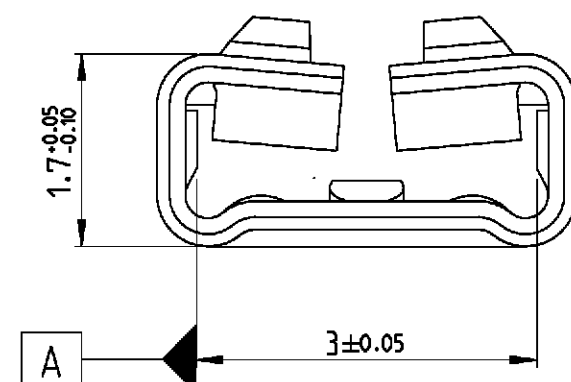
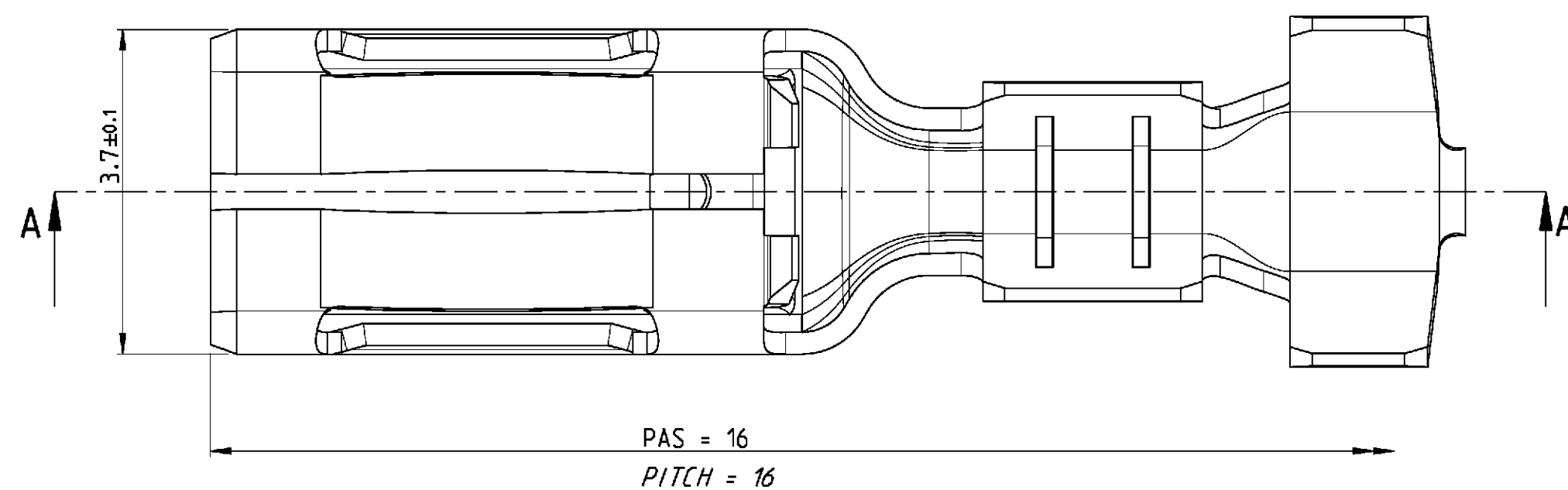
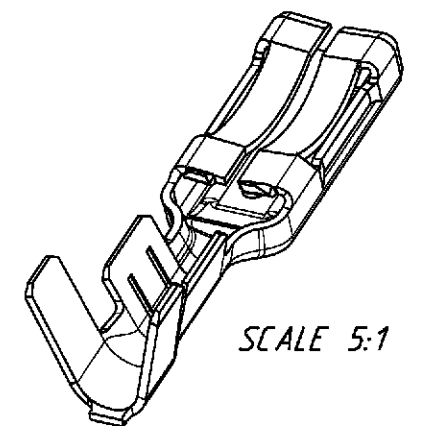
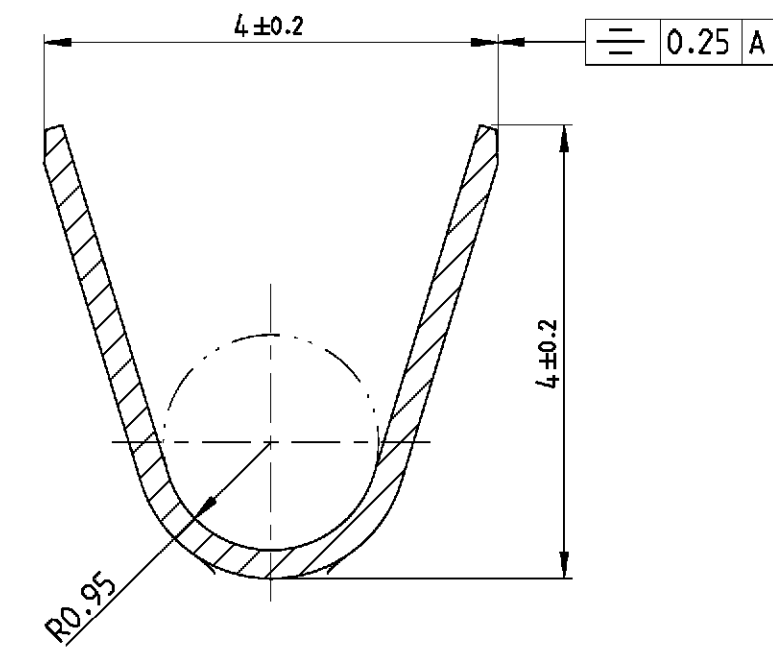
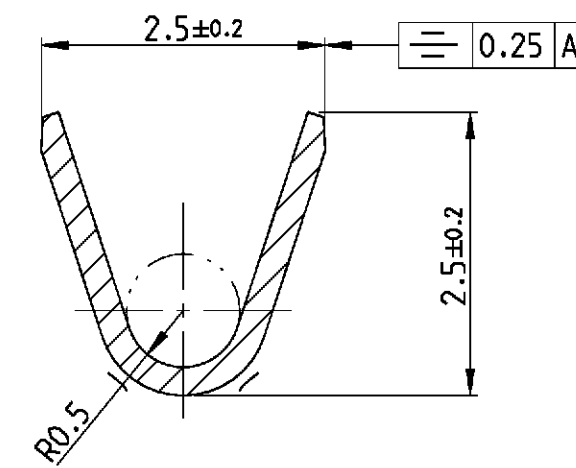
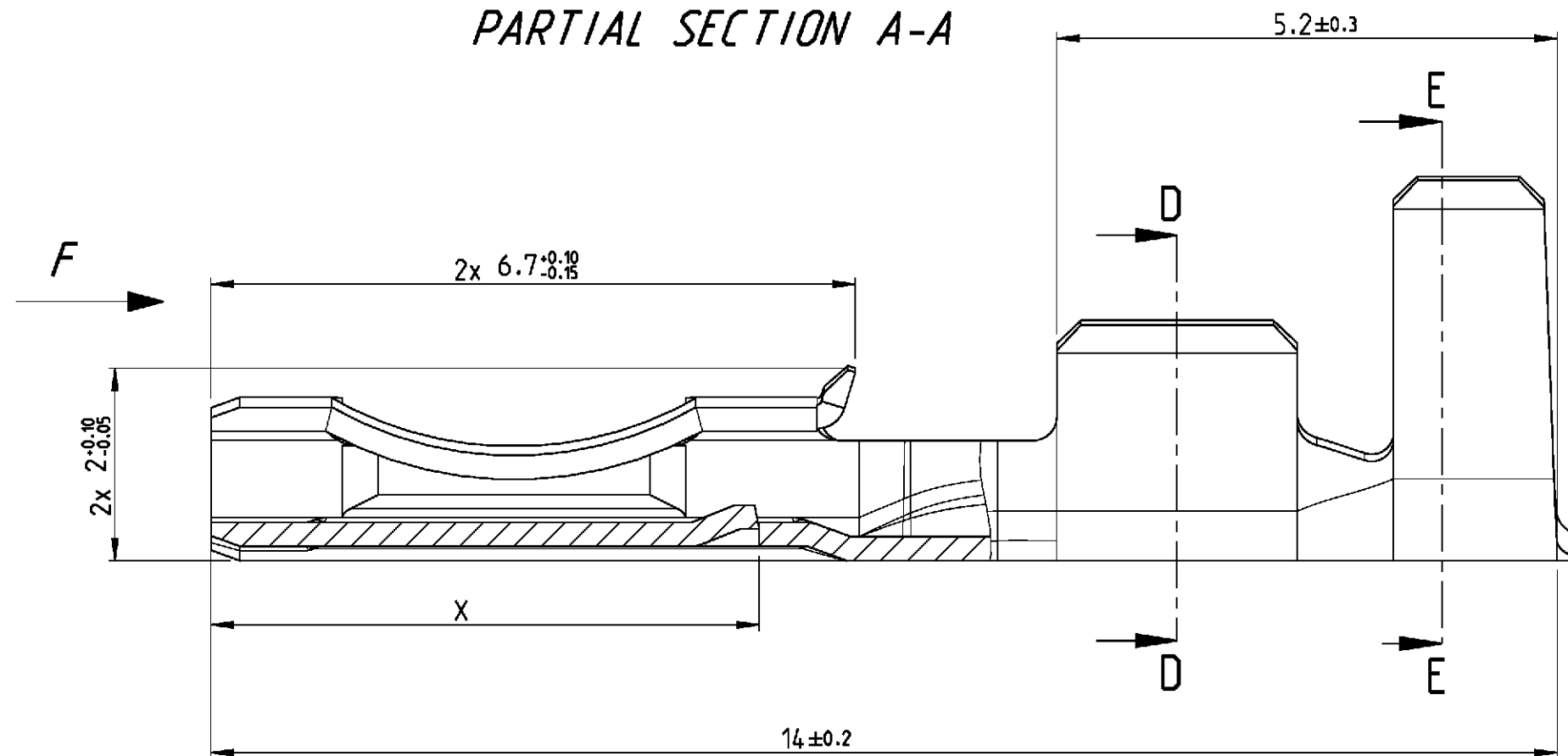
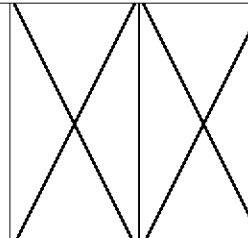
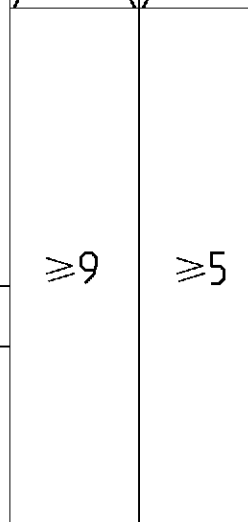


LOC	DIST	REVISIONS					
A1	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	DRAWING IN TE STANDARD	31AUG10	PFs	JDr



	1-1544545-2	0.8	DIN	BRASS CuZn30	PRE-TINNED 1 TO 3μ	3.7	≥5	≤15	≥25		≥6		
	1-1544545-1	0.5			BLANK								
	1-1544545-0	0.8											
	1544545-9	0.5											
	1544545-8	0.8	CEI	STEEL XC18	POST-Ni 3 TO 6μ	5.7			≥50	≥25	≥9	≥5	
	1544545-7	0.5		BRONZE CuSn4P	PRE-TINNED 1 TO 3μ								
