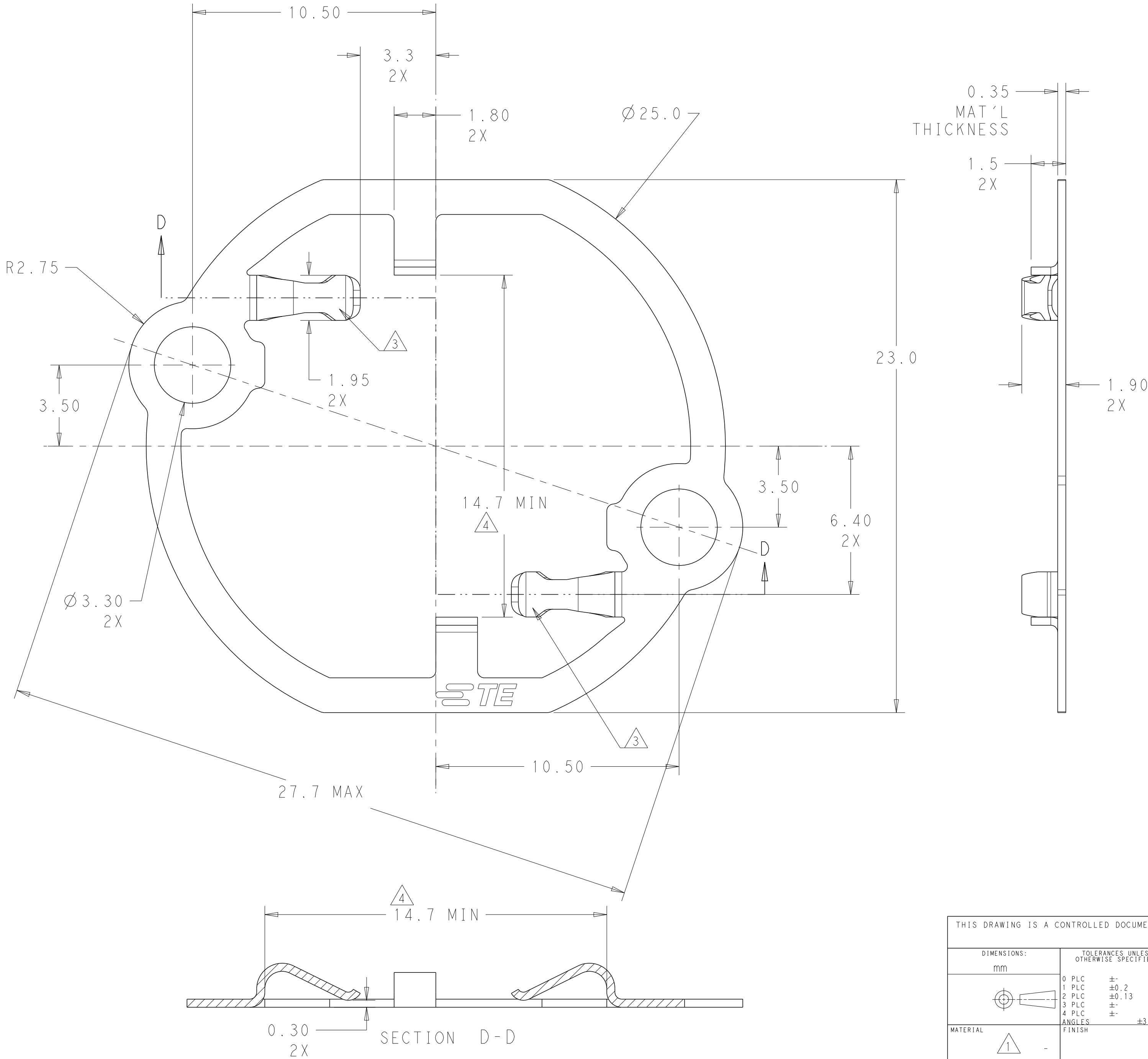


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		A	REVISED PER ECO-12-020971	05DEC2012	KH	PO



- NOTES:
- 1 MATERIAL: STAINLESS STEEL
 2. MUST COMPLY WITH DIRECTIVE 2002/95/EC (ROHS)
 - 3 MECHANICAL FORCE APPLIED ON LED SUBSTRATE AT LOCATIONS SHOWN. REFER TO TE SPECIFICATION 108-133002 FOR TYPICAL FORCE VALUES.
 - 4 LOCATES LED SUBSTRATE
 5. RECOMENDED SCREW SIZE: M3 OR #4 TORQUE TO 2.5 in-lbf TO 4.0 in-lbf
 6. THERMAL SPRING DESIGNED TO INTERFACE WITH PHILIPS LUMILEDS LUXEON H 100V AND 200V ARRAY LEDS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	15FEB2012	TE Connectivity LED HOLDER TYPE LH			
DIMENSIONS:		CHK	15FEB2012				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	15FEB2012				
mm		PRODUCT SPEC		NAME		SIZE	
0 PLC ±0.2		108-133002		APPLICATION SPEC		DRAWING NO	
1 PLC ±0.13		114-32042		WEIGHT		RESTRICTED TO	
2 PLC ±0.13		Customer Drawing		SCALE		SHEET	
3 PLC ±0.13		8:1		1		OF	
4 PLC ±0.13		1		1		REV	
ANGLES ±3°		A		A			
FINISH							