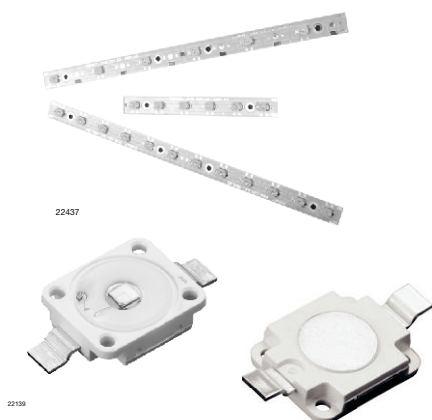


High Brightness LED Power Module



RoHS
COMPLIANT
GREEN
(5-2008)

FEATURES

- Metal core PCB: Al > 1 thickness
- Single side/single layer PCB
- Shiny white surface
- 6 or 12 LEDs, max. current per LED 1 A
- Prepared to divide in half strips also, by cutting
- Conductive top layer: Cu (min. 18 μ m)
- Isolation layer prepreg (100 μ m)
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- Color binning
- LM80 certified LEDs
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Automotive internal lighting
- Internal lighting in buildings
- Tunnel lights
- Reading lamp, table lamp
- General lighting application

DESCRIPTION

VLPC1201A2, VLPC1201A2J and VLPC0601A2 are metal core based high brightness LED power modules assembled with 6 or 12 white LED's. Color temperature range of 5000 K to 7000 K.

The VLPC1201A2J has 12 units in row, while the VLPC1201A2 can be divided in 2 strips 6 LED's each by sawing or driven as 2 x 6 LED's.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: LED module
- Product series: power
- Angle of half intensity: $\pm 80^\circ$

PARTS TABLE

PART	COLOR	LUMINOUS FLUX (at $I_F = 700$ mA typ.)	COLOR TEMPERATURE K	TECHNOLOGY
VLPC0601A2	Cool white	$\Phi_V = 1050$ lm	5000 to 7000	InGaN
VLPC1201A2	Cool white	$\Phi_V = 2 \times 1050$ lm	5000 to 7000	InGaN
VLPC1201A2J	Cool white	$\Phi_V = 2100$ lm	5000 to 7000	InGaN

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25^\circ\text{C}$, unless otherwise specified) VLPC0601A2, VLPC1201A2, VLPC1201A2J

PARAMETER	TEST CONDITION	PART	SYMBOL	VALUE	UNIT
Forward current			I_F	700	mA
Power dissipation	Total	VLPC0601A2	P_{tot}	16.1	W
		VLPC1206A2	P_{tot}	32.2	W
		VLPC1206A2J	P_{tot}	32.2	W
Junction temperature			T_j	120	$^\circ\text{C}$
Operating temperature range			T_{amb}	- 40 to + 85	$^\circ\text{C}$
Storage temperature range			T_{stg}	- 40 to + 85	$^\circ\text{C}$
Decomposition temperature of PCB (for cable assembly)	3 x 10 s		T_D	350	$^\circ\text{C}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLPC0601A2, COOL WHITE

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux total ⁽¹⁾	$I_F = 700\text{ mA}$	Φ_V	860	1050	-	lm
Color temperature	$I_F = 700\text{ mA}$	TK	5000	-	7000	K
Forward voltage	$I_F = 700\text{ mA}$	V_F	19	21	23	V
Temperature coefficient of V_F	$I_F = 350\text{ mA}$	TC_{VF}	-	- 21	-	mV/K
Temperature coefficient of Φ_V	$I_F = 350\text{ mA}$	$TC\Phi_V$	-	- 0.4	-	%/K

Notes

- Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1\text{ V}$. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.
- ⁽¹⁾ Calculated based on single LED unit.

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLPC1201A2J, COOL WHITE

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux total ⁽¹⁾	$I_F = 700\text{ mA}$	Φ_V	1720	2100	-	lm
Color temperature	$I_F = 700\text{ mA}$	TK	5000	-	7000	K
Forward voltage	$I_F = 700\text{ mA}$	V_F	38	42	46	V
Temperature coefficient of V_F	$I_F = 350\text{ mA}$	TC_{VF}	-	- 40	-	mV/K
Temperature coefficient of Φ_V	$I_F = 350\text{ mA}$	$TC\Phi_V$	-	- 0.4	-	%/K

Notes

- Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1\text{ V}$. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.
- ⁽¹⁾ Calculated based on single LED unit.