	1544545-6			BRASS CuZn30	PRE-TINNED 1 TO 3μ								
	1544545-5	0.8											
	1544545-4	0.5			BLANK								
	1544545-3												
	1544545-2	0.8											
	1544545-1	0.5											
<i>CUSTOMER PART NUMBER</i>	<i>TE PART NUMBER</i>	<i>USED WITH TAB THICKNESS =</i>	<i>STANDARD</i>	<i>MATERIAL THICKNESS = 0.25</i>	<i>SURFACE FINISH</i>	<i>X</i>	<i>1st INSERTION WITHOUT SPIGOT</i>	<i>1st INSERTION</i>	<i>1st EXTRACTION</i>	<i>AVERAGE 6th EXTRACTION FORCE (CEI)</i>	<i>MINI ALONE</i>	<i>10th EXTRACTION FORCES (DIN)</i>	
							<i>WITH STEEL CALIPER, SAMPLES DEGREASED</i>	<i>WITH BRASS BLANK TAB ACCORDING CEI 760 OR DIN SAMPLES WITHOUT DEGREASING</i>					
<i>INSERTION AND EXTRACTION FORCES IN "N". TEST NUMBER = 10</i>													

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TWO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 31AUG10 P.FLORES CHK 31AUG10 E.SAPEY APVD 31AUG10 J.DAHER PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		Tyco Electronics Tyco Electronics France SAS 517 Av. de la Boisse, 73000 Chambéry	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.1 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±2° FINISH		NAME 2.8 MM FEMALE TERMINAL STANDARDS CEI AND DIN WIRE RANGE 0.5 TO 1 SQUARE MM	
MATERIAL SEE TABLE		WEIGHT - SEE TABLE		SIZE A2 CAGE CODE 00779 DRAWING NO. C-1544545 RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 15:1 SHEET 1 OF 1 REV D	