

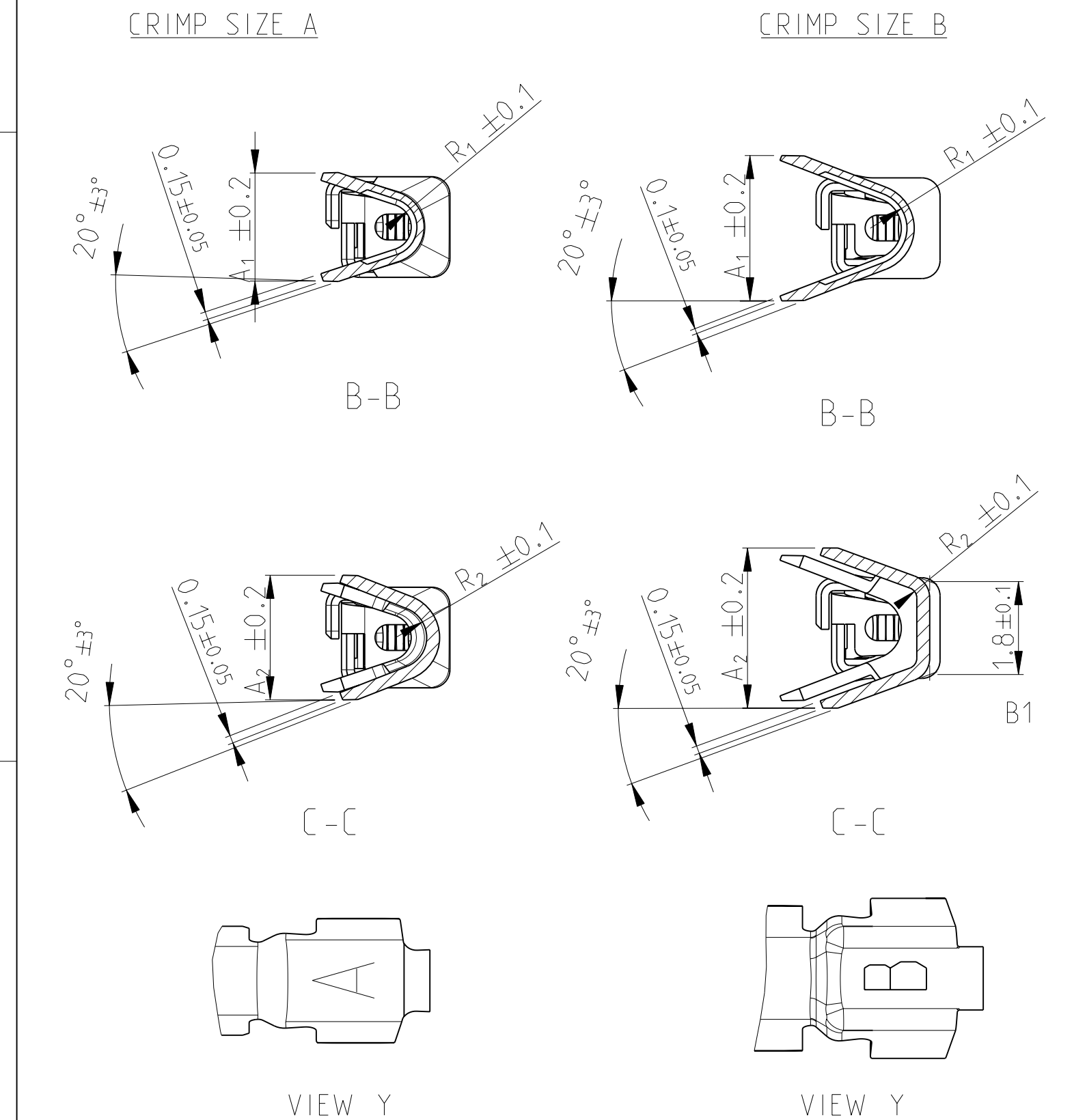
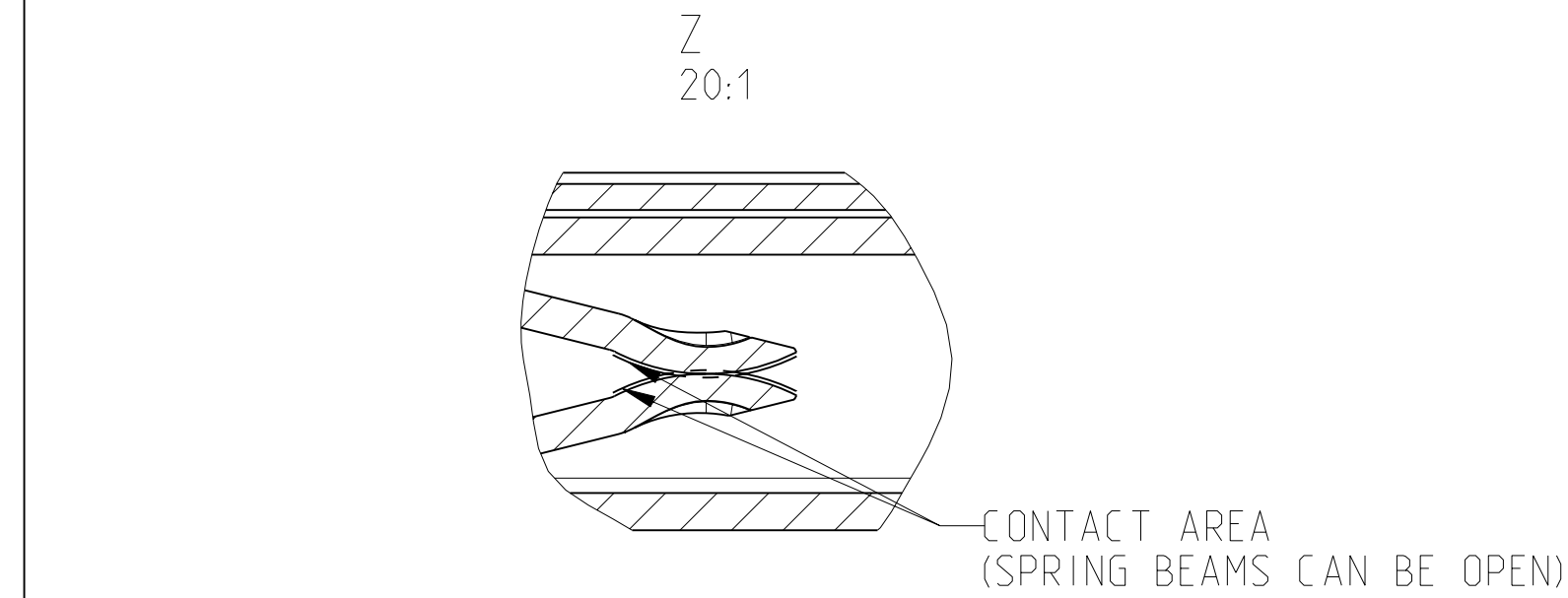
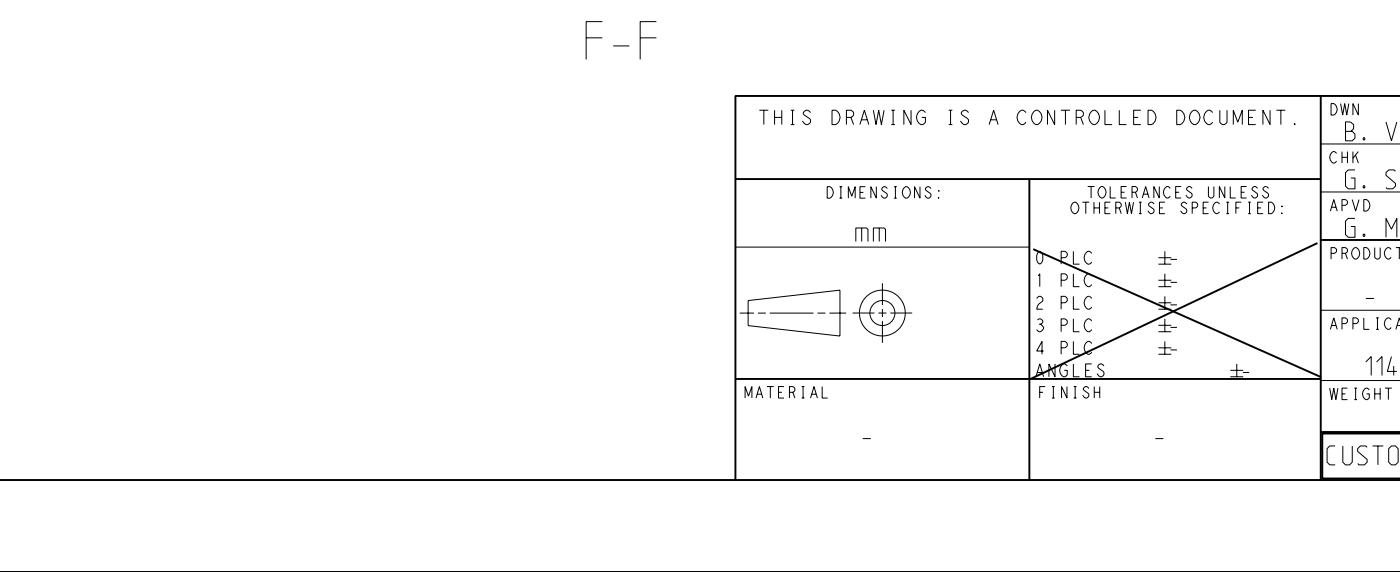
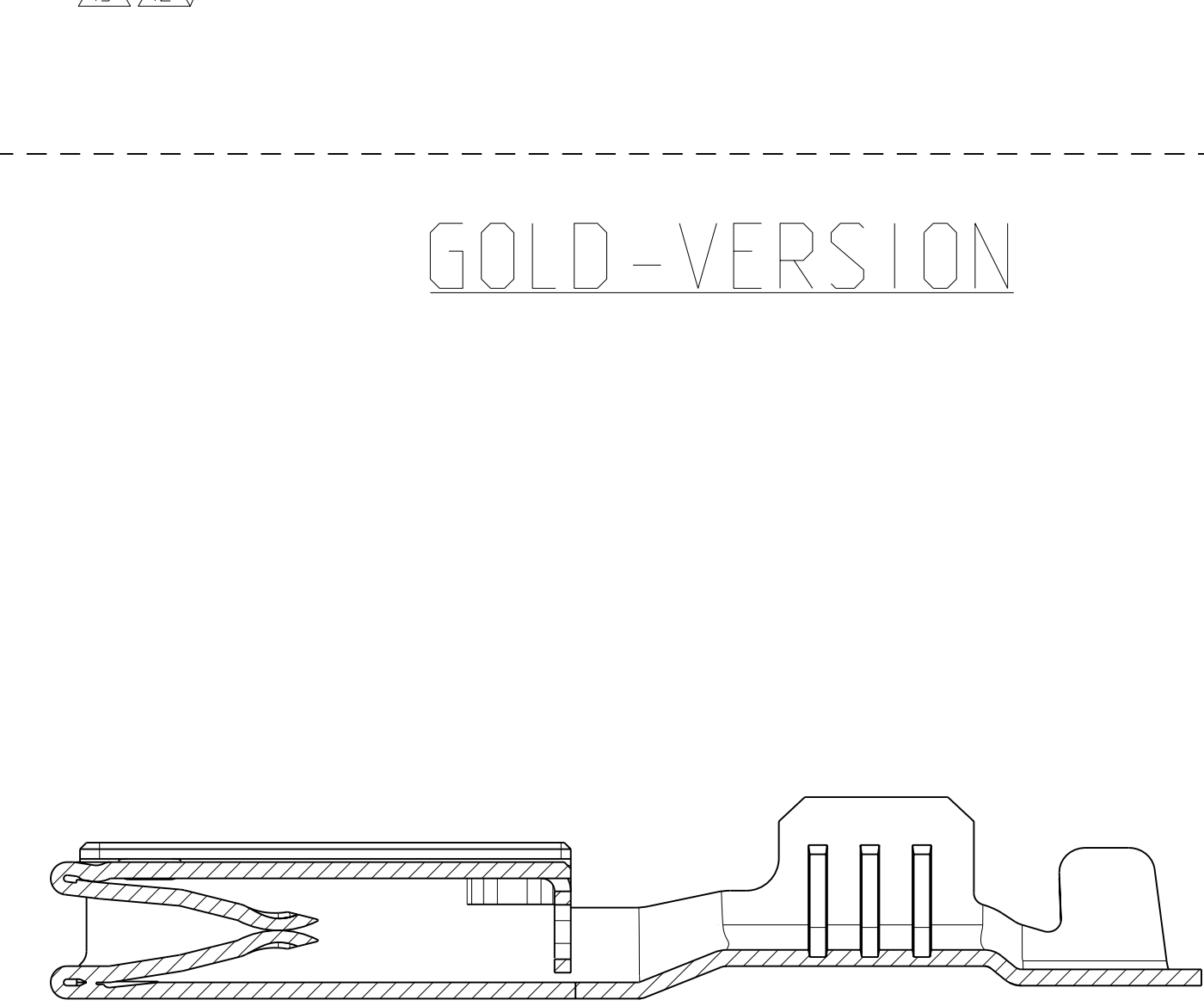
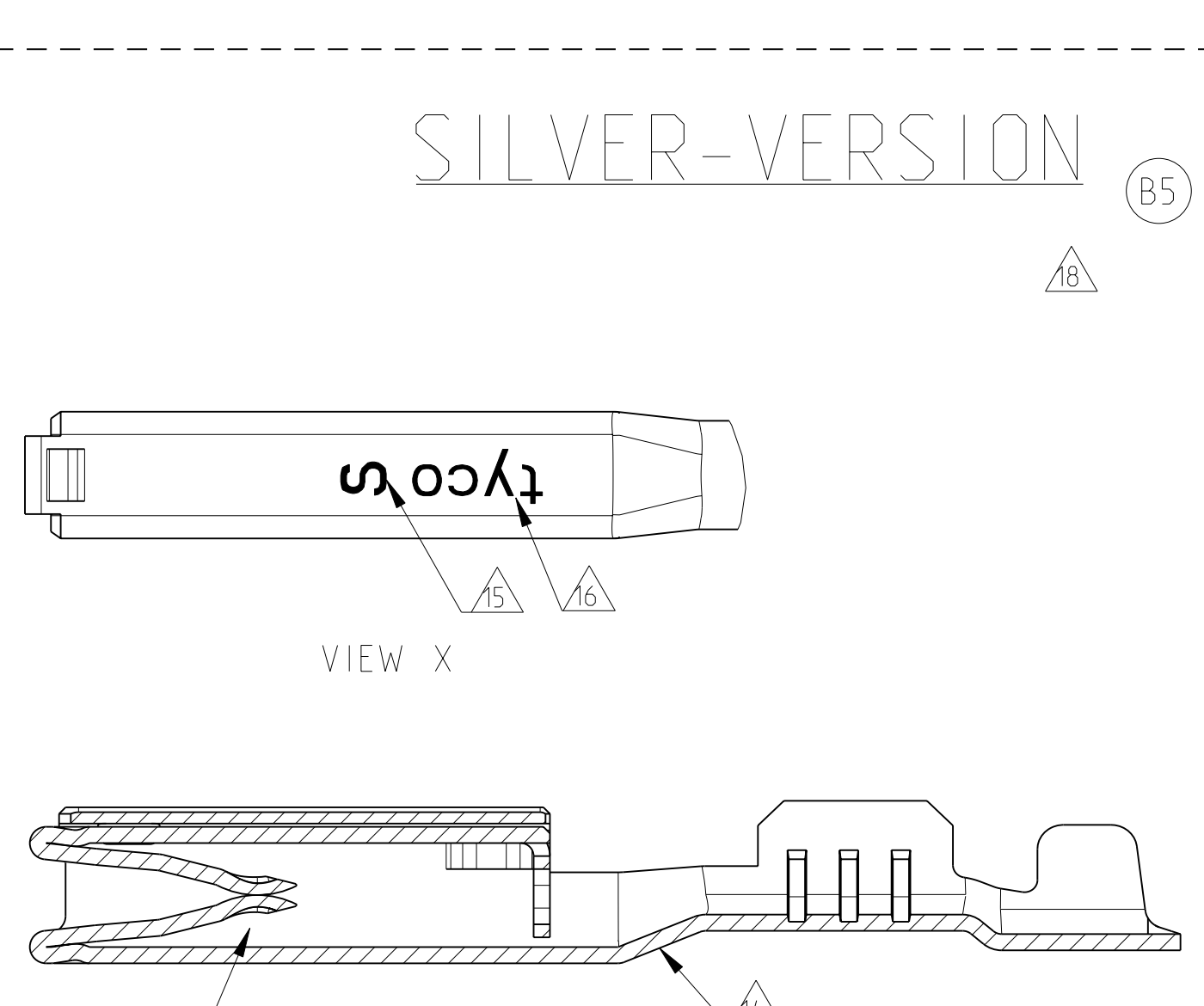
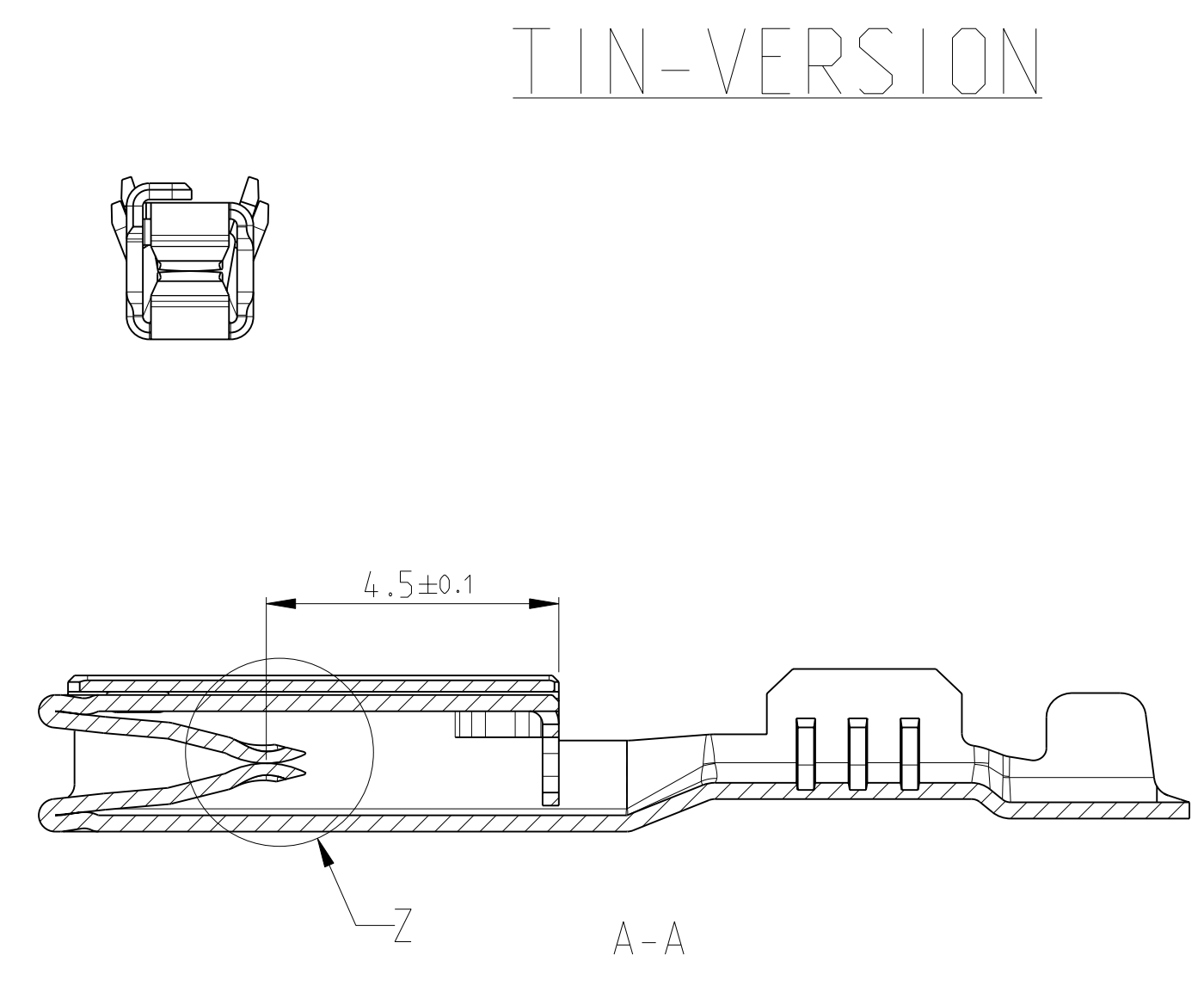
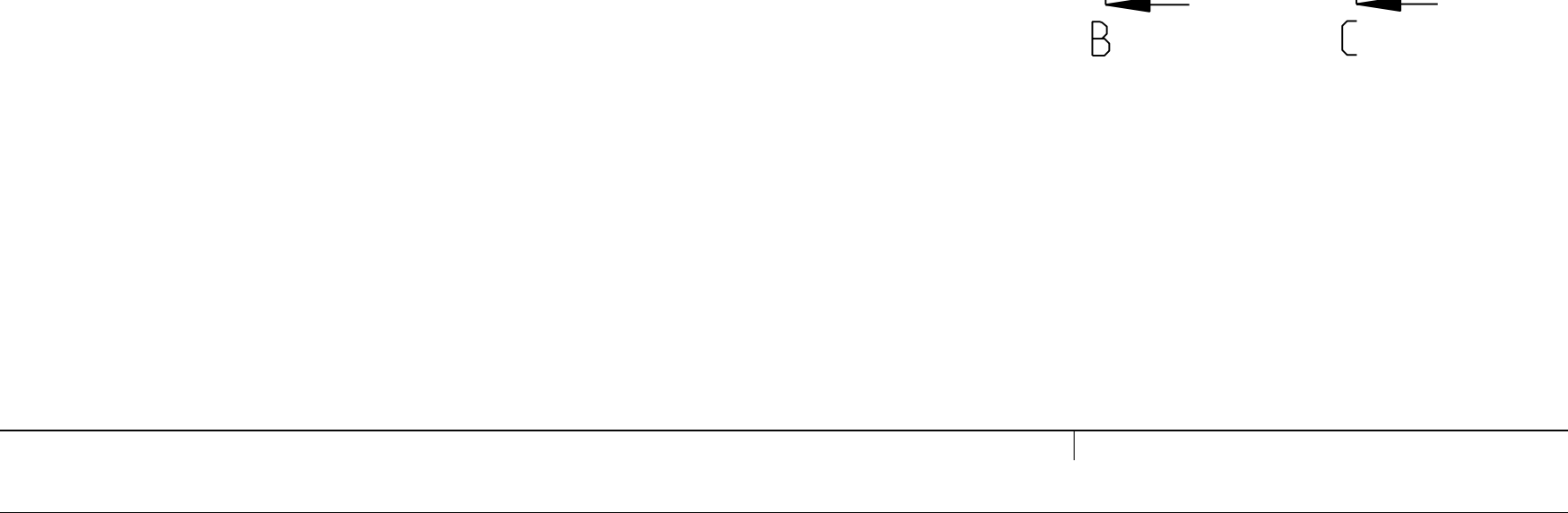
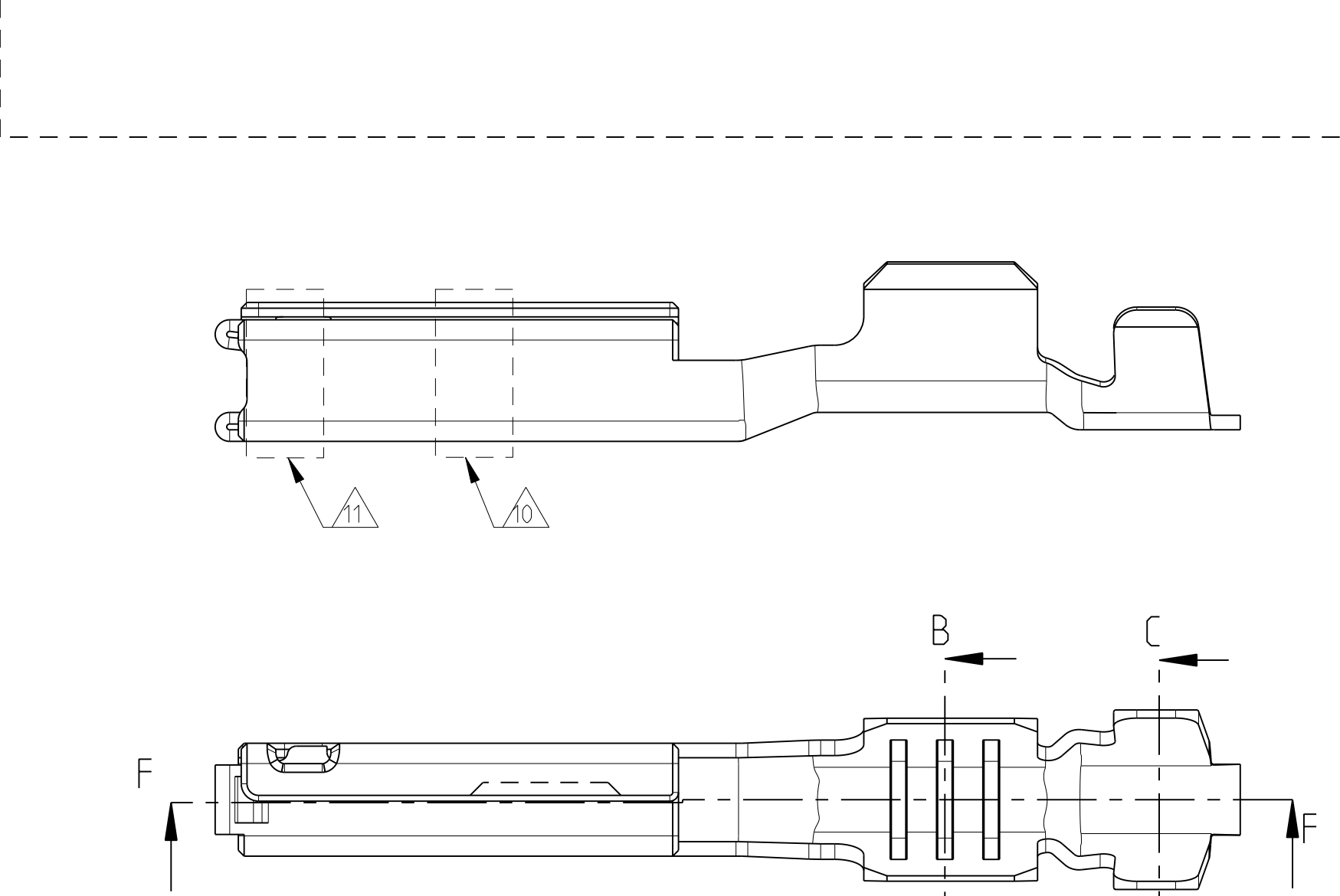
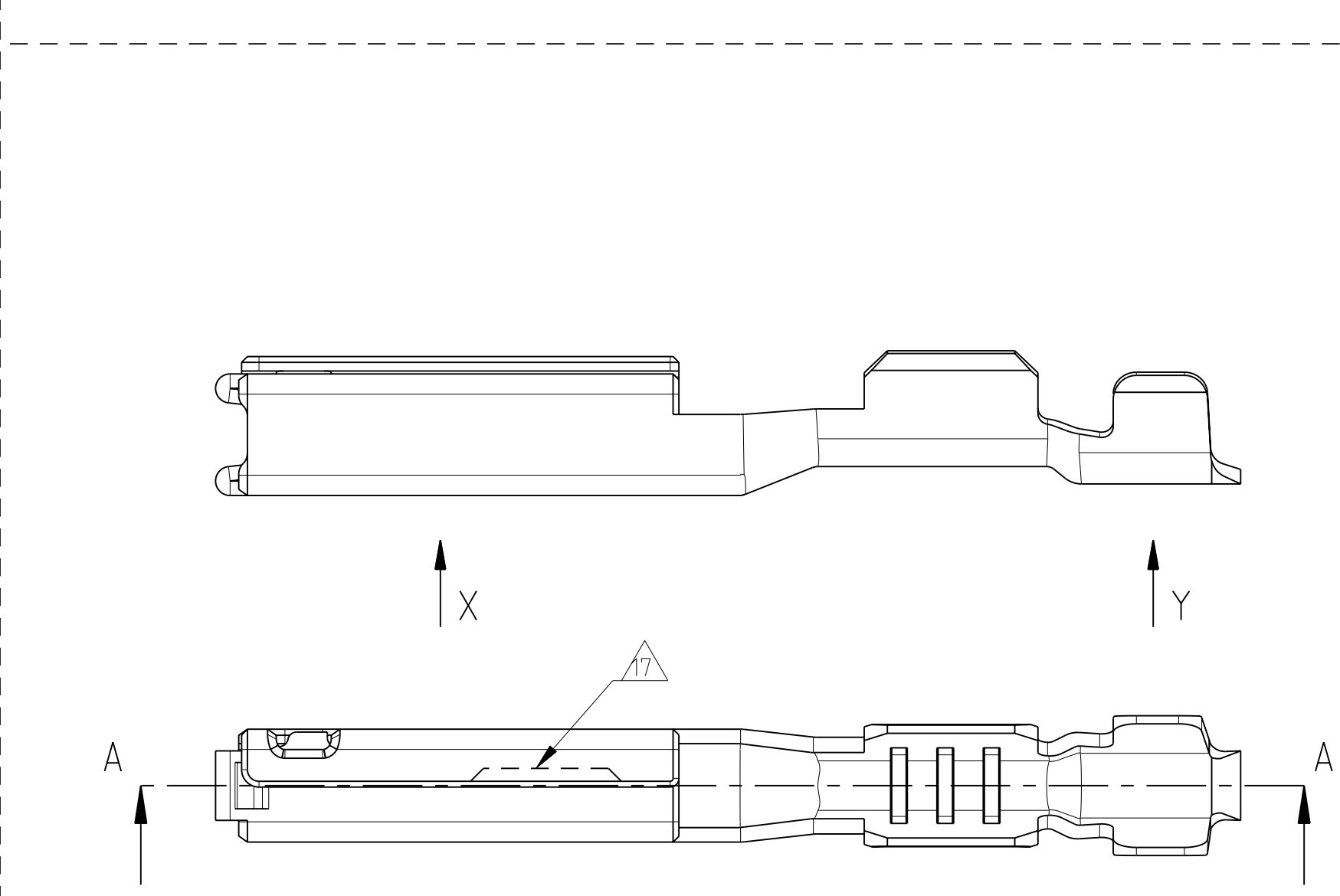