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLPC1201A2, COOL WHITE

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux total ⁽¹⁾	$I_F = 700\text{ mA}$	Φ_V	2 x 860	2 x 1050	-	lm
Color temperature	$I_F = 700\text{ mA}$	TK	5000	-	7000	K
Forward voltage per 6 LEDs	$I_F = 700\text{ mA}$	V_F	19	21	23	V
Temperature coefficient of V_F per 6 LEDs	$I_F = 350\text{ mA}$	TC_{VF}	-	- 20	-	mV/K
Temperature coefficient of Φ_V	$I_F = 350\text{ mA}$	$TC\Phi_V$	-	- 0.4	-	%/K

Notes

- Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1\text{ V}$. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.
- ⁽¹⁾ Calculated based on single LED unit.



COLOR RANGE AND COLOR BINNING

VLPC0601A2; VLPC1201A2: 5000 K to 7000 K group 6P to 7R

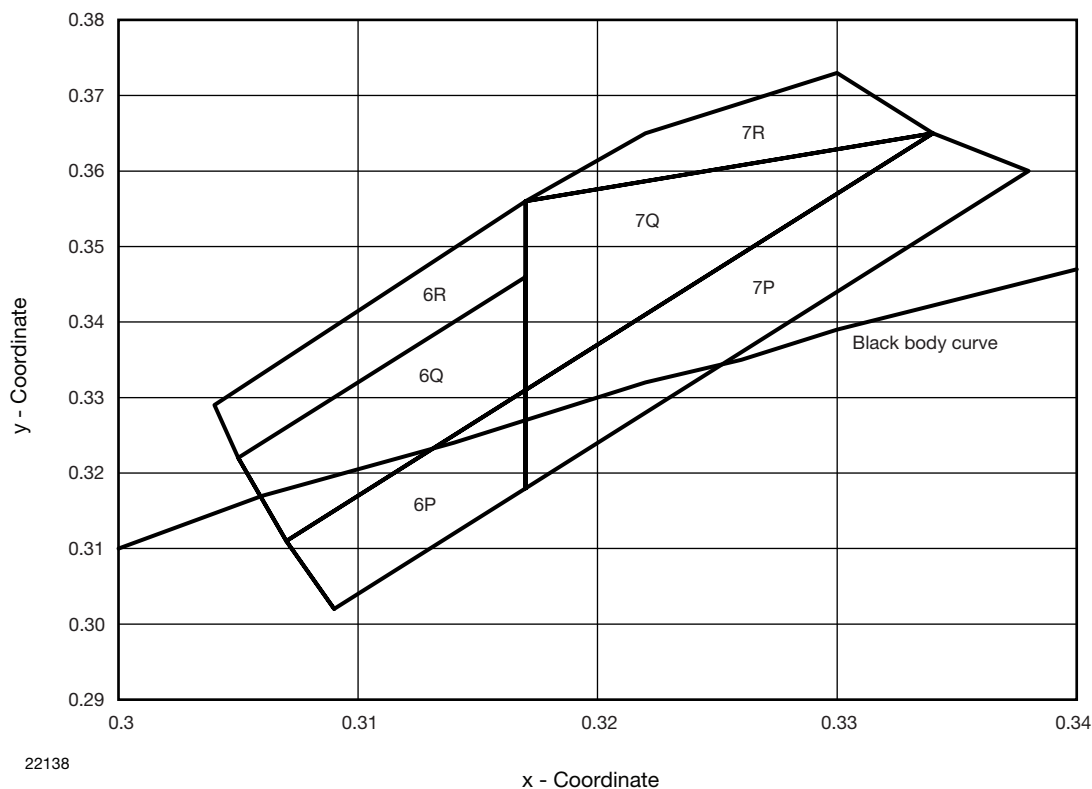
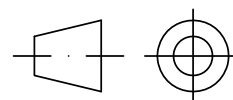
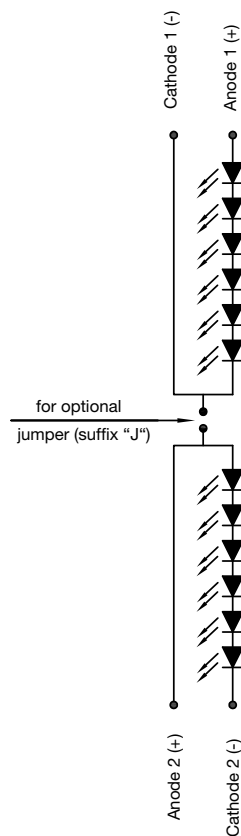
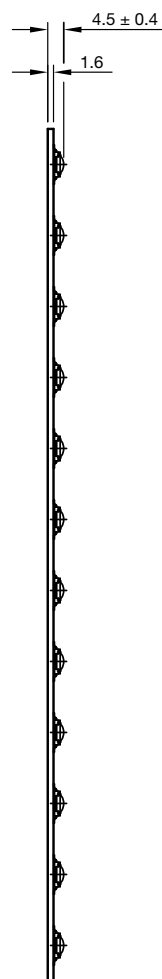
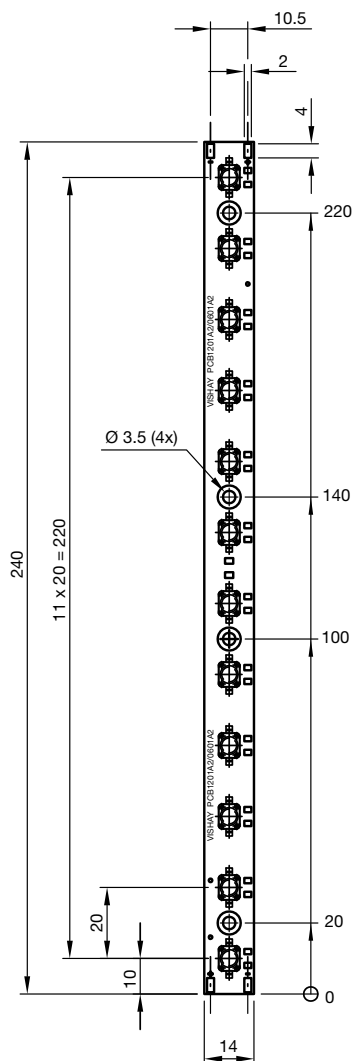


