



SLUG-SPLITTER® punch set (stainless steel)

- Unique punch profile
- Splitting slugs fall free and can be removed easily

Suitable for:

- Stainless, mild steel, plastic and aluminium up to 3.5 mm thick

Operation:

- Hydraulic

Predrilling:

- Draw stud 11,1 mm, pilot drill Ø 12,7 mm 50344102
- Draw stud 19 mm, pilot drill Ø 20,5 mm 50344030

Scope of supply:

- Heavy duty punch unit including punch and die

Order Info

- * Slug Splitter SC® - self-centering

Article

Part No.	Punch size True dimension mm	Standard size ISO	Standard size Pg	Max. Material thickness mm
50069519	15.2		Pg 9	2.5
50069527	16.2	ISO 16		2.5
50069535	18.6		Pg 11	2.5
50069543	20.4	ISO 20	Pg 13	2.5
50069551	22.5		Pg 16	3.5
50069560	25.4	ISO 25		3.5
50069578	28.3		Pg 21	3.5
50069586	30.5			3.5
50069594	32.5	ISO 32		3.5
50069608	37.0		Pg 29	3.5
50069616	40.5	ISO 40		3.5
50069624	47.0		Pg 36	3.5
50069632	50.8	ISO 50		3.5
50069640	54.0		Pg 42	3.5
50069659	60.0		Pg 48	3.5
50069667	64.0	ISO 63		3.5

Spare parts, Draw studs for hydraulic units LS 60 Plus (50159062, 50250973, 50342916, 50342991):

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