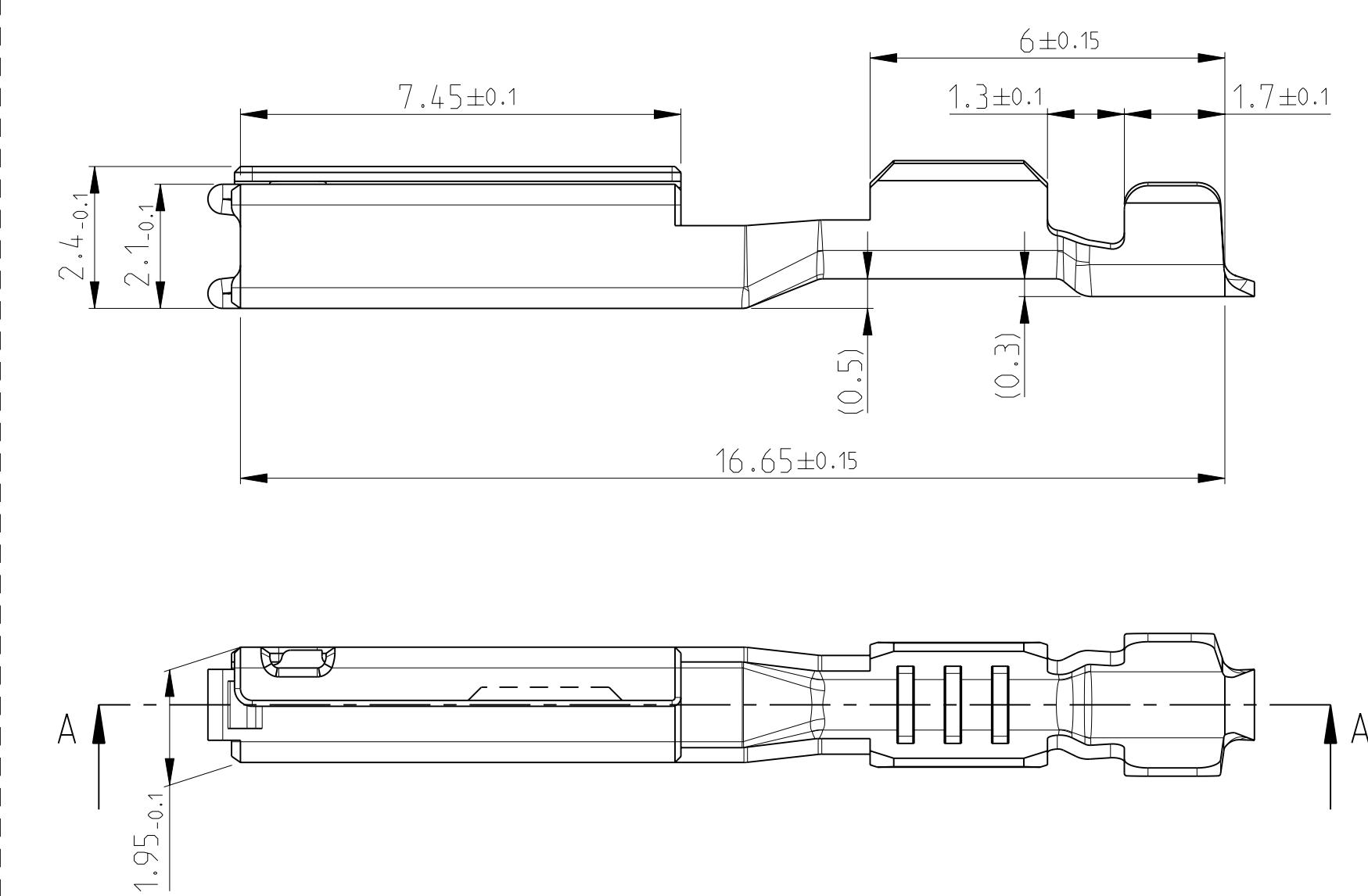


TABLE 1: TERMINAL CRIMP & GRIP REFERENCE TABLE.											
PART NO.	PART-REV.	PLATING SPECIFICATION	WEIGHT	CONDUCTOR WIRE SIZE	DIMENSIONS				CONDUCTOR CRIMP INFO	INSULATION CRIMP INFO	MATERIAL TYPE
					A1	A2	R1	R2			
0-1393364-1	A	GOLD PLATING	0.22g	0.22	2.11	2.4	0.45	0.6	A	SEE TE Connectivity SPEC 14-13060	CuNi3SiMg DIN 1777
0-1393364-2		GOLD PLATING		AWG 22	2.11	2.4	0.45	0.6	A		
