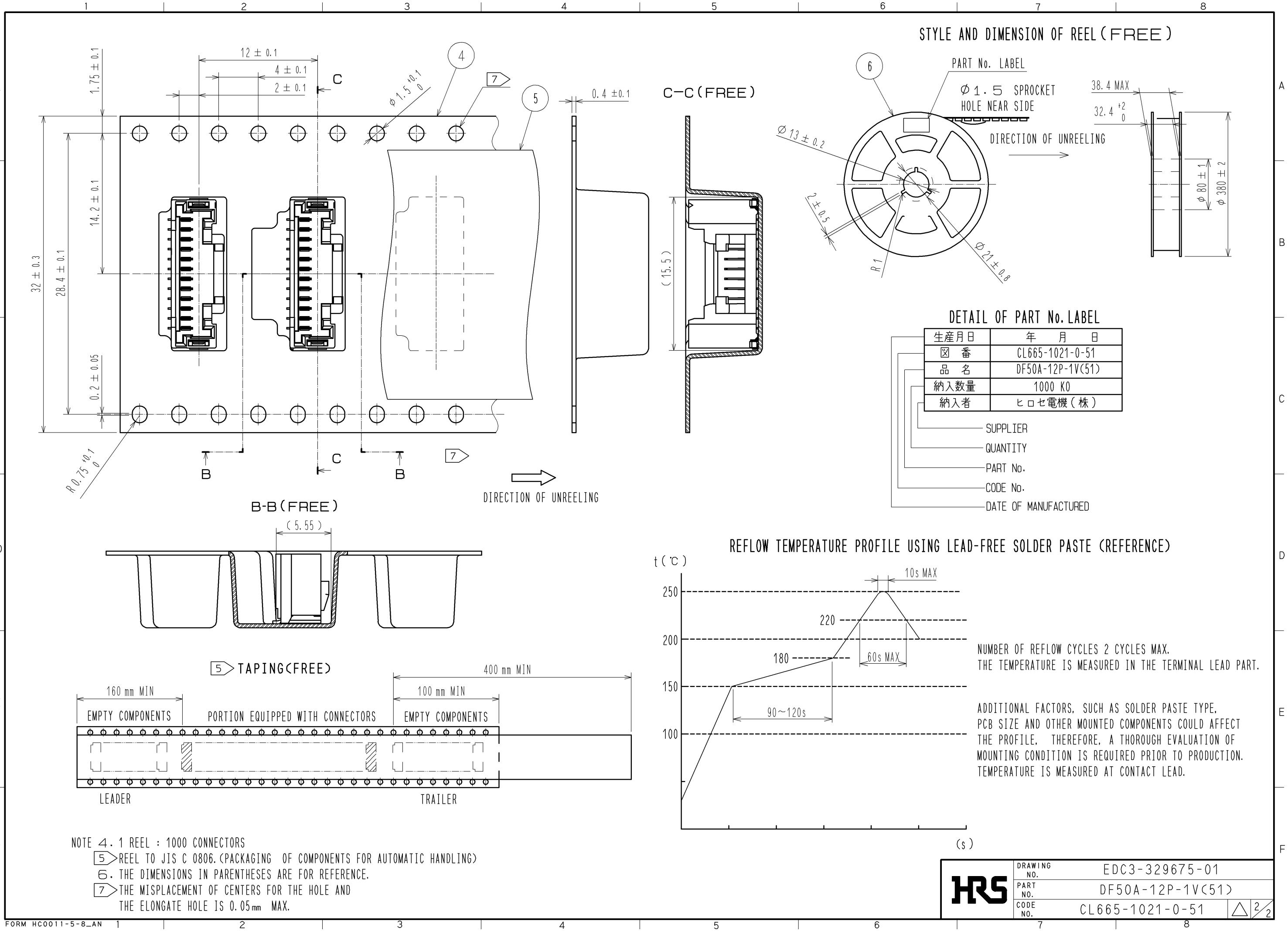
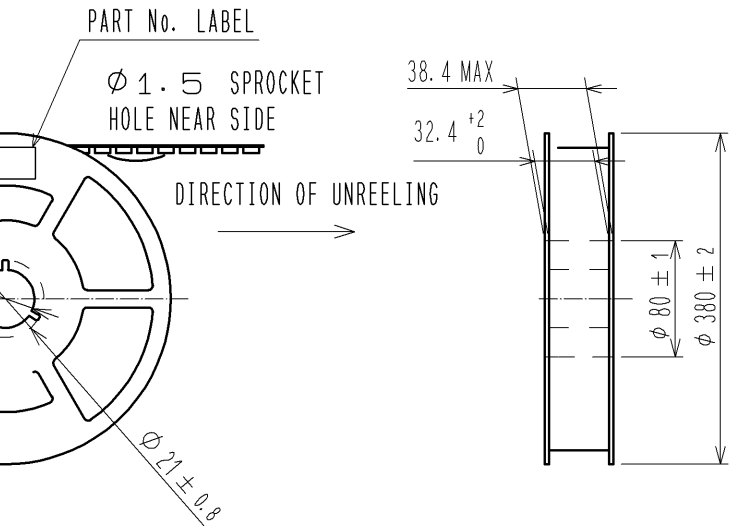