Fig. 1 - Chromaticity Coordinates of Colorgroups

CHROMATICITY COORDINATED GROUPS FOR COOL WHITE SMD LED										
GROUP	X	Y		GROUP	X	Y		GROUP	X	Y
6P	0.309	0.302		6Q	0.307	0.311		6R	0.305	0.322
	0.307	0.311			0.305	0.322			0.304	0.329
	0.317	0.331			0.317	0.346			0.317	0.356
	0.317	0.318			0.317	0.331			0.317	0.346
7P	0.317	0.318		7Q	0.317	0.331		7R	0.317	0.356
	0.317	0.331			0.317	0.356			0.322	0.365
	0.334	0.365			0.334	0.365			0.330	0.373
	0.338	0.360			0.317	0.331			0.334	0.365

PCB BASIC DESIGN DIMENSIONS in millimeters



technical drawings
according to DIN
specifications

Drawing-No.: 9.920-6754.01-4

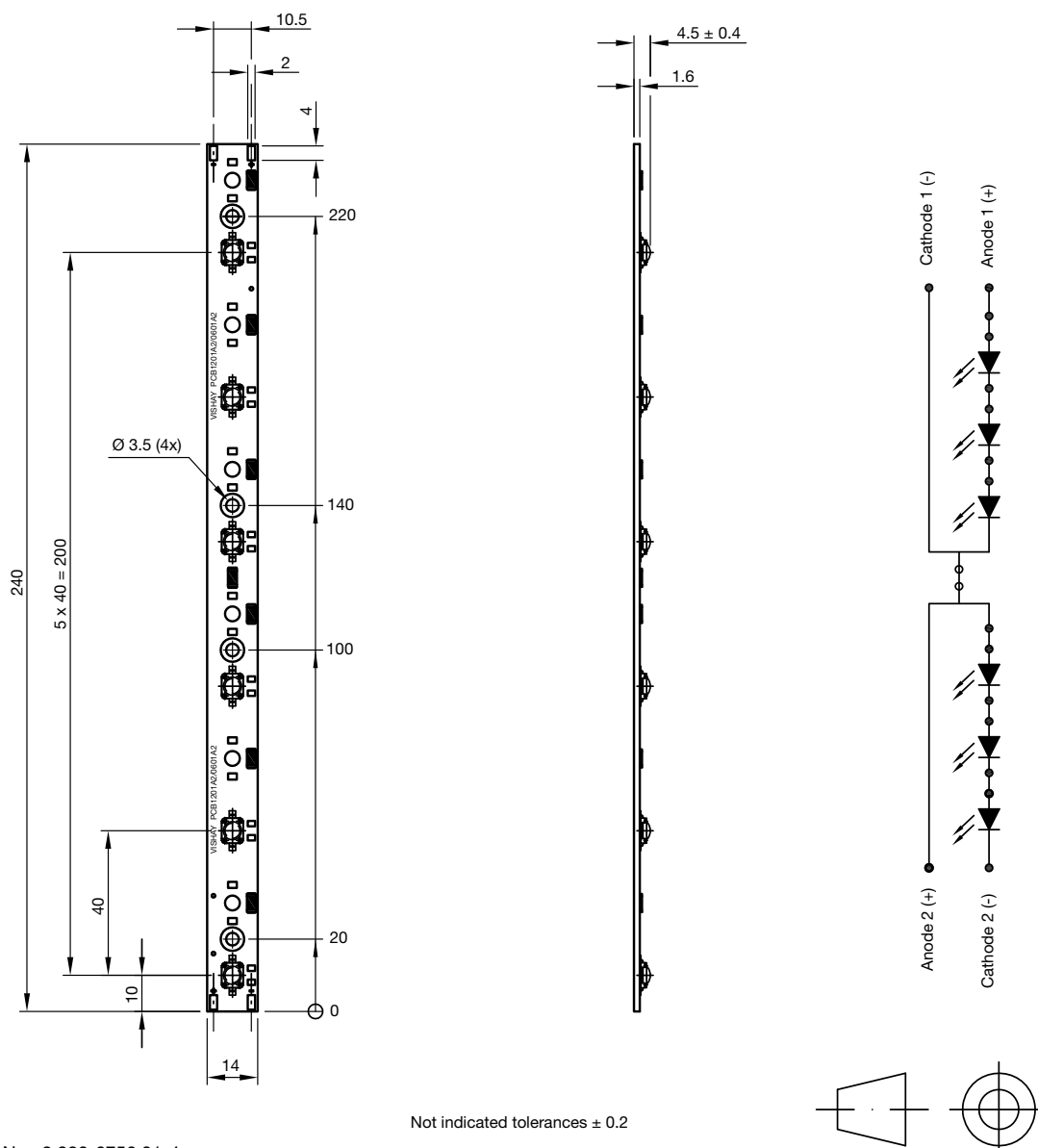
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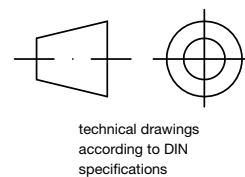
Not indicated tolerances ± 0.2



PCB BASIC DESIGN DIMENSIONS in millimeters



Drawing-No.: 9.920-6756.01-4
Issue: 1 ; 02.11.10
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PCB CHARACTERISTICS