0-1393367-2	A	SILVER PLATING	0.22g	0.22	2.11	2.4	0.45	0.6	A		
				AWG 22	2.11	2.4	0.45	0.6	A		
0-1393367-1	B	TIN PLATING	0.22g	0.35	2.11	2.4	0.45	0.6	A		
				0.22	2.11	2.4	0.45	0.6	A		
0-1393365-1	A	GOLD PLATING	0.22g	AWG 20	2.11	2.4	0.45	0.6	A		
				2.8	3.1	0.6	0.2	B			
0-1393365-2		GOLD PLATING		0.50	2.8	3.1	0.6	0.2	B		
				AWG 18	2.8	3.1	0.6	0.2	B		
0-1393366-2	A	SILVER PLATING	0.22g	0.75	2.8	3.1	0.6	0.2	B		
				AWG 20	2.8	3.1	0.6	0.2	B		
				0.50	2.8	3.1	0.6	0.2	B		
				AWG 18	2.8	3.1	0.6	0.2	B		
0-1393366-1	B	TIN PLATING	0.22g	0.75	2.8	3.1	0.6	0.2	B		
				AWG 20	2.8	3.1	0.6	0.2	B		
				0.50	2.8	3.1	0.6	0.2	B		
				AWG 18	2.8	3.1	0.6	0.2	B		



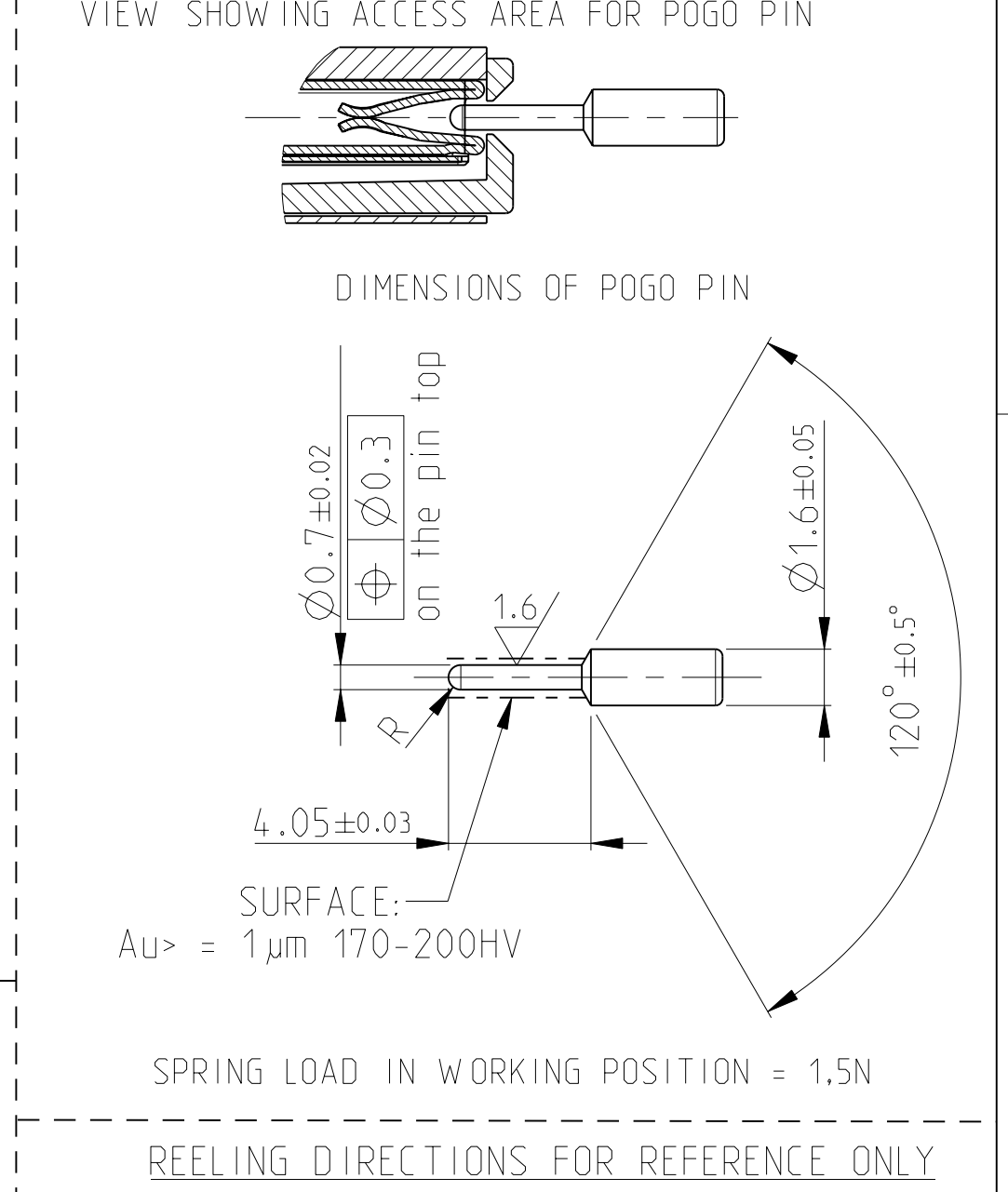
TIN-VERSION

SILVER-VERSION

GOLD-VERSION

LOC		DIST		REVISIONS				
