SINK MARKS) NOTHING THAT AFFECTS FUNCTION OR QUALITY.
2. EJECTOR PIN MARKS, GATES & PARTING LINE NOT PERMISSIBLE ON EXTERIOR SURFACES.
1. STEP TOLERANCES ±.002, BUT STEPS MUST BE EQUAL.

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ITAR CONTROLLED DOCUMENTS-SUBJECT TO THE ITAR & EAR EXPORT LICENSING REQUIREMENTS/REGULATIONS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
REMOVE ALL BURRS AND BREAK SHARP EDGES .005 TO .010
SURFACE FINISH: 63 ANGLES: .XX±.01 .XXX±.005
DECIMALS: .XX±.01 .XXX±.005
MATERIAL: SEE CHART
FINISH: FINE EDM

DATE: 4-14-04
DRAWN BY: WJB
CHECKED: SC 6-10-04
ENGINEER: SC 6-10-04
APPROVED: DAB 6-10-04

TITLE: **KNOB, STEP**
Measurement Systems, Inc.
Fairfield, Connecticut, USA

SIZE: B
CAGE CODE NO.: 22978
DWG NO.: 3625011-X
REV: A

SCALE: 4/1
CHART: SHEET: 1 OF 1

3625011-3	POLYCARBONATE 10% GLASS FILLED	BLACK
3625011-2	ABS 10% GLASS FILLED	BLACK
3625011-1	NYLON 6/6 13% GLASS FILLED	BLACK
PART NO.	MATERIAL	COLOR

NOTES: