

PRODUCT DESCRIPTION

Loctite is 3020 a pink-coloured viscous liquid, in an aerosol can, formulated as an adhesive/sealant which dries quickly to form a highly tacky film. It is designed for holding pre-cut gaskets in place during assembly, and improving sealing performance in service.

TYPICAL APPLICATIONS

Loctite 3020 is recommended for use on all types of pre-cut gaskets, transmission gaskets, head gaskets, clutch assembly and differential gaskets, made of rubber, cork, paper, metal and asbestos. It holds the gaskets in place during assembly and improves gasket performance in operation.

PRODUCT BENEFITS

- Easy to apply from an aerosol can.
- Can be used with rubber, cork, paper, metal, asbestos and similar gaskets.
- Dries quickly to form a highly tacky elastomeric film.
- Remains tacky indefinitely.
- Hold gaskets in place during assembly, even in a vertical orientation.
- Improves gasket performance.
- Resists petrol, diesel, water, grease and oils.
- Does not contain ozone-depleting solvents.
- Very economical, one can is enough for many applications.

TYPICAL PROPERTIES OF THE MATERIAL

Chemical type:	Synthetic resin in solvents
Colour:	Clear, pink, viscous liquid
Odour:	Pungent (Acetone)
Specific Gravity:	0.88
Flash Point (CC), °C:	<0
Dry residue, %:	approx. 26
Solubility in water:	insoluble
Solubility in solvents:	soluble
Propellant:	Propane/Butane
Shelf life:	2 years

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

Directions for use

1. Clean and dry flange and gasket surfaces. Use a suitable cleaner such as Loctite 7063.
2. Shake can well before spraying. Spray an even coat of 3020, from a distance of 150 to 200 mm, onto the flange surface and on both sides of the gasket.
3. Allow approximately 10 minutes drying time before assembly.
4. Excess product can be removed with a suitable cleaner such as Loctite 7063.

Storage

Product shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8°C to 21°C unless otherwise labelled. Optimal storage is at the lower half of this temperature range. For further specific shelf life information, contact your local Technical Service Centre.

Note

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PLEASE CONTACT LOCTITE CORPORATION QUALITY DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS ON SPECIFICATIONS FOR THIS PRODUCT.

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