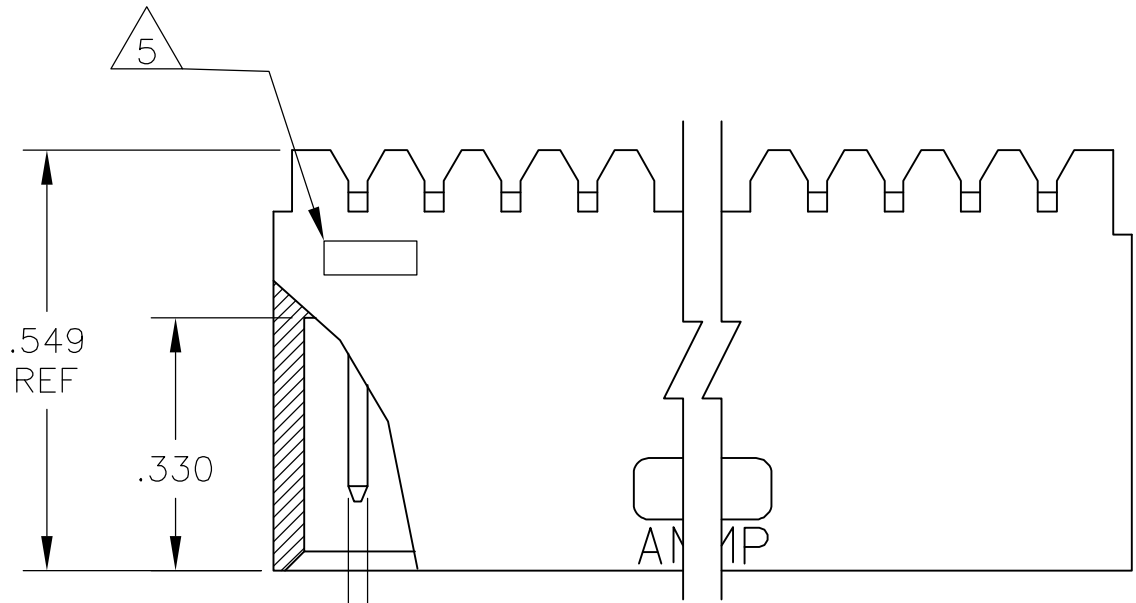
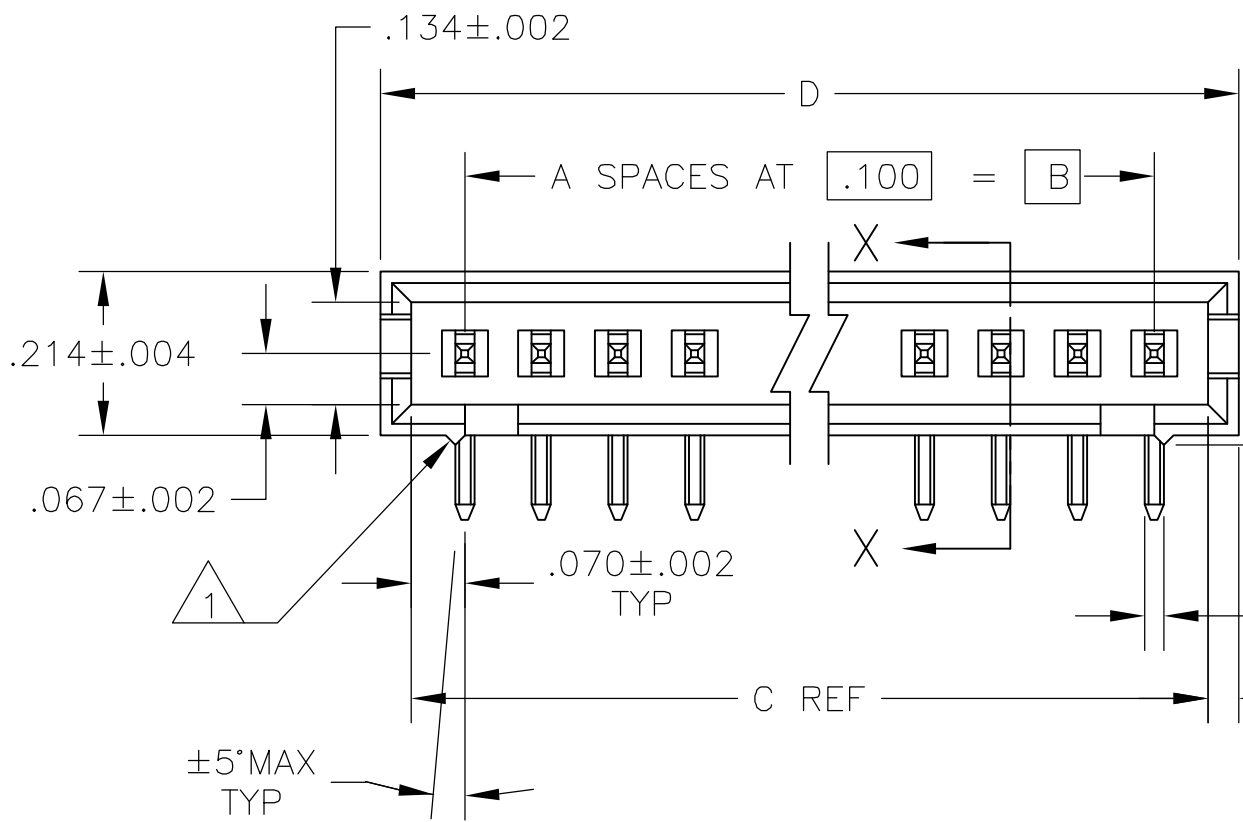