P	LYR	DESCRIPTION		DATE	OWN	APVD		
B4		REVISED PER ECO-11-005150		31MAR2011	RK	HMR		
B5		SEE ECR-11-016793		23AUG2011	GS	GS		

- NOTES:
- 1 MATERIAL: COPPER ALLOY. MATERIAL THICKNESS t=0.25±0.01
 - 2 MUST BE FREE OF CRACKS AND BURRS THAT AFFECT FUCTIONS.
 - 3 WHEN A TIN/GOLD PLATED TERMINAL IS USED ON THE MALE SIDE THEN THE CORRESPONDING PLATING (TIN OR GOLD) MUST BE USED ON THE FEMALE TERMINAL.
 - 4 -
 - 5 0.2 mm MAX RADIUS PERMISSIBLE ON EDGES AND FILLETS SHOWN AS SHARP FOR STAMPING PARTS.
 - 6 -
 - 7 LUBRICATION: OPTIMOL
 - 8 THE WIDTH OF THE TRANSITION (INDICATED AREA) MAY NOT EXCEED 2.0MM
 - 9 TE CONNECTIVITY-CRIMP SPECIFICATION: 114-13060
 - 10 Au FLASH STRIPE ALL ROUND TO IDENTIFICATE Au VERSION
 - 11 GOLD PLATING (≈ 0.38 µm AU) FOR GOLD SHORTING BAR APPLICATIONS VALID FOR 1393364-2 AND 1393365-2 ONLY
 - 12 SILVER PLATING 3-5 µm (CONTACT AREA ONLY)
 - 13 TARNISH FOR SILVER VERSION
 - 14 SILVER FLASH
 - 15 SILVER MARKING
 - 16 ALTERNATE LOGO "TE" OR "i" IS ALLOWED
 - 17 OPTIONAL NOTCH DESIGN ALLOWED
 - 18 FOR SILVER PLATING: TARNISH IS ACCEPTABLE. ELECTRICAL PERFORMANCE IS NOT AFFECTED BY TARNISH ON ANY OF THE SILVER PLATED SURFACES OF THE TERMINAL



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN B. VAN SEBROECK CHK G. STEINBACH APVD G. MUMDER	05FEB01 05FEB01 05FEB01
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	NAME
mm	1. PLC ± 2. PLC ± 3. PLC ± 4. PLC ± MATERIAL FINISH	APPLICATION SPEC	SIZE
		114-13060	CAGE CODE
		WEIGHT	DRAWING NO
		SEE TABLE	1100779
		CUSTOMER DRAWING	©=1393364
		SCALE	10:1
		SHEET	1
		OF	1
		REV	B5