3	PHOSPHOR BRONZE	CONTACT AREA : Sn PLATING 1μm MIN UNDER PLATING : Cu PLATING 0.3μm MIN			
2	BRASS	CONTACT AREA : Au PLATING 0.05μm MIN LEAD AREA : Au PLATING 0.05μm MIN UNDER PLATING : Ni PLATING 1μm MIN	6	PS	REEL . BLACK
1	LCP	BLACK , UL94V-0	5	POLYESTER	CLEAR
			4	PS	CLEAR
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 5 : 1	COUNT	DESCRIPTION OF REVISIONS	
DESIGNED		CHECKED		DATE	
APPROVED : KI. AKIYAMA		12.12.18		DRAWING NO. EDC3-329675-01	
CHECED : HK. UMEHARA		12.12.18		PART NO. DF50A-12P-1V(51)	
DESIGNED : ST. SATO		12.12.18		CODE NO. CL665-1021-0-51	
DRAWN : MI. SAKIMURA		12.12.18		1/2	



STYLE AND DIMENSION OF REEL (FREE)

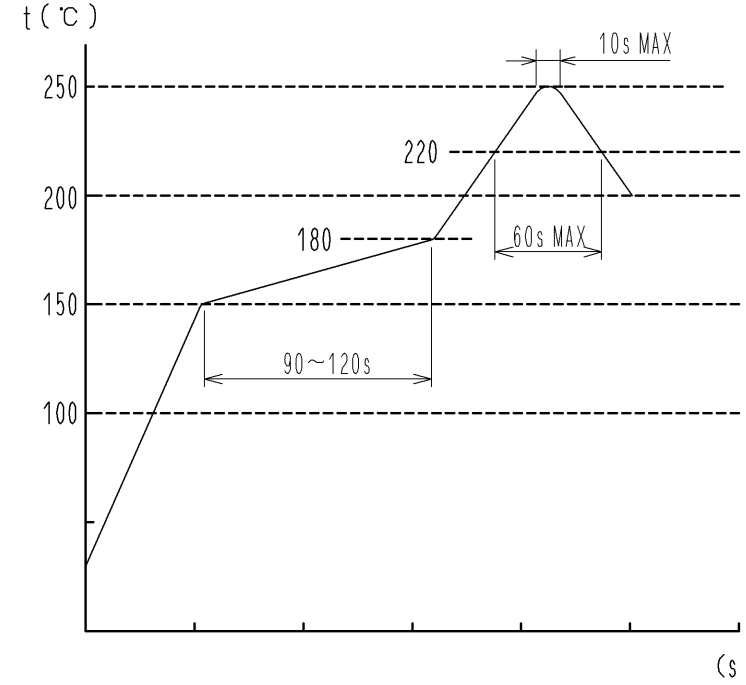


DETAIL OF PART No. LABEL

生産月日	年 月 日
図 番	CL665-1021-0-51
品 名	DF50A-12P-1V(51)
納入数量	1000 K0
納入者	ヒロセ電機(株)

- SUPPLIER
- QUANTITY
- PART No.
- CODE No.
- DATE OF MANUFACTURED

REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE (REFERENCE)



NUMBER OF REFLOW CYCLES 2 CYCLES MAX.
THE TEMPERATURE IS MEASURED IN THE TERMINAL LEAD PART.

ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

- NOTE 4. 1 REEL : 1000 CONNECTORS
- ⑤ REEL TO JIS C 0806. (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
 - ⑥ THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
 - ⑦ THE MISPLACEMENT OF CENTERS FOR THE HOLE AND THE ELONGATE HOLE IS 0.05mm MAX.

HRS	DRAWING NO.	EDC3-329675-01
	PART NO.	DF50A-12P-1V(51)
	CODE NO.	CL665-1021-0-51
		△ 2/2