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
AD	00		V	EC 0G3C 0220 05	20JUN05	BSV JLG



Φ .015(M)
TYP AT POST TIPS

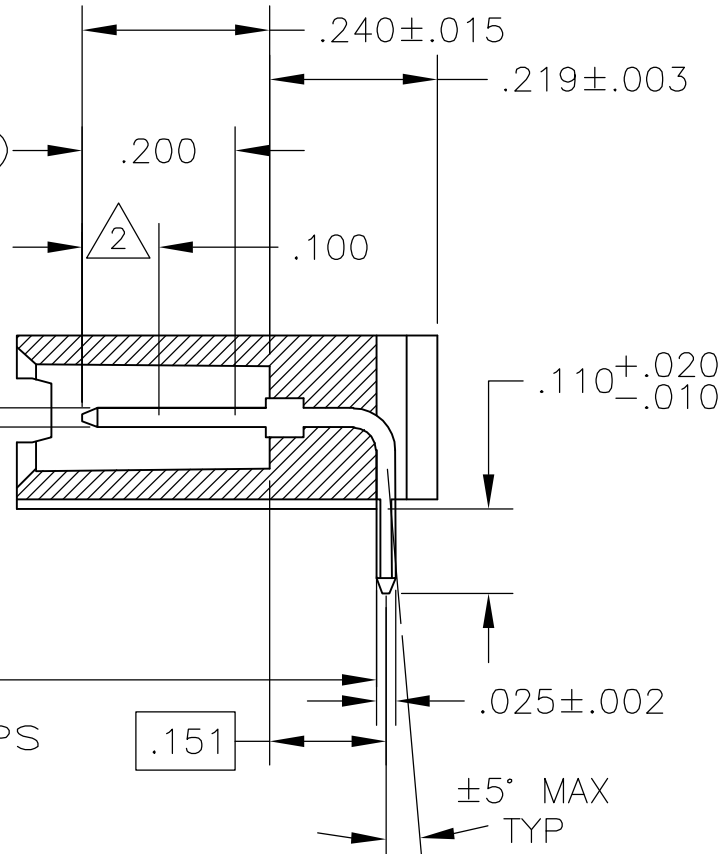


(CONTACT AREA)
TYP AT POST TIPS

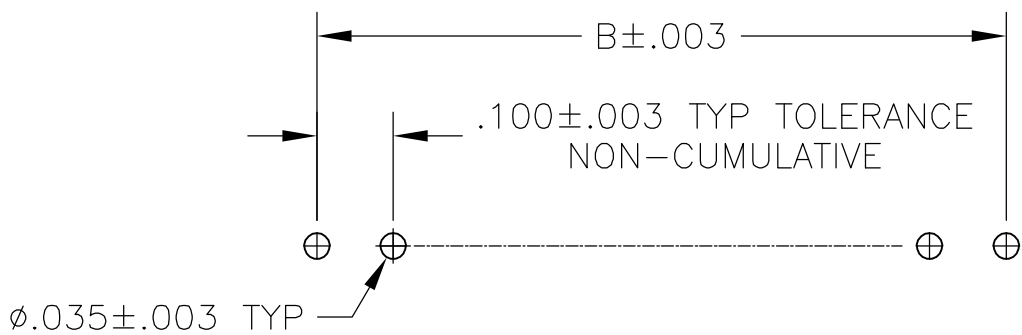
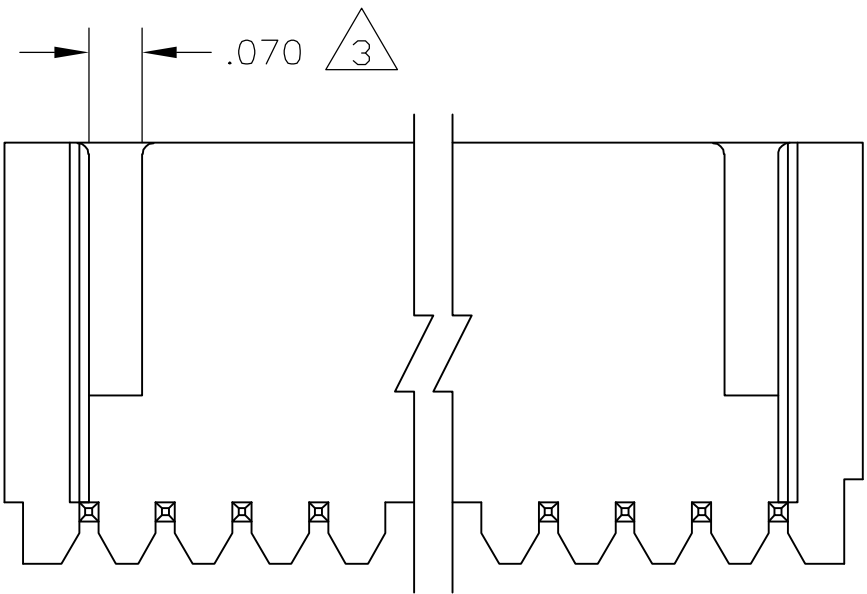
Φ .015(M)

.015
.010

Φ .015(M)
TYP AT POST TIPS



SECTION X-X



RECOMMENDED HOLE LAYOUT
FOR MANUAL INSERTION

- 1 STANDOFFS: UP TO 9 POS-(2 REQD) ON THE OUTSIDE ENDS OF THE HOUSING 10 TO 19 POS-(3 REQD) TWO ON THE OUTSIDE ENDS AND ONE CENTERED ON THE HOUSING. 19 POS AND LARGER-(4 REQD) TWO ON THE OUTSIDE ENDS AND TWO SPACED EVENLY WITHIN THE REMAINING LENGTH OF THE HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 FOR 3 POS (3--4 & 3--9 ONLY) ONE SLOT, .215 WIDE.
- 4 INDICATED PARTS ARE PACKAGED IN "GANG-OF-TUBES".
- 5 RECESSED DATE CODE
- 6 INDICATED PARTS ARE PACKAGED IN "SINGLE TUBES".
- 7 .000015 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDERTAIL, ALL OVER .000050 NICKEL.
- 8 .000015 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN ON THE SOLDERTAIL, ALL OVER .000050 NICKEL.
- 9 PRELIMINARY PART

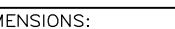
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D.RINGLY CHK D.DUPLER		11JUN85 11JUN85		 Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD —		NAME	
		0 PLC ± —		PRODUCT SPEC		ASSEMBLY, MOD II,HEADER,SINGLE ROW .100 C/L, RIGHT ANGLE,WITH .025 SQ POST	
		1 PLC ± —		—			
		2 PLC ± —		APPLICATION SPEC			
		3 PLC ± .005		—			
4 PLC ± —		ANGLES ± ±		—		SIZE	
MATERIAL		FINISH		WEIGHT		CAGE CODE	
RETARDANT THERMOPLASTIC, COLOR—BLACK POSTS—PHOS BRONZE		SEE TABLE		—		DRAWING NO	
				A2		00779	
				CUSTOMER DRAWING		C=102203	
						RESTRICTED TO	
						—	
						SCALE	
						4:1	
						SHEET	
						1	
						OF	
						2	
						REV	
						V	

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LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	OWN	APVD
			—	SEE SHEET 1	—	—	—