- Metal core PCB: Al (minimum 1000 μm - thickness)
- Prepreg minimum 63 μm
- Conductive pattern Cu minimum 18 μm
- Free of burrs
- Compliant to RoHS Directive 2002/95/EC
- Halogen-free according to IEC 61249-2-21 definition
- Solder resist on top side
- Shiny white surface (glossy-white Taiyo-PSR 2000)
- Galvanic of solder pads and backside pure matte Sn (0.8 μm to 1.2 μm)
- Assembled with 6 or 12 high brightness power LEDs. LED position accuracy ± 0.3

EMISSION CHARACTERISTIC

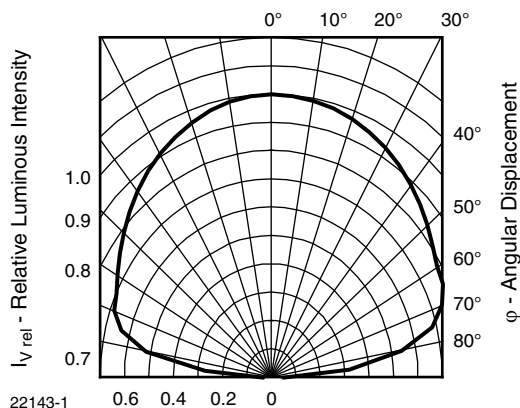
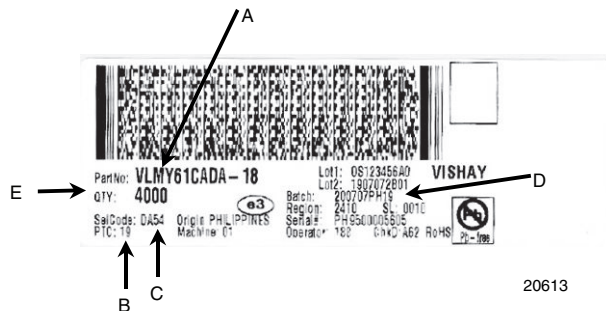


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement

BAR CODE PRODUCT LABEL



- A. Type of component
- B. Manufacturing plant
- C. SEL - selection code (bin):
X = color group
- D. Batch:
200707 = year 2007, week 07
PH19 = plant code
- E. Total quantity

Note

- 32 PCB's per box, minimum order quantity 32



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