			1.720	1.640	1.500	15	16	4-102203-0	
			.420	.340	.200	2	 3	3-102203-9	
			1.020	.940	.800	8	9	3-102203-8	
			.520	.440	.300	3	4	3-102203-7	
			.820	.740	.600	6	7	3-102203-6	
			1.120	1.040	.900	9	 10	3-102203-5	
			.420	.340	.200	2	 3	3-102203-4	
OBSOLETE			3.720	3.640	3.500	35	36	3-102203-3	
OBSOLETE			3.620	3.540	3.400	34	35	3-102203-2	
OBSOLETE			3.520	3.440	3.300	33	34	3-102203-1	
OBSOLETE			3.420	3.340	3.200	32	33	3-102203-0	
OBSOLETE			3.320	3.240	3.100	31	32	2-102203-9	
OBSOLETE			3.220	3.140	3.000	30	31	2-102203-8	
OBSOLETE			3.120	3.040	2.900	29	30	2-102203-7	
OBSOLETE			3.020	2.940	2.800	28	29	2-102203-6	
OBSOLETE			2.920	2.840	2.700	27	28	2-102203-5	
OBSOLETE			2.820	2.740	2.600	26	27	2-102203-4	
OBSOLETE			2.720	2.640	2.500	25	26	2-102203-3	
			2.620	2.540	2.400	24	25	2-102203-2	
			2.520	2.440	2.300	23	24	2-102203-1	
			2.420	2.340	2.200	22	23	2-102203-0	
			2.320	2.240	2.100	21	22	1-102203-9	
			2.220	2.140	2.000	20	21	1-102203-8	
			2.120	2.040	1.900	19	20	1-102203-7	
			2.020	1.940	1.800	18	19	1-102203-6	
			1.920	1.840	1.700	17	18	1-102203-5	
			1.820	1.740	1.600	16	17	1-102203-4	
			1.720	1.640	1.500	15	16	1-102203-3	
			1.620	1.540	1.400	14	15	1-102203-2	
			1.520	1.440	1.300	13	14	1-102203-1	
			1.420	1.340	1.200	12	13	1-102203-0	
			1.320	1.240	1.100	11	12	102203-9	
			1.220	1.140	1.000	10	11	102203-8	
			1.120	1.040	.900	9	10	102203-7	
			1.020	.940	.800	8	9	102203-6	
			.920	.840	.700	7	8	102203-5	
			.820	.740	.600	6	7	102203-4	
			.720	.640	.500	5	6	102203-3	
			.620	.540	.400	4	5	102203-2	
			.520	.440	.300	3	4	102203-1	
		FINISH		D	C	B	A	NO. OF POS	ASSEMBLY PART NUMBER

	.820	.740	.600	6	7	8-102203-6
	.420	.340	.200	2	 3	8-102203-4
	2.620	2.540	2.400	24	25	7-102203-2
	2.520	2.440	2.300	23	24	7-102203-1
	2.420	2.340	2.200	22	23	7-102203-0
	2.320	2.240	2.100	21	22	6-102203-9
	2.220	2.140	2.000	20	21	6-102203-8
	2.120	2.040	1.900	19	20	6-102203-7
	2.020	1.940	1.800	18	19	6-102203-6
	1.920	1.840	1.700	17	18	6-102203-5
	1.820	1.740	1.600	16	17	6-102203-4
	1.720	1.640	1.500	15	16	6-102203-3
	1.620	1.540	1.400	14	15	6-102203-2
	1.520	1.440	1.300	13	14	6-102203-1
	1.420	1.340	1.200	12	13	6-102203-0
	1.320	1.240	1.100	11	12	5-102203-9
	1.220	1.140	1.000	10	11	5-102203-8
	1.120	1.040	.900	9	10	5-102203-7
	1.020	.940	.800	8	9	5-102203-6
	.920	.840	.700	7	8	5-102203-5
	.820	.740	.600	6	7	5-102203-4
	.720	.640	.500	5	6	5-102203-3
	.620	.540	.400	4	5	5-102203-2
	.520	.440	.300	3	4	5-102203-1
PLATING	D	C	B	A	NO. OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. RINGLY 11JUN85		 Tyco Electronics Corporation Harrisburg, Pa 17105-3608							
DIMENSIONS: INCHES		CHK D. DUPLER 11JUN85		NAME ASSEMBLY, MOD II,HEADER,SINGLE ROW .100 C/L, RIGHT ANGLE,WITH .025 SQ POST							
		APVD —				NAME					
		PRODUCT SPEC —									
		APPLICATION SPEC —									
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO				
SEE TABLE		WEIGHT —		A2	00779	C-102203	—				
CUSTOMER DRAWING						SCALE	1:1	SHEET	2 OF 2	REV	V